

出國報告（出國類別：開會）

參加 **2015** 年挪威國際大壩技術安全研討會

服務機關：台灣電力公司

姓名職稱：營建處主管水理 王仲群

派赴國家：挪威

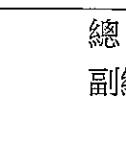
出國期間：104 年 6 月 11 日至 6 月 20 日

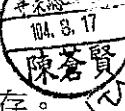
報告日期：104 年 8 月 14 日

出國報告審核表

出國報告名稱：參加 2015 年挪威國際大壩技術安全研討會

出國人姓名 (2人以上，以1人為代表)	職稱	服務單位
王仲群	主管水理	台灣電力公司營建處
出國類別	<input type="checkbox"/> 考察 <input type="checkbox"/> 進修 <input type="checkbox"/> 研究 <input type="checkbox"/> 實習 <input checked="" type="checkbox"/> 其他 <u>開會</u> (例如國際會議、國際比賽、業務接洽等)	
出國期間：104年6月11日至104年6月20日		報告繳交日期：104年8月14日
出國人員 自我審核	計畫主辦 機關審核	審核項目
		<p><input checked="" type="checkbox"/> 1.依限繳交出國報告</p> <p><input checked="" type="checkbox"/> 2.格式完整（本文必須具備「目地」、「過程」、「心得及建議事項」）</p> <p><input checked="" type="checkbox"/> 3.無抄襲相關資料</p> <p><input checked="" type="checkbox"/> 4.內容充實完備。</p> <p><input checked="" type="checkbox"/> 5.建議具參考價值</p> <p><input checked="" type="checkbox"/> 6.送本機關參考或研辦</p> <p><input type="checkbox"/> 7.送上級機關參考</p> <p><input type="checkbox"/> 8.退回補正，原因：</p> <ul style="list-style-type: none"> <input type="checkbox"/> (1) 不符原核定出國計畫 <input type="checkbox"/> (2) 以外文撰寫或僅以所蒐集外文資料為內容 <input type="checkbox"/> (3) 內容空洞簡略或未涵蓋規定要項 <input type="checkbox"/> (4) 抄襲相關資料之全部或部分內容 <input type="checkbox"/> (5) 引用相關資料未註明資料來源 <input type="checkbox"/> (6) 電子檔案未依格式辦理 <p><input type="checkbox"/> 9.本報告除上傳至出國報告資訊網外，將採行之公開發表：</p> <ul style="list-style-type: none"> <input type="checkbox"/> (1) 辦理本機關出國報告座談會（說明會），與同仁進行知識分享。 <input type="checkbox"/> (2) 於本機關業務會報提出報告 <input type="checkbox"/> (3) 其他 _____ <p><input type="checkbox"/> 10.其他處理意見及方式：</p>

報告人： 單位  主管  主管處  管理  管理

總經理  副總經理：

說明：

- 一、各機關可依需要自行增列審核項目內容，出國報告審核完畢本表請自行保存。
- 二、審核作業應儘速完成，以不影響出國人員上傳出國報告至「公務出國報告資訊網」為原則。

行政院及所屬各機關出國報告提要

出國報告名稱：

參加 2015 年挪威國際大壩技術安全研討會

頁數_____ 含附件：是 否

出國計畫主辦機關/聯絡人/電話

出國人員姓名/服務機關/單位/職稱/電話

王仲群/台灣電力公司/營建處/主管水理/02-23666958

出國類別：1 考察 2 進修 3 研究 4 實習 5 其他

出國期間：104 年 6 月 11 日 至 104 年 6 月 20 日

出國地區：挪威

報告日期：104 年 8 月 14 日

分類號/目

關鍵詞：

內容摘要：(二百至三百字)

今年剛好逢每四年一次的國際大壩委員會(ICOLD)舉辦第 25 屆大會(Congress)及今年第 83 屆年會(annual meeting)-Hydropower'15 合併辦理，挪威國家大壩委員會(NNCOLD)受委託主辦，地點選在挪威-史達溫格(Stavanger),13 日首先登場的是技術委員會(Technical Committee)召開的討論會(workshop),然後開始年會 -Hydropower'15 討論會(symposium),為期約兩天,16 日主辦大會安排各項技術參訪活動,17 日開始 ICOLD Congress 問題演講討論會,分四大類：Question96-水壩水庫利用之革新、Question97-溢洪道、,Question98-堆填壩與磚石壩、Question99-現有水壩的提升及改建。

由於國內已建壩處為數眾多,再建新壩有限且本公司各大多數水力電廠水壩均已歷史悠久,完工運轉多年,尤其近年來陸續面臨水庫泥砂淤積及水壩老化劣化龜裂現象,,故將焦點著重在大壩復建更新調查及提昇老舊水庫,加強延壽技術..等議題上, ,經由本次研討會與歐亞各國進

行研討及蒐集相關寶貴資料(如印尼 Wonogiri 壩復建經驗、日本 Yahagi 壩現地試驗利用虹吸作用(siphoning)吸砂排砂..等)均可提供本公司借鏡參考,期能永續經營發展,對公司水力發電有所俾益。

本文電子檔已傳至出國報告資訊網 (<http://report.nat.gov.tw/reportwork>)

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附件 2 出席者名單

附件 3 相關照片

一. 目的:

參加 2015 年挪威國際大壩技術安全研討會，期能與先進國家進行研討及蒐集相關寶貴資料，汲取先進技術與經驗及未來發展趨勢，密切關注如何提昇老舊水庫功效，期能永續經營發展

二. 會議概述

1. 會議地點--挪威-史達溫格(Stavanger)，人口約 120,000 人，是挪威第四大城市，位於挪威西南部半島，成立於 1125 年，歷史可以追溯到中古世紀 1000 多年前威京年代(Viking Age)，原是個寧靜的沿海城市，曾為重要的漁港，惟 1969 年在北海發現石油，從此人口增加，城市繁榮，一躍而為挪威的”油都”，是為歐洲能源重鎮之一，城市內新舊文化巧妙融合，引人入勝，坎寧博物館(Canning Museum)及天主教大教堂，羅馬式與哥德式建築宏偉壯觀，十八十九世紀中古建築完整，典雅宜人；史達溫格有 Solo 機場和歐洲各大城市有定期航班相通，機場與市區中心有 Flybussen 巴士來往，交通堪稱便利；開會場地是 Stavanger Forum(集會場)，內有大會議廳及多個小型會議廳與辦公房室，以備各項會議及討論會議使用，部份少數研討會選在鄰近 Clarion Hotel Energy 會議室舉辦，便利又適當，如附件 3 照片

2. 過程說明—

(1) 出國行程：

六月 11 日 ----- 出國

12 日----- (經阿姆斯特丹轉機)-- 抵達史達溫格

13 日~18 日-----研討會

19 日~20 日-----返程

(2)會議日程表列為六月 13~20 日(詳附件 1-日程表),誠為挪威水利界一大盛事,

今年剛好逢每四年一次的國際大壩委員會(ICOLD)舉辦第 25 屆大會

(Congress)及今年第 83 屆年會(annual meeting)-Hydropower'15 合併辦理, 挪

威國家大壩委員會(NNCOLD)受委託卯足了勁全力以赴主辦,乃廣邀世界各

國水利土木專家學者參加,報到時賓客雲集,洋腔洋調好不熱鬧;根據大會提供

參加者名單(如附件 2)總數約 978 人,其中以法國派出的陣容最為龐大約 94 位,

地主國挪威居次約 89 人,再來是日本 78 人,然後依次多的有瑞典 51 人,美國

42 人,伊朗 36 人,瑞士 35 人,韓國 30 人,印尼 24 人,義大利 21 人,俄羅斯 21 人,

南非 21 人,奧地利 20 人,巴西 20 人,摩洛哥 20 人,土耳其 20 人.....等

台灣不知是否受限不是國際大壩委員會組織成員還是資訊不足抑或其他因

素,包括筆者本職及中興工程顧問公司兩位工程師,總共只有三位與會;

13 日首先登場的是技術委員會(Technical Committee)召開的討論會

(workshop), 第二天又再分組研討相關子題,14 日同時開始年

會 -Hydropower'15 討論會(symposium),為期約兩天,16 日主辦大會安排各項

技術參訪活動,筆者選擇了挪威頗負盛名的景點—聖壇岩(The Pulpit

Rock;Preikestolen)挑戰體力兼運動,滿山遍野岩石嶙峋,壯觀奇險!六月 17 日開

始 ICOLD Congress 問題演講討論會,相關 Question96~Question99 同時分別依序展開,問題分四大類,詳述後面內容心得部份,會議期中尚有各國廠家展示介紹與水壩水庫水資源相關產品及說明圖片,琳瑯滿目不勝枚舉!

會期中值得一提的是:大會組織特選於六月 15 日晚在史達溫格市區一古色古香餐館 Sjohusene 辦理歡迎酒會(Welcome Reception),賓主盡歡;另於六月 17 日晚間假史達溫格市音樂廳招待與會來賓享受一場文化藝術饗宴,見識到挪威當地歌舞風格,別具特色;此外開會中間還安排車輛接送約三小時史達溫格市市區導覽,備專人解說該城市的歷史典故風土民情及城市風貌,在在顯示大會的用心良苦與精心籌劃,期能讓與會來賓在研討水力專業領域發揮技術汲取知識之外又同時兼享人文藝術之美,以收開會與休閒雙重功效。

三. 內容心得：

此次大壩技術安全研討會,各項議題豐富,涵蓋水壩水庫水資源環境...等各方面熱門又實用的講題,惟因同時分場次進行,確有分身乏術顧此失彼無法兼顧之感,只能隨時保持警覺,停、聽、看,期能廣泛接觸汲取各方精華,增廣見聞;惟由於國內已建壩處為數眾多,再建新壩有限,故選擇講題之優先順序擬著重在大壩復(改)建更新調查及提昇老舊水庫..這方面的議題上,以下就盡量擷取與本公司現有壩面臨類似問題而亟需解決之相關議題擇要說明如後,期能據以觀摩作為借鏡參考,俾達到永續經營發展目的。

1. Hydropower'15 討論會報告--- 其中一篇”Design Rehabilitation of Wonogiri

Dam,Central Java Province-Indonesia” 印尼爪哇 Wonogiri 壩復健設計—

Wonogiri 壩是 1981 年建造的土石壩,壩高 40m,壩長 830m,溢洪道有 4 個閘門,淨寬 30m,自完工蓄水來快速遭受淤積所苦,到 2005 年水庫容量已 50.9% 淹滿,主要淤積來源是來自主河道上游支流 Keduang 河; 印尼當局為減緩淤積問題,乃委請顧問公司提出分期計畫--緊急計畫、中期計畫、長期計畫來因應：

計畫構想—

- (1) 在 Wonogiri 壩上游右岸施築 2 道新
21m 長,12.6m 高,15m 寬(2@7.5m),排
洪量 1270cms 弧形閘門之新溢洪道
(New spillway),用做排砂兼排洪,

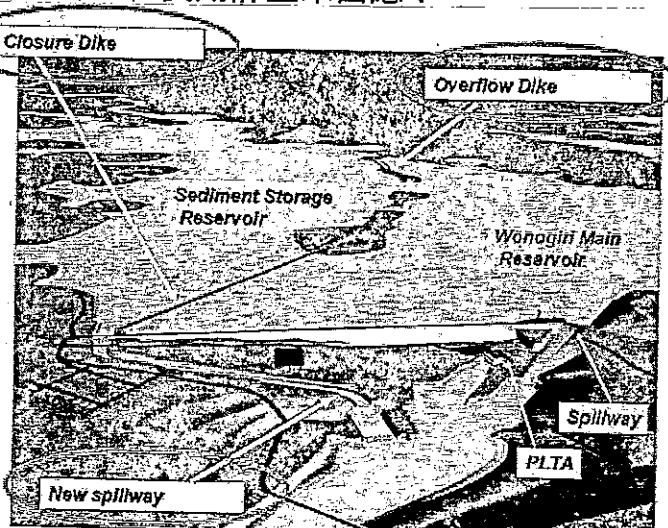


Figure 2. Countermeasures Layout

- (2) 設三座封閉堤(Closure dikes)-dikeA,dikeB,dikeC 將水庫分隔成兩半,一半是 Wonogiri 蓄水庫(main reservoir),一半是沉砂庫(sediment storage reservoir)
- dike A--長 700m,有 298m 長是溢流段,其左右連接 700m 長 dike B 及 402m 長 dike C,堤基礎係做在相當堅硬且不透水土層上,堤體施築取材自相關結構開挖料及借土坑,建造時先將基礎面頂層表土清除掉使其與堤接觸面良好即可
- (3) 平常正常情況,水是由沉砂庫經溢流段導入蓄水庫蓄水,而在濕季時超過蓄水庫正常高水位時多餘水量就由溢流段流進沉砂庫內以作為排砂操作用途。

Design annual sediment balance in the Wonogiri reservoir is shown below;

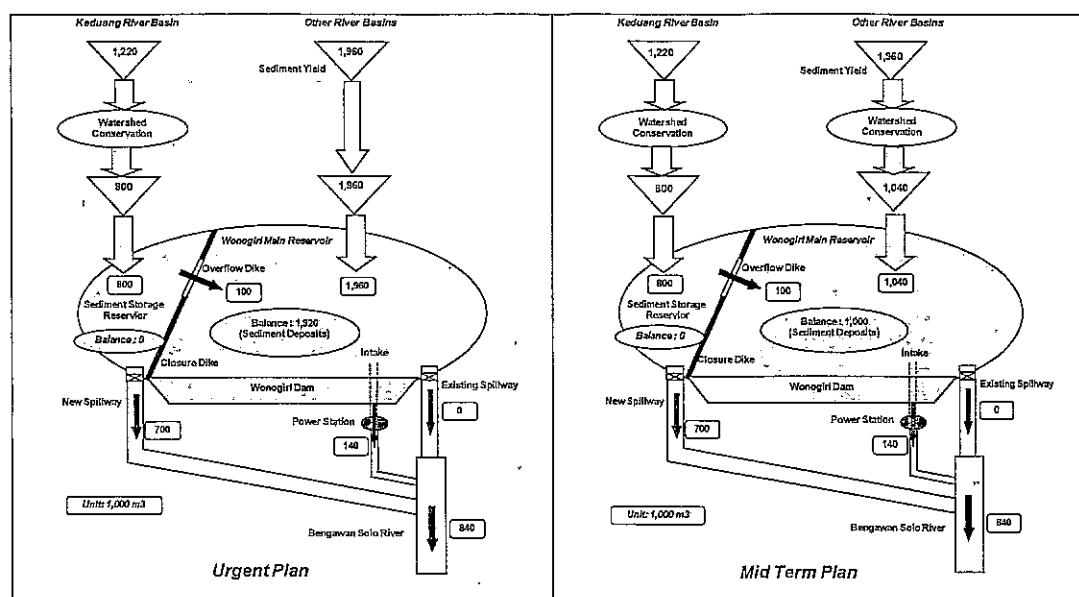


Figure 1. Design annual sediment balancing
Source: Supporting Report Volume 2 (2010)

(4) 分期計畫--

a) 緊急計畫:

-建沉砂庫利用新溢洪道排砂

-支流 Keduang 河流域水土保持

-進水口定期浚渫維護

b)中期計畫:

-支流流域水土保持

c)長期計畫:

-流域水土保持區域重新復健

小結—

(1)可避免淤砂流進進水口

(2)可能執行排砂操作不致減低蓄水庫水位,因此對蓄水用途影響甚微

(3)減輕對環境及人為社交活動衝擊

(4)此復建計畫由於還在施工階段,其效果尚待確認

(5)依印尼大壩安全標準,還有需再 check 之處

(6)綜觀本案例,由於水庫面臨淤積問題嚴重,情況類似本公司日月潭水庫、霧社水庫,亟需設法改善,雖然地形環境不完全一樣,容或所提方法有所出入,但至少基本觀念除淤排淤理念相同,所謂「他山之石,可以攻錯」,不妨參考其方法及成效引為借鏡,初步看來頗有不謀而合之處,將更加強吾人所構思的改善方案。

(二)日本 Yahagi 壩現地試驗利用虹吸作用(siphoning)吸砂排砂-

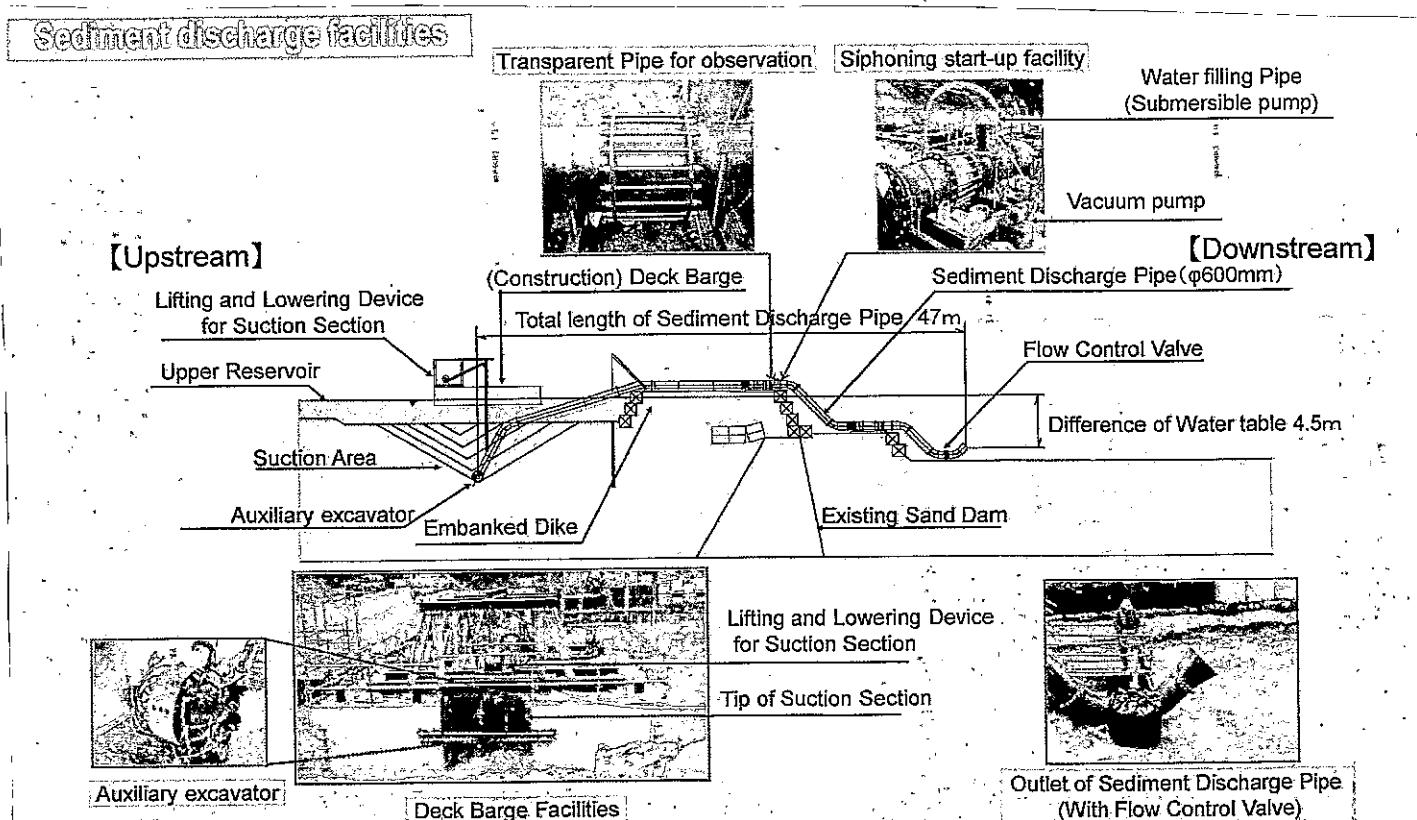
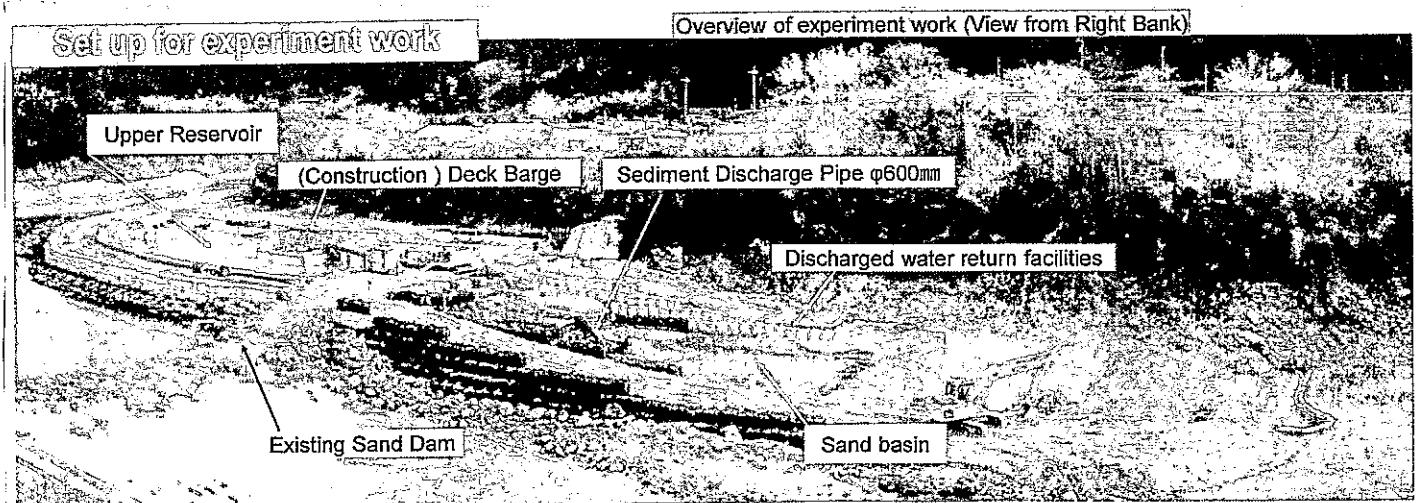
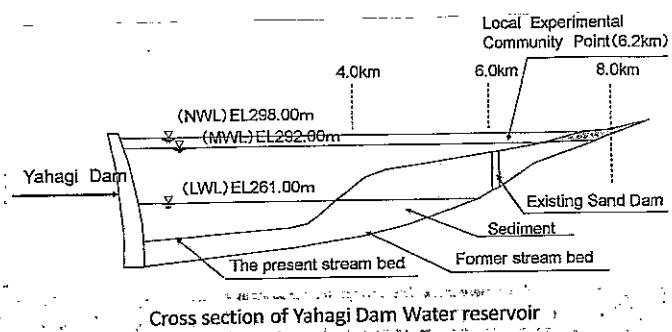
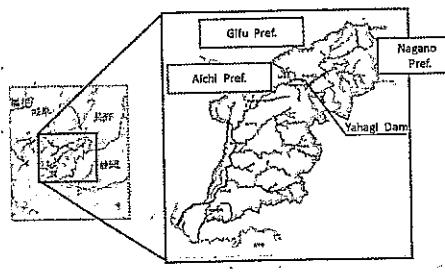
(1)背景--Yahagi 壩自從於 1971 年三月建造以來,其水庫土砂淤積就一直不斷

進行,在 2002 年九月發生在伊南(Enan)一場豪雨,遭受約 280 萬 m^3 泥砂淤積量,

而在運轉 36 年後,亦即 2007 年水庫整個淤積量高達 1551 萬 m^3 ,遠遠超過預估

100 年內計畫淤積量 1500 萬 m^3 ;迫使 Chubu 地方當局研究提出有關因應對策:

(2) 對策-- 如下圖



現地在壩上利用虹吸作用(siphoning)吸砂排砂試驗(on site experiment work for mobile sediment discharge technology by Siphoning)---

在上游水庫面上架設有施工甲板之駁船,裝置吸力馬達設備,操控前端配置輔助

開挖頭(Auxiliary excavator)之全長 47m 管徑 ϕ 600mm 吸砂管,一端跨越土壩深

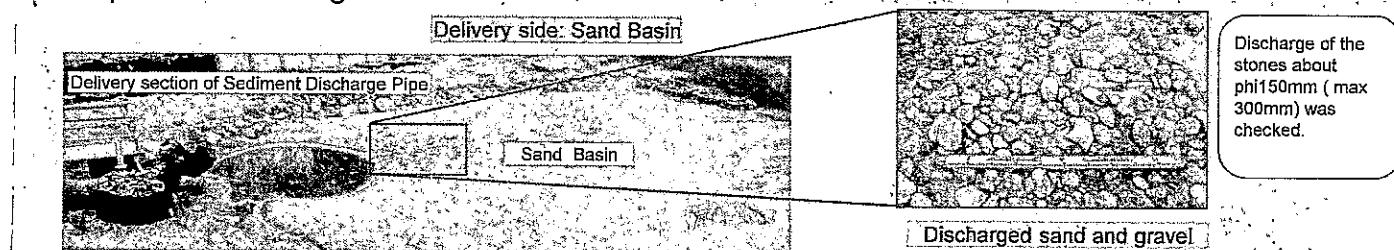
入上游水庫淤積層浚挖淤砂,利用虹吸作用強力將積砂排往下游另一端配有控

制閥的出口,其效果很好;由試驗結果圖(如下圖)看出排出來的砂池(Sand

Basin)中有顆粒直徑約 ϕ 150mm,最大有 ϕ 300mm 碟石。

RESULTS OF Experimentation

The picture of discharged Sand



小結—

淤積處理議題，在參與分組討論會上曾提出台灣水庫面臨嚴重淤積亟需處理的問題就教與會專家，歐洲國家如法國、德國瑞典等由於水庫淤積未必如台灣嚴重，所回答的係屬一般性，聲言建排砂隧道未必是解決之最有效方式，需各方面綜合考慮再評估，倒是日本京都大學角哲也教授表示曾來台參與相關水庫淤積研討事宜，台灣河川地形環境及水庫問題與日本相近，可參考其相關處置方法；

Yahagi 壩現地試驗利用虹吸作用(siphoning)吸砂排砂確可作為借鏡參考，也有 Miwa 壩建繞道排砂方式，也有利用駁船甲板伸管入深水庫內在庫底開挖淤泥之浚渫方式(可深達 75m)，均可作為本公司解決淤積之參考資料。

2. ICOLD Congress 問題演講討論會—Question96~Question99

Question96-水壩水庫利用之革新(Innovation in utilization of dams and reservoirs)

Question97-溢洪道(Spillway)

Question98-堆填壩與磚石壩(Embankments and tailing dams)

Question99-現有水壩的提升及改建(Upgrading and re-engineering of existing dams)

如前所述～著重在大壩復建更新調查及提昇老舊水庫的議題上；現今世界上新增一堆數量超過 50 年運轉的大壩，經自然老化(ageing)過程，很多壩都需要復(改)建以延長壽命，因為這些壩是在現代分析方法發展之前設計的，所以若不提升更新即不適合現代安全標準。

事實上興建水壩決策過程是長遠而複雜的，因應社會環境衝擊，需適時衡量利弊得失，畢竟決策興建是基於某一個時點當下所作的預測評估，相關不確定性如下：

- (1) 水文上不確定—氣候變遷、冰雪融化、極端氣候變化
- (2) 可用蓄水量因淤積的損失---或由水土保持減少流域沖刷或施築通道輸砂
- (3) 需求改變—許多老壩原只是單一目標設計，因應環境需求改變而改變目的
- (4) 防洪需求改變—極端氣候強調防洪重要，尤其在某些阿爾卑斯山水壩的重要
- (5) 操作規則改變—增加監測系統、警報系統，考慮壩下游改變剩餘流量等足以牽涉改變操作規則屬之

基本上，壩的生命週期相對其他地下結構要長久，現存的壩必須配合環境變化，重新再檢視以便更適合目前及未來的需求，這仍是本會 Question 99 很熱門的主題之一，四項子題是其所考慮的：

- 1) 提高壩頂或操作水位
- 2) 清除淤泥(砂)方法--包含水力排砂,機械挖泥,開挖..etc.
- 3) 拆解壩體(dismantling)---方法,成本,衝擊..
- 4) 改進診測系統(ausculation system)及再觀測(re-instrumentation)

本項彙集了來自 24 國共 55 篇報告,其中有 40 篇來自歐洲國家,3 篇出自日本,(如附表 1)均是現有水壩夠多,再建新壩極其有限,最佳方式就是善加維護或增加現有大壩容量來因應;而美國如同歐洲,她們優先就現存水壩水庫間用途尋求最佳利用調配>事實上過去二十五年來,ICOLD 會議關注這項議題不遺餘力,歷次會議均有針對水壩老化(aging),改善(improvement),提升壩高(raising dam height),處理淤泥(managing sedimentation),等分別探討,詳如下表 2 所示:

Question 99 gathers together fifty-five reports from 24 countries.

Number of reports submitted	Country
7	Spain, France
6	Norway
5	Switzerland
3	Iran, Italy, Japan, Sweden
2	United Kingdom, United States of America, The Czech Republic
1	Austria, Burkina Faso, China, Guatemala, India, Morocco, Pakistan, Poland, Portugal, Romania, Russia, Slovakia

表 1

ICOLD congresses have focused on subjects linked to improving existing dams on several occasions. The table below shows the questions dealt with over the last twenty-five years.

Question / Year	Title
Q 95 / 2012	Aging and improvement
Q 90 / 2009	Improving existing dams
Q 89 / 2009	Managing sedimentation in existing and new reservoirs.
Q 82 / 2003	Aging and rehabilitation of concrete and masonry structures: associated dams and structures
Q 70 / 1994	Building in steps, raising or modifying dams
Q 68 / 1994	Evaluating and reinforcing operating dams security
Q 65 / 1991	Dam aging and repair methods

表 2

1) 提高壩頂

提高壩頂早在 ICOLD2003 於 Brasilia 會議上 Question90 即為一子題,並非每種 case 都能作,很特殊狀況才有可能:

(1) 地質—壩體,基礎,左右壩座材料性質,力學特性,地質師根據地質模式計算,

依新的操作狀況荷重,且要分析水庫邊坡的穩定性

(2) 壩的行為—由設計時的假設及監測了解壩的行為,再評估改變操作水位或

提高壩高所增加壩的額外荷重;提高壩高通常不外乎幾項理由:

a) 彌補施工時超乎預期的沉陷(settlement)或提供出水高(freeboard)防碎波

b) 允許異常洪水增加臨時超載而能由溢流面或壩頂閘門洩洪

c) 提供水庫額外容量用作供水,灌溉,防洪或發電

d) 提升蓄水高度增加發電水頭

e) 彌補水庫淤積造成的水庫容量損失

關於這項議題,謹擇取本次會議具代表性的報告案例說明如下:

(3) 報告 22(瑞士)—名為 Nant-de-Drance 計畫,係在兩個現有的水庫 Emosson 及

Vieux-Emosson 間安裝一流量 360cms 之抽蓄發電 900MW 機組,將 1956 年

55m 高重力拱壩(arch-gravity dam)- Vieux-Emosson 壩加高 21.5m 改變成高

76.5m 之雙曲線拱壩(double curvature arch dam),上池壩因加高,容量由 11.2

增為 24.6 百萬 m^3 ,報告內討論因加高需將壩上半部拆除而對新舊壩面間接

觸面的挑戰,其右岸還因地形限制施予垂直接縫部份灌漿;2015 年加高完工

(4) 報告 36(西班牙)—Torre del Aguila 壩係 1930 為防洪而建,然從 1948 年以來早已用作灌溉 2000ha 面積,乃是中央混凝土心之分區型土壩,惟在 1961 年在壩下游側加裝一層填石而將壩高由 38m 加高到 42m,在 2012 年更由西班牙 Guadalquivir Hydrographic Confederation 聯盟機構開始執行壩體修建升級工作,將上游殼層加設膨潤土水泥(bentonite-cement)以減少壩體滲漏,其底部出水口及進水口機制適當修整亦為復建工作一環

(5) 報告 28(挪威)—提出 Tunsbergdalen 壩改建,此係 1978 年營運之 43m 高,870m 長堆填壩,挪威法規要求每 15 年安全再評估(safety re-evaluation),在 2006 年再評估結論是出水高不足約 4m,受到一件雪崩事件(avalanche event)水庫波浪高 4m,且潛在威脅邊坡坍滑,因此規定要求至少出水高 6m,其解決之道是提高下游側壩頂 1.75m,如此出水高符合法規且排洪量顯著提升了

2) 清除淤積方法

水庫淤積處理在 ICOLD2003 於 Brasilia 會議上 Question89 亦為一子題,此次會議著重在現存壩淤積最佳化處理,水庫淤積處理問題通常會發展為河道淤積處理的問題

(1) 報告 24(瑞典),報告 26(瓜地馬拉及挪威)—係利用一種 SediCon 水吸力系統(SediCon hydro-suction system)來挖泥,亦即挖泥船上裝置吸管配備有高壓水注的吸泥頭可將黏滯性沉積排洩到壩下游,報告 24 說明用在阿爾巴尼亞之 Bajna 壩首次使用這種設備,有效清除了包含黏土細沙,礫石,垃圾...等;報告 26 敘述應

用在瓜地馬拉 El Canada 水電廠(48MW)之 200,000m³ 水庫,業主於 2011 年採用,10”~12” SediCon 挖泥機,黏滯性沉積土受到強力水注分解而不致阻塞吸泥頭,每年成功清除 50,000m³ 淤積,但在 2012 年 1~6 月估計清了 120,000m³,平均每個月清 20,000m³

(2) 報告 31(瑞士)---利用導砂隧道解決水庫沉積,瑞士 Palagnedra 壩經驗了,繞道導砂隧道確為一防止水庫淤積而能把淤泥回歸到天然河道的有效對策,為了有效排砂,隧道內流速需增加,超臨界紊流,相對的隧道仰拱也可能受到磨蝕破壞,試驗室作了相關實驗,現地試驗更進一步模擬算出此磨損沖蝕率及隧道生命期關係之預估,其建議隧道水理設計及仰拱結構設計是需要的

3) 拆解壩(Dismantling dams)

當壩的不利點超越了有利點,考量內外成本,此項評估就將有必要了

(1) 報告 35(葡萄牙)---Alto Ceira 壩 1949 年建造的 37m 高拱壩為引水到另一水庫來發電,該壩嚴重受到鹼性骨材(alkali-aggregate)反應影響,經幾種情況評比發現:修復或強固所花的成本比新建壩來的高,最終選擇是在原來壩下游 200m 建一新壩,而用爆破方式拆解了原壩,使其沉沒在水庫內;同樣情況之前兩年也發生在瑞士 Serra 壩

(2) 報告 49(義大利)---1958 年建的 132m 高 Beauregard 拱壩,因範圍大且深層地滑崩塌而威脅壩跟水庫的安全,為降低風險,將最大運轉水位降低 60m,壩頂高也降低 52m,亦即將壩的上半部拆解了,以確保壩長期安全;原拱壩左壩座受崩塌

而變形,因將壩拆解了一半成為了重力壩

(3) 報告 51(法國)—1959 年建造的薄混凝土拱壩 Ayrette 壩在經歷一串長期技術與行政討論程序後,終於在 2013 年夏天拆除了-回顧該壩曾在 1983~1985 年監測出來不規則變化,漏水顯著增加,雖基礎灌漿排水做了幾期,惟 2009 年壩經評估仍失去水庫飲用水目的,於是在 2013 年初決定放棄該壩運轉,後用爆破破壞拆除,在各方通力合作下減低環境衝擊,重建自然生態及河流動力形態功能

4)改進診測系統(Ausculation system)

目的為確保壩長期行為安全,惟因對壩運轉或水資源利用並無直接利益而又牽涉高昂花費是最難以推行的; 改進診測系統有幾項理由,不外乎是現行儀器設備太老舊,為監測需要適宜的儀器,法規改變了,新方式蒐集診測資料更簡單又可靠....,並無一定規則要求裝設多少數量的診測儀器,而是要看壩的型式,尺寸,建造方式,年齡,以及特別指定的位置,特別是關於基礎的部份,診測系統必須能量測出結構物的應力以及其特性相關參數; ICOLD 第 158 冊提供了有關診測系統設計及監測需求之一般準則,

(1)報告 55(法國)--風險分析可用來說明監測需求以及每個病理的觀測儀器設計,混凝土與岩盤接觸面之上舉力需要新監測方式,量其裂縫開度,接觸面水壓計,以及穩定計算,很早期的石磚壩(masonry dam)壩體量測水壓設備是需要的,對於堆填壩內部快速浸蝕現象需要不斷自動量測滲透水量並設定預警值的警報裝置,此新的觀測儀器及新的量測方法發展始能滿足需求

(2)報告 20(瑞士)---180m 高 Emosson 壩底下建造通路隧道時,預先即安置適當診測系統以量測鑿洞可能引起的變化,壩周遭埋設自動測地設備檢視壩座移動,擺線儀設有五個斷面可以自動記錄異常突然的反應,另壩體埋設溫度計量測壩實際溫度以調整熱效應之變形預測模式;所有設備均顯示壩行為良好

5)復建符合標準或安全

大壩蓄水儲能自有一定風險,需妥善檢查管理,由公共權責機構來訂定安全規範,會議資料提出水庫三個失敗案例,說明水庫必須建立安全規則,診測系統確實執行且校正好,人員必須接受正確訓練完全了解壩的特性,緊急應變計畫可行,必要裝備都備妥好,擇要如下：

(1)報告 6(摩洛哥)---舉 55m 高 Bab Louta 滾壓混凝土壩復建計畫為例,當水庫首度開始蓄水時,就觀察到有大量滲漏經由壩體及基礎接觸面而出,全歸咎於 RCC 施作不當,因此特別當地震應力事件發生時也就連累到結構穩定, 解決之道是在壩體下游加厚並設排水系統,對於功能不彰水平接縫施以灌漿加密止水,目前正計畫中

(2)報告 50(法國)—對於 1952 年做的 86m 高 Bimont 拱壩,約過了 10 年後,右岸出現網狀裂縫,上游方向有無法改變的位移,形成某些分塊混凝土隆起膨脹,數值模式模擬裂縫範圍,而復建辦法是針對裂縫施以接縫灌漿,上游面以地工防水膜,下游基腳安裝排水幕,壩座加以垂直錨筋強固,當完工後計畫可提高水庫操作水位

6) 小結

改善現有的壩基本上對那些擁有壩老化比例甚高的國家是很重要而熱門的,復

建或重建改造意涵是讓壩盡量適用於不斷變化的環境,隨著經濟與人口的改變,生活水準的提升及追求更好更安全的生活形態,讓我們重新思考水資源的利用,而大壩居於其中必要關鍵的角色,改建有時係為配合國家對大壩安全及監測法規的改變,這種改變有些時候也包括施工量測或組織層面上的改變

氣候的變化修正了河川水系,有的是冰河融化,連帶重新省思防範特殊異常事件;科技發展與研究帶來革新,監測自動化及電子傳輸廣泛應用,特別在地震應力,流量預測方面提供可能異常情況以透過預防措施減低損害,報告展示壩工用途最佳化以滿足法規更新要求及安全標準

四. 結論與建議：

1. 由於國內已建壩處為數眾多,再建新壩有限且本公司各大多數水力電廠水壩均已歷史悠久,完工運轉多年,尤其近年來陸續面臨水庫泥砂淤積及水壩老化劣化龜裂現象,故將重點放在大壩復(改)建、更新調查及提昇老舊水庫,加強延壽技術..等議題上;前第三節內容擇取各國報告,確實水庫(壩)係因水文氣候改變了,或因淤積導致功能損失,或因原先設置的目的達不到,或目的需求已改變了,或因操作法規改變....etc.等各種原因而重(復)建或升級,其理念方法過程均可提供本公司參考借鏡,俾能永續經營發展,對公司水力發電有所俾益。
2. 印尼爪哇 Wonogiri 壩復健係因水庫面臨淤積問題嚴重而設計,其基本觀念除淤排淤理念與本公司日月潭水庫相同,故其構想過程及成效確實可作為本公司參考,其中有不謀而合之處,將更加強吾人所構思的改善方案。
3. 日本 Yahagi 壩現地試驗利用虹吸作用(siphoning)吸砂排砂證明成效甚佳,台灣河川地形環境及水庫問題與日本相近,可參考其相關處置方法,所謂「他山之石,可以攻錯」,可提供本公司處理水庫泥沙之借鏡。
4. 參考挪威大壩安全法規,每 15 年做一次安全評估,係徹底檢討其用途與功能及安全各方面的改變,歐洲許多國家如瑞典亦然;相對而言,本國水壩每五年做一次安全評估算是頻率較多的了,或許東西方經緯度氣候及地形地質大大不同,並不能相提並論,但基本上壩的耐久性及生命週期相對其他結構物要長久,也許五年中間未曾發生重大地震洪水等異常天災損壞,研判其實是安全的,往往

國內一些水庫水壩所作的安全評估有可能是例行性安全檢查而已,參考前一期的檢查評估再追蹤,似乎從未有過在安全評估中全盤檢討而大膽提出修建或重建的案例經驗,建議除保留原維持每五年例行性安全評估(檢查)外,每 10 年或 15 年或遭遇異常重大天然災害後做一次總檢討評估其需求性及安全性,以符合時代最新的需求。

5. 此次出國在兩年前編擬計畫,當時對開會時間與活動資訊很有限,所編擬之計畫係參照以往案例概估,惟實際會議確定後,上網報名時發現原估列 10 天(含來回旅程)並不足以涵蓋全程(全程應 12 天),經費也估算繁濶,連註冊費都估列保守,僅夠以參加研討會身分報名(不夠以參加全程身分報),由是之故,技術參訪電廠的行程就無法兼顧了,在此建議未來編擬類似計畫時,宜稍做放寬估列俾涵蓋全程會議及技術參訪行程。
6. 國際大壩委員會(ICOLD)每四年舉辦一次大會,每年並召開年會,研討各項水壩相關問題,此次與會各國專家學者甚為踴躍(如法國 94 人,挪威 89 人,日本 78 人...等),互相討論,非僅限於學術性論文,亦包羅水壩水庫設計施工及實務操作運轉所面臨的各項棘手問題,;然而回頭反觀國內似乎顯得十分疏離 ,未曾專設壩工方面組織,亦未曾有任何機構團體加入 ICOLD, 國內僅有三人參加此次會議 ;建議未來國內有相關單位能統領土木水利各界積極參與,加入該組織並派員發表論文,與各國專家同步研討,以提升本國壩工在國際上的知名度,並掌握國際最新技術發展趨勢。

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Date	ICOLD Norway 2015		ICOLD Symposium Hydropower '15	Technical/social programme	Accompanying persons programme
Friday 12 June		ICOLD Board Meeting, Part 1		Pre-conference tour: - <i>The mountains in south-west, 3 days of hydropower safari</i>	
Saturday 13 June		ICOLD Board Meeting, Part 2 Meeting of Chair Persons of Technical Committees Technical Committees Workshops Regional Clubs			

Sunday 14 June	83. ANNUAL MEETING	Meeting of technical committees Young Engineers Forum Francophone Group Meeting		Guided city tour on foot (incl. in reg. fee)	Guided city tour on foot (incl. in reg. fee)
Monday 15 June	General assembly	Hydropower'15 SymposiumOpening/plenary session		Welcome Reception in Sjøhusene (incl. in reg. fee)	Guided city tour on foot (incl. in reg. fee) Lysefjord Cruise
		Exhibition opening	Parallel session	Parallel session	
Tuesday 16 June	One-day technical/social tours	Parallel session	Parallel session	Options: - <i>Technical tour Svartevatn</i> - <i>Titania - tailing dams</i> - <i>Ulla-Førre - the backbone of Norwegian Hydro</i> - <i>The Pulpit Rock Challenge</i> - <i>Lysefjorden</i>	
		Plenary/closing session			
Wednesday 17 June	Congress opening ceremony Q 96 & Q 97			and <i>Fjor & Fjære Cultural Hordaland programme</i> in Stavanger Concert Hall (incl. in reg. fee)	Boat trip to the island Sør-Hidi incl. lunch (Fjor & Fjære) Full day tour by coach at Jærei
Thursday 18 June	Q 96 & Q 97 Q 98 & Q 99			Free evening Young Engineers Forum social event	Guided tour by coach to Utstein Monastery with lunch and concert Guided city tour - from oil to oil

		Q 98 & Q 99	Closing dinner (optional)	Viking tour
Friday 19 June		Exhibition closing		Lysefjord Cruise
		Congress closing ceremony		
Saturday 20 June		Start post- conference tours	Post conference tours: - <i>The mountains in south west - 3 days of hydropower safari</i> - <i>Fjord tour Western Norway</i> - <i>Svalbard</i> - <i>Narvik</i> - <i>Mountain Hiking</i>	

Conference secretariat: Gyro Conference AS, Storgt 85, N 2615 Lillehammer
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**ICOLD 25th Congress / ICOLD 83rd Annual Meeting
Symposium Hydropower'15**

**25ème Congrès de la CIGB / 83ème Réunion Annuelle de la CIGB
Symposium Hydropower'15**



Stavanger 2015

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Country	Title	Lastname	Firstname	Accompanying person	Company/ Organization
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Country	Title	Lastname	Firstname	Accompanying person	Company/ Organization
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	Vice President	Polimon	Javier		GAS NATURAL FENOSA INGENIERIA Y DESARROLLO DE GENERACION
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Country	Title	Lastname	Firstname	Accompanying person	Company/ Organization
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	Director of Irrigation (Programme Management)	Soriano Pena	Antonio	Mª Del Carmen Martínez Parrondo	INGENIERÍA DEL SUELO S.A.
	Dr.	VERGARA	David		ACCIONA INFRAESTRUCTURAS, S.A.
	Deputy Director General (Technical Service)	Jeyabalamoorthy	Kanapathipillai sinnathamby		Irrigation Department
	Eng.	Laksiri	Kamal LB		CEYLON ELECTRICITY BOARD
	Director of Irrigation project Manager	Premakumara	Herath Hitihamilage Padmasiri		Mahaweli Authority of Sri Lanka
	Director of Irrigation (Major Construction)	Sahabandu	K.L.Sirilal		Central Engineering Consultancy Bureau
	Environmental coordinator	Shanmuhanthan	Somasuntharam		Irrigation Department, Northern Province
	Eng.	Wagarachchi	Ranjith.s.w		CEB
	Director of Irrigation (Major Construction)	Weerasinghe	Saman Siripala Liyange		Irrigation Department
Sweden	Professor	Adell	Birgitta		Fortum Generation AB
	Dr Eng	Al-Ansari	Nadhir		Lulea University of Technology
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	Communications Manager	Bengtsson	Jonas		Ångermanälvens VF
	Mr.	Billstein	Mats		Vattenfall
	Engineer	Bjelkevik	Annika		TCS, Tailings Consultants Scandinavia
	Dam Safety Process and Risk Manager	Bohlin	Thomas		Tailings Consultants Scandinavia AB
	Emergency Manager	Boström	Kent		Wassara
	Hydrological Team Manager	Ekstedt	Johanna		Tailings Consultants Scandinavia AB
	Security and Safety Controller	Ekstrom	Ingvar		Sweco Energide
	Professor	Elvnejd	Per		SVF
	Mr.	Eriksson	Mats		Fortum Generation AB, Renewables
	Dr.	Evertson	Joakim		VATTENFALL
	Dr.	Gasch	Tobias		Tailings Consultants Scandinavia AB
	Dr.	Gunnteg	Marcus		SMHI
	Dr.	Hallberg	Kristoffer		WSP
	Dr.	Halvarsson	Andreas		Vattenfall Vattenkraft AB
	Dr.	Hammer	Lars		Vattenfall AB
	Dr.	Hassanzadeh	Manouchehr		Ångermanälvens Vattenregleringsföretag
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	Dr.	Knutsson	Sven		Luleå University of Technology
	Dr.	Knutsson	Roger		E.ON Vattenkraft Sverige AB
	Dr.	Kuoljok	Uno		SWECO Norge A/S
	Dr.	Lier	Øyvind		Tailings Consultants Scandinavia AB
	Dr.	Lundell	Dan		KTH Royal Institute of Technology, Division of Concrete Structures
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Country	Title	Lastname	Firstname	Accompanying person	Company/ Organization
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	Mr	Stenberg	Rickard		Ångermanälven Vattenregleringsföretag
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	Mr.	Naterop	Daniel		SISGEO INTERNATIONAL SA
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		Panduri	Rocco		Swiss Federal Office of Energy
		Peter	Marco		Pöyry Switzerland
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Country	Title	Lastname	Firstname	Accompanying person	Company/ Organization
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	Mr.	Chung	Wen-Shiang		Sinotech Engineering Consultants, Ltd
	Engineer	Hsieh	Chang-Ting		Sinotech engineering consultants,ltd
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	Mr	Pedugson	Chatchai		Royal Irrigation Department
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	Mr.	Akman	Altug		ES PROJE LTD. CO.
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	Secretary General of TRCOLD	Dincergok	Tuncer		GENERAL DIRECTORATE OF STATE HYDRAULIC WORKS (DSI)
	Director General Of DSI	Diniz	Ali Riza		GENERAL DIRECTORATE OF STATE HYDRAULIC WORKS (DSI)
		Er	Yasemin		General state of state hydraulic works(Turkey)
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	Mr	Ilter	Korhan		Su_Yapi Engineering and Consulting INc.
	Managing Director	Koksal	Aldonat		Hidro Dizayn Engineering Consultancy Inc.
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		Küsmez	Hüseyin		The General directorate of state hydraulic works (Turkey)
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	Deputy Director	Uzucek	Ergun		GENERAL DIRECTORATE OF STATE HYDRAULIC WORKS (DSI)
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		Ruban	Oleh		ALL-UKRAINIAN NON-GOVERNMENTAL ORGANIZATION «Ukrainian Committee on Large Dams»
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Country	Title	Lastname	Firstname	Accompanying person	Company/ Organization
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	Mr	Bridle	Rodney		Dam Safety Ltd
	Mr	Cambridge	Mike	Lesley Cambridge	Camtab Consulting
	Dr	Dunstan	Malcolm	Kate Dunstan	MD&A
	Mr	Gladwin	Kevin		Telespazio Vega UK Ltd.
	Mr	Goff	Craig		HR Wallingford Ltd.
	Mr	Grubb	Ken		KGAL
	Mr	Hope	Ian	Jo Hope	Severn Trent Water
	Professor	Hughes	Andy		Atkins
	Mrs	Loredo	Maria Teresa		Aqua Media International Ltd
	Dr	Mason	Peter		MWH Ltd
	Mrs.	Spasic-Gril	Ljiljana		Arup
	Mr	Taylor	Grant		Geosense Ltd
	Mr	Tudor	Samuel		Dwr Cymru Welsh Water
	Mr.	Usher	Steven		Aqua Media International Ltd
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	National Dams, Levees Director	Beduhn	Bob	Susan Beduhn	HDR
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		Bowles	David		RAC Engineers and Economists, LLC
	Vice President of Engineering	Brabant	Keith		The Reinforced Earth Company
	Senior Hydropower Specialist	Canale	Luciano		World Bank
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		Dehler	William		Barr Engineering
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	President, United States Society on Dams	Ferguson	Keith	Susan Ferguson	HDR
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	Vice President	Hutton	Jesse	Daylon Hutton	Ballard Marine Construction
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	Vice President	Johnson	Daniel	Star Waring	AECOM
	COO	Lemons	Ronnie	Patricia Lemons	Freese and Nichols, Inc.
	Dr.	Lindell	James		MWH Global
United States	Construction Management Engineer	Moler	William	Colleen Reed	Bill Moler Consulting
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	Principal	Ng	Kit		Bechtel Corporation
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Country	Title	Lastname	Firstname	Accompanying person	Company/ Organization
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	Executive Vice President	Sanger	Jeff		Worthington Products, Inc.
	Mr.	Schmidt	Justin		Hexagon
	National Levee Practice Lead	Sossenkina	Elena	Rita Steele	HDR
	Mr.	Steele	Kenneth		Water Resources Engineering
	Mr.	Stephens	Larry		U.S. Society on Dams
		Sutter	Amanda		USACE
	Mr	Tarbox	Glenn		MWH
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		Tjoumas	Constantine	Constance Tjoumas	Consultant
	Professor	Tullis	Blake		Utah State University
	Lead,Dam Specialist	Ueda	Satoru		World Bank
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		Wolfhope	John	Shelley Wolfhope	Freese and Nichols
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	Mr.	Hitcher Marvaldi	Nicolas		CARPI TECH
	Mr.	Montes Prado	Alejandro		CARPI TECH
Zambia	Eng.	Chamba	Antonio		Irrigation Development Support Project
	Mr	Kamanga	Julio Augusto		ZESCO Limited
	Mr.	Kampata	Daniel		Water Resources Management Authority
	Dr.	Mulenga	Romas		Ministry of Agriculture & Livestock
	Mr.	Zimba	Jonathan		ZESCO LIMITED
			Barnabas		
			David		

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Company	Lastname	Firstname	Title	Country
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Ballard Marine Construction	Korab	Scott		United States of America
Brødrene Dahl	Skår	Bjarte		Norway
Campbell Scientific	Bennett	Mark	Application Engineer	United States of America
Campbell Scientific	Ruiz	Lynne		United States of America
Canadian Dam Association	Butcher	Don		Canada
Carpi Tech BV Amsterdam	Vaschetti	Gabriella		Switzerland
CESI SpA	Facciolo	Luana		Italy
Comité Français des Barrages et Réservoirs	Blancher	Benoit		France
Cooperativa Edile Appennino	Vignoli	Maria Vittoria		Italy
CRC Press/Taylor & Francis	Bright	Alistair	Senior Publisher	United Kingdom
Doka Norge AS	Pedersen	Tore		Norway
Flow Science Deutschland GmbH	Grünzner	Markus		Germany
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Geosense Ltd	Brown	Claire		United Kingdom
German & Austrian National Committee on Large Dams	Müller	Uwe		Germany
Globesar AS	Cetinic	Frano		Norway
Hibbard Inshore	Malak	David		United States of America
Huggenberger AG	Meier	Edith		Switzerland

Company	Lastname	Firstname	Title	Country
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Japan Commission on Large Dams	Yanagawa	Joji		Japan
Keller Grundläggning AB	Bolin	Per		Sweden
KGAL	Mills	Nolan		United Kingdom
Kinematics Inc.	Viengkhou	Outhay		United States of America
LKAB Wassara AB	Boström	Kent		Sweden
Lyse Produksjon AS	Honningsvaag	Bjørn Aase		Norway
Mahab Ghodss	Rostami	Javad		Iran
MAPEI	Orlando	Manuela		Italy
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Otra Kraft	Mork	Reidar Ove		Norway
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Pöry Switzerland Ltd	Aemmer	Martin		Switzerland
Raycap	Makris	Elena		Cyprus
Rittmeyer AG	Julen	Nicole		Switzerland
RUHFUS Systemhydraulik GmbH	Arndt	Hans-Günther		Germany
Samsun Makina Sanayi A.S.	Yucel	Ahmet Ali		Turkey
SediCon AS	Santamarta	Nicolas		Norway
SIREG SPA	Natoli	Emanuele		Italy
SISGEO SRL	Caci	Vincenzo		Italy
Statkraft	Stokseth	Siri		Norway
Sweco Norge AS	Karlsen	Per Arne		Norway
Telespazio Vega UK Ltd.	Cifres	Ricardo		United Kingdom
Temelsu international Engeneering Services Inc.	Yıldız	Ersan		Turkey
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Turkish National Committee on Large Dams	Dincerogok	Tuncer		Turkey
Veidekke ASA	Nykkelmo	Grete Ingeborg	Kommunikasjonsdirektør	Norway
Vinci Construction	Stolberg	Sandrine		France
WALO Bertschinger AG	Schmid	Rose-Marie		Switzerland
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