



## Initial Verification of NAWI

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## **1. Information of Verification Form**



# Initial Verification

Application N°

Application N°:	B219924740
Type designation:	ACS-JJ(Tiger)
Manufacturer:	梅特勒托利多(常州)测量技术有限公司
Applicant:	梅特勒托利多(常州)测量技术有限公司
Instrument category:	非自动衡器

Complete instrument     Module (\*) with the error fraction pi =

Accuracy class:     I     II     III     IIII

Self-     Semi-self-     Non-self-indicating

Min= 20 g

e= 1 g

Max= 3 kg

d= 1 g

n= 3000

e<sub>1</sub>=

Max<sub>1</sub>=

d<sub>1</sub>=

n<sub>1</sub>=

e<sub>2</sub>=

Max<sub>2</sub>=

d<sub>2</sub>=

n<sub>2</sub>=

e<sub>3</sub>=

Max<sub>3</sub>=

d<sub>3</sub>=

n<sub>3</sub>=

T= + 3 kg

T= - 106 g

U<sub>nom</sub>= 220 V

U<sub>min</sub>= / V

U<sub>max</sub>= / V

f= 50 Hz

Battery, U<sub>nom</sub>= / V

Zero-setting device:

Tare device:

Nonautomatic

Tare balancing

Combined zero/tare device

Semi-automatic

Tare weighing

Automatic zero-setting

Preset tare device

Initial zero-setting

Subtractive tare

Zero-tracking

Additive tare

Initial zero-setting range = 20 % of Max

Temperature range: -10~+40 °C

Printer:  Built-in

Connected  Non present

No connection

but connectable

ACS-JJ(Tiger) :

Max= 3 kg

Min= 20 g

e= 1 g

n=3000

Instrument submitted:	ACS-JJ(Tiger)	Load cell:	
Identification N°:	B219924740	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
Interfaces (number, nature):	/	Number :	
		Classification symbol:	
		Remarks:	
Evaluation period:			
Date of report:			
Observer:			

# Initial Verification

Type designation

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多 (常州) 测量技术有限公司  
 Applicant: 梅特勒托利多 (常州) 测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =   
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 Self-     Semi-self-     Non-self-indicating

Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=   
 T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>= / V    U<sub>max</sub>= / V    f= 50 Hz    Battery, U<sub>nom</sub>= / V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection  
 but connectable

ACS-JJ(Tiger) :

Max= 3 kg

Min= 20 g

e= 1 g

n=3000

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
Interfaces (number, nature):	<u>/</u>	Number :	
		Classification symbol:	
		Remarks:	
Evaluation period:			
Date of report:			
Observer:			

# Initial Verification

## Manufacture、Applicant

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

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Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=   
 T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>= / V    U<sub>max</sub>= / V    f= 50 Hz    Battery, U<sub>nom</sub>= / V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
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 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection  
 but connectable

ACS-JJ(Tiger) :

Max= 3 kg

Min= 20 g

e= 1 g

n=3000

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
Interfaces (number, nature):	<u>/</u>	Number :	
		Classification symbol:	
		Remarks:	
Evaluation period:			
Date of report:			
Observer:			

# Initial Verification

Instrument category:  
NAWI

ACS-JJ(Tiger) :

Max= 3 kg

Min= 20 g

e= 1 g

n=3000

## GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
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Complete instrument     Module (\*) with the error fraction pi =   
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=   
 T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>= / V    U<sub>max</sub>= / V    f= 50 Hz    Battery, U<sub>nom</sub>= / V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
Interfaces (number, nature):	<u>/</u>	Number :	
		Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

Complete instrument

Or Only a Indicator



Application N°: B219924740  
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 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =   
 Accuracy class:   I     II     III     IIII

Self-     Semi-self-     Non-self-indicating

Min=   
 e=     Max=     d=     n=   
 e1=     Max1=   
 e2=     Max2=   
 e3=     Max3=   
 T= +     T= -

U<sub>nom</sub>=  V    U<sub>min</sub>=  V    U<sub>max</sub>=  V    f=  Hz    Battery, U<sub>nom</sub>=  V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range =  % of Max    Temperature range:  °C

Printer:  Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
		Number :	
Interfaces (number, nature):	<u>/</u>	Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			



# Initial Verification

Complete instrument

Or Only a Indicator



## T.2.2.2 Indicator

Electronic device of an instrument that may perform:

- 1) analog-to-digital conversion of the output signal of the load cell
- 2) further processes the data
- 3) displays the weighing result in units of mass.

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 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction  $\pi =$

Accuracy class:

Self-     Semi-self-     Non-self-indicating

Min= 20 g

e= 1 g    Max= 3 kg    d= 1 g    n= 3000

e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=

e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=

e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=

T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>= / V    U<sub>max</sub>= / V    f= 50 Hz    Battery, U<sub>nom</sub>= / V

Zero-setting device:    Tare device:

Nonautomatic     Tare balancing     Combined zero/tare device

Semi-automatic     Tare weighing

Automatic zero-setting     Preset tare device

Initial zero-setting     Subtractive tare

Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	<u></u>
Identification N°:	<u>B219924740</u>	Manufacturer:	<u></u>
Software version:	<u></u>	Type:	<u></u>
Connected equipment:	<u></u>	Capacity:	<u></u>
	<u></u>	Number :	<u></u>
Interfaces (number, nature):	<u>/</u>	Classification symbol:	<u></u>

Evaluation period:	<u></u>	Remarks:	<u></u>
Date of report:	<u></u>		<u></u>
Observer:	<u></u>		<u></u>

# Initial Verification

## Classification of instruments

### 3.1.1 Accuracy classes

The accuracy classes for instruments and their symbols are given in Table .

Name	Symbol marked on instrument
Special accuracy	
High accuracy	
Medium accuracy	
Ordinary accuracy	

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 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =   
 Accuracy class:

Self-     Semi-self-     Non-self-indicating  
 Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=   
 T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>=  /  V    U<sub>max</sub>=  /  V    f= 50 Hz    Battery, U<sub>nom</sub>=  /  V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
Interfaces (number, nature):	<u>/</u>	Number :	
		Classification symbol:	

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# Initial Verification

## Classification of instruments

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 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =

Accuracy class:   I  II  x III  IIII

Self.     Semi-self.     Non-self-indicating

Accuracy class	Verification scale interval, <i>e</i>	Number of verification scale intervals, $n = \text{Max}/e$		Minimum capacity, Min (Lower limit)
		minimum	maximum	
Special (I)	$0.001 \text{ g} \leq e^*$	50 000**	–	100 <i>e</i>
High (II)	$0.001 \text{ g} \leq e \leq 0.05 \text{ g}$	100	100 000	20 <i>e</i>
	$0.1 \text{ g} \leq e$	5 000	100 000	50 <i>e</i>
Medium (III)	$0.1 \text{ g} \leq e \leq 2 \text{ g}$	100	10 000	20 <i>e</i>
	$5 \text{ g} \leq e$	500	10 000	20 <i>e</i>
Ordinary (IIII)	$5 \text{ g} \leq e$	100	1 000	10 <i>e</i>

d=     n=

d<sub>1</sub>=   
 d<sub>2</sub>=   
 d<sub>3</sub>=     n<sub>1</sub>=   
 n<sub>2</sub>=   
 n<sub>3</sub>=

f=  Hz    Battery, Unom=  V

Combined zero/tare device

Automatic zero-setting     Preset tare device

Initial zero-setting     Subtractive tare

Zero-tracking     Additive tare

Initial zero-setting range =  % of Max    Temperature range:  °C

Printer:  Built-in    Connected  Non present     No connection but connectable

ACS-JJ(Tiger) :

Max= 3 kg

e= 1 g

n= Max/e =3 000

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
Interfaces (number, nature):	/	Number :	
		Classification symbol:	
		Remarks:	
Evaluation period:			
Date of report:			
Observer:			

# Initial Verification

## Classification of instruments

Application N°: **B219924740**  
 Type designation: **ACS-JJ(Tiger)**  
 Manufacturer: **梅特勒托利多(常州)测量技术有限公司**  
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 Instrument category: **非自动衡器**

Complete instrument      Module (\*) with the error fraction pi =

Accuracy class:  **I**  **II**  **III**  **III**

Self-      Semi-self-      Non-self-indicating

Accuracy class	Verification scale interval, e	Number of verification scale intervals, $n = \text{Max}/e$		Minimum capacity, Min (Lower limit)
		minimum	maximum	
Special (I)	$0.001 \text{ g} \leq e^*$	50 000**	-	100 e
High (II)	$0.001 \text{ g} < e < 0.05 \text{ g}$	100	100 000	20 e
	$0.1 \text{ g} \leq e$	5 000	100 000	50 e
Medium (III)	$0.1 \text{ g} \leq e \leq 2 \text{ g}$	100	10 000	20 e
	$5 \text{ g} \leq e$	500	10 000	20 e
Ordinary (III)	$5 \text{ g} \leq e$	100	1 000	10 e

d= 1 g                          n= 3000

d<sub>1</sub>=  
d<sub>2</sub>=  
d<sub>3</sub>=                          n<sub>1</sub>=  
  n<sub>2</sub>=  
  n<sub>3</sub>=

f= 50 Hz     Battery, Unom= / V

Combined zero/tare device

Automatic zero-setting      Preset tare device

Initial zero-setting      Subtractive tare

Zero-tracking      Additive tare

Initial zero-setting range = 20 % of Max     Temperature range: -10~+40 °C

Printer:  Built-in     Connected  Non present      No connection but connectable

ACS-JJ(Tiger) :

Max= 3 kg

e= 1 g

n= Max/e =3 000

Instrument submitted: **ACS-JJ(Tiger)**  
 Identification N°: **B219924740**  
 Software version:  
 Connected equipment:  
 Interfaces (number, nature): /

Load cell:  
 Manufacturer:  
 Type:  
 Capacity:  
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Complete instrument     Module (\*) with the error fraction pi =

Accuracy class:   I  II  III  IIII

Self.     Semi-self.     Non-self-indicating

Accuracy class	Verification scale interval, $e$	Number of verification scale intervals, $n = \text{Max}/e$		Minimum capacity, Min (Lower limit)
		minimum	maximum	
Special (I)	$0.001 \text{ g} \leq e^*$	50 000**	—	100 $e$
High (II)	$0.001 \text{ g} < e < 0.05 \text{ g}$	100	100 000	20 $e$
	$0.1 \text{ g} \leq e$	5 000	100 000	50 $e$
Medium (III)	$0.1 \text{ g} \leq e \leq 2 \text{ g}$	100	10 000	20 $e$
	$5 \text{ g} \leq e$	500	10 000	20 $e$
Ordinary (III)	$5 \text{ g} \leq e$	100	1 000	10 $e$

$d =$       $n =$    
 $d_1 =$    
 $d_2 =$    
 $d_3 =$

$f =$   Hz    Battery, Unom =  /  V

Combined zero/tare device

Automatic zero-setting     Preset tare device

Initial zero-setting     Subtractive tare

Zero-tracking     Additive tare

Initial zero-setting range =  % of Max    Temperature range:  °C

Printer:  Built-in    Connected  Non present     No connection but connectable

ACS-JJ(Tiger) :  
 Max = 3 kg  
 e = 1 g  
 n = Max/e = 3 000

Instrument submitted: ACS-JJ(Tiger)  
 Identification N°: B219924740  
 Software version:  
 Connected equipment:  
 Interfaces (number, nature): /

Load cell:  
 Manufacturer:  
 Type:  
 Capacity:  
 Number :  
 Classification symbol:

Evaluation period:  
 Date of report:  
 Observer:

Remarks:

# Initial Verification

## Classification of instruments

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 Instrument category: **非自动衡器**

Complete instrument  Module (\*) with the error fraction pi =

Accuracy class:   I  II  III  IIII

Self-indicating  Semi-self-indicating  Non-self-indicating

Accuracy class	Verification scale interval, $e$	Number of verification scale intervals, $n = \text{Max}/e$		Minimum capacity, Min (Lower limit)
		minimum	maximum	
Special (I)	$0.001 \text{ g} \leq e^*$	50 000**	-	100 $e$
High (II)	$0.001 \text{ g} < e < 0.05 \text{ g}$ $0.1 \text{ g} \leq e$	100 5 000	100 000 100 000	20 $e$ 50 $e$
Medium (III)	$0.1 \text{ g} \leq e \leq 2 \text{ g}$ $5 \text{ g} \leq e$	100 500	10 000 10 000	20 $e$ 20 $e$
Ordinary (III)	$5 \text{ g} \leq e$	100	1 000	10 $e$

d=  n=   
 d<sub>1</sub>=   
 d<sub>2</sub>=   
 d<sub>3</sub>=

f=  Hz Battery, Unom=  V

Combined zero/tare device

Automatic zero-setting  Preset tare device

Initial zero-setting  Subtractive tare

Zero-tracking  Additive tare

Initial zero-setting range =  % of Max Temperature range:  °C

Printer:  Built-in Connected  Non present  No connection but connectable

ACS-JJ(Tiger) :

Max= 3 kg

e= 1 g

n= Max/e =3 000

Instrument submitted: **ACS-JJ(Tiger)** Load cell:   
 Identification N°: **B219924740** Manufacturer:   
 Software version:  Type:   
 Connected equipment:  Capacity:   
 Interfaces (number, nature):  Number :   
 Classification symbol:

Evaluation period:  Remarks:   
 Date of report:   
 Observer:

# Initial Verification

## Exercise on Classification of instruments

Exercise 1 : Max = 6 kg ,  $e = 2$  g ,  $d = 2$  g , which classes of this NAWI belongs to?

Answer1 : Max = 6 kg ,  $e = d = 2$  g

$$n = \text{Max}/e = 6000 \text{ g} / 2 \text{ g} = 3\ 000$$

Accuracy class	Verification scale interval, $e$	Number of verification scale intervals, $n = \text{Max}/e$		Minimum capacity, Min (Lower limit)
		minimum	maximum	
Special (I)	$0.001 \text{ g} \leq e^*$	50 000**	–	$100 e$
High (II)	$0.001 \text{ g} \leq e \leq 0.05 \text{ g}$	100	100 000	$20 e$
	$0.1 \text{ g} \leq e$	5 000	100 000	$50 e$
Medium (III)	$0.1 \text{ g} \leq e \leq 2 \text{ g}$	100	10 000	$20 e$
	$5 \text{ g} \leq e$	500	10 000	$20 e$
Ordinary (III)	$5 \text{ g} \leq e$	100	1 000	$10 e$

# Initial Verification

## Exercise on Classification of instruments

Exercise 1 : Max = 6 kg ,  $e = 2 \text{ g}$  ,  $d = 2 \text{ g}$  , which classes of this NAWI belongs to?

Answer1 : Max = 6 kg ,  $e = 2 \text{ g}$

$$n = \text{Max}/e = 6000 \text{ g} / 2 \text{ g} = 3\,000$$

Accuracy class	Verification scale interval, $e$	Number of verification scale intervals, $n = \text{Max}/e$		Minimum capacity, Min (Lower limit)
		minimum	maximum	
Special (I)	$0.001 \text{ g} \leq e^*$	50 000**	–	100 $e$
High (II)	$0.001 \text{ g} \leq e \leq 0.05 \text{ g}$	100	100 000	20 $e$
	$0.1 \text{ g} \leq e$	5 000	100 000	50 $e$
Medium (III)	$0.1 \text{ g} \leq e \leq 2 \text{ g}$	100	10 000	20 $e$
	$5 \text{ g} \leq e$	500	10 000	20 $e$
Ordinary (III)	$5 \text{ g} \leq e$	100	1 000	10 $e$



# Initial Verification

## Exercise on Classification of instruments

Exercise 1 : Max = 6 kg ,  $e = 2 \text{ g}$  ,  $d = 2 \text{ g}$  , which classes of this NAWI belongs to?

Answer1 : Max = 6 kg ,  $e = 2 \text{ g}$

$$n = \text{Max}/e = 6000 \text{ g} / 2 \text{ g} = 3\,000$$

Accuracy class	Verification scale interval, $e$	Number of verification scale intervals, $n = \text{Max}/e$		Minimum capacity, Min (Lower limit)
		minimum	maximum	
Special (I)	$0.001 \text{ g} \leq e^*$	50 000**	–	100 $e$
High (II)	$0.001 \text{ g} \leq e \leq 0.05 \text{ g}$ $0.1 \text{ g} \leq e$	100 5 000	100 000 100 000	20 $e$ 50 $e$
Medium (III)	$0.1 \text{ g} \leq e \leq 2 \text{ g}$ $5 \text{ g} \leq e$	100 500	10 000 10 000	20 $e$ 20 $e$
Ordinary (III)	$5 \text{ g} \leq e$	100	1 000	10 $e$

# Initial Verification

## Exercise on Classification of instruments

Exercise 1 : Max = 6 kg ,  $e = 2 \text{ g}$  ,  $d = 2 \text{ g}$  , which classes of this NAWI belongs to?

Answer1 : Max = 6 kg ,  $e = 2 \text{ g}$

$$n = \text{Max}/e = 6000 \text{ g} / 2 \text{ g} = 3000$$

Accuracy class	Verification scale interval, $e$	Number of verification scale intervals, $n = \text{Max}/e$		Minimum capacity, Min (Lower limit)
		minimum	maximum	
Special (I)	$0.001 \text{ g} \leq e^*$	50 000**	–	100 $e$
High (II)	$0.001 \text{ g} \leq e \leq 0.05 \text{ g}$ $0.1 \text{ g} \leq e$	100 5 000	100 000 100 000	20 $e$ 50 $e$
Medium (III)	$0.1 \text{ g} \leq e \leq 2 \text{ g}$ $5 \text{ g} \leq e$	100 500	10 000 10 000	20 $e$ 20 $e$
Ordinary (III)	$5 \text{ g} \leq e$	100	1 000	10 $e$

# Initial Verification

Exercise on Classification of instruments

Exercise 2 : Max = 6 kg ,  $e = 2 \text{ g}$  ,  $d = 0.2 \text{ g}$  , which classes of this NAWI belongs to?

Answer2 : Max = 6 kg ,  $e = 2 \text{ g}$  ,  $d = 0.2 \text{ g}$

$$n = \text{Max}/e = 6000 \text{ g} / 2 \text{ g} = 3000$$

# Initial Verification

## Exercise on Classification of instruments

Exercise 2 : Max = 6 kg ,  $e = 2$  g ,  $d = 0.2$  g , which classes of this NAWI belongs to?

Answer2 : Max = 6 kg ,  $e = 2$  g ,  $d = 0.2$  g

$$n = \text{Max}/e = 6000 \text{ g} / 2 \text{ g} = 3000$$

Accuracy class	Verification scale interval, $e$	Number of verification scale intervals, $n = \text{Max}/e$		Minimum capacity, Min (Lower limit)
		minimum	maximum	
Special (I)	$0.001 \text{ g} \leq e^*$	50 000**	–	100 $e$
High (II)	$0.001 \text{ g} \leq e \leq 0.05 \text{ g}$	100	100 000	20 $e$
	$0.1 \text{ g} \leq e$	5 000	100 000	50 $e$
Medium (III)	$0.1 \text{ g} \leq e \leq 2 \text{ g}$	100	10 000	20 $e$
	$5 \text{ g} \leq e$	500	10 000	20 $e$
Ordinary (III)	$5 \text{ g} \leq e$	100	1 000	10 $e$

# Initial Verification

## Exercise on Classification of instruments

Exercise 2 : Max = 6 kg ,  $e = 2$  g ,  $d = 0.2$  g , which classes of this NAWI belongs to?

Answer2 : Max = 6 kg ,  $e = 2$  g ,  $d = 0.2$  g

$$n = \text{Max}/e = 6000 \text{ g} / 2 \text{ g} = 3\,000$$

Accuracy class	Verification scale interval, $e$	Number of verification scale intervals, $n = \text{Max}/e$		Minimum capacity, Min (Lower limit)
		minimum	maximum	
Special (I)	$0.001 \text{ g} \leq e^*$	50 000**	–	100 $e$
High (II)	$0.001 \text{ g} \leq e \leq 0.05 \text{ g}$ $0.1 \text{ g} \leq e$	100 5 000	100 000 100 000	20 $e$ 50 $e$
Medium (III)	$0.1 \text{ g} \leq e \leq 2 \text{ g}$ $5 \text{ g} \leq e$	100 500	10 000 10 000	20 $e$ 20 $e$
Ordinary (III)	$5 \text{ g} \leq e$	100	1 000	10 $e$

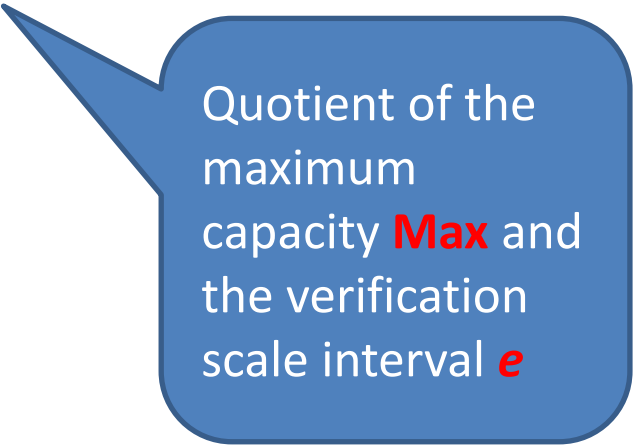
# Initial Verification

Exercise on Classification of instruments

Exercise 2 : Max = 6 kg , e = 2 g , d = 0.2 g , which classes of this NAWI belongs to?

Answer2 : Max = 6 kg , e = 2 g , d = 0.2 g

$$n = \text{Max}/e = 6000 \text{ g} / 2 \text{ g} = 3\ 000$$



Quotient of the maximum capacity **Max** and the verification scale interval **e**

# Initial Verification

Exercise on Classification of instruments

Exercise 2 : Max = 6 kg , e = 2 g , d = 0.2 g , which classes of this NAWI belongs to?

Answer2 : Max = 6 kg , e = 2 g , d = 0.2 g

$$n = \text{Max}/e = 6000 \text{ g} / 2 \text{ g} = 3\ 000$$



$$n = \text{Max}/d = 6000 \text{ g} / 0.2 \text{ g} = 3\ 0000$$



# Initial Verification

Exercise on Classification of instruments

Exercise 3 : Max = 5 kg ,  $e = 5 \text{ g}$  ,  $d = 5 \text{ g}$  , which classes of this NAWI belongs to?

Answer2 : Max = 5 kg ,  $e = 5 \text{ g}$  ,  $d = 5 \text{ g}$

$$n = \text{Max}/e = 5000 \text{ g} / 5 \text{ g} = 1000$$



# Initial Verification

## Exercise on Classification of instruments

Exercise 3 : Max = 5 kg , e = 5 g , d = 5 g , which classes of this NAWI belongs to?

Answer3 : Max = 5 kg , e = 5 g , d = 5 g

$$n = \text{Max}/e = 5000 \text{ g} / 5 \text{ g} = 1000$$

It depends on the manufacturer

	Verification scale interval, e	Number of verification scale intervals, n = Max/e		Minimum capacity, Min
		minimum	maximum	
(I)	0.001 g ≤ e*	50 000**	–	–
High (II)	0.001 g ≤ e ≤ 0.05 g	100	100 000	–
	0.1 g ≤ e	5 000	100 000	–
Medium (III)	0.1 g ≤ e ≤ 2 g	100	10 000	20 e
	5 g ≤ e	500	10 000	20 e
Ordinary (III)	5 g ≤ e	100	1 000	10 e

Which accuracy class it belongs to ?

# Initial Verification

## T.1.2.3 Self-indicating instrument

Instrument in which the position of equilibrium is obtained **without** the intervention of an operator



Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =

Accuracy class:     I     II     III     IIII

Self-     Semi-self-     Non-self-indicating

Min= 20 g

e= 1 g    Max= 3 kg    d= 1 g    n= 3000

e1=     Max1=     d1=     n1=   
 e2=     Max2=     d2=     n2=   
 e3=     Max3=     d3=     n3=

T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>=  /  V    U<sub>max</sub>=  /  V    f= 50 Hz    Battery, U<sub>nom</sub>=  /  V

Zero-setting device:

Tare device:

Nonautomatic     Tare balancing     Combined zero/tare device

Semi-automatic     Tare weighing

Automatic zero-setting     Preset tare device

Initial zero-setting     Subtractive tare

Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:     Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
		Number :	
Interfaces (number, nature):	<u>/</u>	Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =

Accuracy class:     I     II     III     IIII

Self-     Semi-self-     Non-self-indicating

## T.1.2.4 Semi-self-indicating instrument

Instrument with a self-indicating weighing range, in which the operator intervenes to alter the limits of this range.

Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=   
 T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>= / V    U<sub>max</sub>= / V    f= 50 Hz    Battery, U<sub>nom</sub>= / V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
		Number :	
Interfaces (number, nature):	<u>/</u>	Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

## T.1.2.5 Non-self-indicating instrument

Instrument in which the position of **equilibrium** is obtained entirely by the operator.



Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction  $\pi_i =$    
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=   
 T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>= / V    U<sub>max</sub>= / V    f= 50 Hz    Battery, U<sub>nom</sub>= / V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
Interfaces (number, nature):	<u>/</u>	Number :	
		Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

## T.3.1.2 Minimum capacity (Min)

Value of the load below which the weighing results may be subject to an excessive relative error.

ACS-JJ(Tiger) :

Max= 3 kg

$e = d = 1 \text{ g}$

$n = \text{Max}/e = 3\ 000$

Min = 20 g

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =   
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=   
 T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>= / V    U<sub>max</sub>= / V    f= 50 Hz    Battery, U<sub>nom</sub>= / V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
Interfaces (number, nature):	<u>/</u>	Number :	
		Classification symbol:	

Remarks: \_\_\_\_\_

Evaluation period: \_\_\_\_\_  
 Date of report: \_\_\_\_\_  
 Observer: \_\_\_\_\_

# Initial Verification

## 3.4.3 Minimum capacity

The minimum capacity is determined in mpe TABLE

ACS-JJ(Tiger) :

Max= 3 kg

$e = d = 1 \text{ g}$

$n = \text{Max}/e = 3 \text{ 000}$

Min = 20 g

### GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多 (常州) 测量技术有限公司  
 Applicant: 梅特勒托利多 (常州) 测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =   
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=   
 T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>= / V    U<sub>max</sub>= / V    f= 50 Hz    Battery, U<sub>nom</sub>= / V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
Interfaces (number, nature):	<u>/</u>	Number :	
		Classification symbol:	

Remarks: \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 Evaluation period: \_\_\_\_\_  
 Date of report: \_\_\_\_\_  
 Observer: \_\_\_\_\_

# Initial Verification

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =   
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min= 20 g

e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 d1=     n1=   
 d2=     n2=   
 d3=     n3=

Accuracy class	Verification scale interval, $e$	Number of verification scale intervals, $n = \text{Max}/e$		Minimum capacity, Min (Lower limit)
		minimum	maximum	
Special (I)	$0.001 \text{ g} \leq e^*$	50 000**	–	100 $e$
High (II)	$0.001 \text{ g} \leq e \leq 0.05 \text{ g}$	100	100 000	20 $e$
	$0.1 \text{ g} \leq e$	5 000	100 000	50 $e$
Medium (III)	$0.1 \text{ g} \leq e \leq 2 \text{ g}$	100	10 000	20 $e$
	$5 \text{ g} \leq e$	500	10 000	20 $e$
Ordinary (III)	$5 \text{ g} \leq e$	100	1 000	10 $e$

The verification scale interval,  $e$ , is replaced by the actual scale interval,  $d$ .

Zero-tracking     Additive tare  
 Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection but connectable

ACS-JJ(Tiger) :

Max= 3 kg

$e = d = 1 \text{ g}$

$n = \text{Max}/e = 3\ 000$

Min = 20  $d = 20 \text{ g}$

Instrument submitted: ACS-JJ(Tiger)    Load cell:   
 Identification N°: B219924740    Manufacturer:   
 Software version:     Type:   
 Connected equipment:     Capacity:   
 Number:   
 Classification symbol:   
 Interfaces (number, nature): /  
 Remarks:   
 Evaluation period:   
 Date of report:   
 Observer:

# Initial Verification

## Actual scale interval, $d$

The difference between the values corresponding to two consecutive scale marks, for **analog indication**



### GENERAL INFORMATION CONCERNING THE TYPE

Application N°: **B219924740**  
 Type designation: **ACS-JJ(Tiger)**  
 Manufacturer: **梅特勒托利多(常州)测量技术有限公司**  
 Applicant: **梅特勒托利多(常州)测量技术有限公司**  
 Instrument category: **非自动衡器**

Complete instrument     Module (\*) with the error fraction  $\pi =$    
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min=     Max=     **d=**     n=   
 e=     Max<sub>1</sub>=     d<sub>1</sub>=   
 e<sub>1</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=   
 e<sub>2</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=   
 e<sub>3</sub>=

T= +     T= -

U<sub>nom</sub>=  V    U<sub>min</sub>=  V    U<sub>max</sub>=  V    f=  Hz    Battery, U<sub>nom</sub>=  V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range =  % of Max    Temperature range:  °C

Printer:  Built-in    Connected  Non present     No connection  
 but connectable

Instrument submitted:	<b>ACS-JJ(Tiger)</b>	Load cell:	
Identification N°:	<b>B219924740</b>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
		Number :	
Interfaces (number, nature):	/	Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			



# Initial Verification

Actual scale interval,  $d$

The difference between two consecutive indicated values, for digital indication.



Question : What's the actual scale of this weighing instrument?

Application N°:	B219924740
Type designation:	ACS-JJ(Tiger)
Manufacturer:	梅特勒托利多(常州)测量技术有限公司
Applicant:	梅特勒托利多(常州)测量技术有限公司
Instrument category:	非自动衡器

Complete instrument       Module (\*) with the error fraction pi =

Accuracy class:     I     II     III     IIII

Self-       Semi-self-       Non-self-indicating

Min=       Max=       **d=**       n=

e=       Max<sub>1</sub>=       d<sub>1</sub>=       n<sub>1</sub>=

e<sub>1</sub>=       Max<sub>2</sub>=       d<sub>2</sub>=       n<sub>2</sub>=

e<sub>2</sub>=       Max<sub>3</sub>=       d<sub>3</sub>=       n<sub>3</sub>=

e<sub>3</sub>=

T= +       T= -

U<sub>nom</sub>=  V    U<sub>min</sub>=  V    U<sub>max</sub>=  V    f=  Hz    Battery, U<sub>nom</sub>=  V

Zero-setting device:      Tare device:

Nonautomatic       Tare balancing       Combined zero/tare device

Semi-automatic       Tare weighing

Automatic zero-setting       Preset tare device

Initial zero-setting       Subtractive tare

Zero-tracking       Additive tare

Initial zero-setting range =  % of Max      Temperature range:  °C

Printer:     Built-in      Connected  Non present       No connection but connectable

Instrument submitted:	ACS-JJ(Tiger)	Load cell:	
Identification N°:	B219924740	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
		Number :	
		Classification symbol:	

Remarks:


# Initial Verification

## Actual scale interval, *d*

The difference between two consecutive indicated values, for digital indication.



*d* may be 1,2,5 or 10 g

Application N°:	B219924740
Type designation:	ACS-JJ(Tiger)
Manufacturer:	梅特勒托利多(常州)测量技术有限公司
Applicant:	梅特勒托利多(常州)测量技术有限公司
Instrument category:	非自动衡器

Complete instrument
  Module (\*) with the error fraction  $\pi =$

Accuracy class:  I  II  III  IIII

Self-  Semi-self-  Non-self-indicating

Min= 20 g

e= 1 g      Max= 3 kg      **d= 1 g**      n= 3000

e<sub>1</sub>=       Max<sub>1</sub>=       d<sub>1</sub>=       n<sub>1</sub>=

e<sub>2</sub>=       Max<sub>2</sub>=       d<sub>2</sub>=       n<sub>2</sub>=

e<sub>3</sub>=       Max<sub>3</sub>=       d<sub>3</sub>=       n<sub>3</sub>=

T= +3 kg      T= -106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>= / V    U<sub>max</sub>= / V    f= 50 Hz    Battery, U<sub>nom</sub>= / V

Zero-setting device:      Tare device:

Nonautomatic       Tare balancing       Combined zero/tare device

Semi-automatic       Tare weighing

Automatic zero-setting       Preset tare device

Initial zero-setting       Subtractive tare

Zero-tracking       Additive tare

Initial zero-setting range = 20 % of Max      Temperature range: -10~+40 °C

Printer:  Built-in      Connected  Non present       No connection but connectable

Instrument submitted:	ACS-JJ(Tiger)	Load cell:	
Identification N°:	B219924740	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
		Number :	
Interfaces (number, nature): /		Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

## Verification scale interval, $e$

Value, expressed in units of mass, used for the classification and verification of an instrument.

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction  $\pi =$    
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min= 20 g  
e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=   
 d<sub>1</sub>=   
 d<sub>2</sub>=   
 d<sub>3</sub>=   
 n<sub>1</sub>=   
 n<sub>2</sub>=   
 n<sub>3</sub>=

T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>=  /  V    U<sub>max</sub>=  /  V    f= 50 Hz    Battery, U<sub>nom</sub>=  /  V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection  
 but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
		Number :	
Interfaces (number, nature):	<u>/</u>	Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

Verification scale interval,  $e$

## 2.2 Principles of the metrological requirements

Instruments are classified according to:

1) the verification scale interval,

$e$  representing absolute accuracy;

2) the number of verification scale intervals,  $n$  representing relative accuracy.

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument  Module (\*) with the error fraction  $\pi =$    
 Accuracy class:   I  II  III  IIII  
 Self-  Semi-self-  Non-self-indicating

Min= 20 g  
 $e =$  1 g Max= 3 kg d= 1 g n= 3000  
 $e_1 =$   Max<sub>1</sub>=   
 $e_2 =$   Max<sub>2</sub>=   
 $e_3 =$   Max<sub>3</sub>=   
 $d_1 =$    
 $d_2 =$    
 $d_3 =$    
 $n_1 =$    
 $n_2 =$    
 $n_3 =$

T= + 3 kg T= - 106 g

$U_{nom} =$  220 V  $U_{min} =$   /  V  $U_{max} =$   /  V  $f =$  50 Hz Battery,  $U_{nom} =$   /  V

Zero-setting device:  Nonautomatic  Semi-automatic  Automatic zero-setting  Initial zero-setting  Zero-tracking  
 Tare device:  Tare balancing  Tare weighing  Preset tare device  Subtractive tare  Additive tare  
 Combined zero/tare device

Initial zero-setting range = 20 % of Max Temperature range: -10~+40 °C

Printer:  Built-in  Connected  Non present but connectable  No connection

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
		Number :	
Interfaces (number, nature):	<u>/</u>	Classification symbol:	

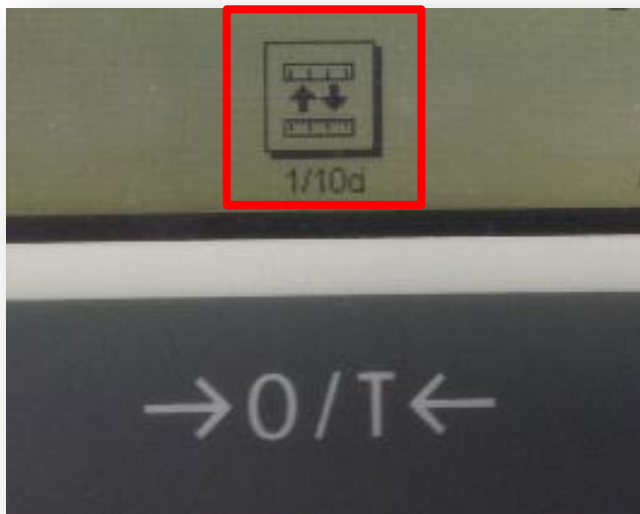
Remarks:

Evaluation period: \_\_\_\_\_  
 Date of report: \_\_\_\_\_  
 Observer: \_\_\_\_\_

# Initial Verification

## 3.4 Auxiliary indicating devices

An indicating device with a differentiated scale division.



**NOTE: Only instruments of classes I and II may be fitted with an auxiliary indicating device**

### GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
Type designation: ACS-JJ(Tiger)  
Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
Applicant: 梅特勒托利多(常州)测量技术有限公司  
Instrument category: 非自动衡器

Complete instrument    Module (\*) with the error fraction  $\pi =$    
Accuracy class:    I    II    III    IIII  
 Self-    Semi-self-    Non-self-indicating

Min= 20 g  
**e= 1 g**   Max= 3 kg   d= 1 g   n= 3000  
e<sub>1</sub>=    Max<sub>1</sub>=    d<sub>1</sub>=    n<sub>1</sub>=   
e<sub>2</sub>=    Max<sub>2</sub>=    d<sub>2</sub>=    n<sub>2</sub>=   
e<sub>3</sub>=    Max<sub>3</sub>=    d<sub>3</sub>=    n<sub>3</sub>=

T= +3 kg   T= -106 g

U<sub>nom</sub>= 220 V   U<sub>min</sub>= / V   U<sub>max</sub>= / V   f= 50 Hz   Battery, U<sub>nom</sub>= / V

Zero-setting device:

Tare device:

Nonautomatic    Tare balancing    Combined zero/tare device  
 Semi-automatic    Tare weighing  
 Automatic zero-setting    Preset tare device  
 Initial zero-setting    Subtractive tare  
 Zero-tracking    Additive tare

Initial zero-setting range = 20 % of Max   Temperature range: -10~+40 °C

Printer:    Built-in   Connected  Non present    No connection but connectable

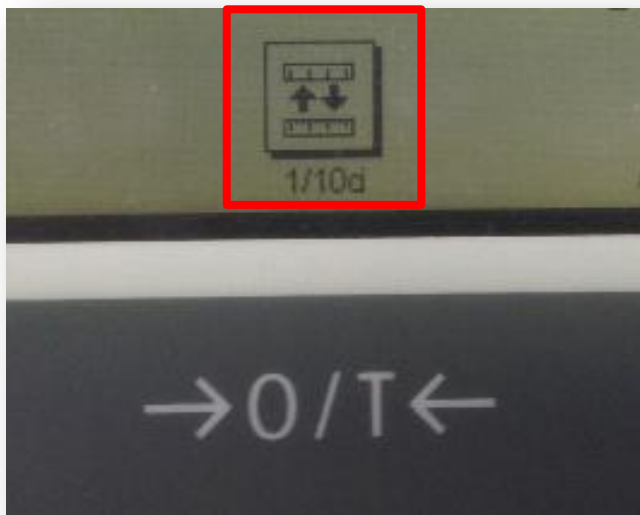
Instrument submitted: ACS-JJ(Tiger)   Load cell:   
Identification N°: B219924740   Manufacturer:   
Software version:    Type:   
Connected equipment:    Capacity:   
   Number:   
Interfaces (number, nature): /   Classification symbol:

Evaluation period:    Remarks:   
Date of report:   
Observer:

# Initial Verification

## 3.4 Auxiliary indicating devices

An indicating device with a differentiated scale division



$e = 0.1 \text{ g}$ 、 $d = 0.01 \text{ g}$

100.2 g

100.2 1 g

### GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction  $\pi =$    
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min=   
 $e =$      Max=      $d =$       $n =$    
 $e_1 =$      Max<sub>1</sub>=   
 $e_2 =$      Max<sub>2</sub>=   
 $e_3 =$      Max<sub>3</sub>=   
 $d_1 =$       $n_1 =$    
 $d_2 =$       $n_2 =$    
 $d_3 =$       $n_3 =$

$T =$  +      $T =$  -

$U_{nom} =$   V     $U_{min} =$   V     $U_{max} =$   V     $f =$   Hz    Battery,  $U_{nom} =$   V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range =  % of Max    Temperature range:  °C

Printer:  Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
		Number :	
Interfaces (number, nature):	<u>/</u>	Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

## 4.4.3 Extended indicating devices

When an instrument is fitted with an extended indicating device, displaying the indication with a scale interval smaller than  $e$  shall be possible only:

- 1) During pressing a key;
- 2) A period not exceeding 5 seconds after a manual command.



### GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
Type designation: ACS-JJ(Tiger)  
Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
Applicant: 梅特勒托利多(常州)测量技术有限公司  
Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction  $\pi =$

Accuracy class:               

Self-     Semi-self-     Non-self-indicating

Min=

   Max=     d=     n=

e<sub>1</sub>=   
e<sub>2</sub>=   
e<sub>3</sub>=

Max<sub>1</sub>=   
Max<sub>2</sub>=   
Max<sub>3</sub>=

d<sub>1</sub>=   
d<sub>2</sub>=   
d<sub>3</sub>=

n<sub>1</sub>=   
n<sub>2</sub>=   
n<sub>3</sub>=

T= +     T= -

U<sub>nom</sub>=  V    U<sub>min</sub>=  V    U<sub>max</sub>=  V    f=  Hz    Battery, U<sub>nom</sub>=  V

Zero-setting device:

Tare device:

Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range =  % of Max    Temperature range:  °C

Printer:     Built-in    Connected  Non present     No connection  
but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
		Number :	
Interfaces (number, nature):	/	Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

Number of verification scale intervals,  $n$

Quotient of the maximum capacity and the verification scale interval:

$$n = \text{Max} / e$$

Max= 3 kg

$e = 1 \text{ g}$

$n = \text{Max}/e = 3\ 000$

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =   
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=   
 T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>= / V    U<sub>max</sub>= / V    f= 50 Hz    Battery, U<sub>nom</sub>= / V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
Interfaces (number, nature):	<u>/</u>	Number :	
		Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			



# Initial Verification

## T.2.7.4 Tare device

Device for setting the indication to zero when a load is on the load receptor:

### Additive tare device (T+)

without altering the weighing range for net loads

### Subtractive tare device (T-)

reducing the weighing range for net loads

**NOTE: Don't change the range of weighing instrument**

#### T.2.7.4.1 Tare-balancing device

Tare device without indication of the tare value when the instrument is loaded.

Ap  
Ty  
Ma  
Ap  
Ins

Ac

U

Ins  
Ide  
So  
Co

Int

Ev  
Da  
Ob



# Initial Verification

## T.2.7.4.2 Tare-weighing device

Tare device that stores the tare value and that is capable of **displaying** or **printing** it whether or not the instrument is loaded.

4.5.4 If an instrument has a zero-setting device and a **tare-weighing** device.

The control of the zero-setting device shall be **separate** from that of the tare-weighing device.  
**(NOT THE SAME KEY)**



Evaluation period:

Date of report:

Observer:

Remarks:

# Initial Verification

## T.2.7.5 Preset tare device

Device for subtracting a preset tare value from a gross or net weight value and indicating the result of the calculation.

The weighing range for net loads is reduced accordingly.

**Note: Tare value is inputted into the weighing instrument.**

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =   
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=

T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>= / V    U<sub>max</sub>= / V    f= 50 Hz    Battery, U<sub>nom</sub>= / V

Zero-setting device:    Tare device:

Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection  
 but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
Interfaces (number, nature):	<u>/</u>	Number :	
		Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

## T.2.7.2.1 Non-automatic zero-setting device

Device for setting the indication to zero by an operator.



### GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =   
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e1=     Max1=     d1=     n1=   
 e2=     Max2=     d2=     n2=   
 e3=     Max3=     d3=     n3=

T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>=  /  V    U<sub>max</sub>=  /  V    f= 50 Hz    Battery, U<sub>nom</sub>=  /  V

Zero-setting device:

Nonautomatic  
 Semi-automatic  
 Automatic zero-setting  
 Initial zero-setting  
 Zero-tracking

Tare device:

Tare balancing     Combined zero/tare device  
 Tare weighing  
 Preset tare device  
 Subtractive tare  
 Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
		Number :	
Interfaces (number, nature):	<u>/</u>	Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

## T.2.7.2.2 Semi-automatic zero-setting device

Device for setting the indication to zero automatically following a manual command.

**4.5.1 NOTE :** The effect of any zero-setting device shall not change the **maximum weighing capacity** of the instrument.

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =   
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=

T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>= / V    U<sub>max</sub>= / V    f= 50 Hz    Battery, U<sub>nom</sub>= / V

Zero-setting device:

Nonautomatic  
 Semi-automatic  
 Automatic zero-setting  
 Initial zero-setting  
 Zero-tracking

Tare device:

Tare balancing     Combined zero/tare device  
 Tare weighing  
 Preset tare device  
 Subtractive tare  
 Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
Interfaces (number, nature):	<u>/</u>	Number :	
		Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			



# Initial Verification

## T.2.7.2.4 Initial zero-setting device

Device for setting the indication to zero automatically at the time the instrument is **switched on** and before it is ready for use.

**4.5.1 NOTE:** Initial zero-setting device not more than **20 %**, of the maximum capacity

**This does not affect an instrument of class III, except if it is used for commercial transactions.**

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =   
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=

T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>= / V    U<sub>max</sub>= / V    f= 50 Hz    Battery, U<sub>nom</sub>= / V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
		Number :	
Interfaces (number, nature):	<u>/</u>	Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

## T.2.7.2.3 Automatic zero-setting device

Device for setting the indication to zero automatically without the intervention of an operator.

**4.5.1 NOTE :** The overall effect of zero-setting and zero-tracking devices shall be not more than **4 %**

zero-setting }  
zero-tracking } **4 %**

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =   
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=

T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>= / V    U<sub>max</sub>= / V    f= 50 Hz    Battery, U<sub>nom</sub>= / V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
		Number :	
Interfaces (number, nature):	<u>/</u>	Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

## T.2.7.3 Zero-tracking device

Device for maintaining the zero indication within certain limits automatically.

### A.4.1.5 Automatic zero-setting and zero-tracking

To avoid the effect of the automatic zero-setting device or the zero-tracking , a load equal to  $10 e$  is used to make indication is brought out of the automatic range.



$$e = 0.1 \text{ g}$$

$$\Delta L = 10 e = 1 \text{ g}$$

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument  Module (\*) with the error fraction pi =   
 Accuracy class:  I  II  III  III  
 Self-  Semi-self-  Non-self-indicating

Min= 20 g  
 e= 1 g Max= 3 kg d= 1 g n= 3000  
 e<sub>1</sub>=  Max<sub>1</sub>=  d<sub>1</sub>=  n<sub>1</sub>=   
 e<sub>2</sub>=  Max<sub>2</sub>=  d<sub>2</sub>=  n<sub>2</sub>=   
 e<sub>3</sub>=  Max<sub>3</sub>=  d<sub>3</sub>=  n<sub>3</sub>=   
 T= + 3 kg T= - 106 g

U<sub>nom</sub>= 220 V U<sub>min</sub>=  V U<sub>max</sub>=  V f= 50 Hz Battery, U<sub>nom</sub>=  V

Zero-setting device:  Nonautomatic  Semi-automatic  Automatic zero-setting  Initial zero-setting  Zero-tracking  
 Tare device:  Tare balancing  Combined zero/tare device  Tare weighing  Preset tare device  Subtractive tare  Additive tare

Initial zero-setting range = 20 % of Max Temperature range: -10~+40 °C

Printer:  Built-in Connected  Non present  No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
Interfaces (number, nature):	<u>/</u>	Number :	
		Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			

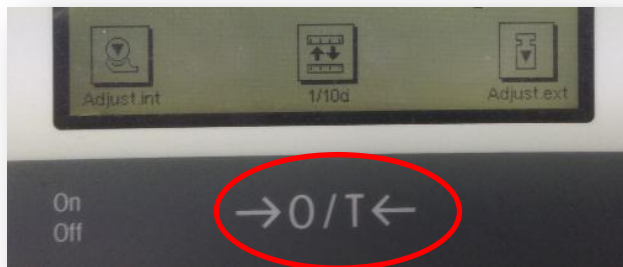


# Initial Verification

## 4.5.4 Control of the zero-setting device

An instrument - except an instrument according to 4.13 and 4.14 - ..... may have a **combined** semi-automatic zero-setting and semi-automatic **tare-balancing** device operated by the same key. **(THE SAME KEY)**

**Tare-balancing ≠ Tare weighing**



Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多 (常州) 测量技术有限公司  
 Applicant: 梅特勒托利多 (常州) 测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =

Accuracy class:  I     II     III     IIII

Self-     Semi-self-     Non-self-indicating

Min=     e=     Max=     d=     n=

e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=

T= +     T= -

U<sub>nom</sub>=  V    U<sub>min</sub>=  V    U<sub>max</sub>=  V    f=  Hz    Battery, U<sub>nom</sub>=  V

Zero-setting device:    Tare device:

Nonautomatic     Tare balancing     Combined zero/tare device

Semi-automatic     Tare weighing

Automatic zero-setting     Preset tare device

Initial zero-setting     Subtractive tare

Zero-tracking     Additive tare

Initial zero-setting range =  % of Max    Temperature range:  °C

Printer:  Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
Interfaces (number, nature):	<u>/</u>	Number :	
		Classification symbol:	
		Remarks:	
Evaluation period:			
Date of report:			
Observer:			

# Initial Verification

## T.2.3.5 Peripheral device

Additional device which repeats or further processes the weighing result and other primary indications.

*Examples:* Printer

Secondary display

Keyboard

Terminal

Data storage device

Personal computer

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =   
 Accuracy class:     **I**     **II**     **III**     **III**  
 Self-     Semi-self-     Non-self-indicating

Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=

T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>=  /  V    U<sub>max</sub>=  /  V    f= 50 Hz    Battery, U<sub>nom</sub>=  /  V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:  Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
		Number :	
Interfaces (number, nature):	<u>/</u>	Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

## T.1.2.8 Price-computing instrument

Instrument that calculates the price to pay on the basis of the indicated weight value and the unit price.

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction pi =   
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=

T= + 3 kg    T= - 106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>= / V    U<sub>max</sub>= / V    f= 50 Hz    Battery, U<sub>nom</sub>= / V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:     Built-in    Connected  Non present but connectable     No connection

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
Interfaces (number, nature):	<u>/</u>	Number :	
		Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

## T.1.2.8 Price-computing instrument

Instrument that calculates the price to pay on the basis of the indicated weight value and the unit price.



**Weight value**

**Unit price**

**Price to pay**

### GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction  $\pi_i =$    
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=   
 T= +3 kg    T= -106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>=  /  V    U<sub>max</sub>=  /  V    f= 50 Hz    Battery, U<sub>nom</sub>=  /  V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:     Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
		Number :	
Interfaces (number, nature):	<u>/</u>	Classification symbol:	

Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

## T.1.2.8 Price-computing instrument

Instrument that calculates the price to pay on the basis of the indicated weight value and the unit price.



### GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
Type designation: ACS-JJ(Tiger)  
Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
Applicant: 梅特勒托利多(常州)测量技术有限公司  
Instrument category: 非自动衡器

Complete instrument  Module (\*) with the error fraction  $\pi =$

Accuracy class:  I  II  III  III

Self-  Semi-self-  Non-self-indicating

Min= 20 g  
e= 1 g Max= 3 kg d= 1 g n= 3000  
e<sub>1</sub>=  Max<sub>1</sub>=  d<sub>1</sub>=  n<sub>1</sub>=   
e<sub>2</sub>=  Max<sub>2</sub>=  d<sub>2</sub>=  n<sub>2</sub>=   
e<sub>3</sub>=  Max<sub>3</sub>=  d<sub>3</sub>=  n<sub>3</sub>=

T= +3 kg T= -106 g

U<sub>nom</sub>= 220 V U<sub>min</sub>=  /  V U<sub>max</sub>=  /  V f= 50 Hz Battery, U<sub>nom</sub>=  /  V

Zero-setting device:  Nonautomatic  Semi-automatic  Automatic zero-setting  Initial zero-setting  Zero-tracking  
Tare device:  Tare balancing  Combined zero/tare device  Tare weighing  Preset tare device  Subtractive tare  Additive tare

Initial zero-setting range = 20 % of Max Temperature range: -10~+40 °C

Printer:  Built-in  Connected  Non present  No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
		Number:	
Interfaces (number, nature):	<u>/</u>	Classification symbol:	
Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

## T.1.2.9 Price-labeling instrument

Price-computing instrument that prints the weight value, unit price and price to pay for prepackages.



### GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Manufacturer: 梅特勒托利多(常州)测量技术有限公司  
 Applicant: 梅特勒托利多(常州)测量技术有限公司  
 Instrument category: 非自动衡器

Complete instrument     Module (\*) with the error fraction  $\pi_i =$

Accuracy class:     I     II     III     IIII

Self-     Semi-self-     Non-self-indicating

Min= 20 g  
 e= 1 g    Max= 3 kg    d= 1 g    n= 3000  
 e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=   
 e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=   
 e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=

T= +3 kg    T= -106 g

U<sub>nom</sub>= 220 V    U<sub>min</sub>= / V    U<sub>max</sub>= / V    f= 50 Hz    Battery, U<sub>nom</sub>= / V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range = 20 % of Max    Temperature range: -10~+40 °C

Printer:     Built-in    Connected  Non present     No connection but connectable

Instrument submitted:	<u>ACS-JJ(Tiger)</u>	Load cell:	
Identification N°:	<u>B219924740</u>	Manufacturer:	
Software version:		Type:	
Connected equipment:		Capacity:	
Interfaces (number, nature):	<u>/</u>	Number :	
		Classification symbol:	
Evaluation period:		Remarks:	
Date of report:			
Observer:			

# Initial Verification

## The other information:

Instrument submitted:

Identification N°

Software version

Evaluation (verification period)

Date of report

Observer

## GENERAL INFORMATION CONCERNING THE TYPE

Application N°: **B219924740**  
 Type designation: **ACS-JJ(Tiger)**  
 Manufacturer: **梅特勒托利多(常州)测量技术有限公司**  
 Applicant: **梅特勒托利多(常州)测量技术有限公司**  
 Instrument category: **非自动衡器**

Complete instrument  Module (\*) with the error fraction pi =

Accuracy class:  **I**  **II**  **III**  **III**

Self-  Semi-self-  Non-self-indicating

Min=

e=

Max=

d=

n=

e<sub>1</sub>=

Max<sub>1</sub>=

d<sub>1</sub>=

n<sub>1</sub>=

e<sub>2</sub>=

Max<sub>2</sub>=

d<sub>2</sub>=

n<sub>2</sub>=

e<sub>3</sub>=

Max<sub>3</sub>=

d<sub>3</sub>=

n<sub>3</sub>=

T= +

T= -

U<sub>nom</sub>=  V

U<sub>min</sub>=  V

U<sub>max</sub>=  V

f=  Hz

Battery, U<sub>nom</sub>=  V

Zero-setting device:

Tare device:

Nonautomatic

Tare balancing

Combined zero/tare device

Semi-automatic

Tare weighing

Automatic zero-setting

Preset tare device

Initial zero-setting

Subtractive tare

Zero-tracking

Additive tare

Initial zero-setting range =  % of Max

Temperature range:  °C

Printer:

Built-in

Connected  Non present

No connection

Instrument submitted:	<b>SCS-6</b>	Load cell:	
Identification N°:	<b>140308</b>	Manufacturer:	<b>Ningbo cacschina industrial science and technology CO. LTD.</b>
Software version:	<b>v 1.01</b>	Type:	<b>SB</b>
Connected equipment:	<b>/</b>	Capacity:	<b>3 t</b>
Interfaces (number, nature):	<b>/</b>	Number :	<b>8I67827,8IA3472, 8IA3406,8IA3464</b>
Evaluation period:	<b>2014.6.25~2014.8.15</b>	Classification symbol:	<b>C3</b>
Date of report:	<b>2014.8.15</b>	Remarks:	<b>/</b>
Observer:	<b>Hu Manhong</b>		



# Initial Verification

## The other information:

Instrument submitted:

Identification N°

Software version

Evaluation (verification period)

Date of report

Observer

Application N°: **B219924740**  
 Type designation: **ACS-JJ(Tiger)**  
 Manufacturer: **梅特勒托利多(常州)测量技术有限公司**  
 Applicant: **梅特勒托利多(常州)测量技术有限公司**  
 Instrument category: **非自动衡器**

Complete instrument     Module (\*) with the error fraction pi =   
 Accuracy class:     I     II     III     IIII  
 Self-     Semi-self-     Non-self-indicating

Min=   
 e=     Max=     d=     n=   
 e1=     Max1=   
 e2=     Max2=   
 e3=     Max3=   
 T= +     T= -

U<sub>nom</sub>=  V    U<sub>min</sub>=  V    U<sub>max</sub>=  V    f=  Hz    Battery, U<sub>nom</sub>=  V

Zero-setting device:    Tare device:  
 Nonautomatic     Tare balancing     Combined zero/tare device  
 Semi-automatic     Tare weighing  
 Automatic zero-setting     Preset tare device  
 Initial zero-setting     Subtractive tare  
 Zero-tracking     Additive tare

Initial zero-setting range =  % of Max    Temperature range:  °C

Printer:  Built-in    Connected  Non present     No connection

Instrument submitted:	<b>SCS-6</b>	Load cell:	
Identification N°:	<b>140308</b>	Manufacturer:	<b>Ningbo cacschina industrial science and technology CO. LTD.</b>
Software version:	<b>v 1.01</b>	Type:	<b>SB</b>
Connected equipment:	<b>/</b>	Capacity:	<b>3 t</b>
Interfaces (number, nature):	<b>/</b>	Number :	<b>8I67827,8IA3472, 8IA3406,8IA3464</b>
Evaluation period:	<b>2014.6.25~2014.8.15</b>	Classification symbol:	<b>C3</b>
Date of report:	<b>2014.8.15</b>	Remarks:	<b>/</b>
Observer:	<b>Hu Manhong</b>		





# Initial Verification

Application N°: **B219924740**  
 Type designation: **ACS-JJ(Tiger)**  
 Manufacturer: **梅特勒托利多(常州)测量技术有限公司**  
 Applicant: **梅特勒托利多(常州)测量技术有限公司**  
 Instrument category: **非自动衡器**

## The other information

Load cell

Manufacture

Type

Capacity

Number

Classification symbol

Complete instrument     Module (\*) with the error fraction  $\pi =$

Accuracy class:     **I**     **II**     **III**     **III**

Self-     Semi-self-     Non-self-indicating

Min=

e=     Max=     d=     n=

e<sub>1</sub>=     Max<sub>1</sub>=     d<sub>1</sub>=     n<sub>1</sub>=

e<sub>2</sub>=     Max<sub>2</sub>=     d<sub>2</sub>=     n<sub>2</sub>=

e<sub>3</sub>=     Max<sub>3</sub>=     d<sub>3</sub>=     n<sub>3</sub>=

T= +     T= -

U<sub>nom</sub>=  V    U<sub>min</sub>=  V    U<sub>max</sub>=  V    f=  Hz    Battery, U<sub>nom</sub>=  V

Zero-setting device:    Tare device:

Nonautomatic     Tare balancing     Combined zero/tare device

Semi-automatic     Tare weighing

Automatic zero-setting     Preset tare device

Initial zero-setting     Subtractive tare

Zero-tracking     Additive tare

Initial zero-setting range =  % of Max    Temperature range:  °C

Printer:     Built-in    Connected  Non present     No connection

Instrument submitted:	<b>SCS-6</b>	Load cell:	
Identification N°:	<b>140308</b>	Manufacturer:	<b>Ningbo cacschina industrial science and technology CO. LTD.</b>
Software version:	<b>v 1.01</b>	Type:	<b>SB</b>
Connected equipment:	<b>/</b>	Capacity:	<b>3 t</b>
		Number :	<b>8167827,81A3472, 81A3406,81A3464</b>
Interfaces (number, nature):	<b>/</b>	Classification symbol:	<b>C3</b>
		Remarks:	<b>/</b>
Evaluation period:	<b>2014.6.25~2014.8.15</b>		
Date of report:	<b>2014.8.15</b>		
Observer:	<b>Hu Manhong</b>		

# **APLMF Seminars and Training Courses 2**



## **2. Procedure of Verification**

# Initial Verification

**Clause:** OIML R 76-1 Clauses 8.3

Initial verification may be performed by authorized personnel according to national regulations.

Initial verification shall not be performed unless conformity of the instrument to the approved type and/or the requirements of this Recommendation is established.

Initial verification may be carried out at the manufacturer's facility or at any other location

The instrument shall be tested at the time of installation and ready for use,

# Initial Verification

**Clause:** OIML R 76-1 Clauses 8.3

## Tests Procedure:

**#0 Visual Inspection**

**#1 Evaluation of indication errors by the Changeover Method (Basic Method)**

**#2 Pre-load Test**

**#3 Accuracy of zero-setting and tare device**

**#4 Weighing Test**

**#5 Eccentricity**

**#6 Repeatability**

**#7 Checking of zero**

**#8 Discrimination (A.4.8); not applicable for instruments with digital indication**

**#9 Tilt in case of mobile instruments (refer to A.5.1.3)**

**#10 Sensitivity of non-self-indicating instruments (refer to A.4.9)**

# **APLMF Seminars and Training Courses 2**



## **2.0 Visual Inspection**

# #0 Visual inspection

Clause: OIML R 76-1 8.3.2

Document required: Information of Verification Form

## Procedure:

1. Metrological characteristics, i.e.

**Accuracy class**

Min

Max

*e, d*

2. Identification of software if applicable;

3. Identification of modules if applicable; and

4. Prescribed inscriptions and positions for verification and control marks.

5. Where applicable, check that the instrument is level.

GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
Type designation: ACS-JJ(Tiger)  
Manufacturer: 赛特托利多(常州)测量技术有限公司  
Applicant: 赛特托利多(常州)测量技术有限公司  
Instrument category: 非自动衡器

Complete instrument  Module (\*) with the error fraction  $\pi =$

Accuracy class:   I  II  III  IIII

Self-  Semi-self-  Non-self-indicating

Min= g  
e= g Max= kg d= g n=  
e= g Max= kg d= g n=  
e= g Max= kg d= g n=  
T= kg T= g

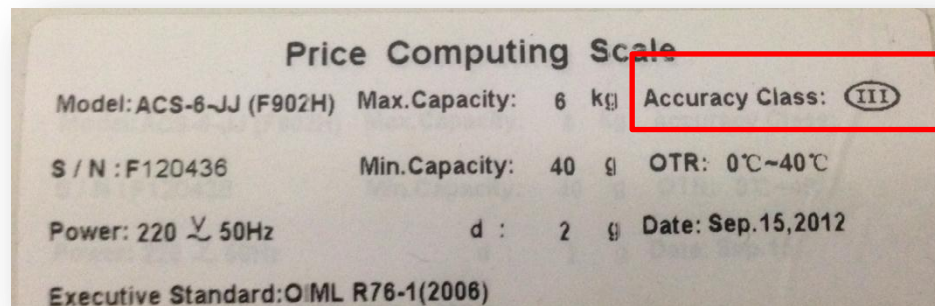
U<sub>nom</sub>= V U<sub>in</sub>= /  V U<sub>out</sub>= /  V f= Hz Battery, U<sub>nom</sub>= /  V

Zero-setting device:  Nonautomatic  Semi-automatic  Automatic zero-setting  Initial zero-setting  Zero-tracking  
Tare device:  Tare balancing  Combined zero/tare device  Tare weighing  Preset tare device  Subtractive tare  Additive tare

Initial zero-setting range =  % of Max Temperature range:  ~  °C

Printer:  Built-in  Connected  Non present but connectable  No connection

Instrument submitted: ACS-JJ(Tiger) Load cell:   
Identification N°: B219924740 Manufacturer:   
Software version:  Type:   
Connected equipment:  Capacity:   
Interfaces (number, nature):  Number:   
 Classification symbol:   
Remarks:   
Evaluation period:   
Date of report:   
Observer:



# #0 Visual inspection

Clause: OIML R 76-1 8.3.2

Document required: Information of Verification Form

## Procedure:

1. Metrological characteristics, i.e. accuracy class

**Min**

**Max**

***e, d***

2. Identification of software if applicable;

3. Identification of modules if applicable; and

4. Prescribed inscriptions and positions for verification and control marks.

5. Where applicable, check that the instrument is level.

GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
Type designation: ACS-JJ(Tiger)  
Manufacturer: 赛特托利多(常州)称重技术有限公司  
Applicant: 赛特托利多(常州)称重技术有限公司  
Instrument category: 非自动衡器

Complete instrument  Module (\*) with the error fraction  $\pi =$

Accuracy class:   I  II  III  IIII

Self-  Semi-self-  Non-self-indicating

Min=   
e= Max= d= n=

e= Max= d= n=  
e= Max= d= n=  
e= Max= d= n=

T= T=

U<sub>nom</sub>=V U<sub>nom</sub>=/V U<sub>nom</sub>=/V f=Hz Battery,U<sub>nom</sub>=/V

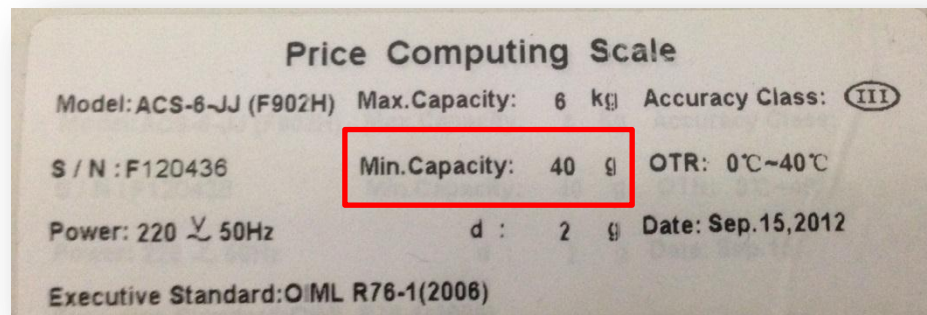
Zero-setting device:  Nonautomatic  Semi-automatic  Automatic zero-setting  Initial zero-setting  Zero-tracking

Tare device:  Tare balancing  Combined zero/tare device  Tare weighing  Preset tare device  Subtractive tare  Additive tare

Initial zero-setting range = % of Max Temperature range:  °C

Printer:  Built-in  Connected  Non present but connectable  No connection

Instrument submitted: ACS-JJ(Tiger) Load cell:   
Identification N°: B219924740 Manufacturer:   
Software version:  Type:   
Connected equipment:  Capacity:   
Interfaces (number, nature):  Number:   
 Classification symbol:   
 Remarks:   
Evaluation period:   
Date of report:   
Observer:



# #0 Visual inspection

Clause: OIML R 76-1 8.3.2

Document required: Information of Verification Form

## Procedure:

1. Metrological characteristics, i.e.  
accuracy class

Min

**Max**

*e, d*

2. Identification of software if applicable;

3. Identification of modules if applicable; and

4. Prescribed inscriptions and positions for verification and control marks.

5. Where applicable, check that the instrument is level.

GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
Type designation: ACS-JJ(Tiger)  
Manufacturer: 赛特托利多(常州)称重技术有限公司  
Applicant: 赛特托利多(常州)称重技术有限公司  
Instrument category: 非自动衡器

Complete instrument  Module (\*) with the error fraction  $\pi =$

Accuracy class:   I  II  III  IIII

Self-  Semi-self-  Non-self-indicating

Min=20 g  
e=1 g Max=3 kg d=1 g n=3000  
e= Max= d= n=  
e= Max= d= n=  
T=+3 kg T=-106 g

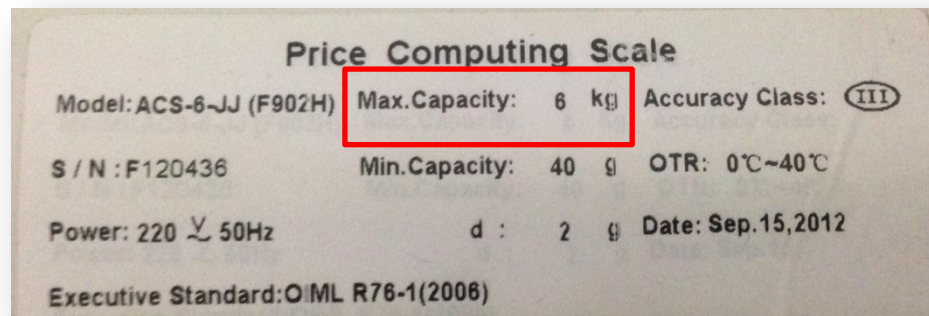
U<sub>nom</sub>=220 V U<sub>in</sub>=/ V U<sub>out</sub>=/ V f=50 Hz Battery,U<sub>nom</sub>=/ V

Zero-setting device:  Nonautomatic  Semi-automatic  Automatic zero-setting  Initial zero-setting  Zero-tracking  
Tare device:  Tare balancing  Combined zero/tare device  Tare weighing  Preset tare device  Subtractive tare  Additive tare

Initial zero-setting range = 20 % of Max Temperature range: -10~+40 °C

Printer:  Built-in  Connected  Non present but connectable  No connection

Instrument submitted: ACS-JJ(Tiger) Load cell:   
Identification N°: B219924740 Manufacturer:   
Software version:  Type:   
Connected equipment:  Capacity:   
Interfaces (number, nature):  Number:   
 Classification symbol:   
Remarks:   
Evaluation period:   
Date of report:   
Observer:





# #0 Visual inspection

Clause: OIML R 76-1 8.3.2

Document required: Information of Verification Form

## Procedure:

1. Metrological characteristics, i.e.  
accuracy class  
Min  
Max  
*e, d*
2. Identification of software if applicable;
3. Identification of modules if applicable; and
4. Prescribed inscriptions and positions for verification and control marks.
5. Where applicable, check that the instrument is level.

GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
Type designation: ACS-JJ(Tiger)  
Manufacturer: 赛特托利多(常州)测量技术有限公司  
Applicant: 赛特托利多(常州)测量技术有限公司  
Instrument category: 非自动衡器

Complete instrument  Module (\*) with the error fraction  $\pi =$

Accuracy class:   I  II  III  IIII

Self-  Semi-self-  Non-self-indicating

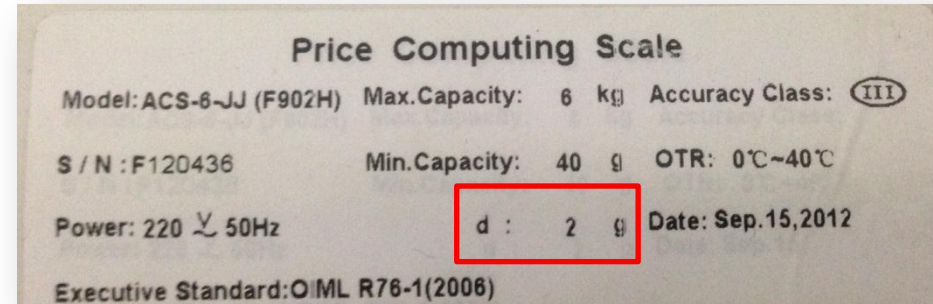
Min= 20 g  
e= 1 g Max= 3 kg d= 1 g n= 3000  
e= Max= d= n=  
e= Max= d= n=  
T= +3 kg T= -106 g  
U<sub>nom</sub>= 220 V U<sub>nom</sub>= / V U<sub>nom</sub>= / V f= 50 Hz Battery, U<sub>nom</sub>= / V

Zero-setting device:  Nonautomatic  Semi-automatic  Automatic zero-setting  Initial zero-setting  Zero-tracking  
Tare device:  Tare balancing  Combined zero/tare device  Tare weighing  Preset tare device  Subtractive tare  Additive tare

Initial zero-setting range = 20 % of Max Temperature range: -10~+40 °C

Printer:  Built-in  Connected  Non present but connectable  No connection

Instrument submitted: ACS-JJ(Tiger) Load cell:   
Identification N°: B219924740 Manufacturer:   
Software version: Type:   
Connected equipment: Capacity:   
Interfaces (number, nature): Number:   
Classification symbol:   
Remarks:   
Evaluation period:   
Date of report:   
Observer:



# #0 Visual inspection

Clause: OIML R 76-1 8.3.2

Document required: Information of Verification Form

## Procedure:

1. Metrological characteristics, i.e.  
accuracy class  
Min  
Max  
*e, d*
2. Identification of software if applicable;
3. Identification of modules if applicable; and
4. Prescribed inscriptions and positions for verification and control marks.
5. Where applicable, check that the instrument is level.

GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
Type designation: ACS-JJ(Tiger)  
Manufacturer: 赛特托利多(常州)测量技术有限公司  
Applicant: 赛特托利多(常州)测量技术有限公司  
Instrument category: 非自动衡器

Complete instrument  Module (\*) with the error fraction pi =

Accuracy class:

Self-  Semi-self-  Non-self-indicating

Min= 20 g  
e= 1 g Max= 3 kg d= 1 g n= 3000  
e= Max= d= n=  
e= Max= d= n=  
T= +3 kg T= -106 g  
U<sub>nom</sub>= 220 V U<sub>in</sub>= / V U<sub>out</sub>= / V f= 50 Hz Battery, U<sub>nom</sub>= / V

Zero-setting device:  Nonautomatic  Tare balancing  Combined zero/tare device  
 Semi-automatic  Tare weighing  
 Automatic zero-setting  Preset tare device  
 Initial zero-setting  Subtractive tare  
 Zero-tracking  Additive tare

Initial zero-setting range = 20 % of Max Temperature range: -10~+40 °C

Printer:  Built-in  Connected  Non present but connectable  No connection

Instrument submitted: ACS-JJ(Tiger) Load cell:   
Identification N°: B219924740 Manufacturer:   
Software version: Type:   
Connected equipment: Capacity:   
Interfaces (number, nature): Number:   
Classification symbol:   
Remarks:   
Evaluation period:   
Date of report:   
Observer:



# #0 Visual inspection

Clause: OIML R 76-1 8.3.2

Document required: Information of Verification Form

## Procedure:

1. Metrological characteristics, i.e.

accuracy class

Min

Max

*e, d*

2. Identification of software if applicable;

3. Identification of modules if applicable;

4. Prescribed inscriptions and positions for verification and control marks.

5. Where applicable, check that the instrument is level.

GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
Type designation: ACS-JJ(Tiger)  
Manufacturer: 赛特托利多(常州)测量技术有限公司  
Applicant: 赛特托利多(常州)测量技术有限公司  
Instrument category: 非自动衡器

Complete instrument  Module (\*) with the error fraction pi =

Accuracy class:  I  II  III  IIII

Self-  Semi-self-  Non-self-indicating

Min= 20 g  
e= 1 g Max= 3 kg d= 1 g n= 3000  
e= Max= d= n=  
e= Max= d= n=  
T= +3 kg T= -106 g  
U<sub>nom</sub>= 220 V U<sub>in</sub>= / V U<sub>out</sub>= / V f= 50 Hz Battery, U<sub>nom</sub>= / V

Zero-setting device:  Nonautomatic  Tare balancing  Combined zero/tare device  
 Semi-automatic  Tare weighing  
 Automatic zero-setting  Preset tare device  
 Initial zero-setting  Subtractive tare  
 Zero-tracking  Additive tare

Initial zero-setting range = 20 % of Max Temperature range: -10~+40 °C

Printer:  Built-in  Connected  Non present but connectable  No connection

Instrument submitted: ACS-JJ(Tiger) Load cell:   
Identification N°: B219924740 Manufacturer:   
Software version: Type:   
Connected equipment: Capacity:   
Interfaces (number, nature): Number:   
Classification symbol:   
Remarks:   
Evaluation period:   
Date of report:   
Observer:



Seals are used to protect this instrument.

# #0 Visual inspection

Clause: OIML R 76-1 8.3.2

Document required: Information of Verification Form

## Procedure:

1. Metrological characteristics, i.e.

accuracy class

Min

Max

*e, d*

2. Identification of software if applicable;

3. Identification of modules if applicable;

4. Prescribed inscriptions and positions for verification and control marks.

5. Where applicable, check that the instrument is level.

GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
Type designation: ACS-JJ(Tiger)  
Manufacturer: 赛特托利多(常州)测量技术有限公司  
Applicant: 赛特托利多(常州)测量技术有限公司  
Instrument category: 非自动衡器

Complete instrument  Module (\*) with the error fraction  $\pi =$

Accuracy class:   I  II  III  IIII

Self-  Semi-self-  Non-self-indicating

Min= g  
e= g Max= kg d= g n=  
e= g Max= kg d= g n=  
e= g Max= kg d= g n=  
T= kg T= g

U<sub>nom</sub>= V U<sub>in</sub>= V U<sub>out</sub>= V f= Hz Battery, U<sub>nom</sub>= V

Zero-setting device:  Nonautomatic  Tare balancing  Combined zero/tare device  
 Semi-automatic  Tare weighing  
 Automatic zero-setting  Preset tare device  
 Initial zero-setting  Subtractive tare  
 Zero-tracking  Additive tare

Initial zero-setting range =  % of Max Temperature range:  °C

Printer:  Built-in  Connected  Non present but connectable  No connection

Instrument submitted: ACS-JJ(Tiger) Load cell:   
Identification N°: B219924740 Manufacturer:   
Software version:  Type:   
Connected equipment:  Capacity:   
Interfaces (number, nature):  Number:   
 Classification symbol:   
Remarks:   
Evaluation period:   
Date of report:   
Observer:



Seals are used to protect this instrument.

# #0 Visual inspection

Clause: OIML R 76-1 8.3.2

Document required: Information of Verification Form

## Procedure:

1. Metrological characteristics, i.e.

accuracy class

Min

Max

*e, d*

2. Identification of software if applicable;

3. Identification of modules if applicable;

4. Prescribed inscriptions and positions for verification and control marks.

5. Where applicable, check that the instrument is level.

GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
Type designation: ACS-JJ(Tiger)  
Manufacturer: 海特希托利多(常州)测量技术有限公司  
Applicant: 海特希托利多(常州)测量技术有限公司  
Instrument category: 非自动衡器

Complete instrument  Module (\*) with the error fraction  $\pi =$

Accuracy class:   I  II  III  IIII

Self-  Semi-self-  Non-self-indicating

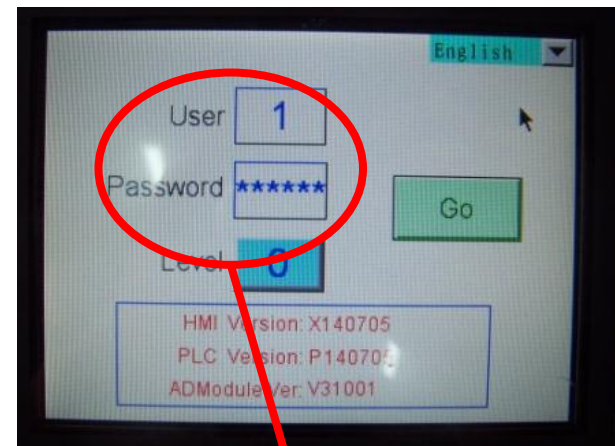
Min= 20 g  
e= 1 g Max= 3 kg d= 1 g n= 3000  
e= Max= d= n=  
e= Max= d= n=  
T= +3 kg T= -106 g  
U<sub>nom</sub>= 220 V U<sub>in</sub>= / V U<sub>out</sub>= / V f= 50 Hz Battery, U<sub>nom</sub>= / V

Zero-setting device:  Nonautomatic  Tare balancing  Combined zero/tare device  
 Semi-automatic  Tare weighing  
 Automatic zero-setting  Preset tare device  
 Initial zero-setting  Subtractive tare  
 Zero-tracking  Additive tare

Initial zero-setting range = 20 % of Max Temperature range: -10~+40 °C

Printer:  Built-in  Connected  Non present but connectable  No connection

Instrument submitted: ACS-JJ(Tiger) Load cell:   
Identification N°: B219924740 Manufacturer:   
Software version: Type:   
Connected equipment: Capacity:   
Interfaces (number, nature): Number:   
Classification symbol:   
Remarks:   
Evaluation period:   
Date of report:   
Observer:



Software and password is used.

# #0 Visual inspection

Clause: OIML R 76-1 8.3.2

Document required: Information of Verification Form

## Procedure:

1. Metrological characteristics, i.e.

accuracy class

Min

Max

*e, d*

2. Identification of software if applicable;

3. Identification of modules if applicable;

4. Prescribed inscriptions and positions for verification and control marks.

5. Where applicable, check whether the instrument is level and clean

GENERAL INFORMATION CONCERNING THE TYPE

Application N°: B219924740  
Type designation: ACS-JJ(Tiger)  
Manufacturer: 赛特托利多(常州)测量技术有限公司  
Applicant: 赛特托利多(常州)测量技术有限公司  
Instrument category: 非自动衡器

Complete instrument  Module (\*) with the error fraction  $\pi =$

Accuracy class:   I  II  III  IIII

Self-  Semi-self-  Non-self-indicating

Min= 20 g  
e= 1 g Max= 3 kg d= 1 g n= 3000  
e= Max= d= n=  
e= Max= d= n=  
T= +3 kg T= -106 g  
U<sub>nom</sub>= 220 V U<sub>in</sub>= / V U<sub>out</sub>= / V f= 50 Hz Battery, U<sub>nom</sub>= / V

Zero-setting device:  Nonautomatic  Tare balancing  Combined zero/tare device  
 Semi-automatic  Tare weighing  
 Automatic zero-setting  Preset tare device  
 Initial zero-setting  Subtractive tare  
 Zero-tracking  Additive tare

Initial zero-setting range = 20 % of Max Temperature range: -10~+40 °C

Printer:  Built-in  Connected  Non present but connectable  No connection

Instrument submitted: ACS-JJ(Tiger) Load cell:   
Identification N°: B219924740 Manufacturer:   
Software version: Type:   
Connected equipment: Capacity:   
Interfaces (number, nature): Number:   
Classification symbol:   
Remarks:   
Evaluation period:   
Date of report:   
Observer:



# #0 Visual inspection

**Clause:** OIML R 76-1 8.3.1

**Document required:** Information of Verification Form

## **Procedure:**

6. Correct operation of all devices, e.g. zero-setting, tare, and calculating devices;  
Construction material and design, as far as they are of metrological relevance;

# #0 Visual inspection

Clause: OIML R 76-1 7

## 7 Marking of instruments and modules

### 7.1 Descriptive markings

#### 7.1.1 Compulsory in all cases

- 1) Manufacturer's mark, or name written in full
- 2) Metrological markings

- Indication of accuracy class in the form of a Roman number in an oval (see footnote to 3.1.1):

for special accuracy:



for high accuracy:



for medium accuracy:



for ordinary accuracy:



- Maximum capacity in the form: Max ...
- Minimum capacity in the form: Min ...
- Verification scale interval in the form:  $e = \dots$



# #0 Visual inspection

**Clause:** OIML R 76-1 7

## **7 Marking of instruments and modules**

### **7.1 Descriptive markings**

#### **7.1.1 Compulsory in all cases**

- 1) Manufacturer's mark, or name written in full
- 2) Metrological markings

#### **7.1.2 Compulsory if applicable**

- Name or mark of manufacturer's agent for an imported instrument (C);
- Serial number (D);
- Identification mark on each unit of an instrument consisting of separate but associated units (E);
- Type approval mark (F);

# #0 Visual inspection

Clause: OIML R 76-1 7

## 7 Marking of instruments and modules

### 7.1 Descriptive markings

#### 7.1.1 Compulsory in all cases

- 1) Manufacturer's mark, or name written in full
- 2) Metrological markings

#### 7.1.2 Compulsory if applicable

- Name or mark of manufacturer's agent for an imported instrument (C);
- Serial number (D);
- Identification mark on each unit of an instrument consisting of separate but associated units (E);
- Type approval mark (F);

#### 7.1.4 Presentation of descriptive markings

- 1) Either on a **plate** or **sticker** fixed permanently to the instrument;  
Or on a non removable part of the instrument itself .
- 2) The markings shall be shown at least in one place and permanently either on the **display** or **near to the display**

# #0 Visual inspection

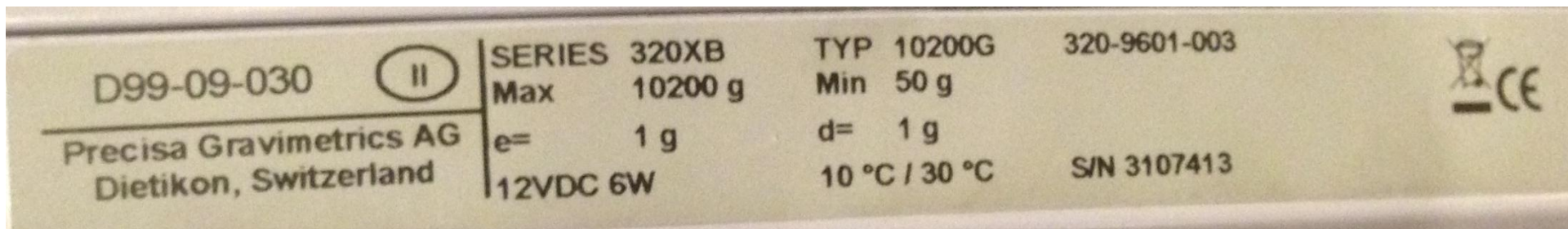
Clause: OIML R 76-1 7

## 7 Marking of instruments and modules

### 7.1 Descriptive markings

#### 7.1.1 Compulsory in all cases

#### 7.1.2 Compulsory if applicable



### 3.4 Auxiliary indicating devices

**NOTE: Only instruments of classes I and II may be fitted with an auxiliary indicating device**

# #0 Visual inspection

Clause: OIML R 76-1 7

## 7 Marking of instruments and modules

### 7.1 Descriptive markings

#### 7.1.1 Compulsory in all cases

#### 7.1.2 Compulsory if applicable



$$n = 12 \text{ kg} / 0.2 \text{ g} = 60000$$

Accuracy class	Verification scale interval, $e$	Number of verification scale intervals, $n = \text{Max}/e$		Minimum capacity, Min (Lower limit)
		minimum	maximum	
Special (I)	$0.001 \text{ g} \leq e^*$	50 000**	–	100 $e$
High (II)	$0.001 \text{ g} \leq e \leq 0.05 \text{ g}$ $0.1 \text{ g} \leq e$	100 5 000	100 000 100 000	20 $e$ 50 $e$
Medium (III)	$0.1 \text{ g} \leq e \leq 2 \text{ g}$ $5 \text{ g} \leq e$	100 500	10 000 10 000	20 $e$ 20 $e$
Ordinary (III)	$5 \text{ g} \leq e$	100	1 000	10 $e$

# #0 Visual inspection

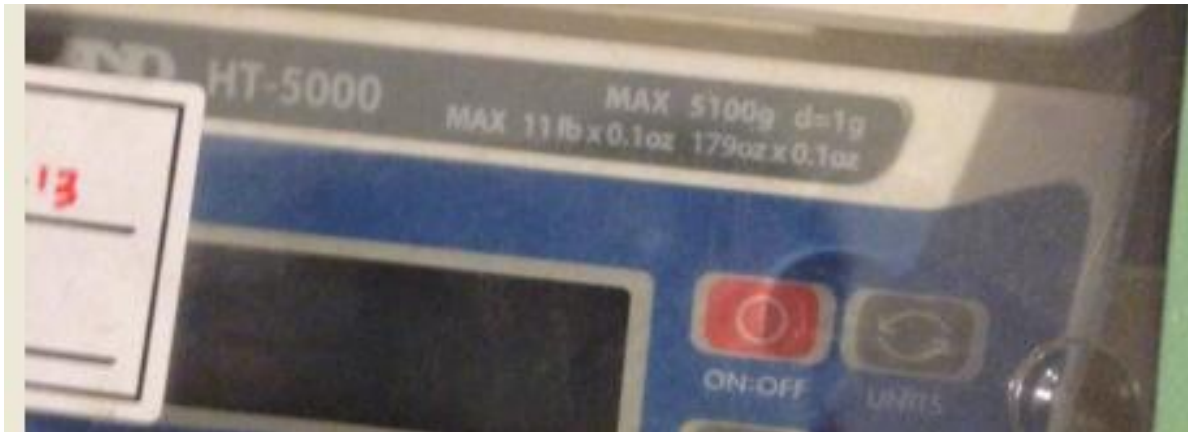
Clause: OIML R 76-1 7

## 7 Marking of instruments and modules

### 7.1 Descriptive markings

#### 7.1.1 Compulsory in all cases

#### 7.1.2 Compulsory if applicable



$$\begin{aligned} \text{Max} &= 5100 \text{ g} \\ d &= 1 \text{ g} \\ n &= 5100 \text{ g} / 1 \text{ g} = 5100 \end{aligned}$$

Accuracy class	Verification scale interval, $e$	Number of verification scale intervals, $n = \text{Max}/e$		Minimum capacity, Min (Lower limit)
		minimum	maximum	
Special (I)	$0.001 \text{ g} \leq e^*$	50 000**	–	$100 e$
High (II)	$0.001 \text{ g} \leq e \leq 0.05 \text{ g}$ $0.1 \text{ g} \leq e$	100 5 000	100 000 100 000	$20 e$ $50 e$
Medium (III)	$0.1 \text{ g} \leq e \leq 2 \text{ g}$ $5 \text{ g} \leq e$	100 500	10 000 10 000	$20 e$ $20 e$
Ordinary (III)	$5 \text{ g} \leq e$	100	1 000	$10 e$

# #0 Visual inspection

Clause: OIML R 76-1 7

## 7 Marking of instruments and modules

### 7.1 Descriptive markings

#### 7.1.1 Compulsory in all cases

#### 7.1.2 Compulsory if applicable



$$\begin{aligned} \text{Max} &= 15 \text{ kg} \\ e &= 5 \text{ g} \\ n &= 15 \text{ kg} / 5 \text{ g} = 3000 \end{aligned}$$

Accuracy class	Verification scale interval, $e$	Number of verification scale intervals, $n = \text{Max}/e$		Minimum capacity, Min (Lower limit)
		minimum	maximum	
Special (I)	$0.001 \text{ g} \leq e^*$	50 000**	–	$100 e$
High (II)	$0.001 \text{ g} \leq e \leq 0.05 \text{ g}$ $0.1 \text{ g} \leq e$	100 5 000	100 000 100 000	$20 e$ $50 e$
Medium (III)	$0.1 \text{ g} \leq e \leq 2 \text{ g}$ $5 \text{ g} \leq e$	100 500	10 000 10 000	$20 e$ $20 e$
Ordinary (III)	$5 \text{ g} \leq e$	100	1 000	$10 e$



# #0 Visual inspection

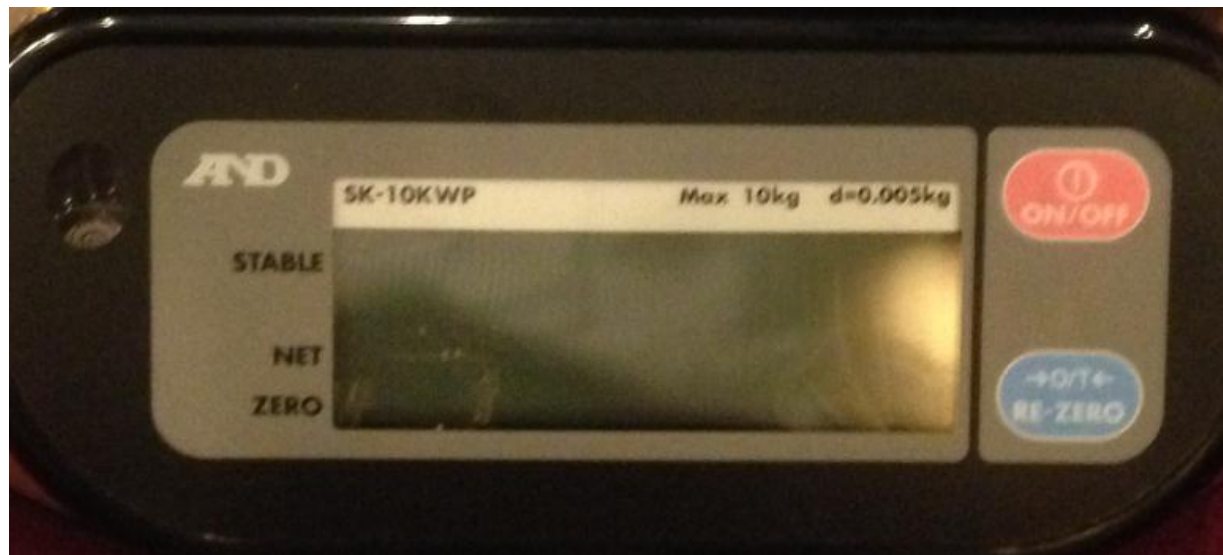
Clause: OIML R 76-1 7

## 7 Marking of instruments and modules

### 7.1 Descriptive markings

#### 7.1.1 Compulsory in all cases

#### 7.1.2 Compulsory if applicable



$$\begin{aligned} \text{Max} &= 10 \text{ kg} \\ e &= 0.005 \text{ kg} \\ n &= 10 \text{ kg} / 5 \text{ g} = 2000 \end{aligned}$$

Accuracy class	Verification scale interval, $e$	Number of verification scale intervals, $n = \text{Max}/e$		Minimum capacity, Min (Lower limit)
		minimum	maximum	
Special (I)	$0.001 \text{ g} \leq e^*$	50 000**	–	100 $e$
High (II)	$0.001 \text{ g} \leq e \leq 0.05 \text{ g}$ $0.1 \text{ g} \leq e$	100 5 000	100 000 100 000	20 $e$ 50 $e$
Medium (III)	$0.1 \text{ g} \leq e \leq 2 \text{ g}$ $5 \text{ g} \leq e$	100 500	10 000 10 000	20 $e$ 20 $e$
Ordinary (III)	$5 \text{ g} \leq e$	100	1 000	10 $e$

# **APLMF Seminars and Training Courses 2**



## **2.1 Evaluation of indication errors by the Changeover Method**



# #1 Evaluation of indication errors by the Changeover Method

Clause: OIML R 76-1 Clauses A.4.4.3 and A.4.1.6

## A.4.1.6 Indication with a scale interval smaller than $e$

If an instrument with digital indication has a device for displaying the indication with a smaller scale interval (not greater than  $1/5 e$ )

NOTE: 1. Digital indication

$$e = 10 d$$

NTOE: 2.  $d \leq 1/5 e$   $\Rightarrow$   $5 d \leq e$   $\Rightarrow$

$$e = 5 d$$

$$e = 2 d$$

$$e = d$$



No need to

Need use additional weight  
to determine the error

# #1 Evaluation of indication errors by the Changeover Method

**Clause:** OIML R 76-1 Clauses A.4.4.3 and A.4.1.6

**Condition:** For instruments with digital indication and without a device for displaying the indication with a smaller scale interval ( $\leq 1/5 e$ )



$e = 1 \text{ g}$

ACS-JJ(Tiger) :

Max= 3 kg

Min= 20 g

$e = 1 \text{ g}$

$n = 3000$

**Without** smaller scale interval

# #1 Evaluation of indication errors by the Changeover Method

**Clause:** OIML R 76-1 Clauses A.4.4.3 and A.4.1.6

**Equipment required:** Equipment Under Test (EUT) ; Certified weights of 0.1 e to 10 e

**Procedure:**

1. At a certain load,  $L$ , observe the indication,  $I$ , and record.



$$L = 10 \text{ g}$$

$$I = 10 \text{ g}$$

# #1 Evaluation of indication errors by the Changeover Method

**Clause:** OIML R 76-1 Clauses A.4.4.3 and A.4.1.6

**Equipment required:** Equipment Under Test (EUT) ; Certified weights of  $0.1 e$  to  $10 e$

**Procedure:**

2. Apply additional weights of say  $0.1 e$  to the load receptor successively one at a time until the indication has changed unambiguously one scale interval ( $I + e$ ).



*Small Weight = 100 mg*     **0.1 e**

*Put one by one until the indication change to next scale interval*

Here we add five 100 mg weights together, then it changes from 10 g to 11 g

# #1 Evaluation of indication errors by the Changeover Method

**Clause:** OIML R 76-1 Clauses A.4.4.3 and A.4.1.6

**Equipment required:** Equipment Under Test (EUT) ; Certified weights of 0.1 e to 10 e

**Procedure:**

3. Record the additional load as  $\Delta L$ .



$$\Delta L = 0.5 e = 0.5 g$$

# #1 Evaluation of indication errors by the Changeover Method

**Clause:** OIML R 76-1 Clauses A.4.4.3 and A.4.1.6

**Equipment required:** Equipment Under Test (EUT) ; Certified weights of 0.1 e to 10 e

**Procedure:**

4. Use these values to calculate the error as per OIML R 76-1, Clause A.4.4.3.

$$e = 1 \text{ g}$$

$$E = I + 0.5e - \Delta L - L$$

$$E = 0.010 + 0.5 - 0.5 - 0.010 = 0 \text{ g}$$

If the changeover point at zero as calculated above was  $E_0 = + 0.1 \text{ g}$ , the corrected error at 10 g is:

$$E_c = 0 - (+ 0.1) = - 0.1 \text{ g}$$

# #1 Evaluation of indication errors by the Changeover Method

**Clause:** OIML R 76-1 Clauses A.4.4.3 and A.4.1.6

**Equipment required:** Equipment Under Test (EUT) ; Certified weights of 0.1 e to 10 e

**Procedure:**

5. Use  $E_c$  and mpe to calculate the error OIML R 76-1, Clause 3.5.1.

**Values of maximum permissible errors on initial verification**

$$E_c = 0 - (+ 0.1) = - 0.1 \text{ g}$$

Maximum permissible errors on initial verification	For loads, $m$ , expressed in verification scale intervals, $e$			
	Class I	Class II	Class III	Class IIII
$\pm 0.5 e$	$0 \leq m \leq 50\,000$	$0 \leq m \leq 5\,000$	$0 \leq m \leq 500$	$0 \leq m \leq 50$
$\pm 1.0 e$	$50\,000 < m \leq 200\,000$	$5\,000 < m \leq 20\,000$	$500 < m \leq 2\,000$	$50 < m \leq 200$
$\pm 1.5 e$	$200\,000 < m$	$20\,000 < m \leq 100\,000$	$2\,000 < m \leq 10\,000$	$200 < m \leq 1\,000$

# #1 Evaluation of indication errors by the Changeover Method

**Clause:** OIML R 76-1 Clauses A.4.4.3 and A.4.1.6

**Equipment required:** Equipment Under Test (EUT) ; Certified weights of 0.1 e to 10 e

**Procedure:**

5. Use  $E_c$  and mpe to calculate the error OIML R 76-1, Clause 3.5.1.

**Values of maximum permissible errors on initial verification**

verification scale interval

<b>Class III</b>
$0 \leq m \leq 500$
$500 < m \leq 2\,000$
$2\,000 < m \leq 10\,000$

$$0 \leq m \leq 500 e$$

$$500 e < m \leq 2000 e$$

$$2000 e < m \leq \text{Max}$$

$$e = 1 g$$



# #1 Evaluation of indication errors by the Changeover Method

**Clause:** OIML R 76-1 Clauses A.4.4.3 and A.4.1.6

**Equipment required:** Equipment Under Test (EUT) ; Certified weights of 0.1 e to 10 e

**Procedure:**

5. Use  $E_c$  and mpe to calculate the error OIML R 76-1, Clause 3.5.1.

**Values of maximum permissible errors on initial verification**

verification scale interval

Class III			
$0 \leq m \leq 500$	$0 \leq m \leq 500 e$	$0 \leq m \leq 500 g$	mpe = $\pm 0.5 g$
$500 < m \leq 2\,000$	$500 e < m \leq 2\,000 e$	$500 g < m \leq 2\,000 g$	mpe = $\pm 1.0 g$
$2\,000 < m \leq 10\,000$	$2\,000 e < m \leq \text{Max}$	$2\,000 g < m \leq 3\,000 g$	mpe = $\pm 1.5 g$

At the load of  $L = 10 g$ ,  $E_c = 0 - (+ 0.1) = - 0.1 g$

# #1 Evaluation of indication errors by the Changeover Method

**Clause:** OIML R 76-1 Clauses A.4.4.3 and A.4.1.6

**Equipment required:** Equipment Under Test (EUT) ; Certified weights of 0.1 e to 10 e

**Procedure:**

5. Use  $E_c$  and mpe to calculate the error OIML R 76-1, Clause 3.5.1.

**Values of maximum permissible errors on initial verification**

verification scale interval

verification scale interval			
<b>Class III</b>			
$0 \leq m \leq 500$	$0 \leq m \leq 500 e$	$0 \leq m \leq 500 g$	mpe = $\pm 0.5 g$
$500 < m \leq 2\,000$	$500 e < m \leq 2\,000 e$	$500 g < m \leq 2\,000 g$	mpe = $\pm 1.0 g$
$2\,000 < m \leq 10\,000$	$2\,000 e < m \leq \text{Max}$	$2\,000 g < m \leq 3\,000 g$	mpe = $\pm 1.5 g$

At the load of  $L = 10 g$ ,  $E_c = 0 - (+ 0.1) = - 0.1 g < mpe$

It satisfies the requirement of mpe at 10 g.



# **APLMF Seminars and Training Courses 2**



## **2.2 Pre-load Test**

## # 2 Pre-load Test

**Clause:** OIML R 76-1 Clauses A.4.1.10

### A.4.1.10 Preloading

Before each weighing test the instrument shall be pre-loaded once to Max or to Lim if this is defined

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

### Procedure:

1. Apply a load equivalent to maximum capacity, Max.
2. Remove the weights in a similar manner.
3. Zero the instrument.



# APLMF Seminars and Training Courses 2



## 2.3 Accuracy of zero-setting

# # 3 Accuracy of zero-setting and tare device

**Clause:** OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

## 4.5.2 Accuracy

After zero setting the effect of zero deviation on the result of the weighing shall be not more than  $\pm 0.25 e$ .

## 4.6.3 Accuracy

A tare device shall permit setting the indication to zero with an accuracy better than:

- $\pm 0.25 e$  for electronic instruments and any instrument with analog indication; or

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

## # 3 Accuracy of zero-setting

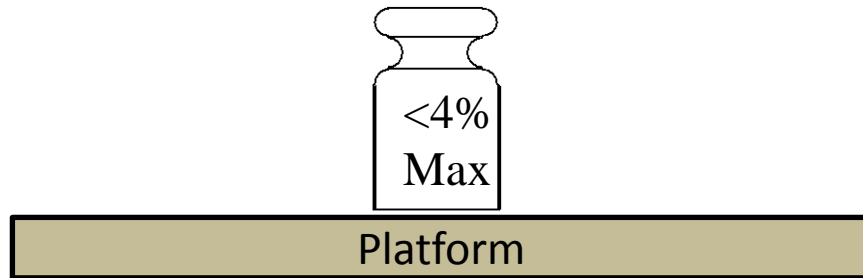
**Clause:** OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

**Procedure:**

For **Non-automatic and semi-automatic zero-setting**

1. Loading the instrument to an indication as close as possible to a changeover point

Place a zero-load less than 4% Max



## # 3 Accuracy of zero-setting

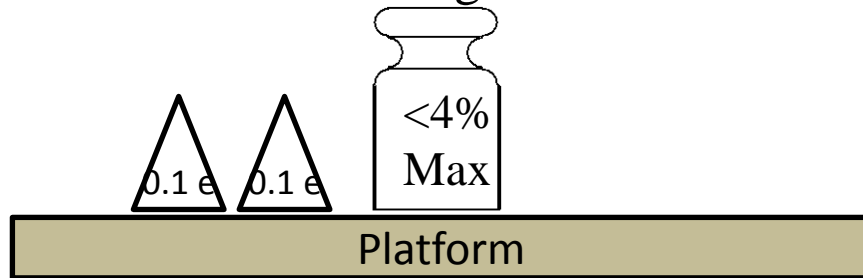
**Clause:** OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

### **Procedure:**

For **Non-automatic and semi-automatic zero-setting**

1. Loading the instrument to an indication as close as possible to a changeover point

Add additional weights of  $0.1 e$  until the indication changed from 0 to  $1e$



**NOTE: As close as possible to changeover point (4% Max)**



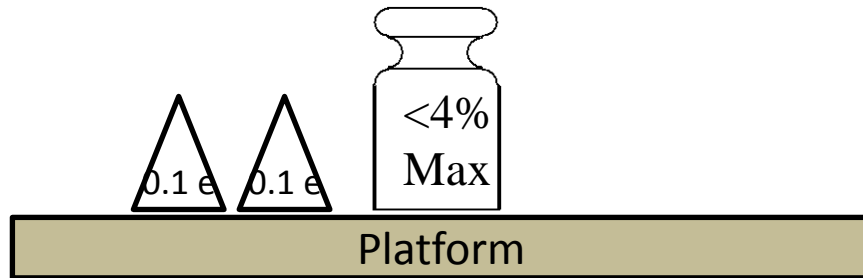
## # 3 Accuracy of zero-setting

**Clause:** OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

### **Procedure:**

For **Non-automatic and semi-automatic zero-setting**

2. Initiating the zero-setting device  
(set the instrument to zero)



**PRESS the zero-button**

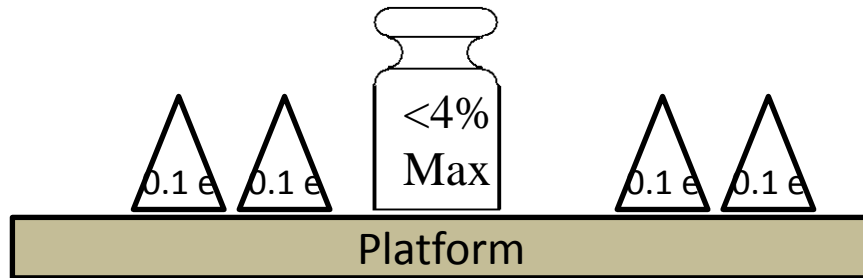
## # 3 Accuracy of zero-setting

**Clause:** OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

### **Procedure:**

For **Non-automatic and semi-automatic zero-setting**

3. Add additional load  $0.1 e$  at which the indication changes from **zero** to **one** scale
4. The error at zero is calculated



### **4.5.2 Accuracy**

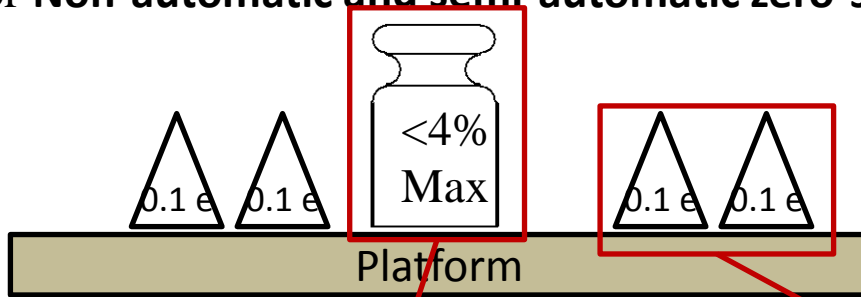
After zero setting the effect of zero deviation on the result of the weighing shall be not more than  $\pm 0.25 e$ .

# # 3 Accuracy of zero-setting

Clause: OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

## Procedure:

For Non-automatic and semi-automatic zero-setting



$$E = I + 0.5e - \Delta L - L$$

$$E = 0 + 0.5e - 0.2e - 0$$

$$= 0.3e$$

In the case of zero-setting or tare balancing:

Zero-setting		$E_0 = I_0 + \frac{1}{2} e - \Delta L - L_0$			
No. *	Zero-load (< 4 % of Max)	Load, $L_0^{**}$ ( $10 e$ )	Indication, $I_0$ after zero-setting	Add. load, $\Delta L$	Error, $E_0$
1		/	<b>0</b>	<b><math>0.2 e</math></b>	<b><math>0.3 e</math></b>
2					
3					
4					
5					

# # 3 Accuracy of zero-setting

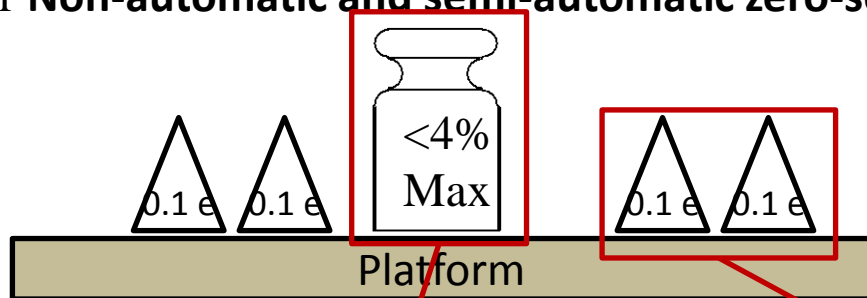
Clause: OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

## Procedure:

For Non-automatic and semi-automatic zero-setting

**Question : Is this zero-setting Error satisfy the R76?**

**Answer: NO**



$$E = I + 0.5e - \Delta L - L$$

$$E = 0 + 0.5e - 0.2e - 0$$

$$= 0.3e$$

In the case of zero-setting or tare balancing:

### 4.5.2 Accuracy

After zero setting the effect of zero deviation on the result of the weighing shall be not more than  $\pm 0.25 e$ .

2					
3					
4					
5					

# # 3 Accuracy of zero-setting

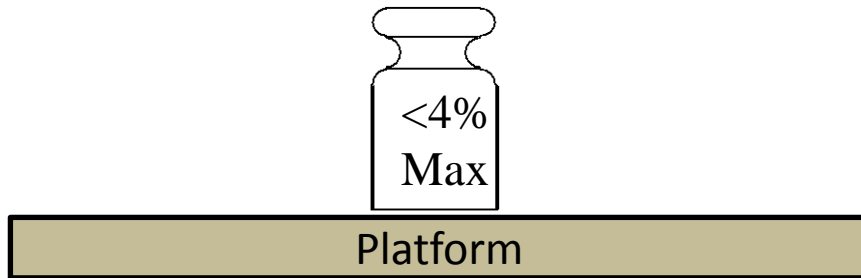
Clause: OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

## Procedure:

For **Automatic zero-setting or zero-tracking**

1. Loading the instrument to an indication as close as possible to a changeover point

Place a zero-load less than 4% Max



# # 3 Accuracy of zero-setting

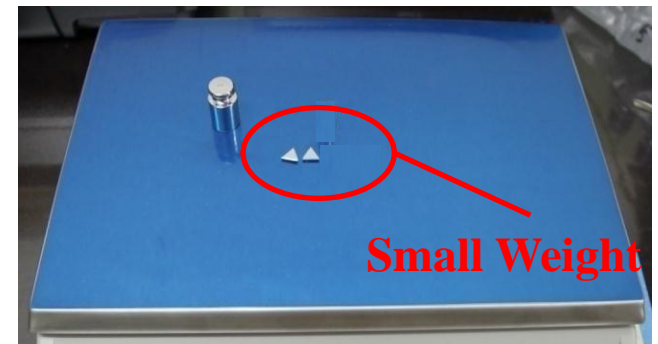
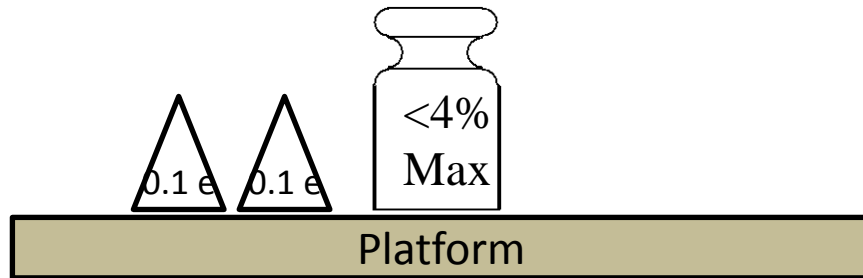
**Clause:** OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

## **Procedure:**

For **Automatic zero-setting or zero-tracking**

1. Loading the instrument to an indication as close as possible to a changeover point

Add additional weights of  $0.1 e$  one at a time until the indication has changed from 0 to  $1e$



**NOTE: as close as possible to changeover point (4% Max)**

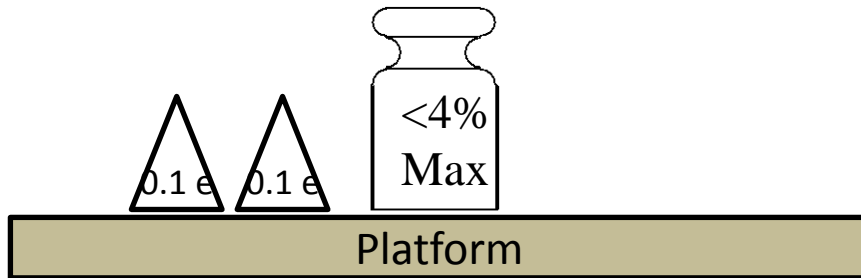
# # 3 Accuracy of zero-setting

**Clause:** OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

## **Procedure:**

For **Automatic zero-setting or zero-tracking**

2. Initiating the zero-setting device  
(set the instrument to zero)



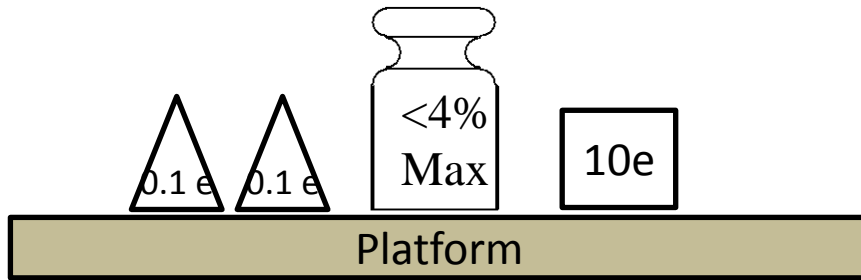
# # 3 Accuracy of zero-setting

Clause: OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

## Procedure:

For **Automatic zero-setting or zero-tracking**

3. Add 10 e weights



The indication is brought out of the automatic range



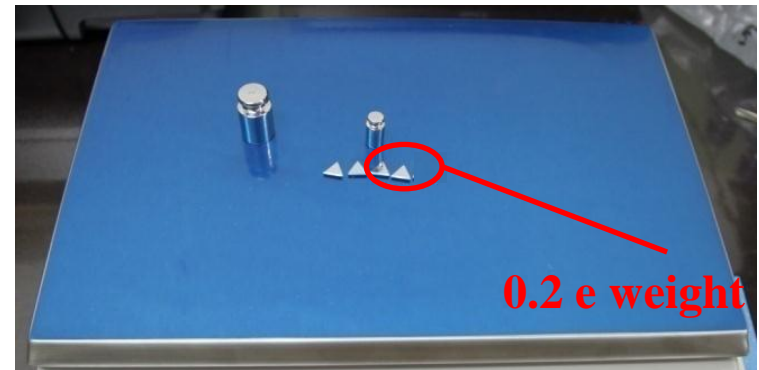
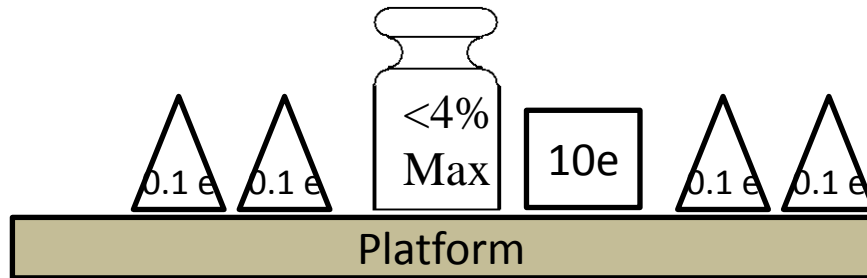
# # 3 Accuracy of zero-setting

Clause: OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

## Procedure:

For **Automatic zero-setting or zero-tracking**

4. Add additional load  $0.1 e$  at which the indication changes from **one** scale interval to the **next**.
5. The error is calculated



## 4.5.2 Accuracy

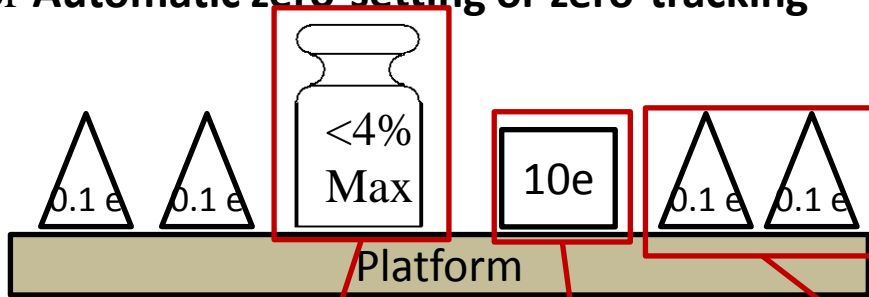
After zero setting the effect of zero deviation on the result of the weighing shall be not more than  $\pm 0.25 e$ .

# # 3 Accuracy of zero-setting

Clause: OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

## Procedure:

For Automatic zero-setting or zero-tracking



$$E = I + 0.5e - \Delta L - L$$

$$E = 10e + 0.5e - 0.2e - 10e = 0.3e$$

In the case of zero-setting or tare balancing:

Zero-setting					
$E_0 = I_0 + \frac{1}{2}e - \Delta L - L_0$					
No. *	Zero-load (< 4 % of Max)	Load, $L_0^{**}$ (10 e)	Indication, $I_0$ after zero-setting	Add. load, $\Delta L$	Error, $E_0$
1			0	0.2 e	0.3 e
2		10 e			
3					
4					
5					

# **APLMF Seminars and Training Courses 2**



## **2.3 Accuracy of tare device**

## # 3 Accuracy of tare device

**Clause:** OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

### **Procedure:**

1. Place a tare-load about 30% Max.



## # 3 Accuracy of tare device

**Clause:** OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

### **Procedure:**

2. Then set the instrument to zero.



# # 3 Accuracy of tare device

Clause: OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

## Procedure:

3. Take a zero reading at either zero or  $10 e$ .

Equipped with automatic zero-setting or zero-tracking device



### # 3 Accuracy of tare device

**Clause:** OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

**Procedure:**

4. Find the change-over point and record  $\Delta L$ .



# # 3 Accuracy of tare device

Clause: OIML R 76-1 Clauses 4.5.2, 4.6.3, A.4.2.3 and A4.6.2

## Procedure:

1. Place a tare-load about 30% Max.
2. Then set the instrument to zero.
3. Take a zero reading at either zero or  $10 e$ .
4. Find the change-over point and record  $\Delta L$ .

**Tare load: 30% Max**

$$E = I + 0.5e - \Delta L - L$$

$$E = 10e + 0.5 e - 0.5 e - 10e$$

$$= 0 e$$

Tare-balancing		$E_0 = I_0 + \frac{1}{2} e - \Delta L - L_0$			
N°	Tare-load (g) (about 30% of Max)	Load $L_0$ (**) (10 e) (g)	Indication $I_0$ (kg) after tare balancing	Add. load $\Delta L$ (g)	Error $E_0$ (g)
(*)	( 0 )	( 0 )	( 0 )	( 0 )	( 0 )
1	<b>1 kg</b>	<b>10 e</b>	<b>10 e</b>	<b>0.5 e</b>	<b>0.0 e</b>
2					
3					
4					
5					



# # 3 Accuracy of zero-setting and tare device

In the case of zero-setting or tare balancing

Zero-setting $E_0 = I_0 + \frac{1}{2} e - \Delta L - L_0$					
N° (*)	Zero-load (g) ( $< 4\%$ of Max)	Load $L_0$ (**) ( $10 e$ ) (g)	Indication $I_0$ (kg) after zero-setting	Add. load $\Delta L$ (g)	Error $E_0$ (g)
1	50	10	0.010	0.5	0.0
2			0.010	0.6	-0.1
3			0.010	0.4	0.1
4			0.010	0.5	0.0
5			0.010	0.5	0.0

Tare-balancing $E_0 = I_0 + \frac{1}{2} e - \Delta L - L_0$					
N° (*)	Tare-load (g) (about $30\%$ of Max)	Load $L_0$ (**) ( $10 e$ ) (g)	Indication $I_0$ (kg) after tare balancing	Add. load $\Delta L$ (g)	Error $E_0$ (g)
1	1000	10	0.010	0.5	0.0
2			0.010	0.5	0.0
3			0.010	0.5	0.0
4			0.010	0.6	0.1
5			0.010	0.5	0.0

(\*) Apply the zero or tare load, disturb the equilibrium and immediately release zero-setting or tare, apply  $L_0$  if necessary and calculate the error acc. to A.4.2.3/A.4.6.2 of R76-1. Perform this 5 times.

(\*\*)  $L_0$  ( $10 e$ ) shall be applied only if an automatic zero-setting or zero-tracking device is in operation.  $L_0$  shall be applied after releasing tare or zero-setting, immediately after zero is displayed the first time.

Check if  $E_0 \leq 0.25 e$



Passed



Failed

Remarks:

## A.4.12 Test for the stability of equilibrium (4.4.2)

In the case of zero-setting or tare balancing, check the accuracy according to A.4.2.3/A.4.6.2. Perform the test **5** times.

# **APLMF Seminars and Training Courses 2**



## **2.4 Weighing Test**

# #4 Weighing Test

**Clause:** OIML R 76-1, Clause A.4.4

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;  
Certified weights of  $0.1 e$  to  $10 e$

## **Procedure:**

1. Determine at least **five** test loads,  $L$ , to be used in this test:

Including Max and Min (Min only if  $\text{Min} \geq 100 \text{ mg}$ )

Values at or near those at which the maximum permissible error (mpe) changes.

Record these test loads in column  $L$  of the verification sheet and the appropriate mpe in the last column.

## #4 Weighing Test

**Examples:** ACS-JJ(Tiger) is a class  $\textcircled{\text{III}}$  Non-automatic weighing instrument with digital indication.

**Max= 3 kg , Min= 20 g ,  $e= 1$  g ,  $n=3000$**

**The test loads should be included as follows:**

**Load near the zero:  $10 e =10$  g**

**Min:  $20 e=20$  g**

**mpe change point:  $500e= 500$  g**

**$2000e =2000$  g**

**Max:  $3000 e=3000$  g**

# #4 Weighing Test

**Examples:** ACS-JJ(Tiger) is a class **III** Non-automatic weighing instrument with digital indication.

**Max= 3 kg , Min= 20 g , e= 1 g , n=3000**

The test loads should be included as follows:

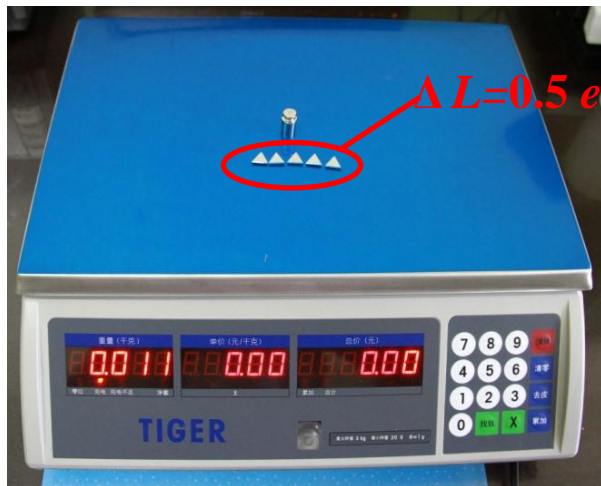
	Load L (g)	Indication I (kg)		Add. Load $\Delta L$ (g)		Error E (g)		Corrected error E <sub>c</sub> (g)		mpe ( $\pm$ g)
		↓	↑	↓	↑	↓	↑	↓	↑	
<b>Load near the zero</b> <b>Min</b>	10	(*) 0.010	0.010	0.5	0.5	(*) 0.0	0.0	/	0.0	0.5
	20	0.020	0.020	0.5	0.5	0.0	0.0	0.0	0.0	0.5
	100	0.100	0.100	0.5	0.5	0.0	0.0	0.0	0.0	0.5
	200	0.200	0.200	0.4	0.5	0.1	0.0	0.1	0.0	0.5
<b>mpe change point</b>	500	0.500	0.500	0.5	0.6	0.0	-0.1	0.0	-0.1	0.5
	1000	1.000	1.000	0.5	0.5	0.0	0.0	0.0	0.0	1.0
<b>mpe change point</b>	1500	1.500	1.500	0.6	0.5	-0.1	0.0	-0.1	0.0	1.0
	2000	2.000	2.000	0.5	0.5	0.0	0.0	0.0	0.0	1.0
	2500	2.500	2.500	0.5	0.5	0.0	0.0	0.0	0.0	1.5
<b>Max</b>	3000	3.000	/	0.5	/	0.0	/	0.0	/	1.5

# #4 Weighing Test

2. Find the error at zero or near zero.



Using  $10 e$  load as the zero point to take the instrument out of zero tracking range.



Add additional load  $0.1 e$  at which the indication changes from one scale interval to the next.

## #4 Weighing Test

3. Apply the test loads, increasing from minimum to maximum.



*Example: Test in the first mpe change point*

# #4 Weighing Test

4. At each test load record the load,  $L$ , the indication,  $I$ , find the changeover point and record  $\Delta L$ .

1 WEIGHING PERFORMANCE (A.4.4) (A.5.3.1)  
(Calculation of the error)

Application N°: **B219924740**  
 Type designation: **ACS-JJ(Tiger)**  
 Date: **2011.02.15**  
 Observer: **Zhong Rulin**  
 Verification  
 scale interval e: **1 g**  
 Resolution during test  
 (smaller than e): **/**

	At start	At max	At end	
Temp:	23.0		23.7	°C
Rel. h:	33.3			%
Time:	9:05	9:13	9:20	
Bar. press	/		/	hPa

(only class **I**)

**Record the time and ambient temperature.**

Automatic zero-setting and zero-tracking device is:

Non-existent     Not in operation     Out of working range     In operation

Initial zero-setting > 20% of Max:

Yes     No (see R 76-1, A.4.4.2)

**Record the time when the maximum load has been applied.**

$$E = I + \frac{1}{2} e - \Delta L - L$$

$$E_c = E - E_0 \text{ with } E_0 = \text{error calculated at or near zero (*)}$$

Load L (g)	Indication I (kg)		Add. Load $\Delta L$ (g)		Error E (g)		Corrected error $E_c$ (g)		mpe ( $\pm$ g)
	↓	↑	↓	↑	↓	↑	↓	↑	
10 (*)	0.010	0.010	0.5	0.5	(*) 0.0	0.0	/	0.0	0.5
20	0.020	0.020	0.5	0.5	0.0	0.0	0.0	0.0	0.5
100	0.100	0.100	0.5	0.5	0.0	0.0	0.0	0.0	0.5
200	0.200	0.200	0.4	0.5	0.1	0.0	0.1	0.0	0.5
500	0.500	0.500	0.5	0.6	0.0	-0.1	0.0	-0.1	0.5
1000	1.000	1.000	0.5	0.5	0.0	0.0	0.0	0.0	1.0
1500	1.500	1.500	0.6	0.5	-0.1	0.0	-0.1	0.0	1.0
2000	2.000	2.000	0.5	0.5	0.0	0.0	0.0	0.0	1.0
2500	2.500	2.500	0.5	0.5	0.0	0.0	0.0	0.0	1.5
3000	3.000	/	0.5	/	0.0	/	0.0	/	1.5



# #4 Weighing Test

## 5. Remove the test loads, decreasing from maximum to zero load.

1 WEIGHING PERFORMANCE (A.4.4) (A.5.3.1)  
(Calculation of the error)

Application N°: **B219924740**

Type designation: **ACS-JJ(Tiger)**

Date: **2011.02.15**

Observer: **Zhong Ruilin**

Verification  
scale interval e: **1 g**

Resolution during test  
(smaller than e): **/**

	At start	At max	At end	
Temp:	23.0		23.7	°C
Rel. h:	33.3			%
Time:	9:05	9:13	9:20	
Bar. press	/		/	hPa

(only class **I**)

Automatic zero-setting and zero-tracking device is:

Non-existent   
  Not in operation   
  Out of working range   
  In operation

Initial zero-setting > 20% of Max:   
 Yes   
 No (see R 76-1, A.4.4.2)

$$E = I + \frac{1}{2} e - \Delta L - L$$

$E_c = E - E_0$  with  $E_0$  = error calculated at or near zero (\*)

Load L (g)	Indication I (kg)		Add. Load $\Delta L$ (g)		Error E (g)		Corrected error $E_c$ (g)		mpe (± g)
	↓	↑	↓	↑	↓	↑	↓	↑	
10 (*)	0.010	0.010	0.5	0.5	(*) 0.0	0.0	/	0.0	0.5
20	0.020	0.020	0.5	0.5	0.0	0.0	0.0	0.0	0.5
100	0.100	0.100	0.5	0.5	0.0	0.0	0.0	0.0	0.5
200	0.200	0.200	0.4	0.5	0.1	0.0	0.1	0.0	0.5
500	0.500	0.500	0.5	0.6	0.0	-0.1	0.0	-0.1	0.5
1000	1.000	1.000	0.5	0.5	0.0	0.0	0.0	0.0	1.0
1500	1.500	1.500	0.6	0.5	-0.1	0.0	-0.1	0.0	1.0
2000	2.000	2.000	0.5	0.5	0.0	0.0	0.0	0.0	1.0
2500	2.500	2.500	0.5	0.5	0.0	0.0	0.0	0.0	1.5
3000	3.000	/	0.5	/	0.0	/	0.0	/	1.5

## #4 Weighing Test

- At each test load record the load,  $L$ , the indication,  $I$ , find the changeover point and record  $\Delta L$ .
- Calculate and record the error  $E$  where  $E = I + 0.5 e - \Delta L - L$  and the corrected error  $E_C$  where  $E_C = E - E_0$ .

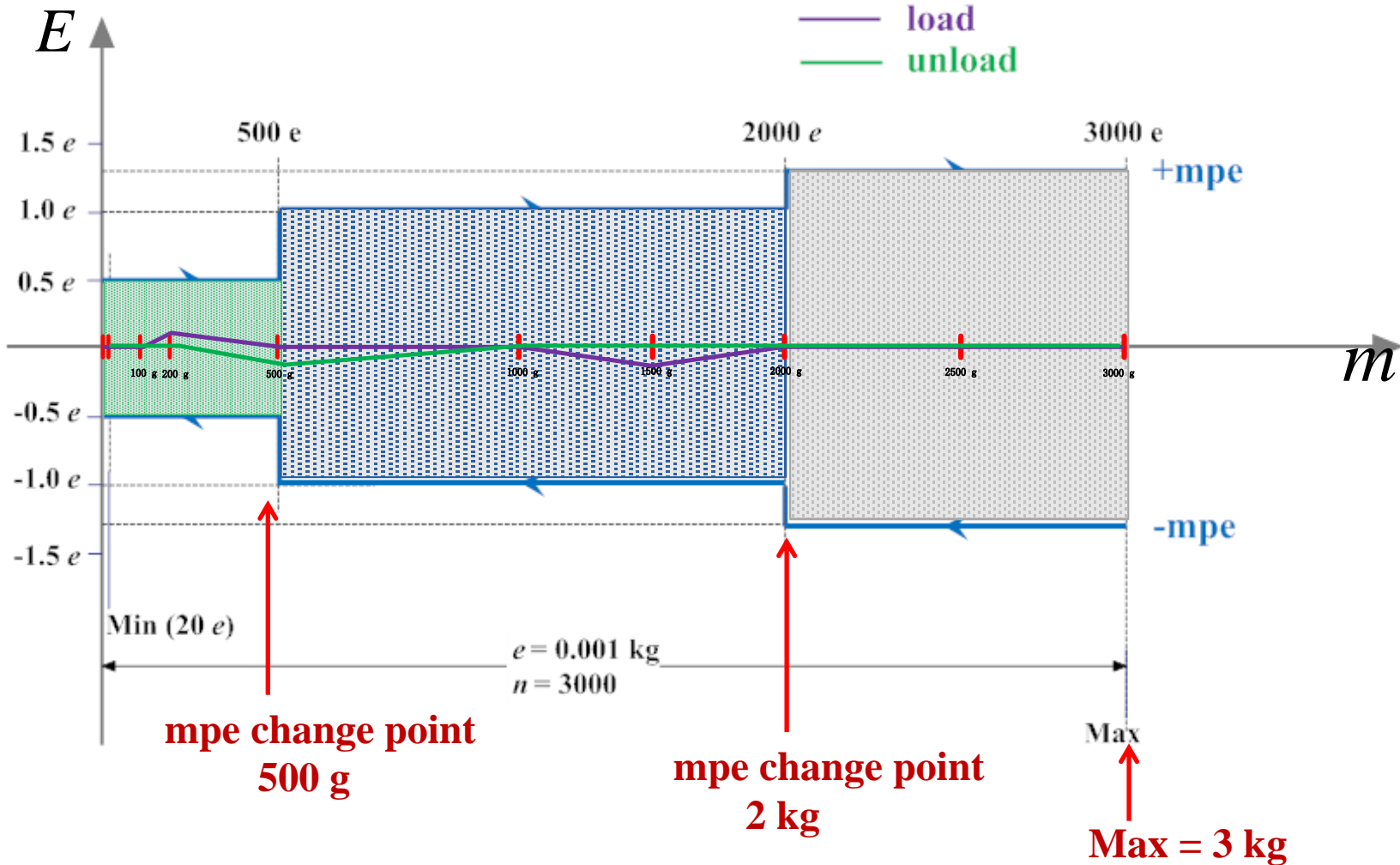


$$E = 3000 + 0.5 - 0.5 - 3000 = 0 \text{ g}$$

# #4 Weighing Test

Test load:  
Load near the zero → 10e 10 g  
Min → 20e 20 g  
mpe change point → 500e 500 g  
mpe change point → 2000e 2000 g  
Max → 3000e 3000 g

### MPE for ACS-JJ



## #4 Weighing Test

### *Note1:*

#### **A.4.4.2 Supplementary weighing test (4.5.1)**

For instruments with an initial zero-setting device with a range greater than 20 % of Max, a supplementary weighing test shall be performed using the upper limit of the range as zero point.

*If the instrument has an initial zero-setting range > 20% a supplementary weighing test is required.*

### *Note2:*

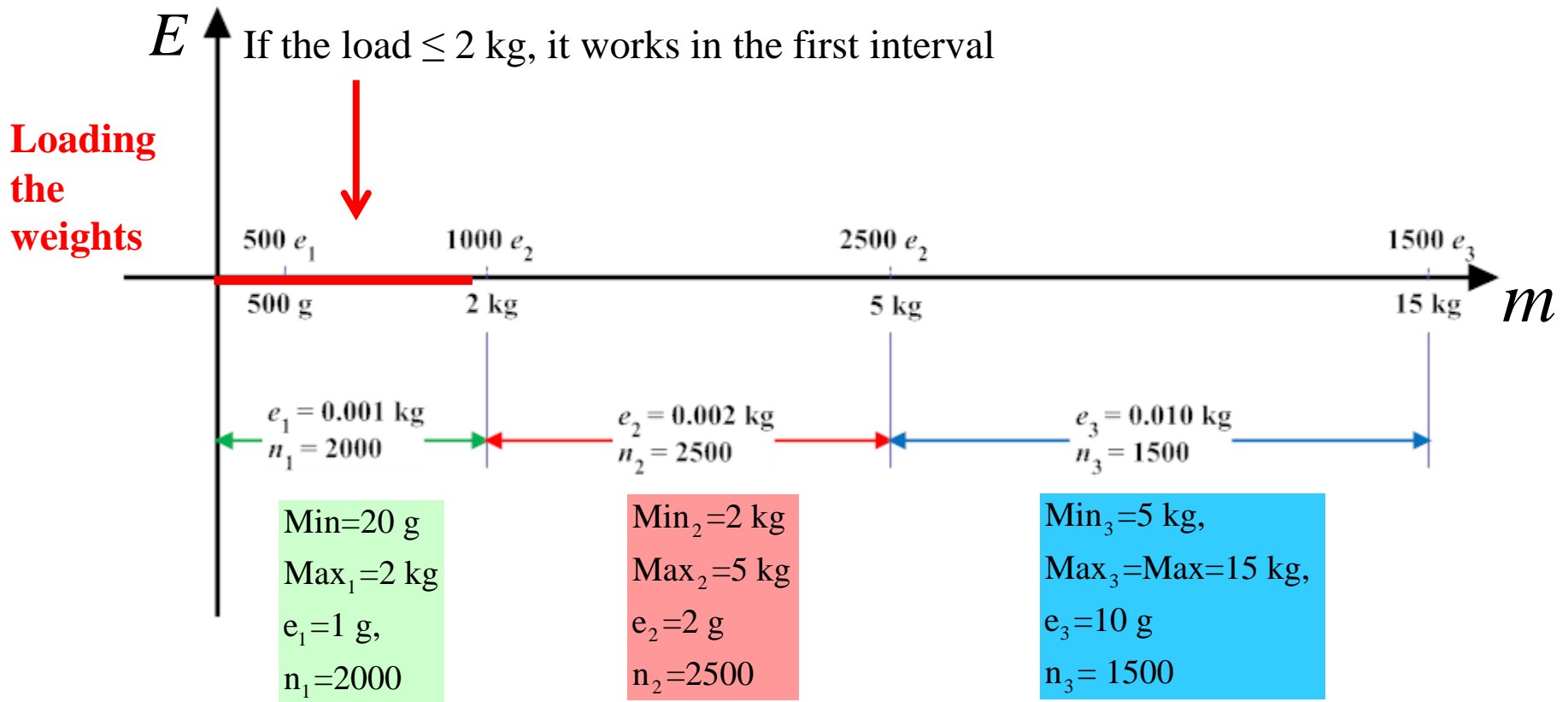
#### **A.4.4.1 Weighing test**

- 1) At least 5 loads shall be selected.
- 2) Test loads selected shall include Max and Min (**Min only if Min  $\geq$  100 mg**)
- 3) Values at or near those at which the maximum permissible error (mpe) changes.

## **2.4.1 Multi-interval instrument**

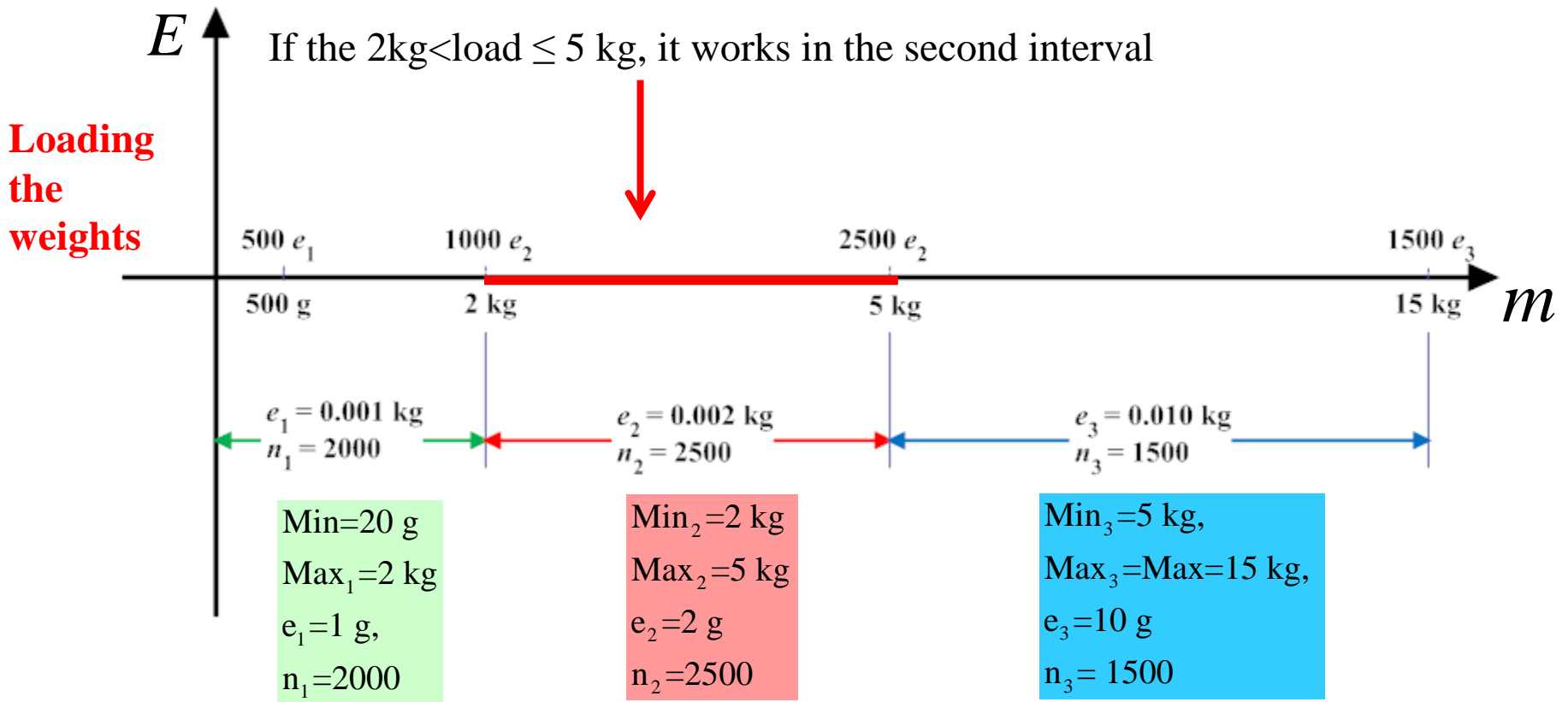
# Multi-interval instrument

**T.3.2.6** Instrument having **one weighing range** which is divided into **partial weighing ranges each with different scale intervals**, with the partial weighing range determined automatically according to the load applied, both on increasing and decreasing loads.



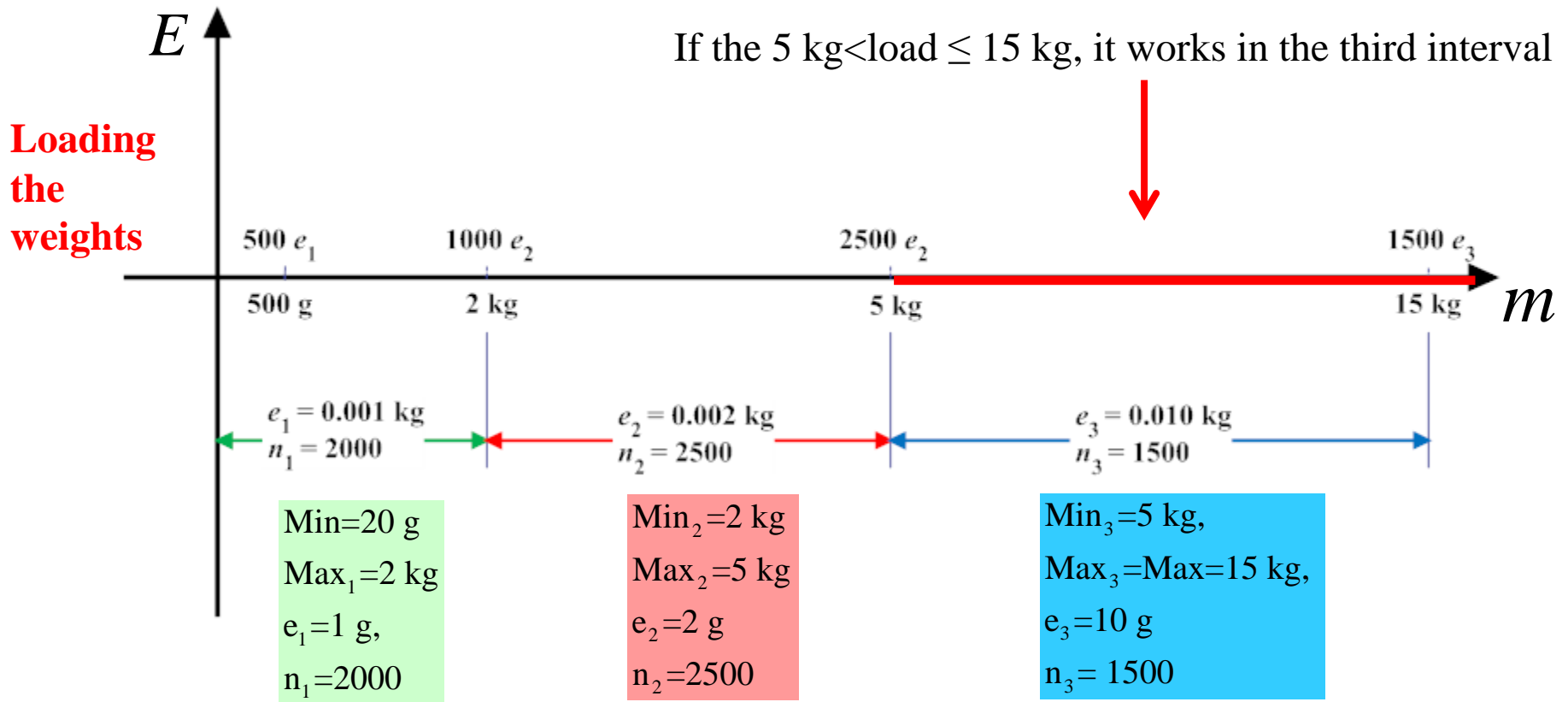
# Multi-interval instrument

**T.3.2.6** Instrument having **one weighing range** which is divided into **partial weighing ranges each with different scale intervals**, with the partial weighing range determined automatically according to the load applied, both on increasing and decreasing loads.



# Multi-interval instrument

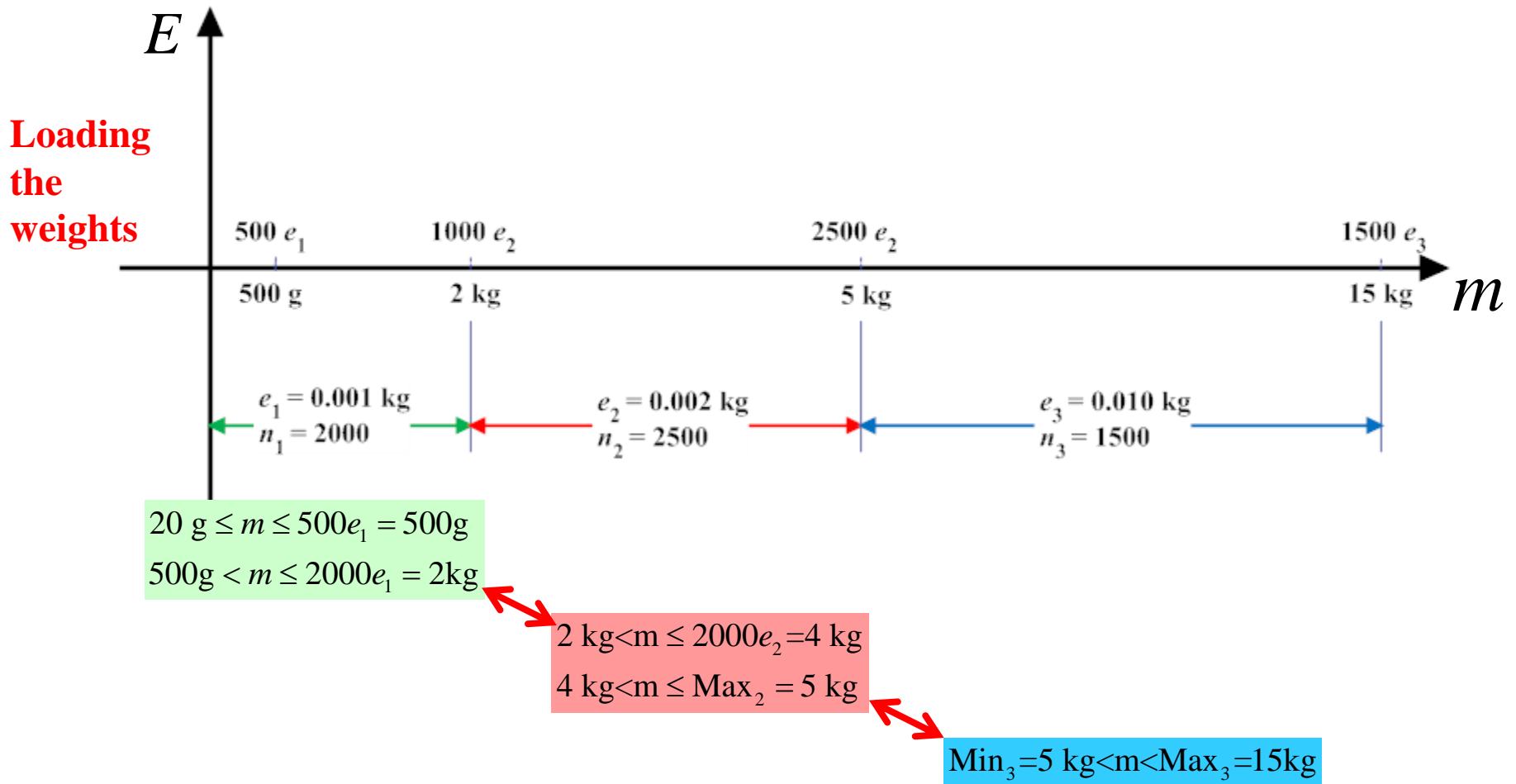
**T.3.2.6** Instrument having **one weighing range** which is divided into **partial weighing ranges each with different scale intervals**, with the partial weighing range determined automatically according to the load applied, both on increasing and decreasing loads.





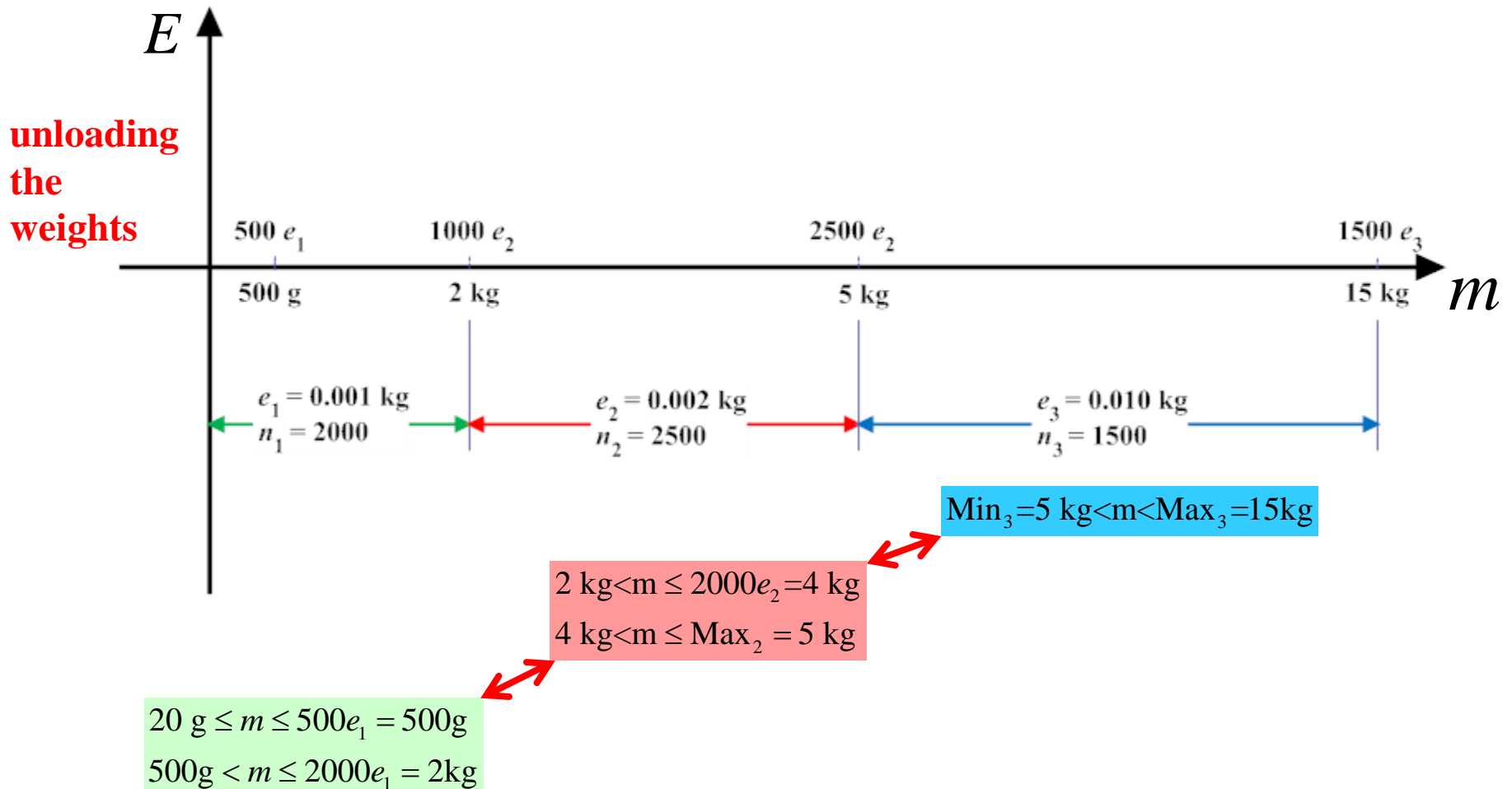
# Multi-interval instrument

**T.3.2.6** Instrument having **one weighing range** which is divided into **partial weighing ranges each with different scale intervals**, with the partial weighing range determined automatically according to the load applied, both on increasing and decreasing loads.



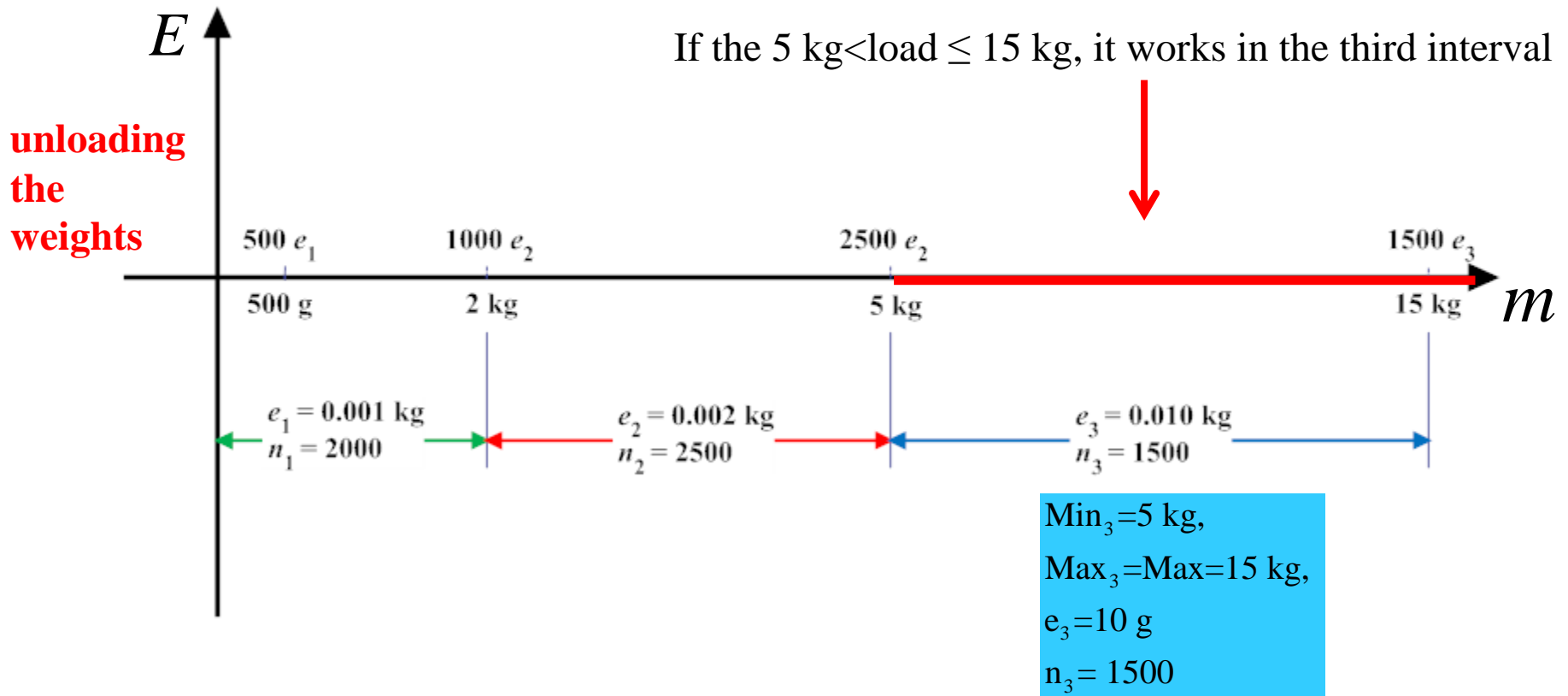
# Multi-interval instrument

**T.3.2.6** Instrument having **one weighing range** which is divided into **partial weighing ranges each with different scale intervals**, with the partial weighing range determined automatically according to the load applied, both on increasing and decreasing loads.



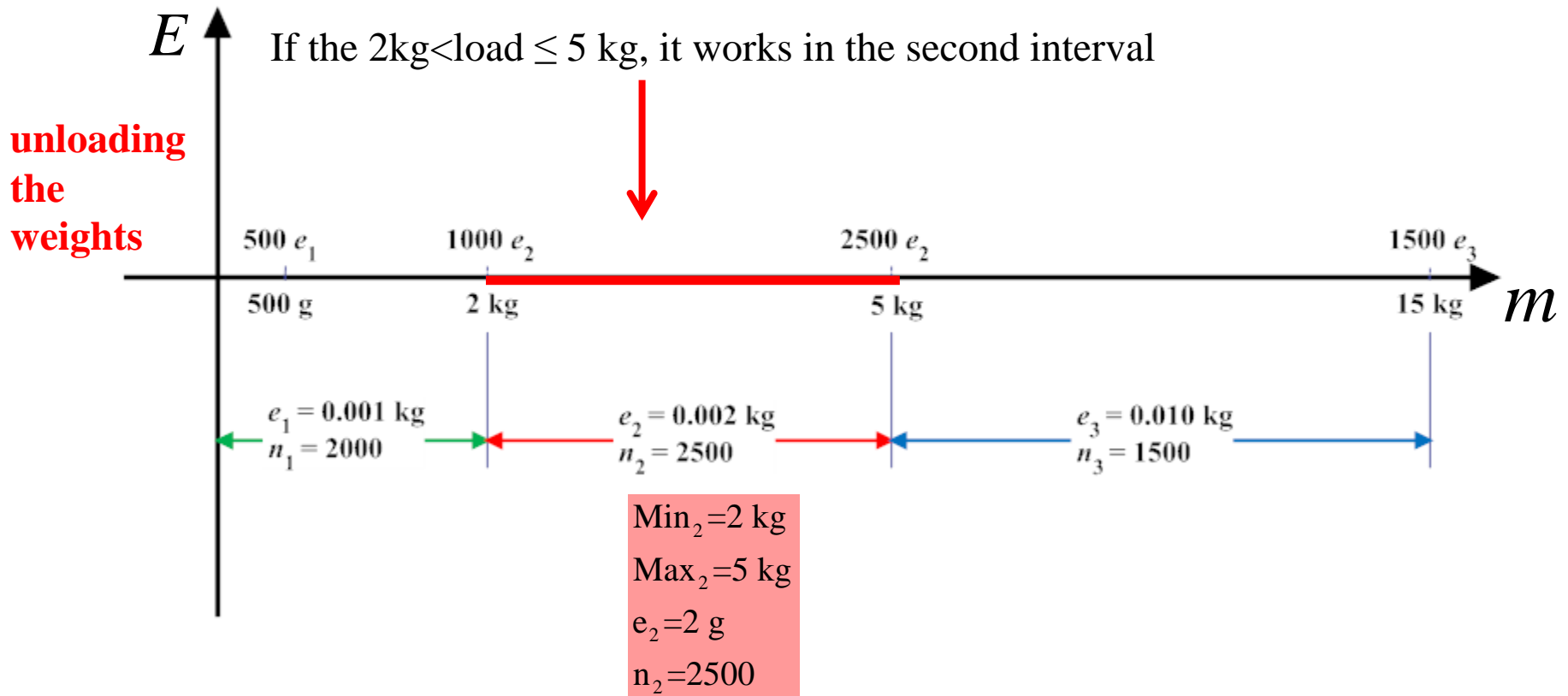
# Multi-interval instrument

**T.3.2.6** Instrument having **one weighing range** which is divided into **partial weighing ranges each with different scale intervals**, with the partial weighing range determined automatically according to the load applied, both on increasing and decreasing loads.



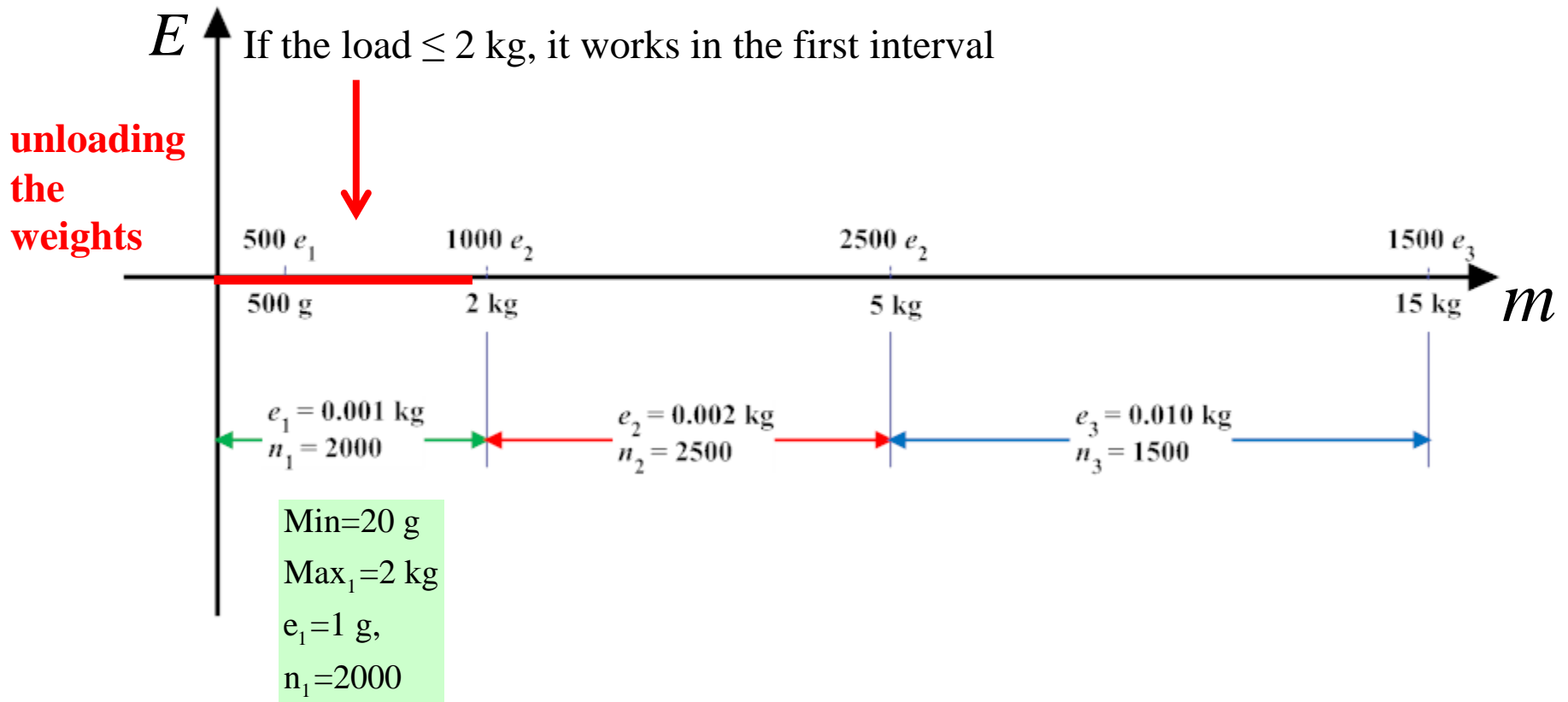
# Multi-interval instrument

**T.3.2.6** Instrument having **one weighing range** which is divided into **partial weighing ranges each with different scale intervals**, with the partial weighing range determined automatically according to the load applied, both on increasing and decreasing loads.

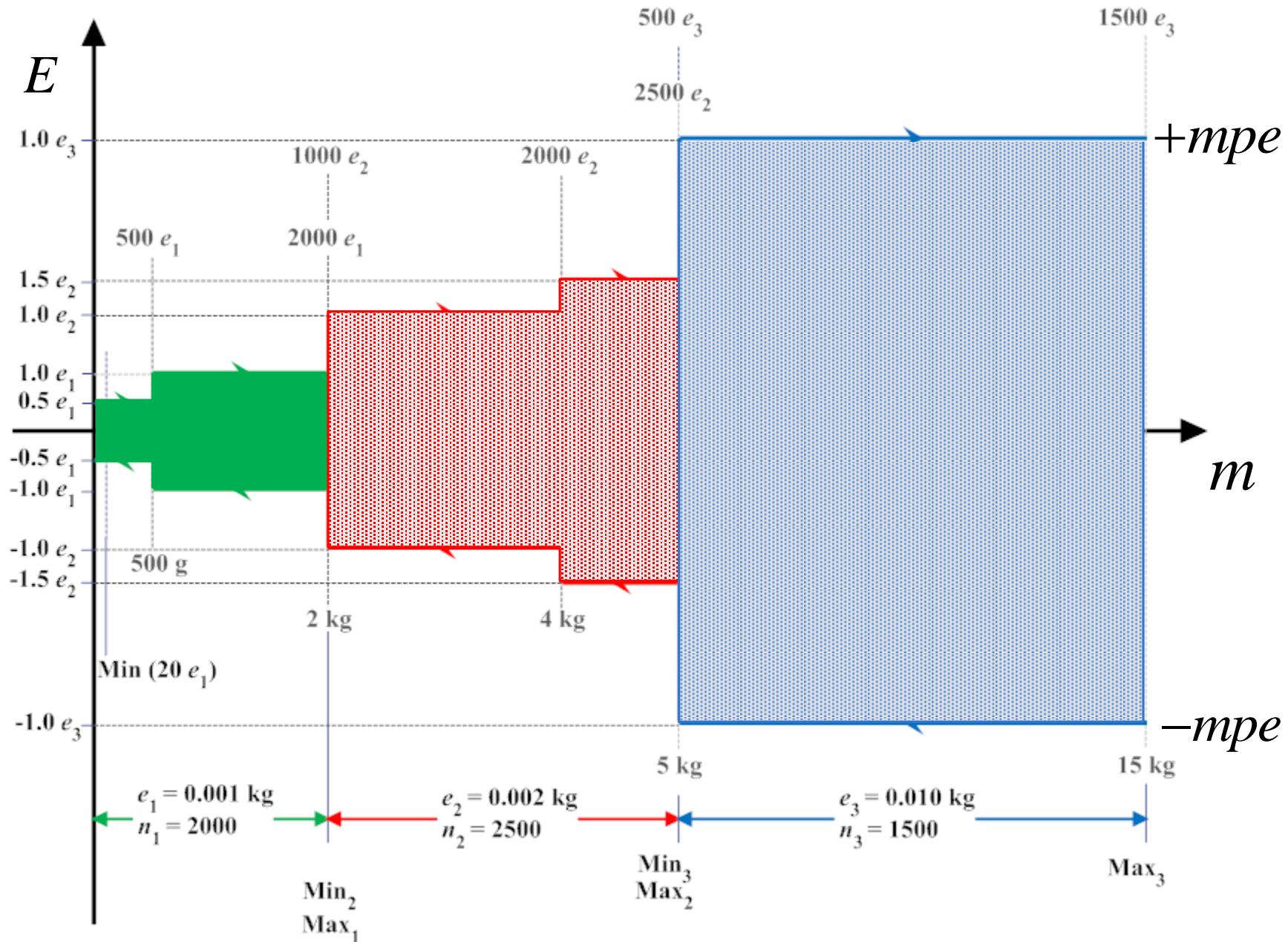


# Multi-interval instrument

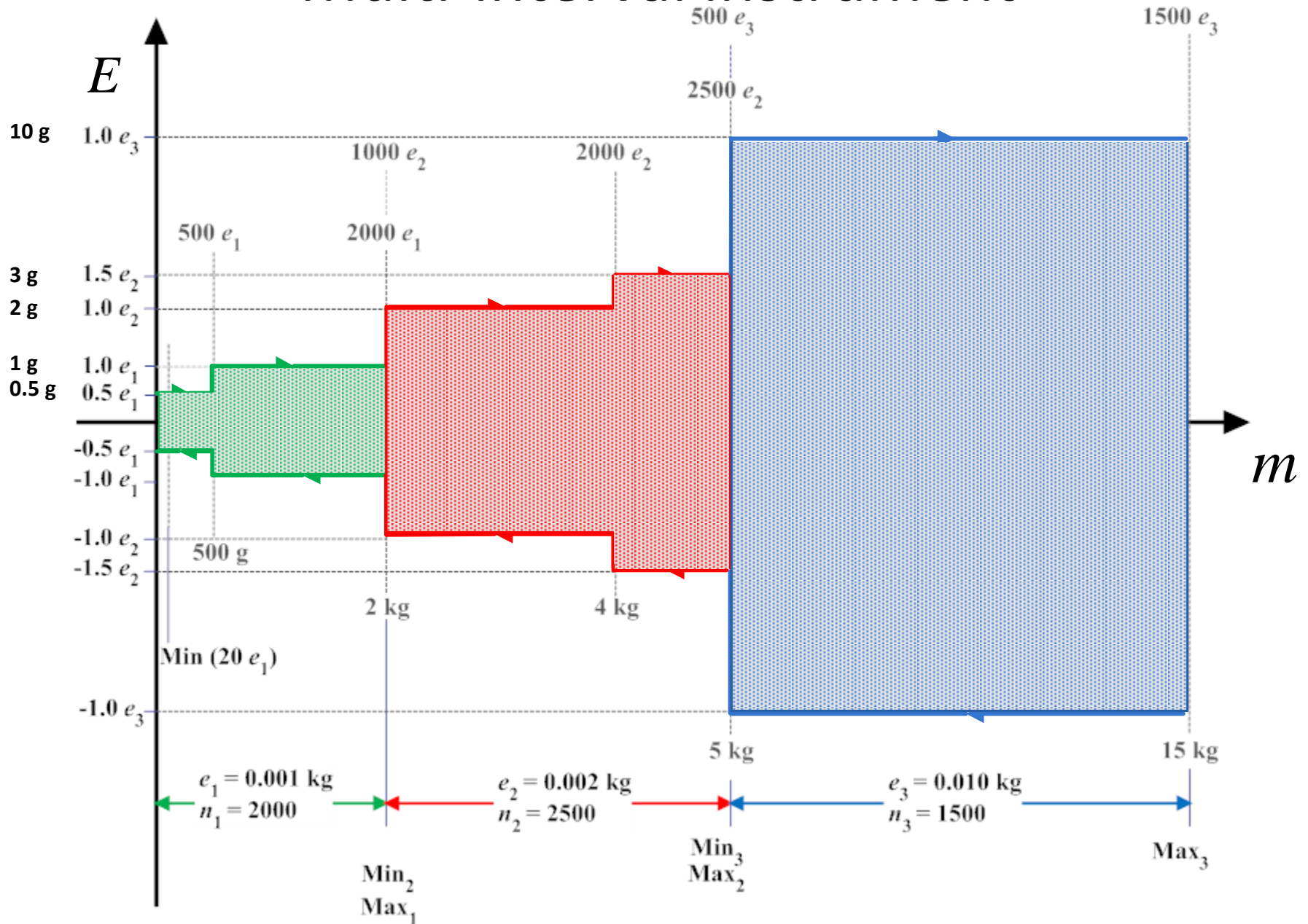
**T.3.2.6** Instrument having **one weighing range** which is divided into **partial weighing ranges each with different scale intervals**, with the partial weighing range determined automatically according to the load applied, both on increasing and decreasing loads.



# Multi-interval instrument



# Multi-interval instrument



Example 1 :

For the first interval:

$$n_1 = 3000 \text{ g} / 1 \text{ g} = 3000 \quad \text{Class III}$$

$$\text{Min}_1 = 20 \text{ g} \quad e_1 = 20 \text{ g}$$

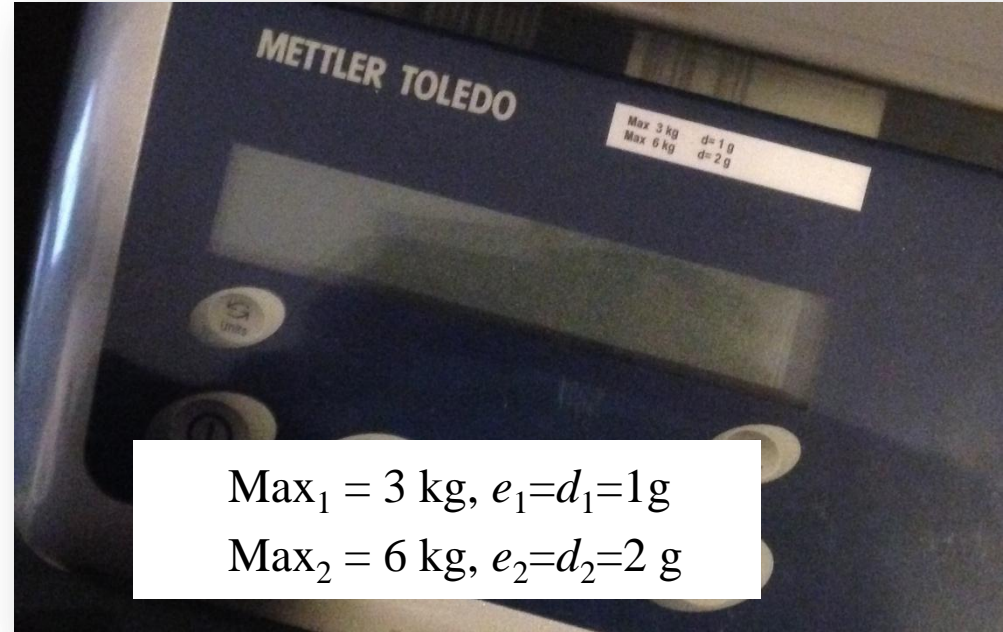
$$20 \text{ g} \leq m \leq 500 \text{ g} \quad e_1 = 500 \text{ g} \quad \text{mpe} = \pm 0.5 e_1$$

$$500 \text{ g} < m \leq 2000 \text{ g} \quad e_1 = 2 \text{ kg} \quad \text{mpe} = \pm 1.0 e_1$$

$$2000 \text{ g} < m \leq \text{Max}_1 = 3 \text{ kg} \quad \text{mpe} = \pm 1.5 e_1$$

$$3 \text{ kg} < m \leq 2000 \text{ g} \quad e_2 = 4 \text{ kg} \quad \text{mpe} = \pm 1.0 e_2$$

$$4 \text{ kg} < m \leq \text{Max}_2 = 6 \text{ kg} \quad \text{mpe} = \pm 1.5 e_2$$



For the second interval:

$$n_2 = 6000 \text{ g} / 2 \text{ g} = 3000 \quad \text{Class III}$$



Example 1 :

For the first interval:

$$n_1 = 3000 \text{ g} / 1 \text{ g} = 3000 \quad \text{Class III}$$

$$\text{Min}_1 = 20 \text{ e}_1 = 20 \text{ g}$$

For the second interval:

$$n_2 = 6000 \text{ g} / 2 \text{ g} = 3000 \quad \text{Class III}$$

$$\text{Min}_2 = \text{Max}_1 = 3 \text{ kg}$$

$$20 \text{ g} \leq m \leq 500 \text{ e}_1 = 500 \text{ g} \quad \text{mpe} = \pm 0.5 \text{ e}_1$$

$$500 \text{ g} < m \leq 2000 \text{ e}_1 = 2 \text{ kg} \quad \text{mpe} = \pm 1.0 \text{ e}_1$$

$$2000 \text{ g} < m \leq \text{Max}_1 = 3 \text{ k g} \quad \text{mpe} = \pm 1.5 \text{ e}_1$$

$$3 \text{ kg} < m \leq 2000 \text{ e}_2 = 4 \text{ kg} \quad \text{mpe} = \pm 1.0 \text{ e}_2$$

$$4 \text{ kg} < m \leq \text{Max}_2 = 6 \text{ k g} \quad \text{mpe} = \pm 1.5 \text{ e}_2$$

## Example 2 :

For the first interval:

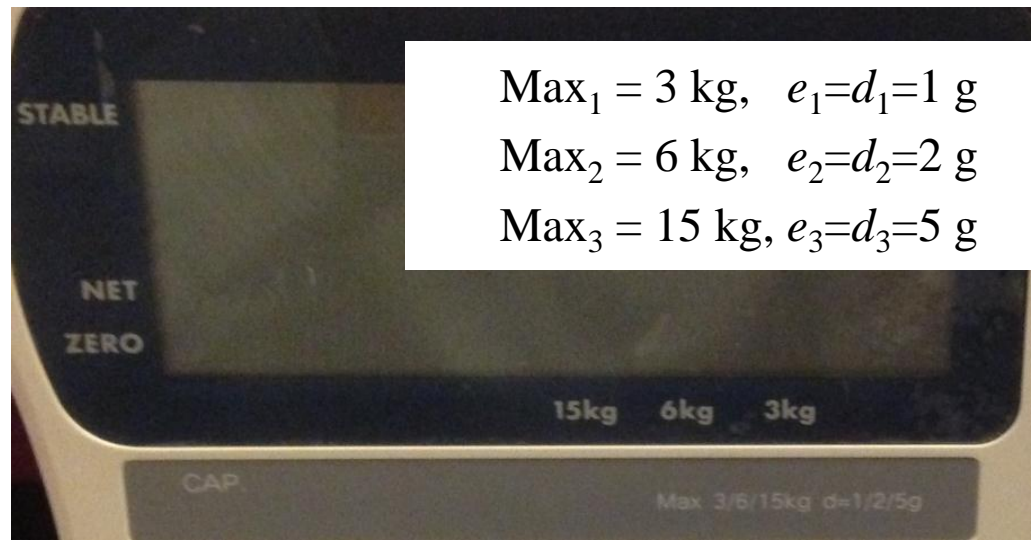
$$n_1 = 3000 \text{ g} / 1 \text{ g} = 3000 \quad \text{Class III}$$

$$\text{Min}_1 = 20 \text{ e}_1 = 20 \text{ g}$$

$$20 \text{ g} \leq m \leq 500 \text{ e}_1 = 500 \text{ g} \quad \text{mpe} = \pm 0.5 \text{ e}_1$$

$$500 \text{ g} < m \leq 2000 \text{ e}_1 = 2 \text{ kg} \quad \text{mpe} = \pm 1.0 \text{ e}_1$$

$$2000 \text{ g} < m \leq \text{Max}_1 = 3 \text{ kg} \quad \text{mpe} = \pm 1.5 \text{ e}_1$$



For the second interval:

$$n_2 = 6000 \text{ g} / 2 \text{ g} = 3000 \quad \text{Class III}$$

$$\text{Min}_2 = \text{Max}_1 = 3 \text{ kg}$$

$$3 \text{ kg} < m \leq 2000 \text{ e}_2 = 4 \text{ kg} \quad \text{mpe} = \pm 1.0 \text{ e}_2$$

$$4 \text{ kg} < m \leq \text{Max}_2 = 6 \text{ kg} \quad \text{mpe} = \pm 1.5 \text{ e}_2$$

For the third interval:

$$n_3 = 15000 \text{ g} / 5 \text{ g} = 3000 \quad \text{Class III}$$

$$\text{Min}_3 = \text{Max}_2 = 6 \text{ kg}$$

$$6 \text{ kg} < m \leq 2000 \text{ e}_3 = 10 \text{ kg} \quad \text{mpe} = \pm 1.0 \text{ e}_3$$

$$10 \text{ kg} < m \leq \text{Max}_3 = 15 \text{ kg} \quad \text{mpe} = \pm 1.5 \text{ e}_3$$

## Example 2 :

$$\begin{aligned} 20 \text{ g} \leq m \leq 500 \text{ g} \quad e_1 = 500 \text{ g} \quad \text{mpe} = \pm 0.5 e_1 \\ 500 \text{ g} < m \leq 2000 \text{ g} \quad e_1 = 2 \text{ kg} \quad \text{mpe} = \pm 1.0 e_1 \\ 2000 \text{ g} < m \leq \text{Max}_1 = 3 \text{ kg} \quad \text{mpe} = \pm 1.5 e_1 \end{aligned}$$

$$\begin{aligned} 3 \text{ kg} < m \leq 2000 \text{ g} \quad e_2 = 4 \text{ kg} \quad \text{mpe} = \pm 1.0 e_2 \\ 4 \text{ kg} < m \leq \text{Max}_2 = 6 \text{ kg} \quad \text{mpe} = \pm 1.5 e_2 \end{aligned}$$

$$\begin{aligned} 6 \text{ kg} < m \leq 2000 \text{ g} \quad e_3 = 10 \text{ kg} \quad \text{mpe} = \pm 1.0 e_3 \\ 10 \text{ kg} < m \leq \text{Max}_3 = 15 \text{ kg} \quad \text{mpe} = \pm 1.5 e_3 \end{aligned}$$

For the first interval:

$$n_1 = 3000 \text{ g} / 1 \text{ g} = 3000 \quad \text{Class III}$$

$$\text{Min}_1 = 20 \text{ g} \quad e_1 = 20 \text{ g}$$

For the second interval:

$$n_2 = 6000 \text{ g} / 2 \text{ g} = 3000 \quad \text{Class III}$$

$$\text{Min}_2 = \text{Max}_1 = 3 \text{ kg}$$

For the third interval:

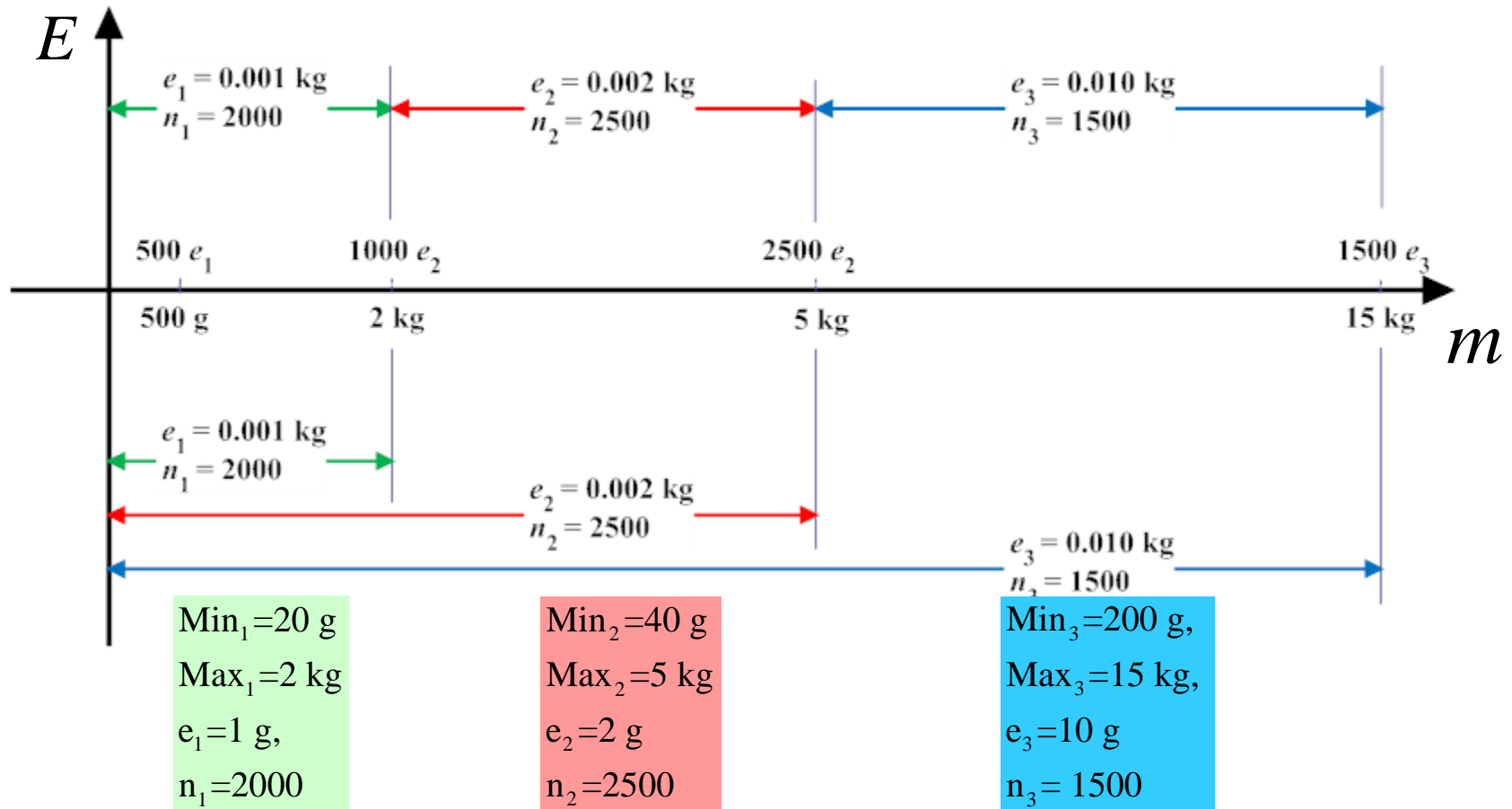
$$n_3 = 15000 \text{ g} / 5 \text{ g} = 3000 \quad \text{Class III}$$

$$\text{Min}_3 = \text{Max}_2 = 6 \text{ kg}$$

## **2.4.2 Multi-range instrument**

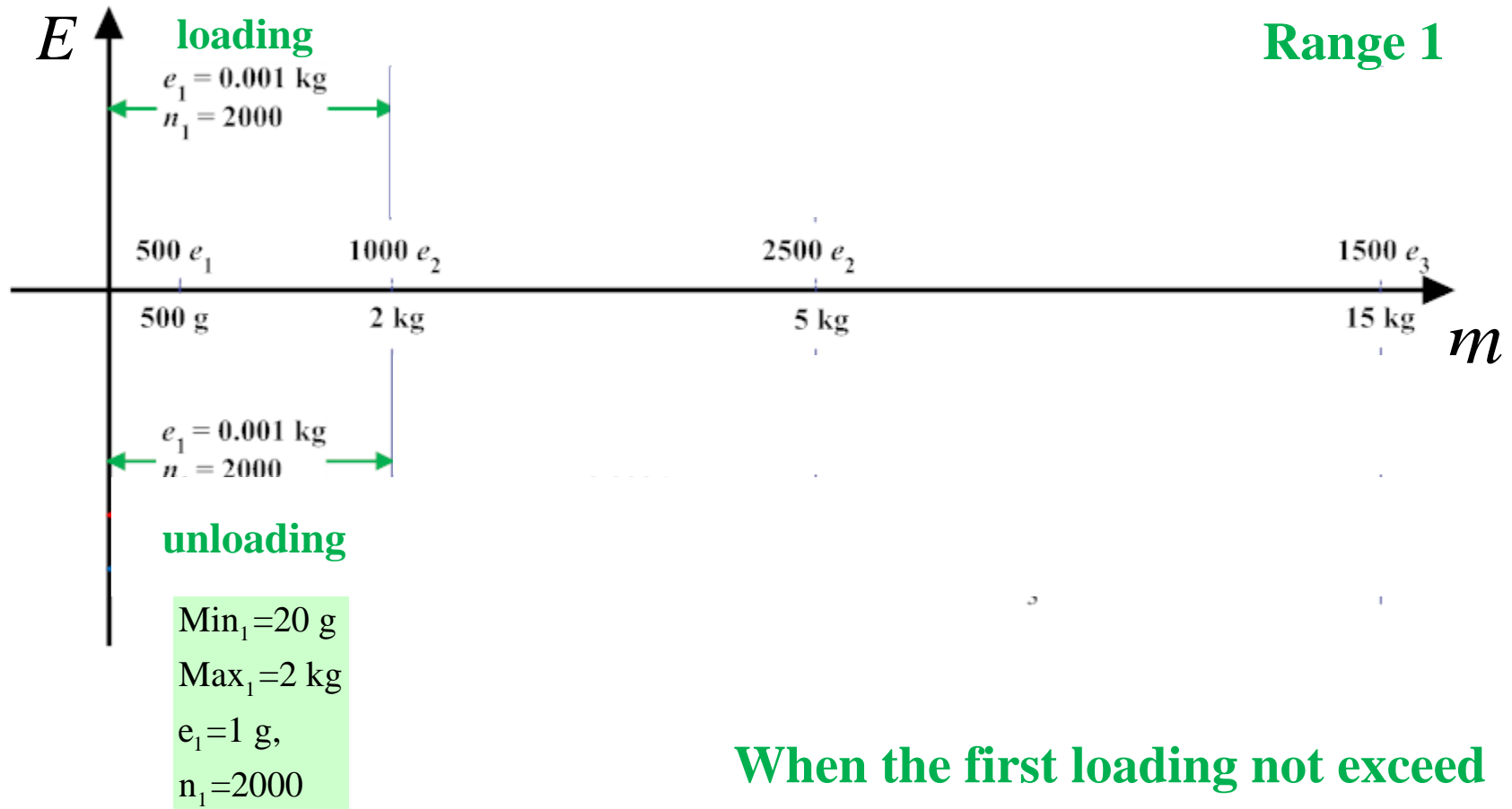
# Multi-range instrument

**T.3.2.7** Instrument having **two or more weighing ranges with different maximum capacities and different scale intervals for the same load receptor**, each range extending from zero to its maximum capacity.



# Multi-range instrument

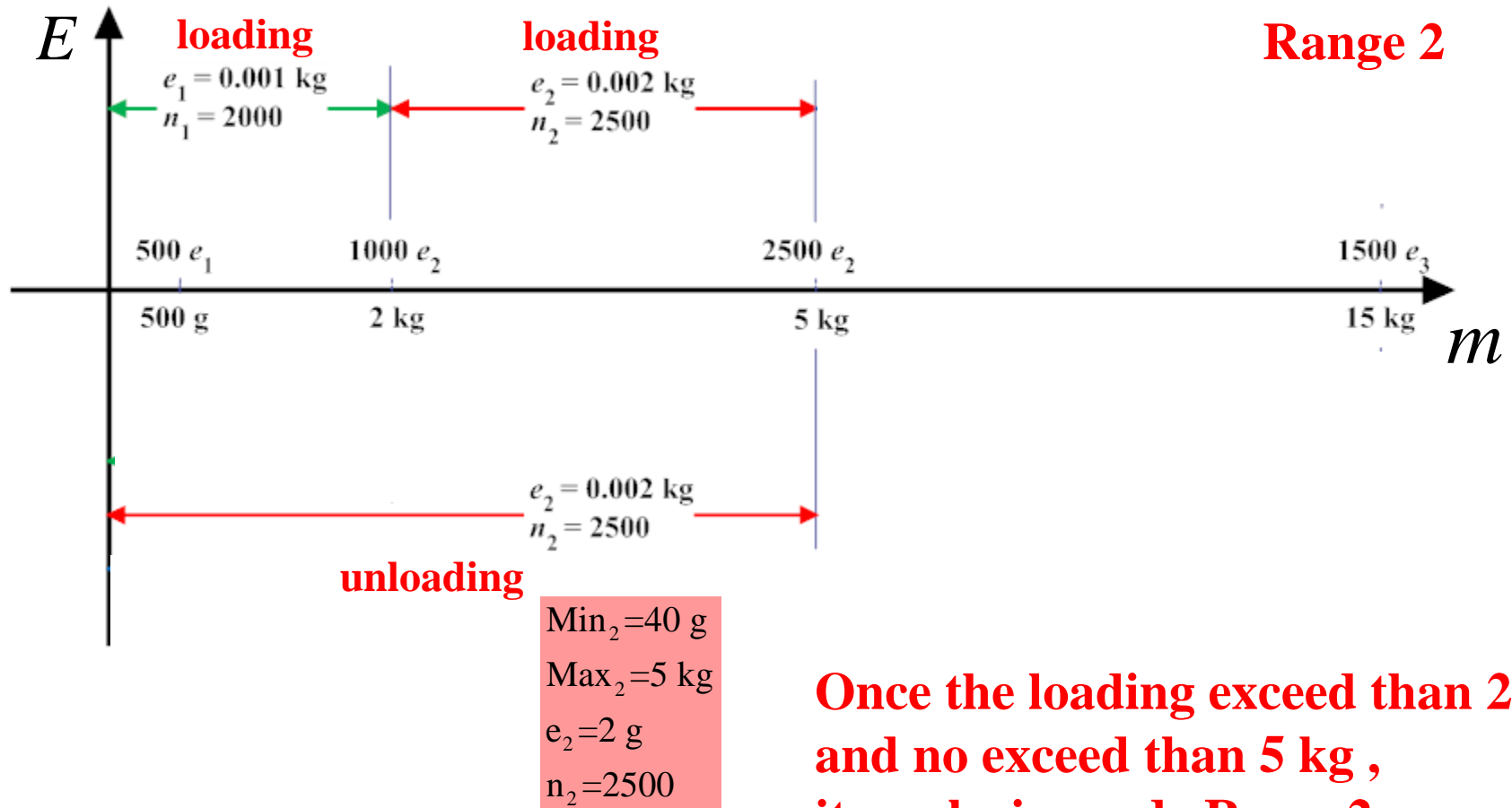
**T.3.2.7** Instrument having **two or more weighing ranges** with **different maximum capacities and different scale intervals for the same load receptor**, each range extending from zero to its maximum capacity.



**When the first loading not exceed  
Than 2 kg, it works in mode Range1**

# Multi-range instrument

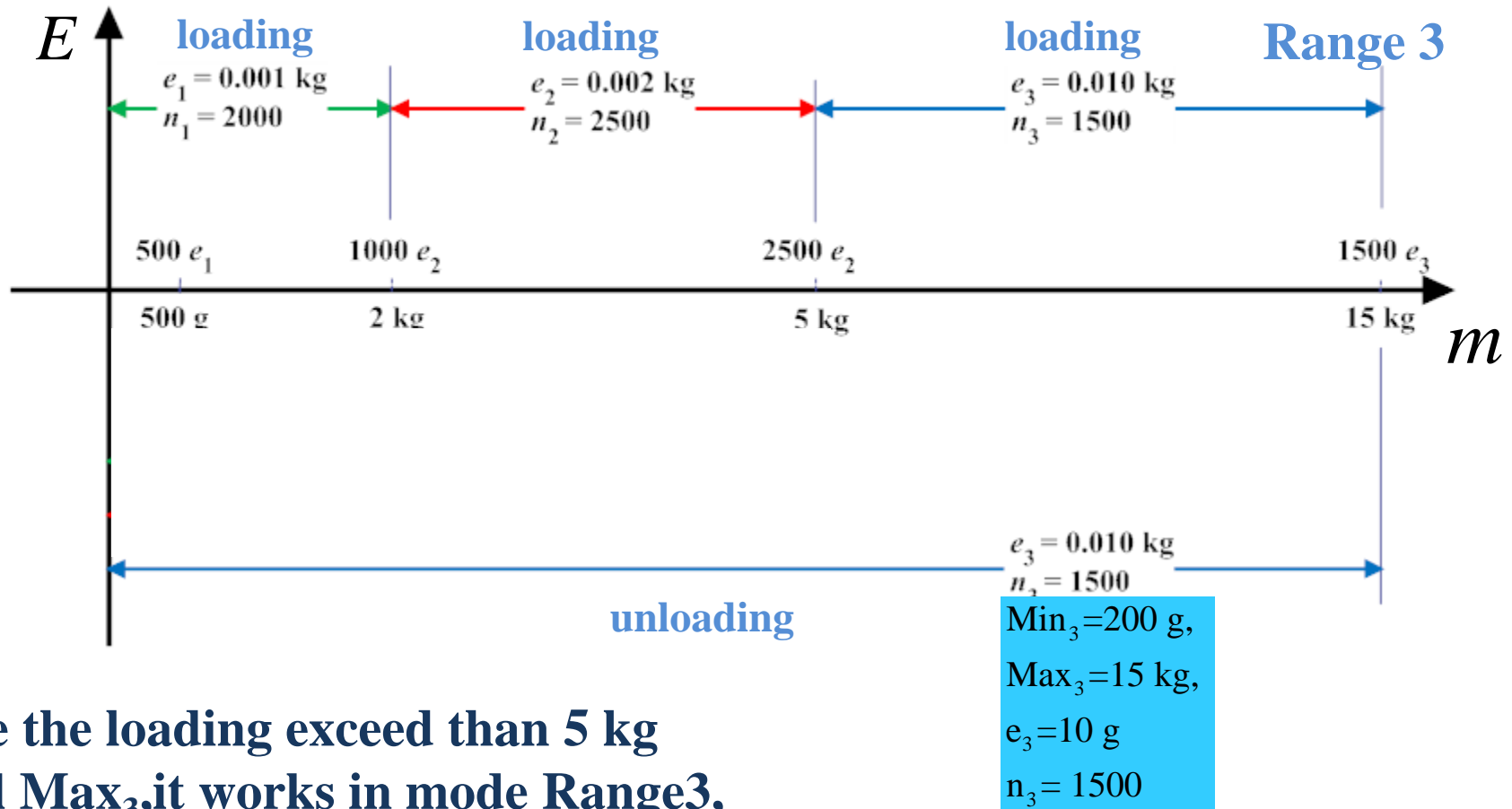
**T.3.2.7** Instrument having **two or more weighing ranges** with **different maximum capacities and different scale intervals for the same load receptor**, each range extending from zero to its maximum capacity.



**Once the loading exceed than 2 kg and no exceed than 5 kg , it works in mode Range2, never change, even unloading.**

# Multi-range instrument

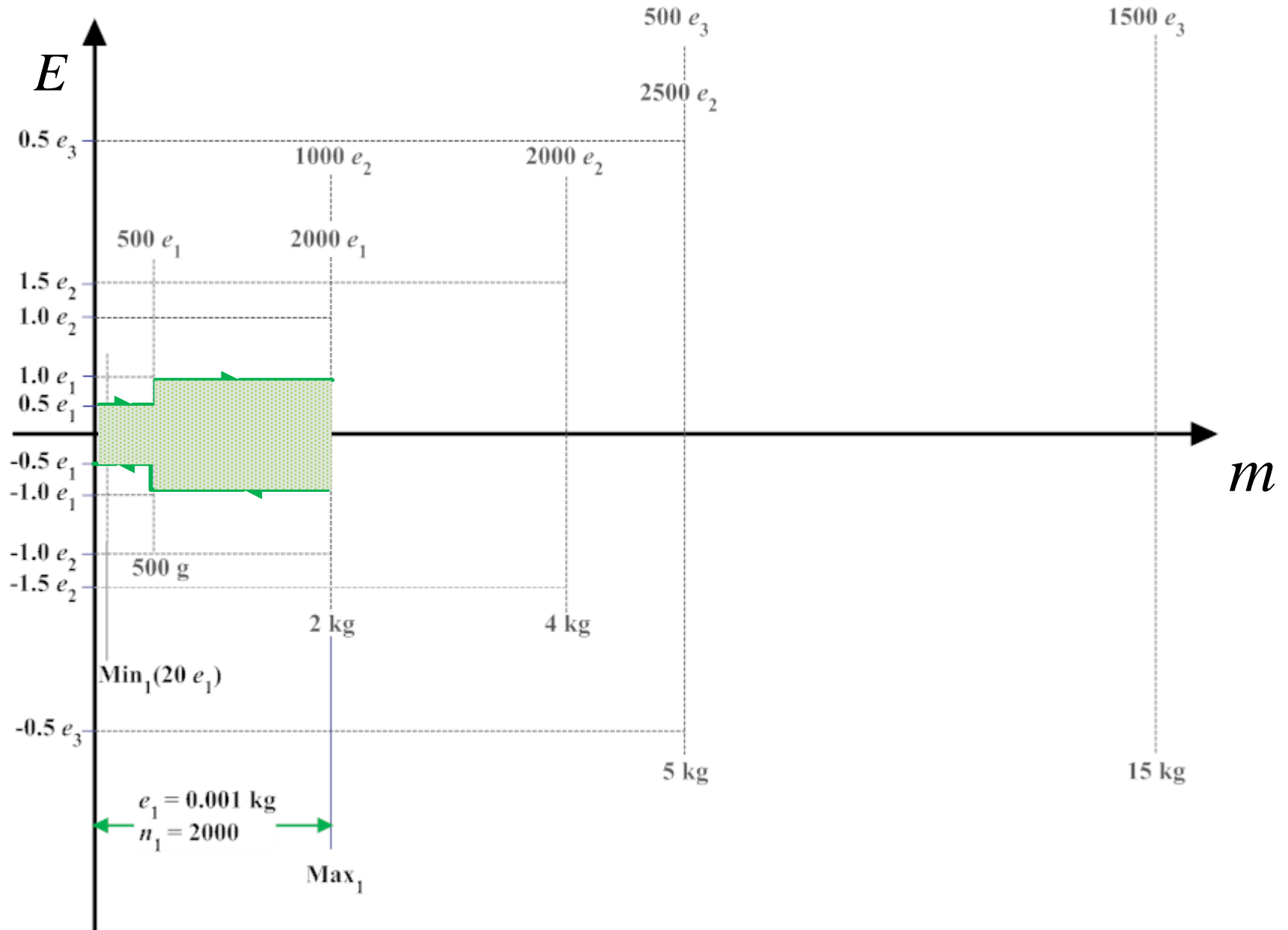
**T.3.2.7** Instrument having **two or more weighing ranges with different maximum capacities and different scale intervals for the same load receptor**, each range extending from zero to its maximum capacity.



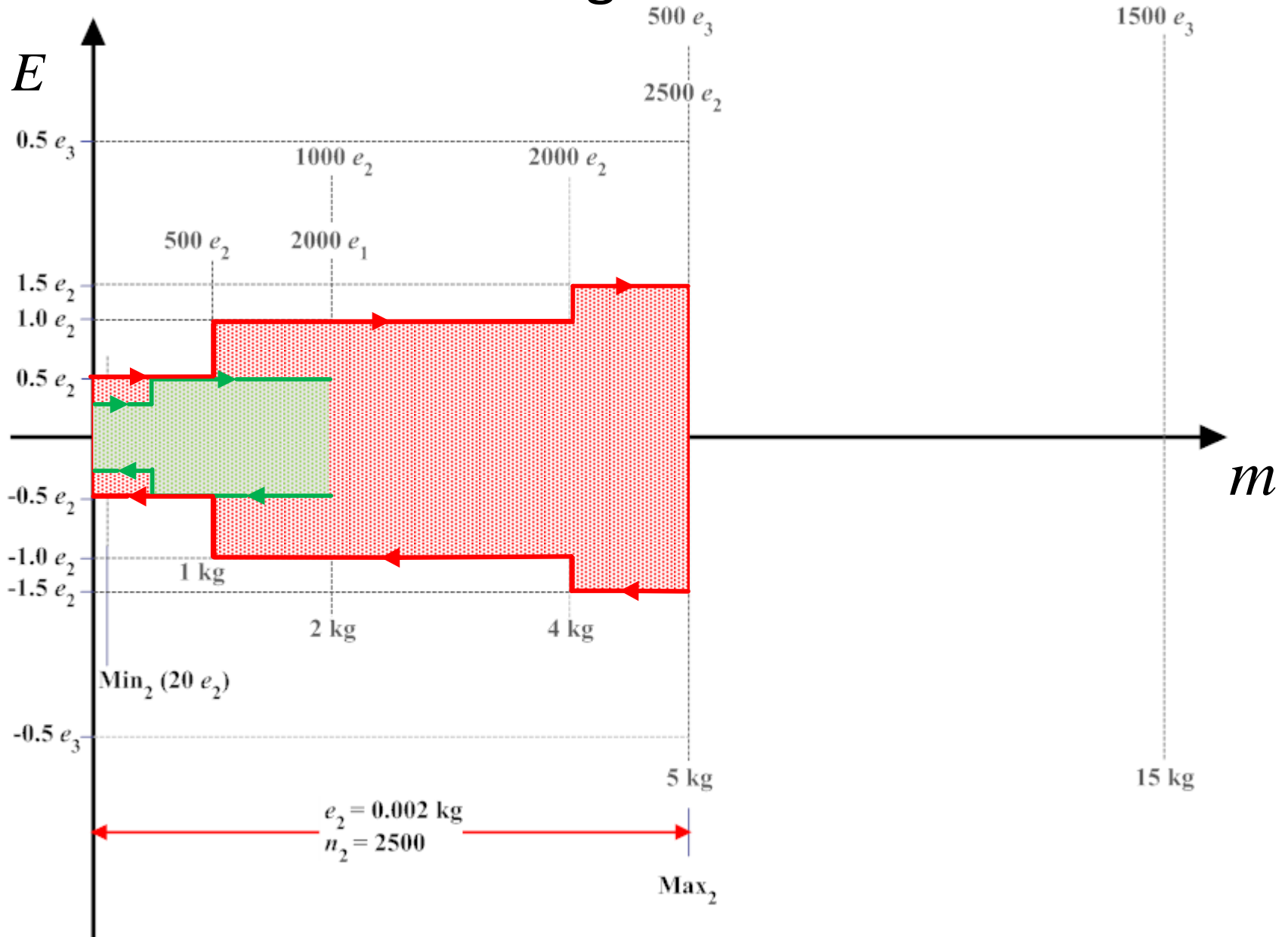
**Once the loading exceed than 5 kg  
Until  $\text{Max}_3$ , it works in mode Range3,  
never change, even unloading.**



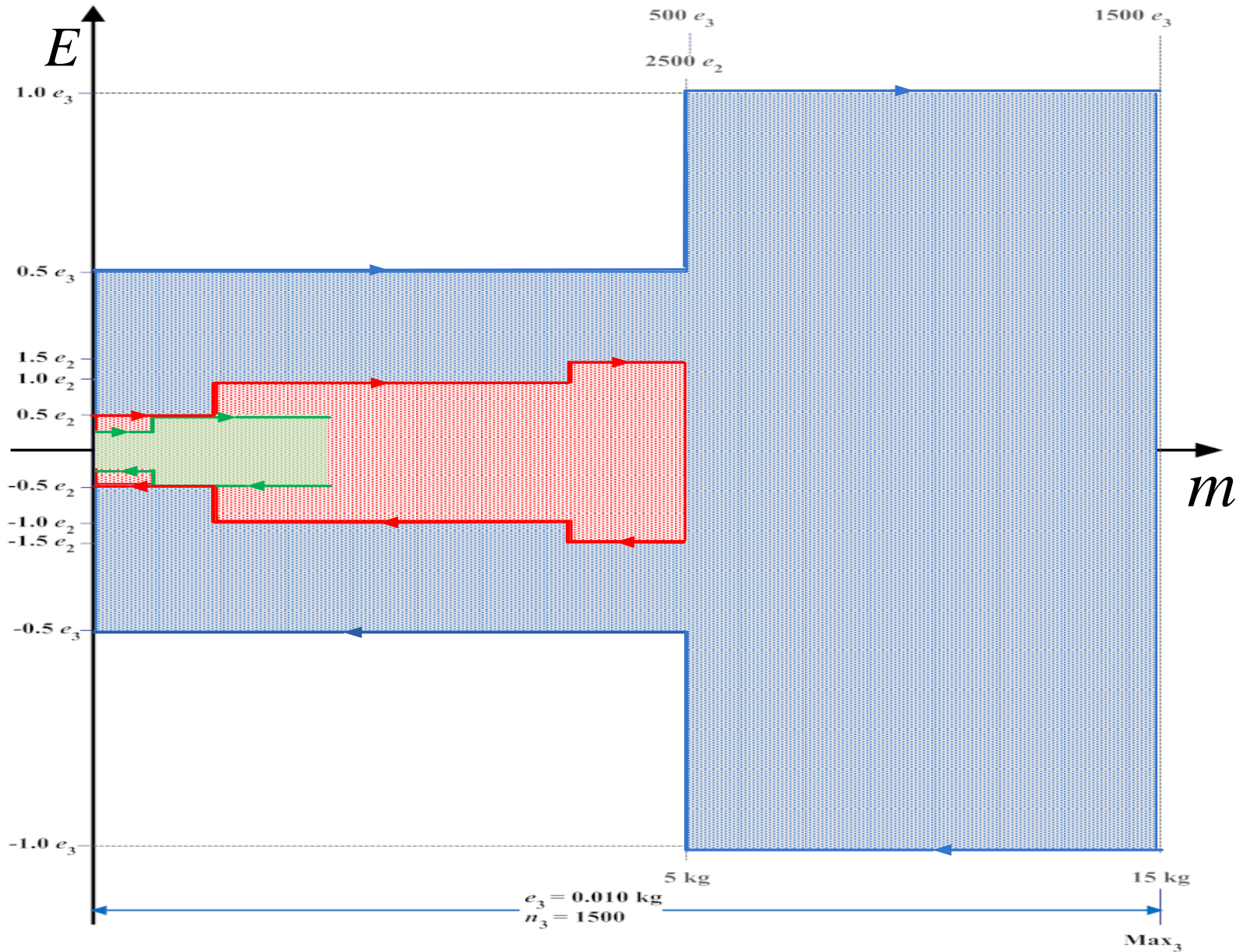
# Multi-range instrument



# Multi-range instrument



# Multi-range instrument



Example 1 :



**Pre-load Test Weight no more than 3 kg**

For the first range:

$$n_1 = 3000 \text{ g} / 1 \text{ g} = 3000 \text{ Class III}$$

$$\text{Min}_1 = 20 \text{ g} \quad e_1 = 20 \text{ g}$$

$$20 \text{ g} \leq m \leq 500 \text{ g} \quad e_1 = 500 \text{ g} \quad \text{mpe} = \pm 0.5 e_1$$

$$500 \text{ g} < m \leq 2000 \text{ g} \quad e_1 = 2 \text{ kg} \quad \text{mpe} = \pm 1.0 e_1$$

$$2000 \text{ g} < m \leq \text{Max}_1 = 3 \text{ kg} \quad \text{mpe} = \pm 1.5 e_1$$

**2999 g**

Example 1 :



### Pre-load Test Weight 10 kg

For the second range:

$$n_2 = 10000 \text{ g} / 5 \text{ g} = 2000 \quad \text{Class III}$$

$$\text{Min} = 20 \quad e_2 = 100 \text{ g}$$

$$100 \text{ g} \leq m \leq 500 \quad e_2 = 2.5 \text{ kg} \quad \text{mpe} = \pm 0.5 e_2$$

$$2.5 \text{ kg} < m \leq 2000 \quad e_2 = 10 \text{ kg} \quad \text{mpe} = \pm 1.0 e_2$$

b) Marking for multi-interval and multi range instruments:

In special cases, some of the markings should be in the form of a table. See examples in Figure 8.

For a multi-interval instrument	For an instrument with more than one weighing range ( $W_1, W_2$ )			For an instrument with weighing ranges in different classes		
		$W_1$	$W_2$		$W_1$	$W_2$
Max 2/5/15 kg	Max	20 kg	100 kg	Max	1 000 g	5 000 g
Min 20 g	Min	200 g	1 kg	Min	1 g	40 g
$e = 1/2/5$ g	$e =$	10 g	50 g	$e =$	0.1 g	2 g
				$d =$	0.02 g	2 g

c) Fixing

If a plate is used it shall be secured e.g. by rivets or screws with one of the rivets of red copper or material having qualities recognized as similar or by using non removable control marks.

It should be possible to secure the head of one of the screws by appropriate means (e.g. by means of a cap of suitable material inserted in a device that cannot be dismantled or other appropriate technical solution).

---

### 3.3.3 Maximum capacity of partial weighing ranges

With the exception of the last partial weighing range, the requirements in Table 4 shall be complied with, according to the accuracy class of the instrument.

Table 4

Class	I	II	III	III
$\text{Max}_i / e_{i+1}$	$\geq 50\ 000$	$\geq 5\ 000$	$\geq 500$	$\geq 50$

# APLMF Seminars and Training Courses 2



## 2.5 Eccentricity



# #5 Eccentricity

**Clauses :** OIML R76-1 3.6.2 and A.4.7

**Equipment:** Equipment Under Test (EUT) ;

Certified weights to the maximum load capacity of the instrument;

- Determine the state of the automatic zero-setting device and zero-tracking device. Record by marking the appropriate box with an  $\times$ .

- 3 ECCENTRICITY (A.4.7)  
3.1 Eccentricity using weights (A.4.7.1, 2 and 3)

Application N°: B219924740

Type designation: ACS-JJ(Tiger)

Date: 2011.02.25

Observer: Ding Jing-an, Yao Hong

Verification scale interval e: 1 g

Resolution during test (smaller than e): /

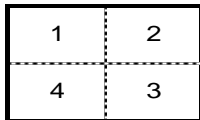
	At start	At max	At end	
Temp:	26.2			°C
Rel. h:	14.7			%
Time:	9:32		9:35	
Bar. Press	/		/	hPa

(only class ①)

Record the time and ambient temperature .

- (1) Test(s) performed on a mobile instrument (A.4.7.5):  Yes  No
- (2) In case of "Yes" (1): A.4.7 and A.4.7.1 to A.4.7.4 have been applied:  Yes  No
- (3) In case of "No" (2): Description of eccentricity test(s) (see A.4.7.5) under "Remarks"

Location of test loads: mark on a sketch (see an example below) the successive locations of test loads, using numbers which shall be repeated in the table below.



Automatic zero-setting or zero-tracking in operation during the test.

Also indicate in the sketch the location of the display or of another perceptible part of the instrument.

Automatic zero-setting and zero-tracking device is:

Non-existent  Not in operation  Out of working range  In operation

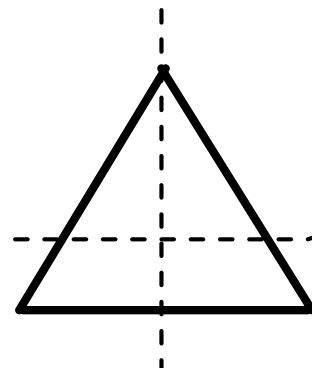
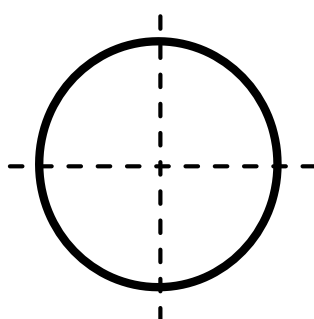
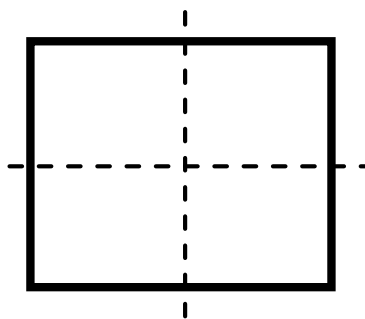
## #5 Eccentricity

**Clauses :** OIML R76-1 3.6.2 and A.4.7

**Equipment:** Equipment Under Test (EUT) ;

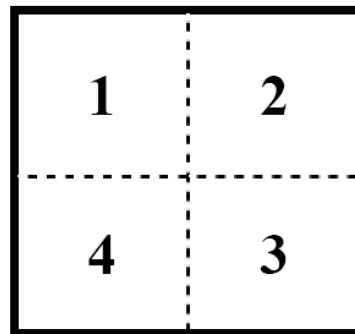
Certified weights to the maximum load capacity of the instrument;

- The instrument has a load receptor having not more than four points of support.
- Divide the surface of the load receptor into four roughly equal quarter segments as outlined in diagrams below.



## #5 Eccentricity

- Determine the individual surface areas of the load receptor where the loads are to be applied.



Location	Load L (g)	Indication I (kg)	Add. Load $\Delta L$ (g)	Error E (g)	Corrected error $E_c$ (g)	mpe ( $\pm$ g)
1	(C) 10	0.010	0.5	(C) 0.0	/	
	1000	1.000	0.5	0.0	0.0	1
2	(C) 10	/	/	(C) /	/	
	1000	1.000	0.5	0.0	0.0	1
3	(C) 10	/	/	(C) /	/	
	1000	1.000	0.8	-0.1	-0.1	1
4	(C) 10	/	/	(C) /	/	
	1000	1.000	0.5	0.0	0.0	1

# #5 Eccentricity

## Procedure: A.4.7 Eccentricity tests (3.6.2)

1. Do a pre-load test ( A.4.1.10 )
2. Zero instrument
3. Take a zero reading at either zero or 10  $e$  at each location.
4. Add additional load 0.1  $e$  at which the indication changes from one scale interval to the next.



$$\begin{aligned} E_0 &= I + 0.5 e - \Delta L - L \\ &= 10 \text{ g} + 0.5 \text{ g} - 0.5 \text{ g} - 10 \text{ g} \\ &= 0 \text{ g} \end{aligned}$$

**Location 1**

## #5 Eccentricity

5. Apply one-third Max plus maximum additive tare (if applicable) at the same location, with 10 e still on the load receptor if used.



6. Remove the 10 e if you are using it.



## #5 Eccentricity

- Record the indication,  $I$ .
- Find the changeover point and record  $\Delta L$ .



$$\begin{aligned} E &= I + 0.5 e - \Delta L - L \\ &= 1000 \text{ g} + 0.5 \text{ g} - 0.5 \text{ g} - 1000 \text{ g} \\ &= 0 \text{ g} \end{aligned}$$

- Remove the load.
- Repeat steps 6 to 11 at other locations in turn.
- Calculate the error,  $E$ , where  $E = I + 0.5 e - \Delta L - L$  and record. Calculate  $E_C$  where  $E_C = E - E_0$ .

# #5 Eccentricity

*Note2:*

*A.4.7 Normally it is sufficient to determine the zero error only at the beginning of the measurement*

*On special instruments (accuracy class I, high capacity, etc.) it is recommended that the zero error be determined prior to each eccentricity loading.*

Location	Load L (g)	Indication I (kg)	Add. Load $\Delta L$ (g)	Error E (g)	Corrected error $E_c$ (g)	mpe ( $\pm$ g)
1	(C) 10	0.010	0.5	(C) 0.0	/	
	1000	1.000	0.5	0.0	0.0	1
2	(C) 10	/	/	(C) /	/	
	1000	1.000	0.5	0.0	0.0	1
3	(C) 10	/	/	(C) /	/	
	1000	1.000	0.6	-0.1	-0.1	1
4	(C) 10	/	/	(C) /	/	
	1000	1.000	0.5	0.0	0.0	1

3.6.2.2 On an instrument with a load receptor having  $n$  points of support, with  $n > 4$ , the fraction  $1/(n - 1)$  of the sum of the maximum capacity and the maximum additive tare effect shall be applied to each point of support.

3.6.2.3 On an instrument with a load receptor subject to minimal off-centre loading (e.g. tank, hopper, etc.) a test load corresponding to  $1/10$  of the sum of the maximum capacity and the maximum additive tare effect shall be applied to each point of support.

3.6.2.4 On an instrument used for weighing rolling loads (e.g. vehicle scale, rail suspension instrument) a test load corresponding to the usual rolling load, the heaviest and the most concentrated one which may be weighed, but not exceeding 0.8 times the sum of the maximum capacity and the maximum additive tare effect, shall be applied at different points on the load receptor.



# APLMF Seminars and Training Courses 2



## 2.6 Repeatability

# #6 Repeatability

**Clauses:** OIML R 76-1, clauses 3.6.1 and A.4.10

1. For verification **one series** of weighings with **about 0.8 Max** is sufficient.
2. **Three weighings** on classes III and IIII or **six weighings** on classes I and II are necessary.
3. If the instrument is provided with automatic zero-setting or zero-tracking, it shall be in operation during the test. (A.4.10)

## Procedure:

1. Determine the state of the automatic zero-setting device and zero-tracking device. Record by marking the appropriate box with an X.

### 5 REPEATABILITY (A.4.10)

Application N°: B219924740  
Type designation: ACS-JJ(Tiger)  
Date: 2011.02.25  
Observer: Ding Jing-an, Yao Hong  
Verification  
scale interval e: 1 g  
Resolution during test  
(smaller than e): /

	At start	At max	At end	
Temp:	26.2		26.4	°C
Rel. h:				%
Time:	9:45			
Bar. press	/			hPa

(only class ① )

Automatic zero-setting and zero-tracking device is:

Non-existent  In operation

Load (weighing 1-10)  g Load (weighing 11-20)  g

**Automatic zero-setting or zero-tracking shall be in operation during the test.**

## #6 Repeatability

### Procedure:

2. Determine the test load for the first set of weighings. This should be approximately 80% of Max. It is recommended that for a multi-interval instrument this test load should be near Max in the lowest partial range.
3. Record the time and ambient temperature.
4. Conduct a pre-load test . ( A.4.1.10 )
5. Apply the test load and record the indication,  $I$ .



## #6 Repeatability

### Procedure:

6. Find the changeover point and record  $\Delta L$ .



7. Calculate  $E$  using  $E = I + 0.5 e - \Delta L - L$  and record.

$$E = 3000 + 0.5 - 0.5 - 3000 = 0 \text{ g}$$

8. Remove the test load.  
If the indication does not return to zero, reset instrument to zero.

# #6 Repeatability

## Procedure:

- Repeat steps 5 to 8 as followings:  
 3 times in all for class III , IIII  
 6 times in all for class I , II.  
 0.8 Max is sufficient

- Calculate  $E_{max} - E_{min}$  and record the result and the mpe for the test load.

**3.6 Permissible differences between results**  
 Single weighing result shall by itself not exceed the maximum permissible error for the given load.

### 5 REPEATABILITY (A.4.10)

Application N°: B219924740  
 Type designation: ACS-JJ(Tiger)  
 Date: 2011.02.25  
 Observer: Ding Jing-an, Yao Hong  
 Verification scale interval e: 1 g  
 Resolution during test (smaller than e): /

	At start	At max	At end	
Temp:	26.2		26.4	°C
Rel. h:				%
Time:	9:45			
Bar. press	/			hPa

(only class ① )

Automatic zero-setting and zero-tracking device is:  
 Non-existent  In operation

Load (weighing 1-10) g      Load (weighing 11-20) g

$$E = I + 1/2 e - \Delta L - L$$

	Indication of load I (kg)	Add. Load $\Delta L$ (g)	E (g)
1	1.500	0.5	0.0
2	1.500	0.5	0.0
3	1.500	0.5	0.0
4	1.500	0.5	0.0
5	1.500	0.5	0.0
6	1.500	0.6	-0.1
7	1.500	0.5	0.0
8	1.500	0.5	0.0
9	1.500	0.5	0.0
10	1.500	0.5	0.0

	Indication of load I (kg)	Add. Load $\Delta L$ (g)	E (g)
11	3.000	0.5	0.0
12	3.000	0.5	0.0
13	3.000	0.5	0.0
14	3.000	0.5	0.0
15	3.000	0.5	0.0
16	3.000	0.5	0.0
17	3.000	0.5	0.0
18	3.000	0.5	0.0
19	3.000	0.5	0.0
20	3.000	0.5	0.0

$E_{max} - E_{min}$  (weighing 1 - 10) g  
 mpe g

$E_{max} - E_{min}$ (weighing 11 - 20) g  
 mpe g

Check if a)  $E \leq mpe$  (3.6 of R76-1)  
 b)  $E_{max} - E_{min} \leq$  absolute value of mpe (3.6.1 of R76-1)

Passed  Failed

Remarks:

# #6 Repeatability

## Procedure:

- Repeat steps 5 to 8 as followings:  
 3 times in all for class III , IIII  
 6 times in all for class I , II.  
 0.8 Max is sufficient

- Calculate  $E_{max} - E_{min}$  and record the result and the mpe for the test load.

## 5 REPEATABILITY (A.4.10)

Application N°: **B219924740**  
 Type designation: **ACS-JJ(Tiger)**  
 Date: **2011.02.25**  
 Observer: **Ding Jing-an, Yao Hong**  
 Verification  
 scale interval e: **1 g**  
 Resolution during test (smaller than e): **/**

	At start	At max	At end	
Temp:	26.2		26.4	°C
Rel. h:				%
Time:	9:45			
Bar. press	/			hPa

(only class ① )

Automatic zero-setting and zero-tracking device is:

Non-existent  In operation

Load (weighing 1-10) g Load (weighing 11-20) g

$$E = I + 1/2 e - \Delta L - L$$

	Indication of load I (kg)	Add. Load $\Delta L$ (g)	E (g)
1	1.500	0.5	0.0
2	1.500	0.5	0.0
3	1.500	0.5	0.0
4	1.500	0.5	0.0
5	1.500	0.5	0.0
6	1.500	0.6	-0.1
7	1.500	0.5	0.0
8	1.500	0.5	0.0
9	1.500	0.5	0.0
10	1.500	0.5	0.0

	Indication of load I (kg)	Add. Load $\Delta L$ (g)	E (g)
11	3.000	0.5	0.0
12	3.000	0.5	0.0
13	3.000	0.5	0.0
14	3.000	0.5	0.0
15	3.000	0.5	0.0
16	3.000	0.5	0.0
17	3.000	0.5	0.0
18	3.000	0.5	0.0
19	3.000	0.5	0.0
20	3.000	0.5	0.0

### 3.6.1 Repeatability

Max difference can't be greater than the absolute value of the maximum permissible error

$E_{max} - E_{min}$  (weighing 1 - 10) g

$E_{max} - E_{min}$ (weighing 11 - 20) g

mpe g

mpe g

Check if a)  $E \leq mpe$  (3.6 of R76-1)

b)  $E_{max} - E_{min} \leq \text{absolute value of mpe}$  (3.6.1 of R76-1)

Passed  Failed

Remarks:

## **2.7 Checking of zero**

# Checking of zero

**Clause:** OIML R 76-1 Clauses 4.5, A.4.2 and A.4.4.2

## Range of Zero Setting

Including two parts:

- 1、 the initial zero-setting range (A.4.2.1.1)
- 2、 the zero-setting range (A.4.2.1.2)

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

## Procedure:

1、 the initial zero-setting range

- 1) **Determine the positive portion of the initial zero-setting range**
- 2) **Determine the negative portion of the initial zero-setting range**
- 3) **Calculate the initial zero-setting range as the sum of the positive and negative portions.**

2、 the zero-setting range

- 1) **Determine the positive portion of the zero-setting range**
- 2) **Determine the negative portion of the initial zero-setting range**
- 3) **Calculate the zero-setting range as the sum of the positive and negative portions.**



## **2.7.1 Initial Zero-setting Range**

# Initial Zero-setting Range

**Clause:** OIML R 76-1 Clauses A.4.2.1.1

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

**Procedure:**

**1) Determine the positive portion of the initial zero-setting range :**

1. Turn off the instrument.



*Turn off the instrument*

# Initial Zero-setting Range

**Clause:** OIML R 76-1 Clauses A.4.2.1.1

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

**Procedure:**

**1) Determine the positive portion of the initial zero-setting range :**

2. Place a load on the load receptor.  
Switch the power supply to the instrument on, and check whether the instrument is re-zero or not.



*Place the load on the receptor*

# Initial Zero-setting Range

**Clause:** OIML R 76-1 Clauses A.4.2.1.1

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

**Procedure:**

**1) Determine the positive portion of the initial zero-setting range :**

3. Continue this process increasing the load by a small amount each time until it does not re-zero.



*Turn on the instrument, the instrument does re-zero.*

# Initial Zero-setting Range

**Clause:** OIML R 76-1 Clauses A.4.2.1.1

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

**Procedure:**

**1) Determine the positive portion of the initial zero-setting range :**

3. Continue this process increasing the load by a small amount each time until it does not re-zero.



*Turn off the instrument, place the load on the load receptor*

# Initial Zero-setting Range

**Clause:** OIML R 76-1 Clauses A.4.2.1.1

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

**Procedure:**

**1) Determine the positive portion of the initial zero-setting range :**

3. Continue this process increasing the load by a small amount each time until it does not re-zero.



*Turn on the instrument, the instrument does not re-zero.*

# Initial Zero-setting Range

**Clause:** OIML R 76-1 Clauses A.4.2.1.1

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

**Procedure:**

**1) Determine the positive portion of the initial zero-setting range :**

4. Record the maximum load that can be re-zeroed as the positive portion of the initial zero-setting range.

**The positive portion of initial zero-setting range : 300 g**

*Turn on the instrument,  
the instrument does not re-zero.*



# Initial Zero-setting Range

**Clause:** OIML R 76-1 Clauses A.4.2.1.1

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

**Procedure:**

**2) Determine the negative portion of the initial zero-setting range :**

1、 Remove any load from the load receptor and set the instrument to zero by switching the power supply off and then back on.



*Turn off the instrument*



# Initial Zero-setting Range

**Clause:** OIML R 76-1 Clauses A.4.2.1.1

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

**Procedure:**

2) Determine the negative portion of the initial zero-setting range :

2、 Remove the load receptor (platform) from the instrument.



*Remove the load receptor*

# Initial Zero-setting Range

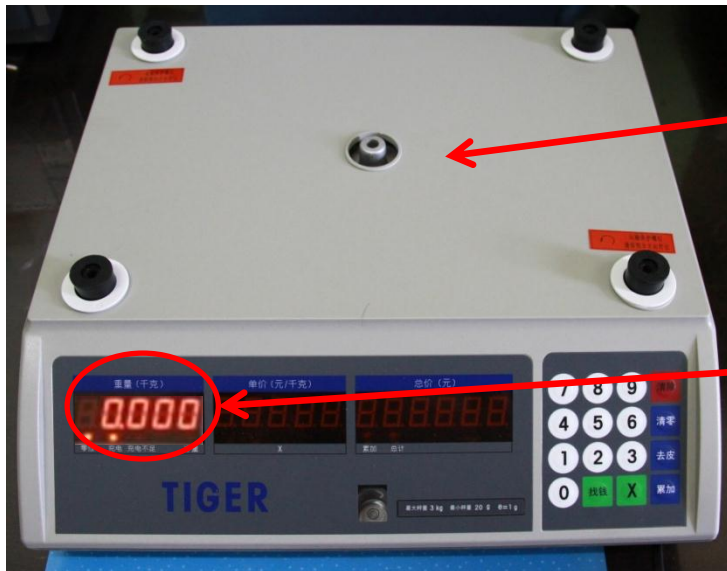
**Clause:** OIML R 76-1 Clauses A.4.2.1.1

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

**Procedure:**

**2) Determine the negative portion of the initial zero-setting range :**

3、 If the instrument can be reset to zero by switching it off and then back on  
Record the weight of the load receptor as the negative portion of the  
initial zero-setting range.



*Remove the load receptor,  
Then turn on the instrument*

*IF, The instrument can be  
reset to zero*

# Initial Zero-setting Range

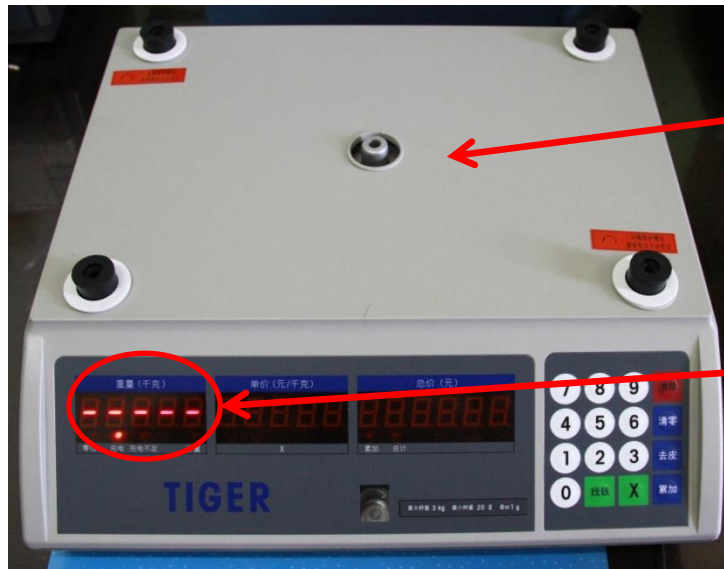
**Clause:** OIML R 76-1 Clauses A.4.2.1.1

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

**Procedure:**

2) Determine the negative portion of the initial zero-setting range :

4、 If the instrument cannot be reset to zero with the load receptor removed:



*Remove the load receptor,  
Then turn on the instrument*

*The instrument cannot be  
reset to zero*

# Initial Zero-setting Range

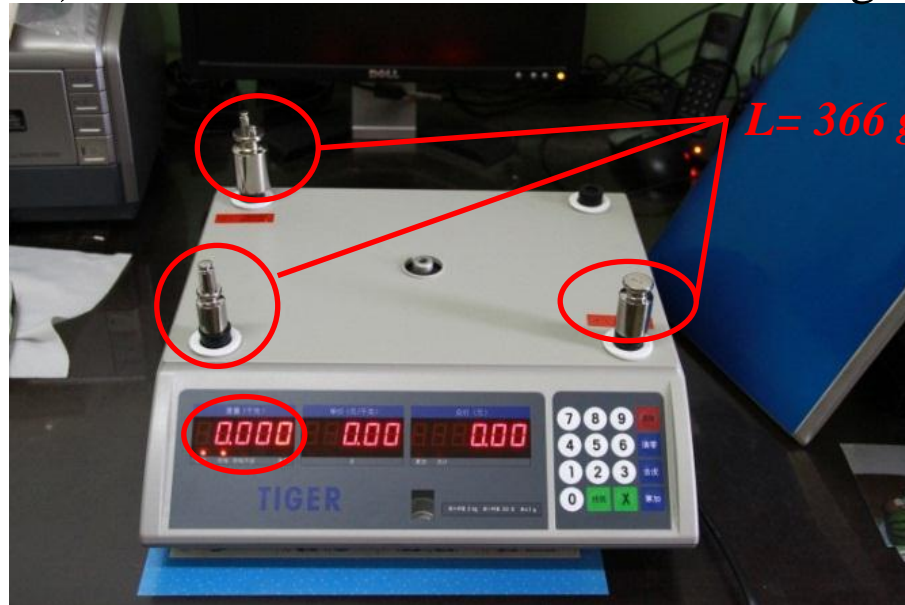
**Clause:** OIML R 76-1 Clauses A.4.2.1.1

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

**Procedure:**

**2) Determine the negative portion of the initial zero-setting range :**

4.1 Add weights to any live part of the instrument (i.e. on the parts where the load receptor rests) until the instrument indicates zero again



# Initial Zero-setting Range

**Clause:** OIML R 76-1 Clauses A.4.2.1.1

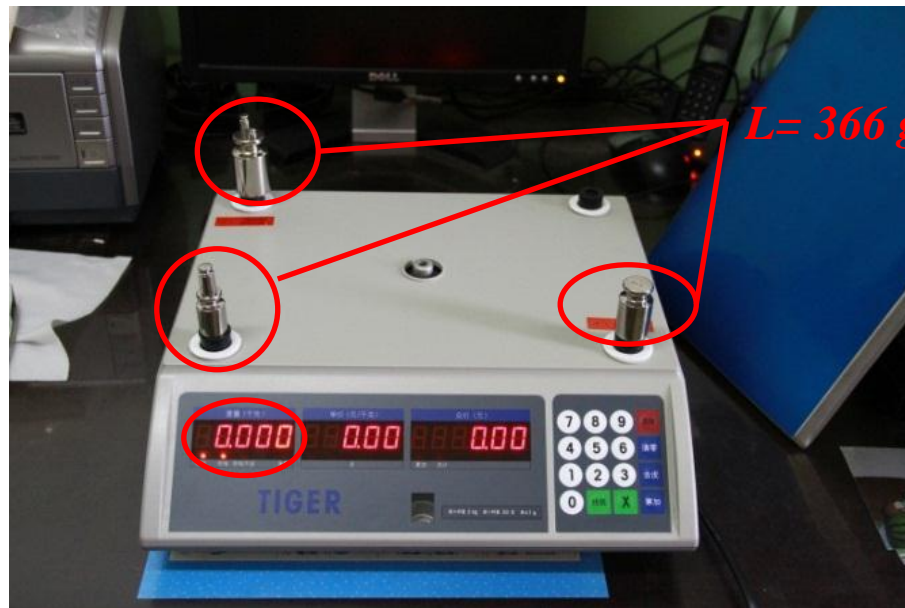
**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

**Procedure:**

**2) Determine the negative portion of the initial zero-setting range :**

4.2 Remove a load from the receptor in small amounts each time, switch the power supply to the instrument off and then back on.

Continue this process until the instrument does not re-zero:



In case of adding too much weight on the live part ( more than 366 g)

# Initial Zero-setting Range

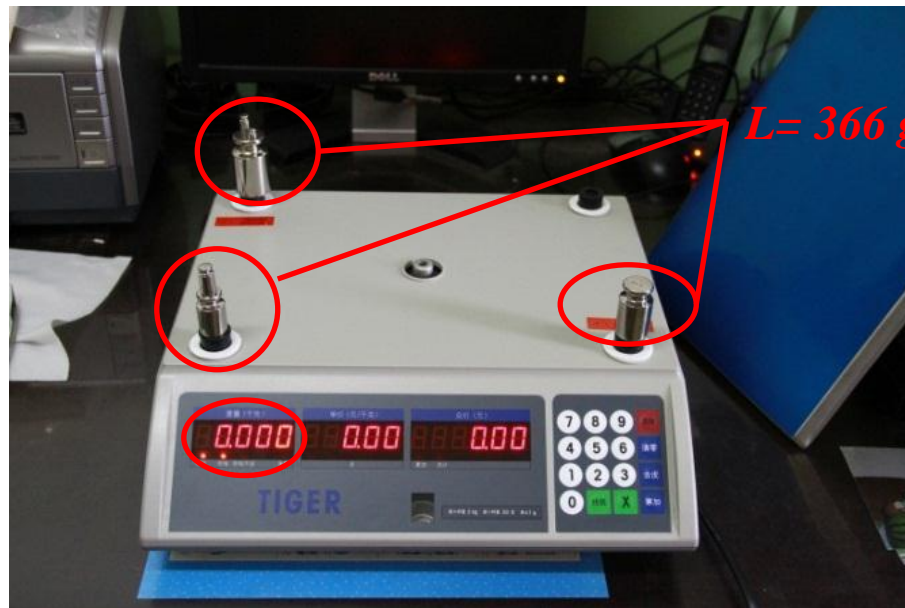
**Clause:** OIML R 76-1 Clauses A.4.2.1.1

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

**Procedure:**

**2) Determine the negative portion of the initial zero-setting range :**

4.3 Then add a load to the receptor in very small amounts, switching the power supply to the instrument off and then back on after each addition until it resets to zero



# Initial Zero-setting Range

**Clause:** OIML R 76-1 Clauses A.4.2.1.1

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

**Procedure:**

**2) Determine the negative portion of the initial zero-setting range :**

4.4 Record the weight difference between load receptor and the weights on the live part of instruments as the negative portion of the initial zero-setting range.



**The negative portion of  
initial zero-setting range :  
 $666 \text{ g} - 366 \text{ g} = 300 \text{ g}$**



# Initial Zero-setting Range

**Clause:** OIML R 76-1 Clauses A.4.2.1.1

**Equipment required:** Equipment Under Test (EUT) ;  
Certified weights to the maximum load capacity of the instrument;

**Procedure:**

**3) Calculate the initial zero-setting range as the sum of the positive and negative portions.**

**The initial zero-setting range :  $300 \text{ g} + 300 \text{ g} = 600 \text{ g}$**

**Equals :  $20\% \times \text{Max}$**



## **2.7.2 Supplementary weighing Test**

# Supplementary weighing Test

## Clause:

OIML R 76-1 Clauses 4.5.1, A.4.4.2

Required when the initial zero-setting range is  $> 20\%$ .

### A.4.4.2 Supplementary weighing test (4.5.1)

For instruments with an initial zero-setting device with a range greater than 20 % of Max, a supplementary weighing test shall be performed using the upper limit of the range as zero point.

## Procedure:

1. Apply a load equal to **the positive limit of the initial zero-setting range**, using the upper limit of the range as zero point.
2. Record this load on a new evaluation report in the remarks column.
3. Switch the power supply to the instrument off and then on.
4. Repeat the **appropriate weighing procedure** and record the results on the new evaluation report.
5. Determine whether the instrument has passed or failed in accordance with the appropriate requirements as set out in OIML R 76-1.

### **2.7.3 The zero-setting range**

# Non-automatic and semi-automatic zero-setting

**Clause:** OIML R 76-1 Clauses A.4.2.1.2

**Equipment required:** Equipment Under Test (EUT) ;

Certified weights to the maximum load capacity of the instrument;

**Procedure:**

- **1) Determine the positive portion of the zero-setting range**
  1. Turn on the instrument.
  2. Place a load on the load receptor.



# Non-automatic and semi-automatic zero-setting

**Clause:** OIML R 76-1 Clauses A.4.2.1.2

**Equipment required:** Equipment Under Test (EUT) ;

Certified weights to the maximum load capacity of the instrument;

**Procedure:**

- **1) Determine the positive portion of the zero-setting range**

3. Turn on the instrument and press the zero-setting button , check whether the instrument is re-zero or not.



*Press the zero button*

*The indication can be re-zero*

# Non-automatic and semi-automatic zero-setting

**Clause:** OIML R 76-1 Clauses A.4.2.1.2

**Equipment required:** Equipment Under Test (EUT) ;

Certified weights to the maximum load capacity of the instrument;

**Procedure:**

- **2) Determine the negative portion of the zero-setting range**

1、 Remove the load receptor (platform) from the instrument.



*Remove the load receptor*

# Non-automatic and semi-automatic zero-setting

**Clause:** OIML R 76-1 Clauses A.4.2.1.2

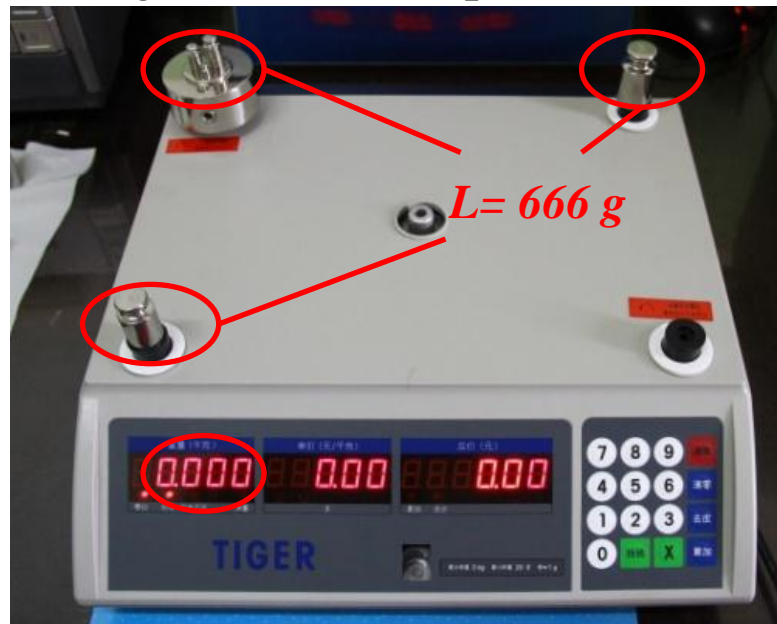
**Equipment required:** Equipment Under Test (EUT) ;

Certified weights to the maximum load capacity of the instrument;

**Procedure:**

- **2) Determine the negative portion of the zero-setting range**

2、 Add the same weight as load receptor



*The same weight as load receptor*

# Non-automatic and semi-automatic zero-setting

**Clause:** OIML R 76-1 Clauses A.4.2.1.2

**Equipment required:** Equipment Under Test (EUT) ;

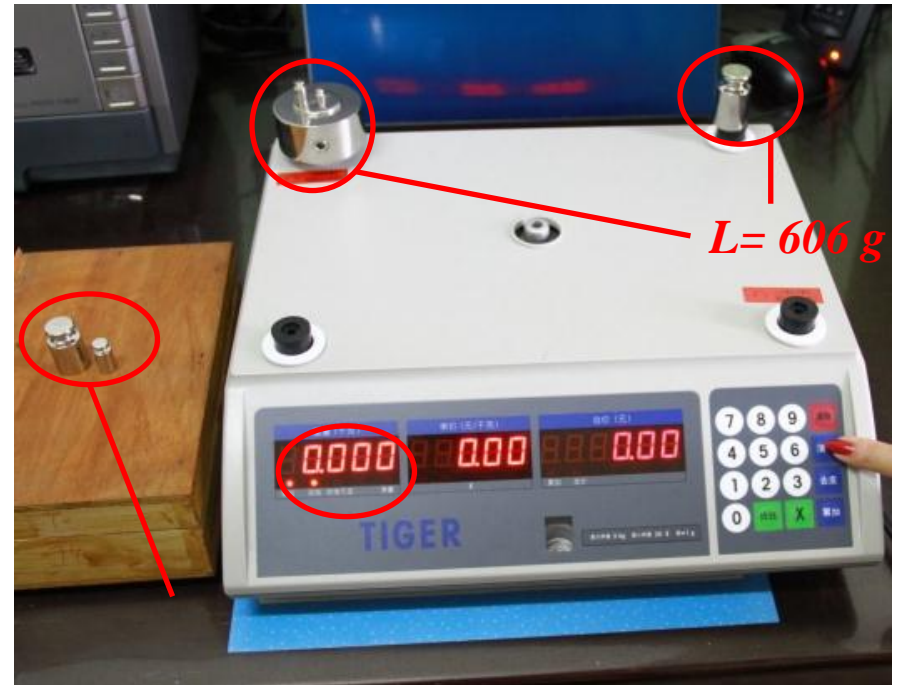
Certified weights to the maximum load capacity of the instrument;

**Procedure:**

- **2) Determine the negative portion of the zero-setting range**

3、 Remove a load from the live part in small amounts each time.

Continue this process until the instrument can be zero.



*Removed load: 60 g*



## Non-automatic and semi-automatic zero-setting

**Clause:** OIML R 76-1 Clauses A.4.2.1.2

**Equipment required:** Equipment Under Test (EUT) ;

Certified weights to the maximum load capacity of the instrument;

**Procedure:**

- **2) Determine the negative portion of the zero-setting range**

4 、 Calculate the zero-setting range as the sum of the positive and negative portions.

**The zero-setting range :  $60\text{ g} + 60\text{ g} = 120\text{ g}$  ; equals  $4\% \times \text{Max}$**

**Note:**

This test is performed in **the same manner** as determining **the initial zero-setting range**, except that the zero-setting means is used rather than switching the instrument off and on.

### **3 Substitution of standard weights at verification**

## Substitution of standard weights at verification

**Clause:** OIML R 76-1 Clauses 3.7.3

- 1) Any other constant load may be used to instead of weights
- 2) Standard weights of **at least 1/2 Max** are used.

### Procedure:

- If the repeatability error is not greater than  $0.3 e$ , the portion of standard weights may be reduced to  $1/3 \text{ Max}$ .
- If the repeatability error is not greater than  $0.2 e$ , this portion may be reduced to  $1/5 \text{ Max}$ .
- Check the repeatability error at a load of about the value where the substitution is made, by placing it three times on the load receptor. The results of the repeatability test (A.4.10) may be used if the test loads have a comparable mass.
- Repeatability error is determined by placing loads 3 times on the load receptor.

## Weighing test using substitution material

**Clause:** OIML R 76-1 Clauses A.4.4.5

- 1) Check the repeatability error, by placing it three times on the load receptor.
- 2) The results of the repeatability test (A.4.10) may be used

### **Procedure:**

- Apply test loads from zero up to and including the maximum quantity of standard weights(**at least 1/2 Max**).
- Determine the error (A.4.4.3) and then remove the weights so that the no-load indication

## **Weighing test using substitution material**

**Clause:** OIML R 76-1 Clauses A.4.4.5

- 1) Check the repeatability error, by placing it three times on the load receptor.
- 2) The results of the repeatability test (A.4.10) may be used

### **Procedure:**

- Substitute the previous weights with substitution material until the same changeover point.
- Repeat the above procedure until Max of the instrument is reached.

## Weighing test using substitution material

**Clause:** OIML R 76-1 Clauses A.4.4.5

- 1) Check the repeatability error, by placing it three times on the load receptor.
- 2) The results of the repeatability test (A.4.10) may be used

### **Procedure:**

- Unload in reverse order to zero, i.e. unload the weights and determine the changeover point.
- Place the weights back and remove the substitution material until the same changeover point is reached

# Test procedure with substitution

## 1) checking weighbridge



Static weighbridge

## 2) repeatability test



Static weighbridge

## Test procedure with substitution

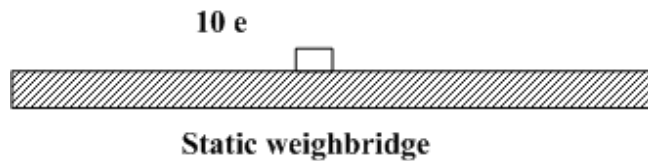
### 3) Calculation of minimum portion of standard weights

**If the repeatability error:**

- no restriction,  $1/2$  Max
- $\leq 0.3 e$ ,  $1/3$  Max
- $\leq 0.2 e$ ,  $1/5$  Max

### 4) Weighting test

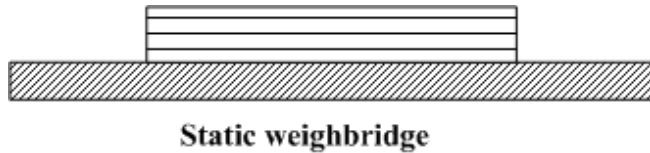
4a) begin with 0 or 10 e



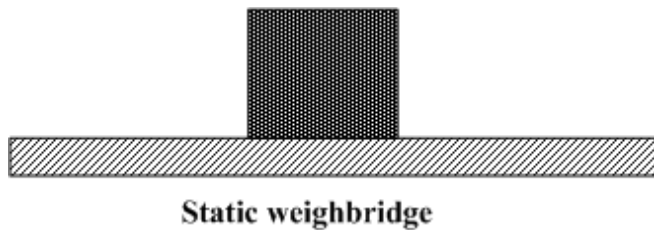


## Test procedure with substitution

**4b) load standard weights to first load, calculating error**

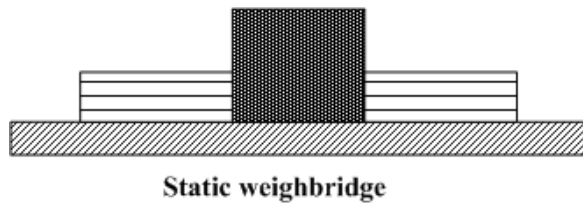


**4c) unload standard weights, load the substitution material**

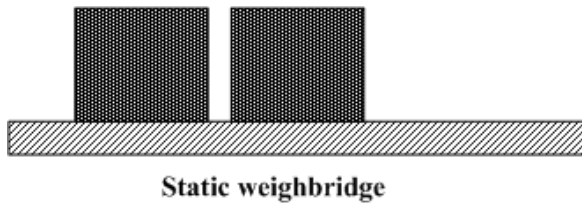


## Test procedure with substitution

### 4d) load standard weights to next load

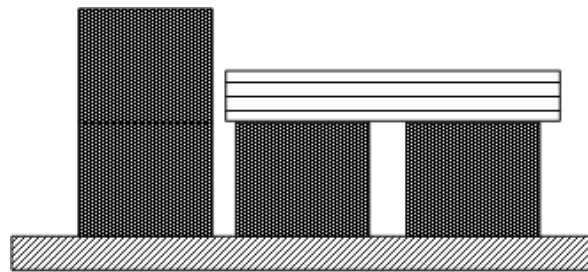


### 4e) unload standard weights, load the substitution material



## Test procedure with substitution

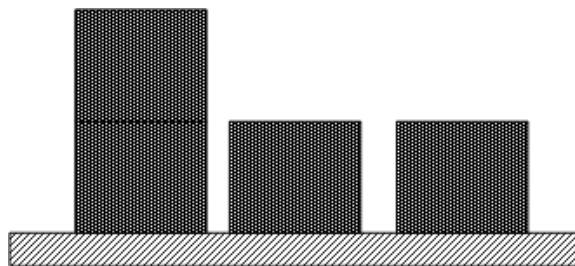
4f) continue step 4d) and 4e), until to the Max of weighbridge



Static weighbridge

5) unload process

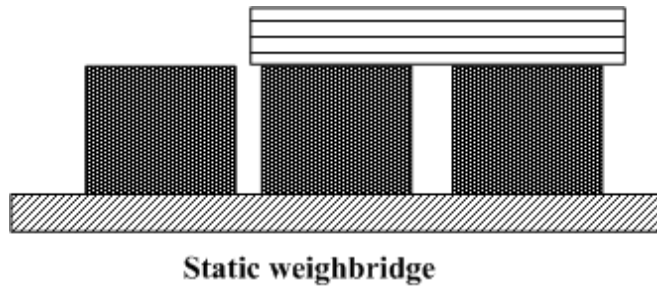
5a) unload standard weights



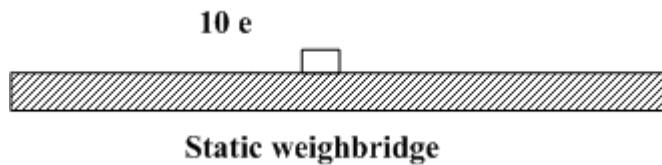
Static weighbridge

## Test procedure with substitution

**5b) put weights back, unload material to the same changeover point**



**5c) continue step 5a) and 5b), until return to 0 or 10 e**



# Example 1:

Max = 6 kg, e = d = 2 g , n = 3000, min = 40 g

Standard Weights: 3 kg

Substitution Materials

zero point: 20 g

$40 \text{ g} \leq m \leq 500 \text{ g}$  e = 1 mg mpe =  $\pm 0.5 e$

$1 \text{ kg} < m \leq 2000 \text{ g}$  e = 4 mg mpe =  $\pm 1.0 e$

$4 \text{ kg} < m \leq \text{Max} = 6 \text{ kg}$  mpe =  $\pm 1.5 e$

**If the repeatability error:**  
1) no restriction,  $1/2 \text{ Max}$   
2)  $\leq 0.3 e$ ,  $1/3 \text{ Max}$   
3)  $\leq 0.2 e$ ,  $1/5 \text{ Max}$

20 g weights

40 g weights

1 kg weights

3 kg weights

4 kg Unloading 3 kg weights, with 10 e weights on the platform

Loading materials until indicator = 1 kg, then put the 3 kg standard weights on

6 kg Keep the 3 kg standard weights on, Loading materials until indicator = 3 kg

## Example 1:

Max = 6 kg,  $e = d = 2 \text{ g}$ ,  $n = 3000$ , min = 40 g

Standard Weights: 3 kg

Substitution Materials

*zero point:* 20 g

$40 \text{ g} \leq m \leq 500 \text{ g}$   $e = 1 \text{ kg}$  mpe =  $\pm 0.5 e$

$1 \text{ kg} < m \leq 2000 \text{ g}$   $e = 4 \text{ kg}$  mpe =  $\pm 1.0 e$

$4 \text{ kg} < m \leq \text{Max} = 6 \text{ kg}$  mpe =  $\pm 1.5 e$



20 g weights

40 g weights

1 kg weights

3 kg Unloading materials, Keep 3 kg mass standard on

4 kg Unloading 2 kg materials, keep 1 kg materials and 3 kg mass standards on

## **Test standards**

### 3.7.1 Weights

In principle, the standard weights or standard masses used for the type examination or verification of an instrument shall meet the metrological requirements of OIML R 111.

They shall not have an error greater than  $1/3$  of the *mpe* of the instrument for the applied load.

If they belong to class  $E_2$  or better, their uncertainty (rather than their error) is allowed to be not greater than  $1/3$  of the *mpe* of the instrument for the applied load, provided that the actual conventional mass and the estimated long-term stability is taken into account.



# Initial Verification

**Clause:** OIML R 76-1 Clauses 8.3

## Tests Procedure:

**#0 Visual Inspection**

**#1 Evaluation of indication errors by the Changeover Method (Basic Method)**

**#2 Pre-load Test**

**#3 Accuracy of zero-setting and tare device**

**#4 Weighing Test**

**#5 Eccentricity**

**#6 Repeatability**

**#7 Checking of zero**

**#8 Discrimination (A.4.8); not applicable for instruments with digital indication**

## **Self-Indicating Analogue Instrument**

## Pre-Load

### Zero-Setting and Zero-Tracking

The accuracy of the zero-setting device of an instrument with analogue indication , can be checked at any stage during the testing of the instrument

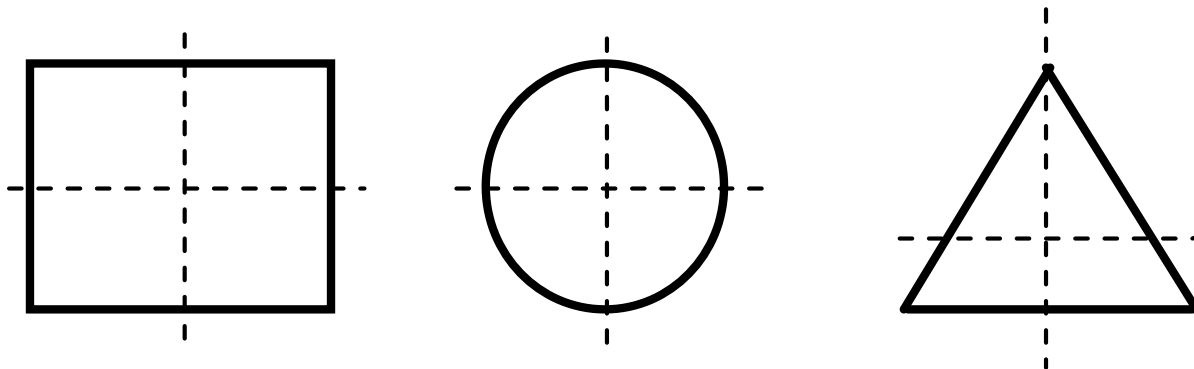
At the completion of one of the test sequences, **visually** check that the instrument has returned to within 0.25e of zero.

## Repeatability

1. Set the instrument to zero.
2. Apply the **80% Max** load and record the indication.
3. Remove the load.
4. Reset instrument to zero if the indication is not showing zero.
5. Repeat steps 2 to 4 **three** times.

## Eccentricity

Apply one-third Max on the load receptor



Max = 10 kg

$d = 50$  g

$n = 200$

Class III

Min = 500 g

$0 \leq m \leq 2.5$  kg       $mpe = \pm 25$  g

$2.5$  kg  $< m \leq 10$  kg       $mpe = \pm 50$  g



Max = 20 kg

$d = 100$  g

$n = 200$

Class III

Min = 1 kg

$0 \leq m \leq 5$  kg       $mpe = \pm 50$  g

$5$  kg  $< m \leq 20$  kg       $mpe = \pm 100$  g



Accuracy class	Verification scale interval, $e$	Number of verification scale intervals, $n = \text{Max}/e$		Minimum capacity, Min (Lower limit)
		minimum	maximum	
Special (I)	$0.001 \text{ g} \leq e^*$	50 000**	–	$100 e$
High (II)	$0.001 \text{ g} \leq e \leq 0.05 \text{ g}$	100	100 000	$20 e$
	$0.1 \text{ g} \leq e$	5 000	100 000	$50 e$
Medium (III)	$0.1 \text{ g} \leq e \leq 2 \text{ g}$	100	10 000	$20 e$
	$5 \text{ g} \leq e$	500	10 000	$20 e$
Ordinary (III)	$5 \text{ g} \leq e$	100	1 000	$10 e$

**Min capacity**



## Discrimination

### A.4.8 Discrimination test (3.8)

The following tests shall be performed with three different loads, e.g.

**Min**

**½ Max**

**Max.**

#### 3.8.2.1 Analog indication

An extra load equivalent to the *absolute value of the MPE* for the applied load when gently placed on or withdrawn from the instrument at equilibrium shall cause a permanent displacement of the indicating element corresponding to *not less than 0.7 times* the extra load.

## Discrimination Procedure

1. Zero the instrument.
2. Apply a load to the load receptor and, bring the indication to a mark by applying a small amount of extra material to the load receptor.
3. Record the initial indication ( $I_1$ ).
4. Gently apply **an extra load** equal to the **absolute value of the MPE** for the applied load on the load receptor.
5. Record the new indication ( $I_2$ ).
6. Calculate the difference in the two indications ( $I_2 - I_1$ ).
7. Ensure that the change in indication determined in step 6 is greater than or equal to **0.7 times** the extra load added in step 4.
8. Determine whether the instrument has passed or failed.
9. Record results on the test report.



#### 4.1.2 Analog indication (A.4.8.1)

Application no.: .....  
 Type designation: .....  
 Date: .....  
 Observer: .....  
 Verification scale interval,  $e$ : .....  
 Scale interval,  $d$ : .....

	At start	At max	At end	
Temp.:				°C
Rel. h.:				%
Time:				
Bar. pres.:				hPa

Load, $L$	Indication, $I_1$	Extra load =  mpe	Indication, $I_2$	$I_2 - I_1$

Check if  $I_2 - I_1 \geq 0.7 \text{ mpe}$

Passed       Failed

Remarks:



# Thank you !

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