

L：個人研究

L.1 Slides - The Application of GoldSim



The application of GoldSim

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Institute of Nuclear Energy Research



Contents

(I) Fundamental research

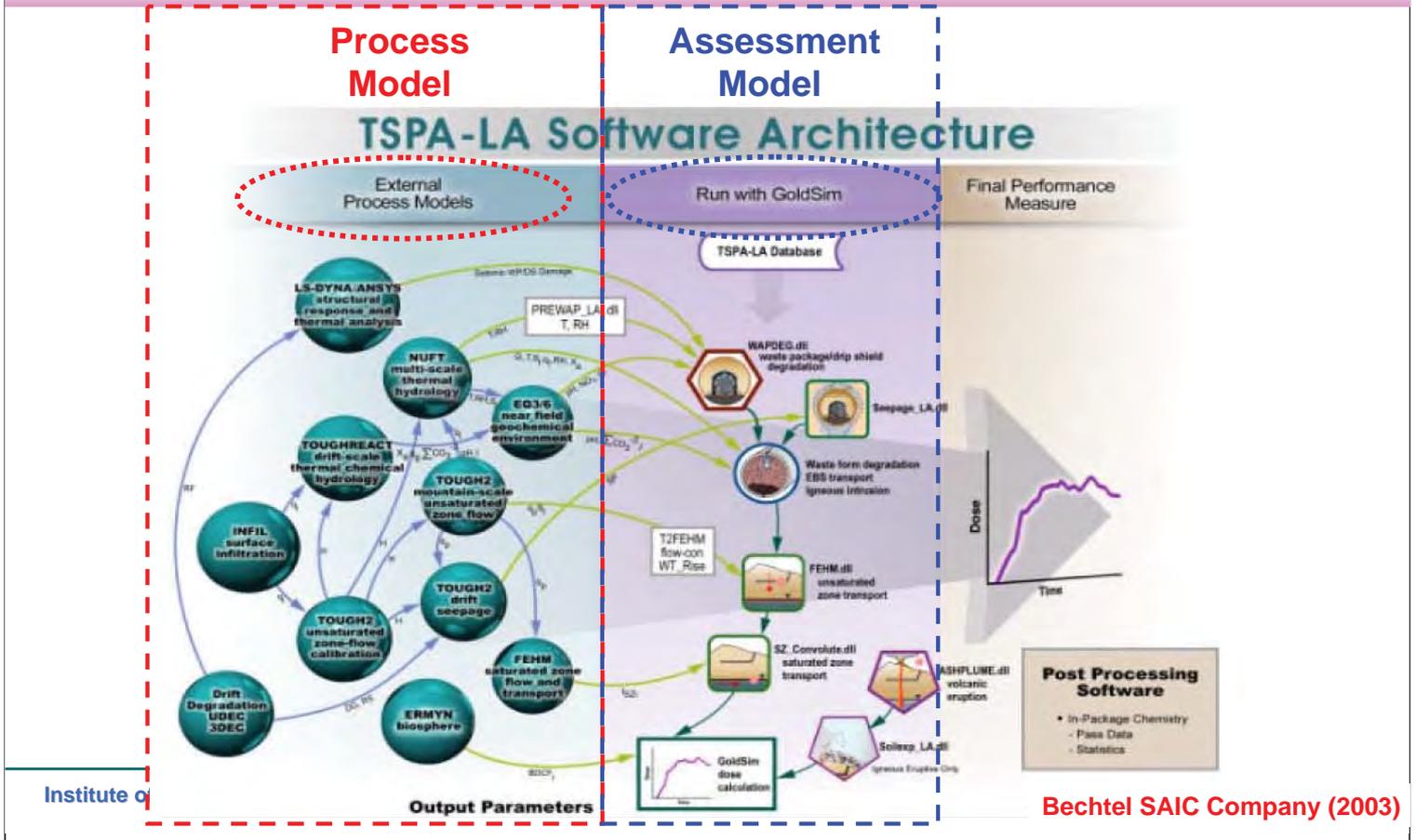
- Verification and modification of the pipe module in GoldSim
 - Comparison of GoldSim and AMBER
 - Characteristic study on pipe module and cell module in GoldSim
 - Connection between GoldSim and FracMan/PA Works
 - GoldSim-Dashboard application
- public communicate
- safety assessment in porous
- safety assessment in fracture

(II) Developing representative assessment model for radwaste disposal

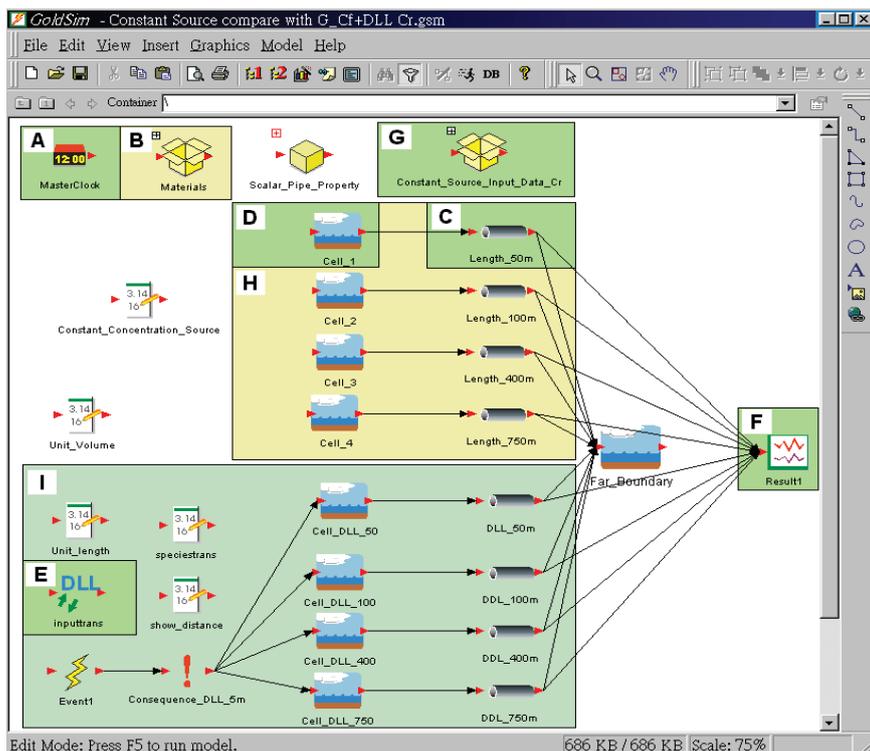
safety assessment in porous



Why GoldSim ?



What is GoldSim ?



GoldSim was developed by Golder Associates Inc. It is a modular and iconified software. User can simulate nuclide/mass transport easily. The probabilistic analysis is one of its powerful functions.



What is GoldSim - Source

Outer Barrier Failure

Failure Mode 1 of 1

Description:

Effective Time:

Probability:

Distribution:

Failure Mode Definition:

Duration:

View Current View Combined

Add Failure Mode Delete Failure Mode Help Close

Source Properties : Canister

Definition

Element ID: Appearance...

Description:

Properties

Number of Packages:

Barriers: Outer Barrier... Inner Barrier...

Packages failed by events:

Inventories... Number of Inventories:

Inventory Cells

Cell	Balance	Fraction of Balance
Dummy_WasteFor	1	1

Add Cell Delete Cell

Save Source Results

Unexposed Mass in Source: Final Values Time Histories

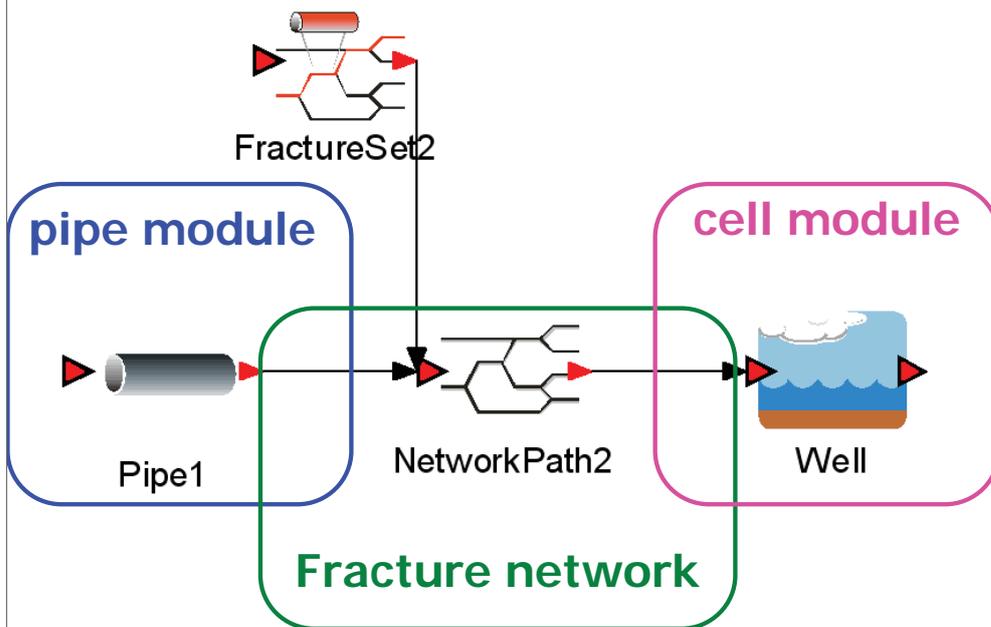
Cumulative Releases to Inventory Cells:

Number of Failed Packages:

確定 取消 説明



What is GoldSim - Transport



Transport – Pipe module

Pipe Pathway Properties : Pipe1

Definition | Inflows | **Outflows**

Element ID: Pipe1

Description:

Basic Pipe Properties

Length: 50.0 (m)

Area: 25.0 (m²)

Perimeter: 20.0 (m)

Dispersivity: 5.0 (m)

Infill: **Geosphere**

Fluid Saturation: 1

Cumulative Input:

Source Zone Length: 0 (m)

Advanced Pipe Properties

Coating...

Matrix Diffusion Zones...

Save Masses and Concentrations in Pathway

Masses: Final

Concentrations: Final

Solid Properties : Geosphere

Definition |

Element ID: Geosphere

Description:

Solid Properties

Dry Density: 2.6e3 (kg/m³)

Porosity: 0.075

Tortuosity: 1

Partition Coefficients: Local Vector

Display Units: kg/m³

Advanced Properties...

Save Results

Final Values Time Histories

確定 取消 説明

Fracture Set Properties : FractureS...

Definition |

Element ID: FractureSet2

Description:

Basic Fracture Set Properties

Dispersivity: .01 (m)

Infill: Geosphere

Fluid Saturation: 1

Advanced Fracture Set Properties

Coating...

Suspended Solids...

Matrix Diffusion Zones...

Stagnant Zone...

確定 取消 説明

Fracture Network

Number of Pipes in the network: 7

Pipe	Length	Flow	Area	Avet	T	Properties	Source	Sink	Upstream Paths	Downstream Paths
1	7	0.0015768	0.0005	7.014	0.003154	fractureset2	pipe1			2
2	9	0.0015768	0.0005	9.018	0.003154	fractureset2		1		3
3	10	0.0015768	0.0005	10.02	0.003154	fractureset2		2		4
4	11	0.0015768	0.0005	11.022	0.003154	fractureset2		3		5
5	12	0.0015768	0.0005	12.024	0.003154	fractureset2		4		6
6	13	0.0015768	0.0005	13.026	0.003154	fractureset2		5		7
7	14	0.0015768	0.0005	14.028	0.003154	fractureset2		well	6	

Add Pipe Delete Pipe Previous Network Next Network Network 1 of 1

Add Network Delete Network Read PA Works File... OK Cancel Help

Cell Pathway Properties : Well

Definition: Inflows | Outflows | Diffusive Fluxes

Element ID: Well

Description:

Media in Cell

Medium	Amount
Water	250(m ³)
Soil	575000(kg)

Selected Medium

Save Final Concentrations Save Concentration Histories

Cell Inventory

Cumulative Input:

Discrete Changes: Multiple...

Source Association

none Do not associate with Sources

Save Masses in Pathway

Final Values Time Histories

確定 取消 説明

Cell Pathway Properties : Well

Definition: Inflows | Outflows | Diffusive Fluxes

List of Inflows

From Pathway	To Pathway	Medium
NetworkPath2	Well	Water

Add Inflow Delete Inflow Previous Value Link

Properties of Selected Inflow

Inflow: Well.Water_from_NetworkPath2

Flow Rate: 0.0015768 {m³/yr}

Species flux rates: Save Final Values Save Time Histories

確定 取消 説明



GoldSim - Constant Source compare with G_Cf+DLL Cr.gsm

File Edit View Insert Graphics Model Help

Container

A MasterClock B Materials G Constant_Source_Input_Data_Cr

D Cell_1 Length_50m C Cell_2 Length_100m

H Cell_3 Length_400m Cell_4 Length_750m

I Unit_length speciesstrans

E DLL inputtrans show_distance

Event1 Consequence_DLL_5m

Cell_DLL_50m DLL_50m

Cell_DLL_100m DLL_100m

Cell_DLL_400m DLL_400m

Cell_DLL_750m DLL_750m

Edit Mode: Press F5 to run model.

Simulation Settings

Model Author Name:

Analysis description:

Dynamic Model - Time Options

Timesteps: 700 Customize Timesteps...

Timestep length: 1000.000000 yr

Date-time Start date-time: 1999/ 9/13 上午 09:32:49

End date-time: 1999/ 9/13 上午 09:32:49

Elapsed Time Duration: 700000 {yr}

Time display units: yr

Monte Carlo options

Simulation Run Mode: Run All Realizations

Options

Realizations: 5000 Max. Histories to save: 5000

Use Latin Hypercube Sampling

Repeat Monte Carlo sampling sequences Random seed: 1

Expected result size: 397 MB

OK Cancel Help

12:00

MasterClock



(I) Fundamental research

- Verification and modification of the pipe module in GoldSim
- Comparison of GoldSim and AM
- Characteristic study on pipe module in GoldSim
- Connection between GoldSim and Works
- GoldSim-Dashboard application

purposes

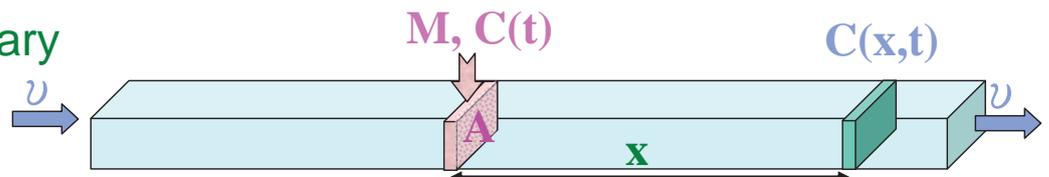
1. The characteristics of pipe module
2. Developing DLL technology

(II) Developing representative assessment model for radwaste disposal



1-D mass transport

(A) Infinite boundary

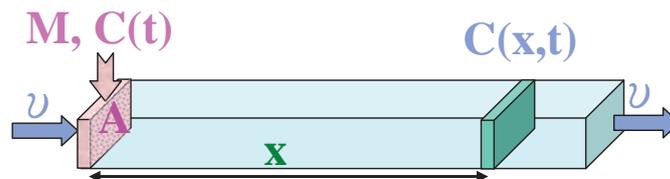


Pulse source

$$C(x, t) = \frac{M}{nA} \frac{1}{\sqrt{4\pi t D_x}} \exp\left(-\frac{(x - vt)^2}{4D_x t}\right)$$

n : porosity[-]
 D_x : dispersivity in x direction [L²/T]

(B) Semi-infinite boundary



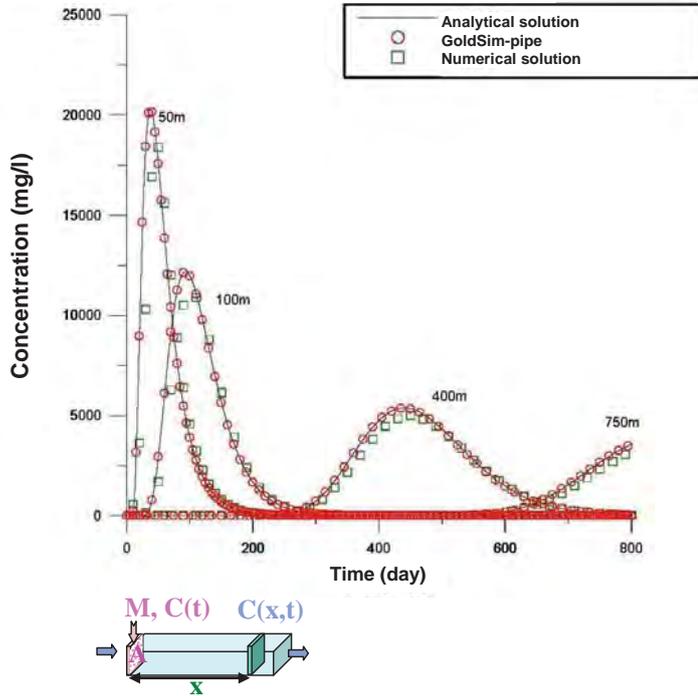
$$C(x, t) = \frac{M}{nA} \frac{1}{\sqrt{4\pi t D_x}} \frac{x}{vt} \exp\left(-\frac{(x - vt)^2}{4D_x t}\right)$$

Chen et al.(2005)

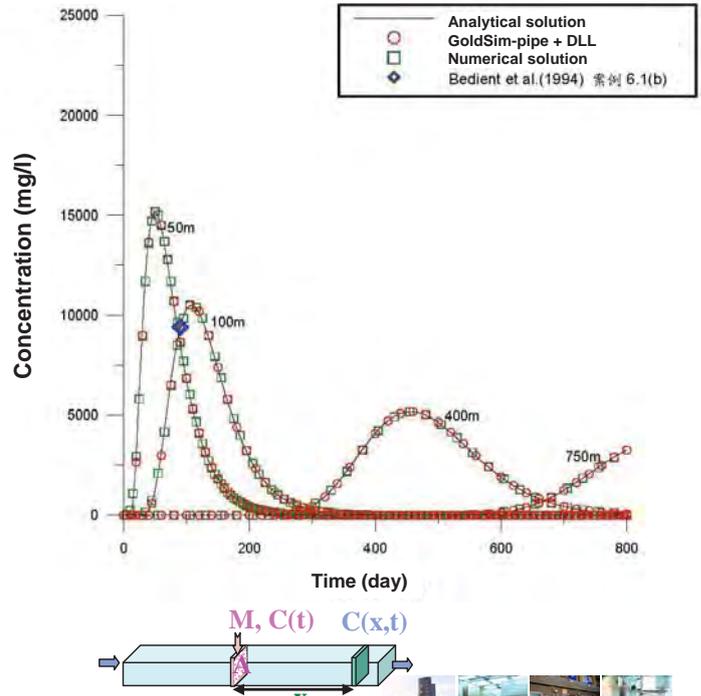


Pulse source

(A) Semi-infinite boundary

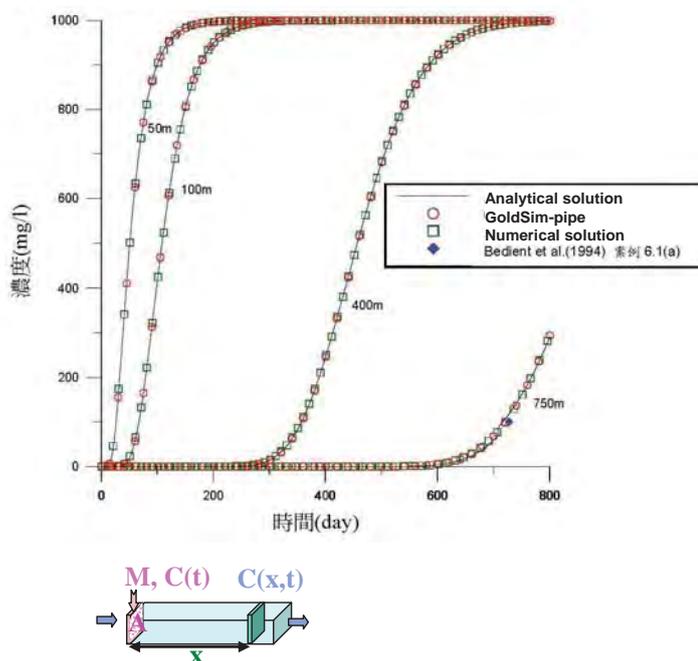


(B) Infinite boundary

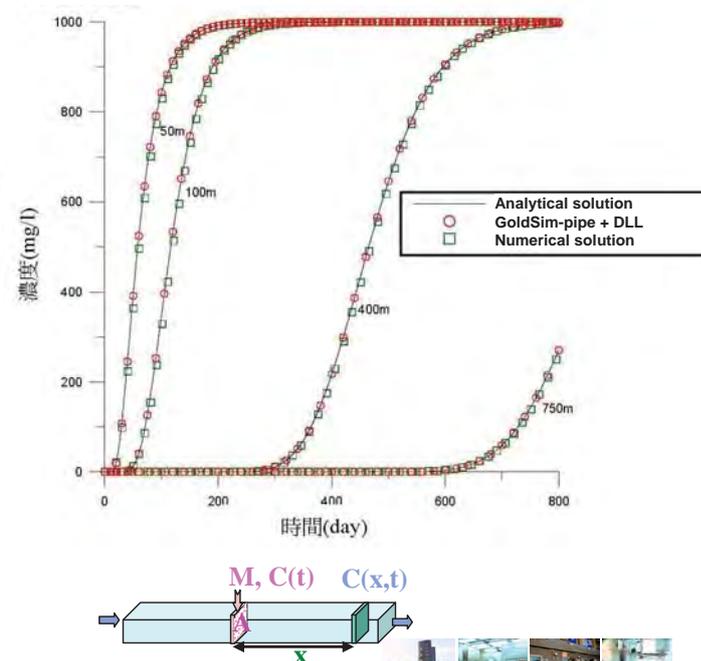


Constant Concentration source

(A) Semi-infinite boundary



(B) Infinite boundary



Conclusion(1)

- Boundary condition of GoldSim pipe module is a semi-infinite boundary
- Developing and confirmed the Dynamic Link Library (DLL) function in GoldSim can help user to connect other software (ex. AMBER)
- Applied DLL of GoldSim to enhance pipe module [Semi-infinite boundary→infinite boundary]



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purposes

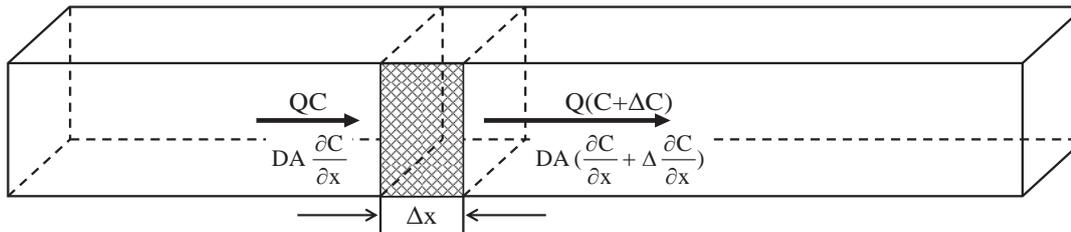
1. Study on the characteristics of pipe module and cell module in GoldSim
2. The characteristics of compartment module in AMBER



Advection-Dispersion Model (AD Model)

---Continuous model

- Based on mass balance principle. The governing equation derived from finite difference method. **It is not necessary to assume a well mixed volume element.** Generally used to simulate nuclides/contaminant transport behavior **in groundwater.**



Q : flux
C : concentration
D : dispersivity
A : cross-section

Governing equation

$$\frac{\partial C_1(x,t)}{\partial t} = D_x \frac{\partial^2 C_1(x,t)}{\partial x^2} - v \frac{\partial C_1(x,t)}{\partial x} - \lambda_1 C_1(x,t)$$

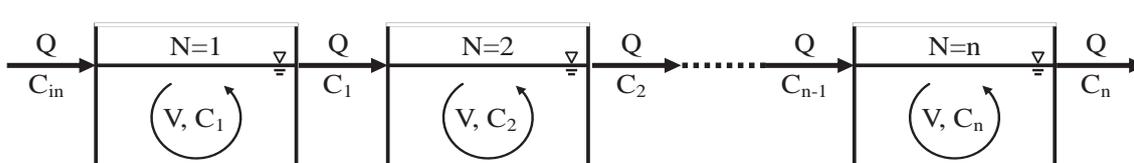
Chen and Lai (2008a)



Multi-Compartment model (MC model)

---Multi-box model, Tank-in-series model, Discrete model

- Based on mass balance principle, too. It sliced the pathway into several element with equal volume or not. **It assumed that mass flow into the volume element, it mix well immediately.** Generally used to simulate nuclides/contaminant transport behavior **in river or lake.**



Q : flux
V : element volume
C_{in} : boundary conc.
C_n : n-th element conc.

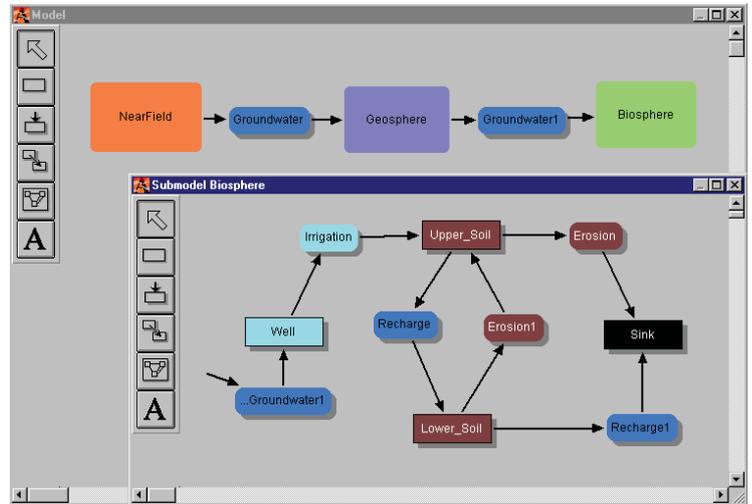
Governing equation

$$\frac{d(V\phi C_{n-t})}{dt} = -\lambda(V\phi C_{n-t}) + Q C_{n-1-t} - Q C_{n-t}$$

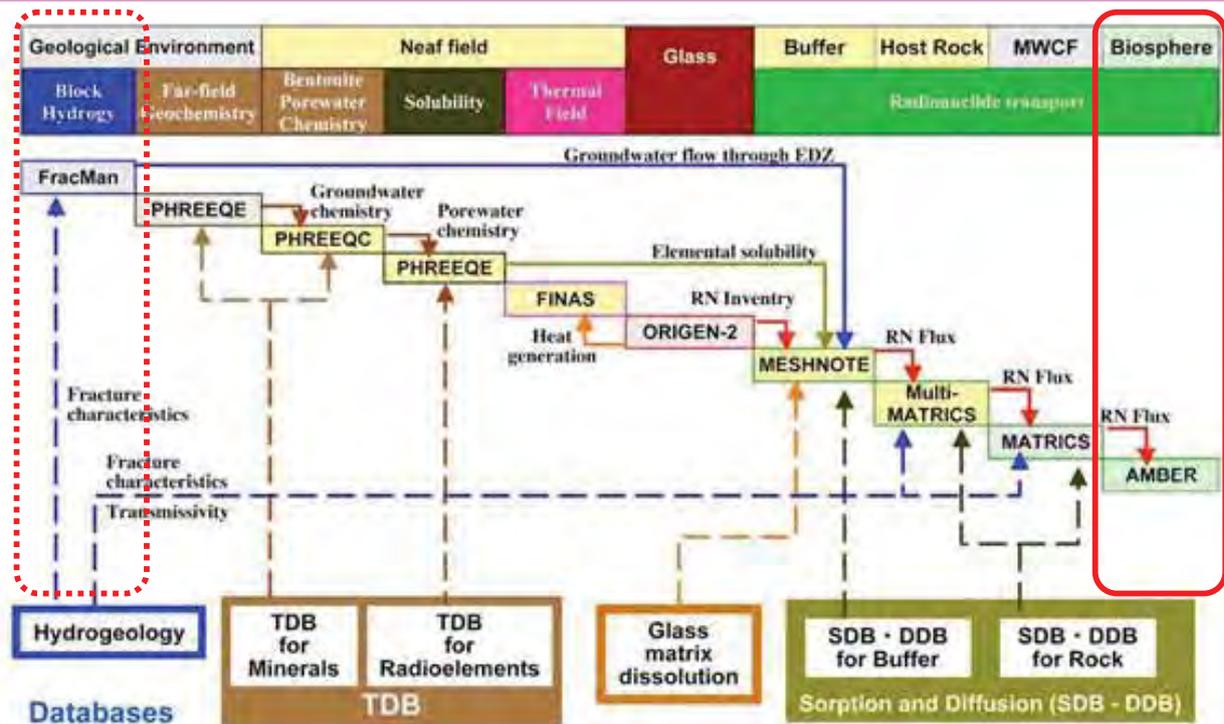


AMBER

- AMBER was developed by Enviros and Quintessa, and supported by ENRESA, JAEA and SKI etc.
- Nuclides/contaminant migration in Biosphere are simulated by **compartment model**
- It can apply to the three phases (solid, liquid and gas) simulation and perform **probabilistic analysis**



H17 model chain



JNC (2005)



GoldSim V.S. AMBER (1)

No dispersion and diffusion
Only advection

Constant Conc.(C_o)

Governing equation

$$-\bar{v}_x \frac{\partial C_{xt}}{\partial x} - \lambda C = \frac{\partial C_{xt}}{\partial t}$$

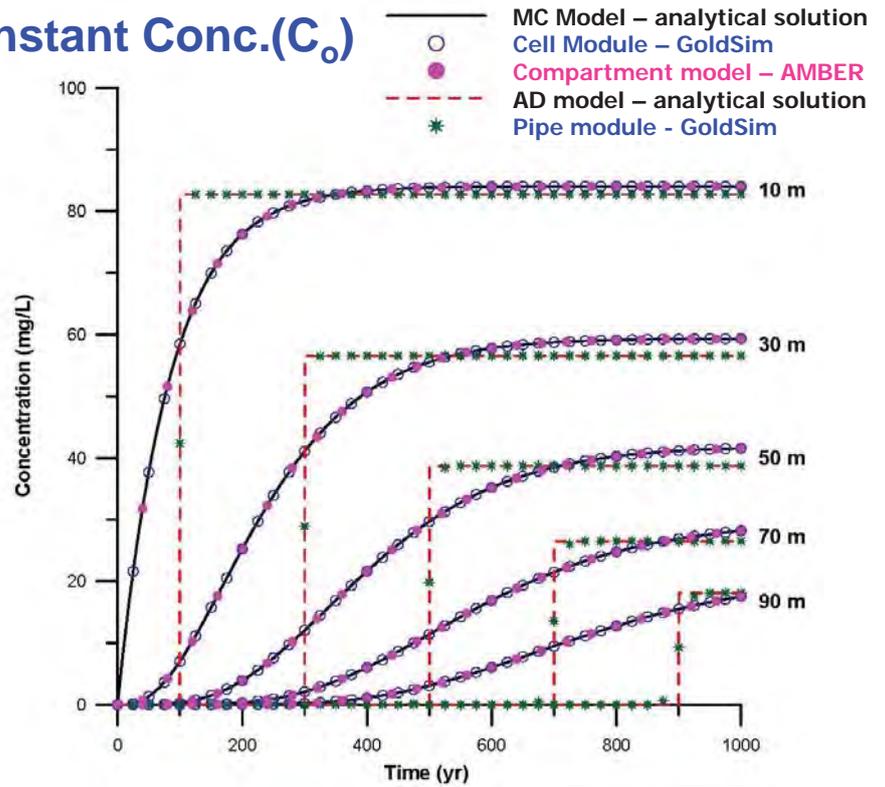
Initial condition

$$C_{xt}(x, t = 0) = 0$$

Boundary condition

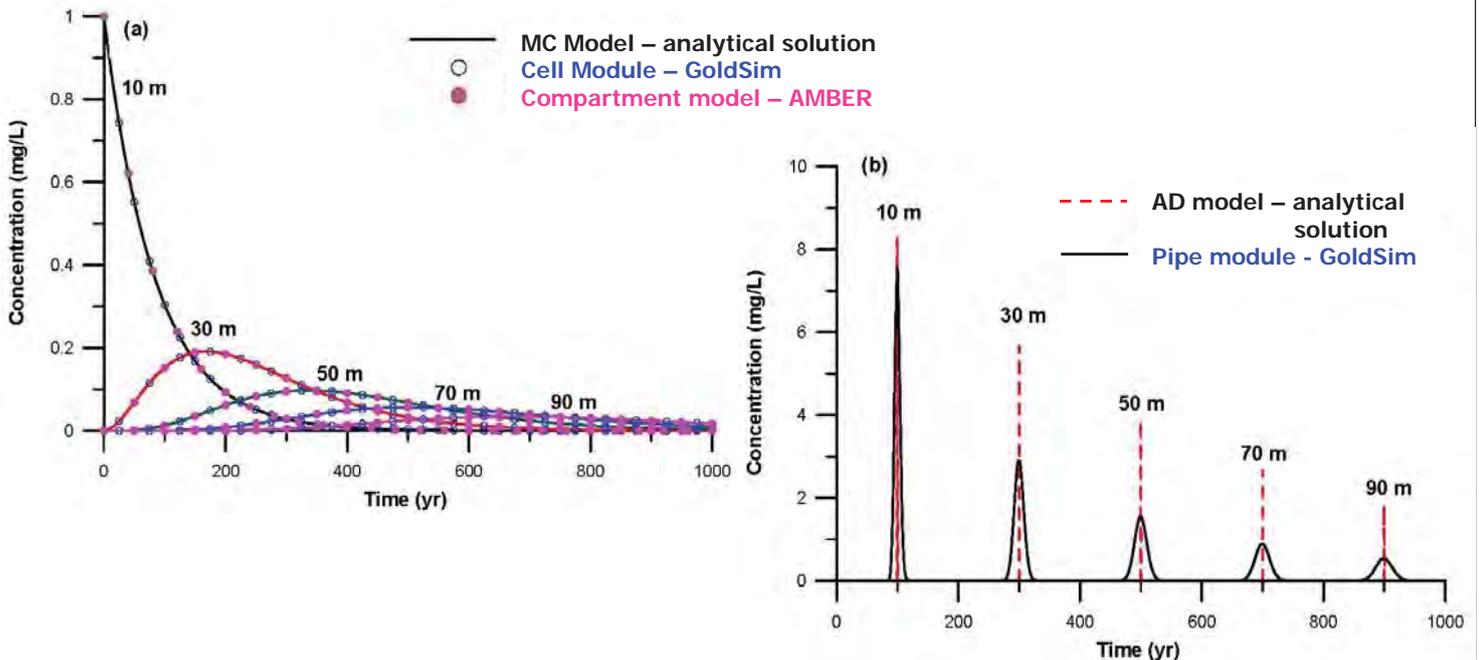
$$C_{xt}(x = 0, t) = C_o$$

$$C_{xt}(x \rightarrow \infty, t) = 0$$



GoldSim V.S. AMBER (2)

Pulse source



Conclusion (2)

- AMBER is a compartment model that is similarly as cell module in GoldSim. In viewpoint of safety assessment, the biosphere assessment were simulated by AMBER **can be done** by GoldSim cell module directly. This will avoid the difficult or mistake between two software.
- The compartment model is different from the advection-dispersion model. When we performed safety assessment, we should **choice reasonable model** corresponding to environmental condition.



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(II) Developing representative model for radwaste disposal

purposes

1. Many cells can simulate the phenomenon of advection-dispersion?
2. What relationship between pipe module and cell module in GoldSim?



MC model V.S. AD model

Q : Many cells can simulate the phenomenon of advection-dispersion?

Van Ommen (1985) — $N = \frac{2\alpha L}{u\Delta t}$

N : Cell number
 α : Dispersivity
 L : Length(position)
 u : velocity
 Δt : time interval
 D : Dispersion coef. ($\alpha*u+D_f$)
 D_f : Diffusion coef.

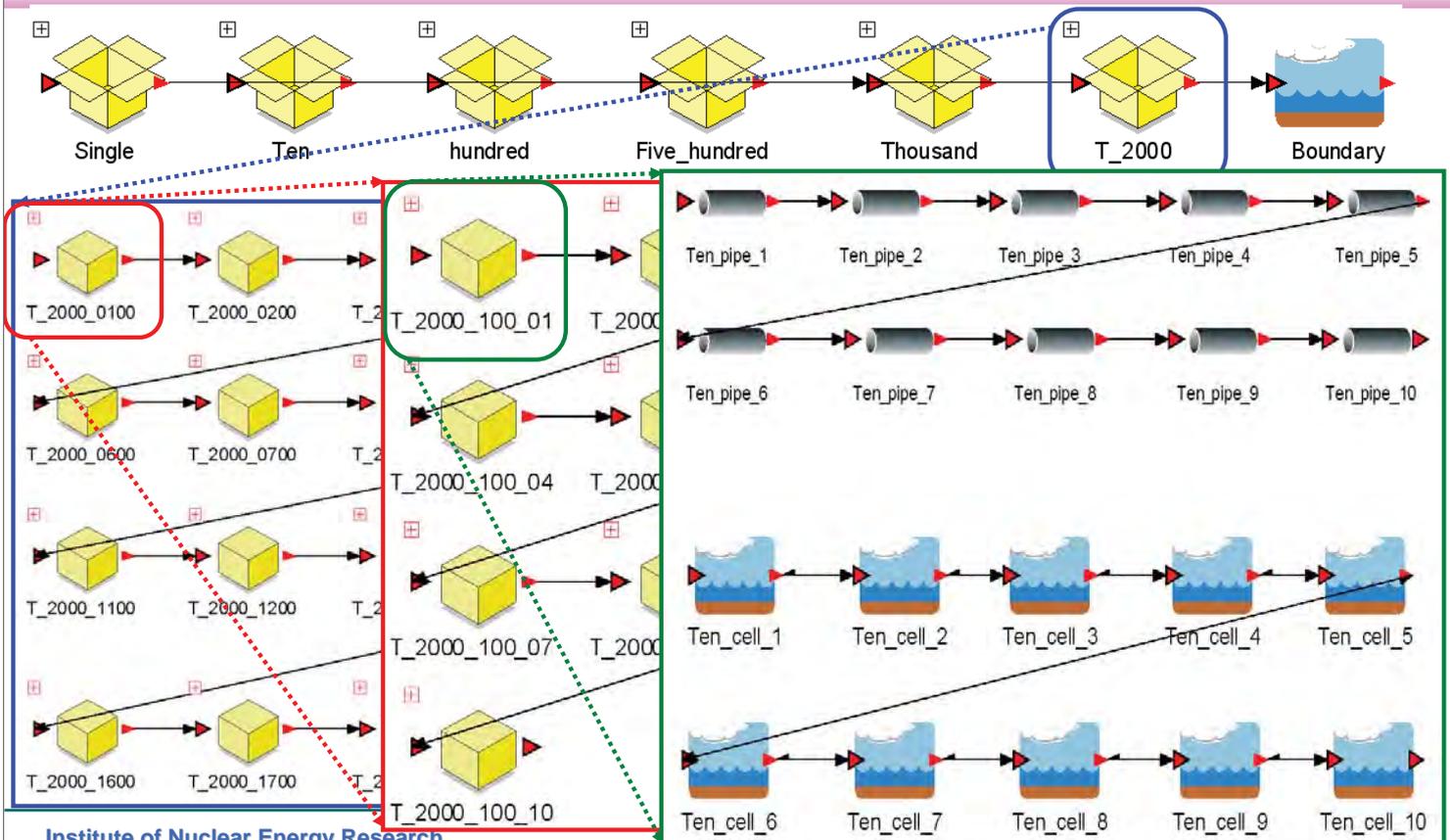
Wang and Chen (1996)
 Bajracharya and Barry (1992)
 Sardin et al. (1991)
 Shanahan and Harleman (1984)

$$N = \frac{Lu}{2D}$$

Chen (2012)



GoldSim model



Common parameters :

- Porosity : 0.1
- Cross-section : 1 m²
- Diffusion coef. : 10⁻⁹ m²/day
- Not consider decay effect



Case (A) – time interval

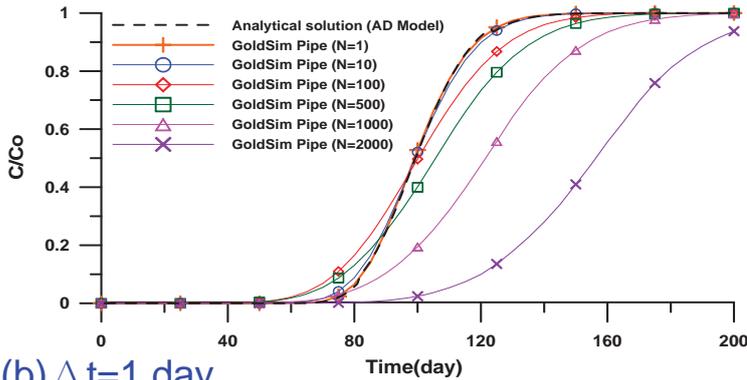
The influence of the time interval (Δt) [distinctness] to the numbers (N) of pipes or cells

- Length : 100 m
- Velocity : 0.1 m/day
- Dispersivity : 1 m

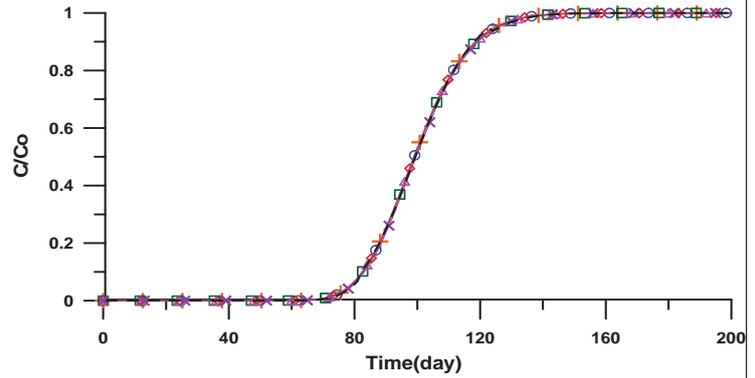


Case (A) – time interval

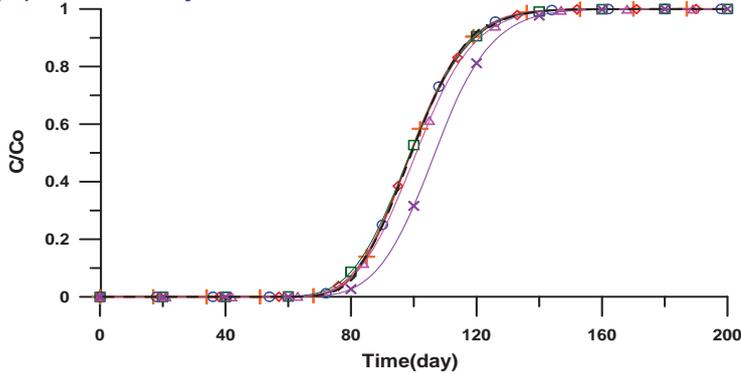
(a) $\Delta t=5$ day



(c) $\Delta t=0.2$ day



(b) $\Delta t=1$ day

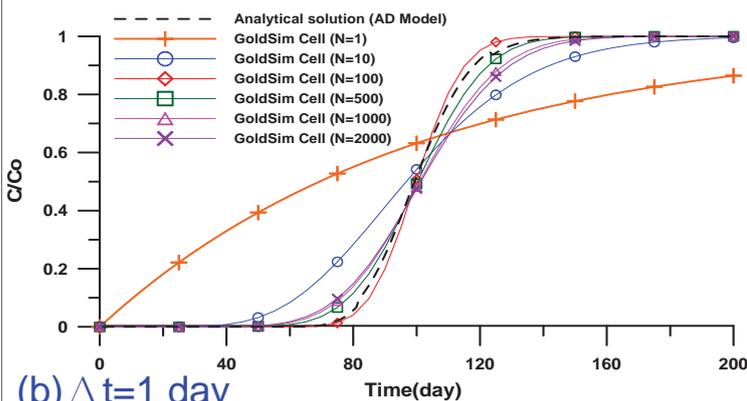


Increasing **pipe number**, it needs **small time interval** to gain similarly simulation results.

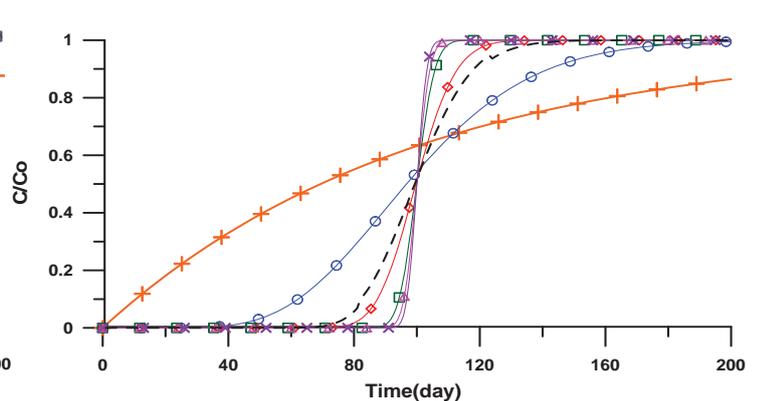


Case (A) – time interval

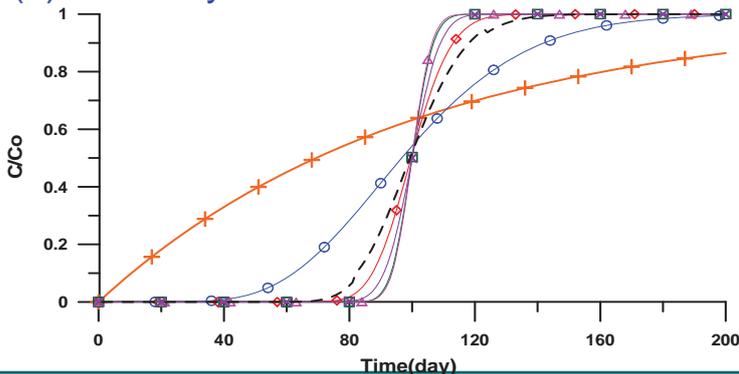
(a) $\Delta t=5$ day



(c) $\Delta t=0.2$ day



(b) $\Delta t=1$ day



The simulation results of a **specific cell number** may close to the results of AD model. The simulation results from cell module did **not be influenced** by time interval.



Case (B) – velocity

The influence of groundwater velocity (u) [mixing degree] to the numbers (N) of pipes or cells

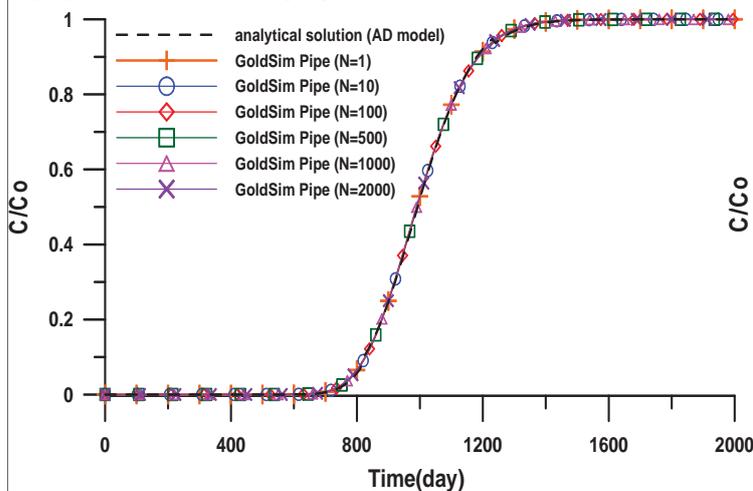
- Length : 200 m
- Dispersivity : 1 m



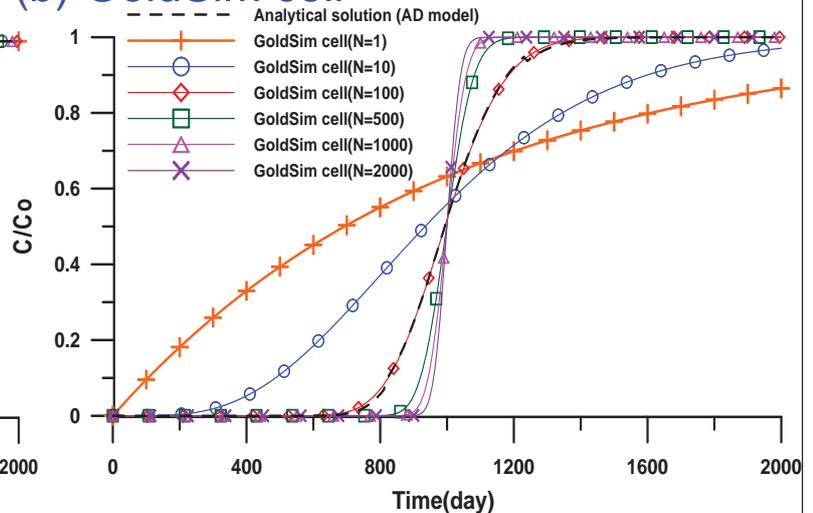
Case (B) – velocity

$\Delta t = 0.5$ day , $u = 0.02$ m/day

(a) GoldSim pipe



(b) GoldSim cell

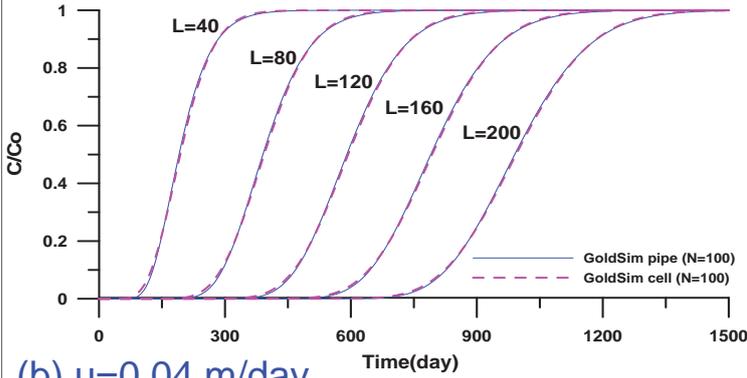


The simulation results of **100 cells** close to the results of AD model

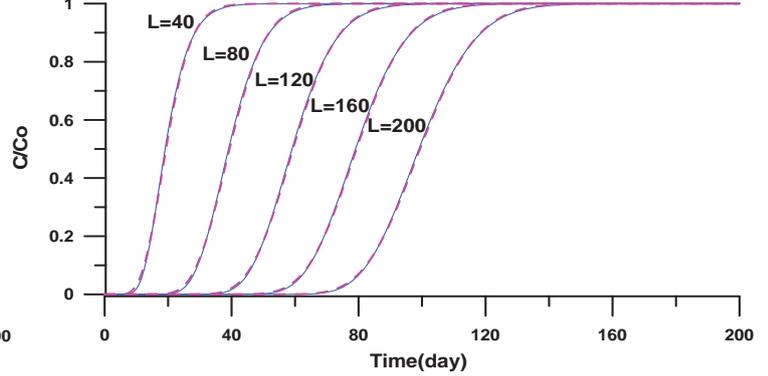


Case (B) – velocity

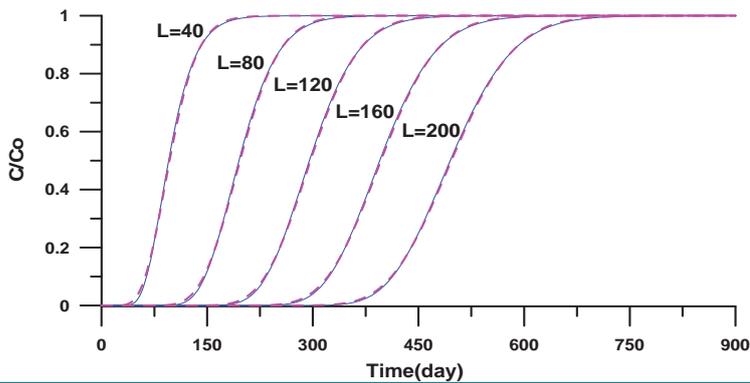
(a) $u=0.02$ m/day



(c) $u=0.2$ m/day



(b) $u=0.04$ m/day

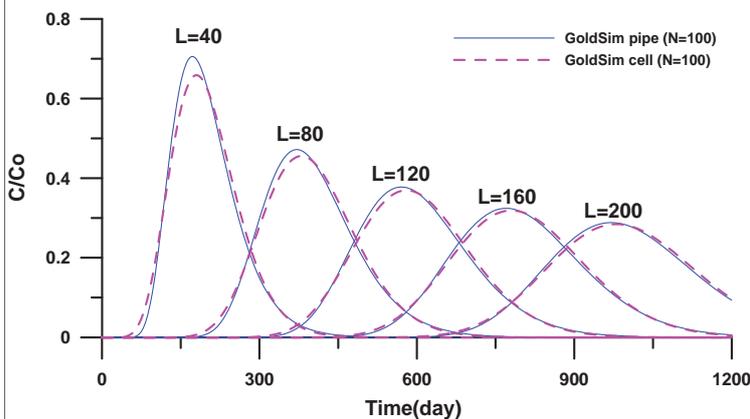


100 cells with different velocity, it shows the simulation results are similarly with AD model. It means velocity did not influence the suitable cell number.

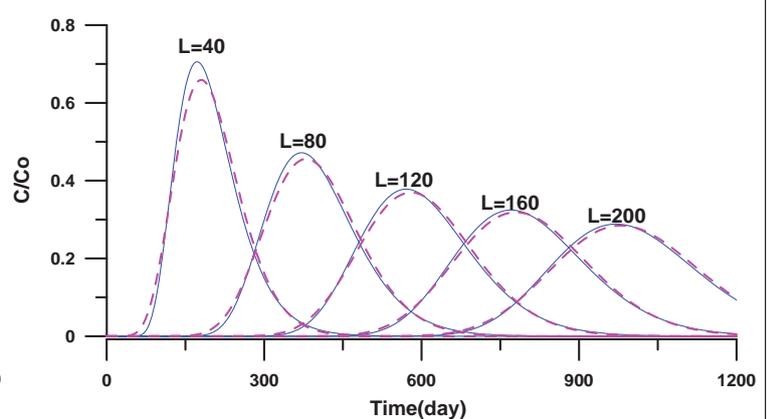


Case (B) – velocity

(a) $\Delta t=1$ day



(b) $\Delta t=0.5$ day



Although under different source condition, the simulation results of specific cell number (N=100) are still close to the results of AD model and it is not influenced by time interval.



Case (C) – complex

According to the previous results, we get the relationship ($N = Lu/2D$) between cell and pipe modules. Here, we assumed two sets parameters to prove the formula.

(a) Length (L) : 100 m
 Velocity (u) : 0.01 m/day
 Dispersivity (α) : 0.1 m
 Numver (N) : 500

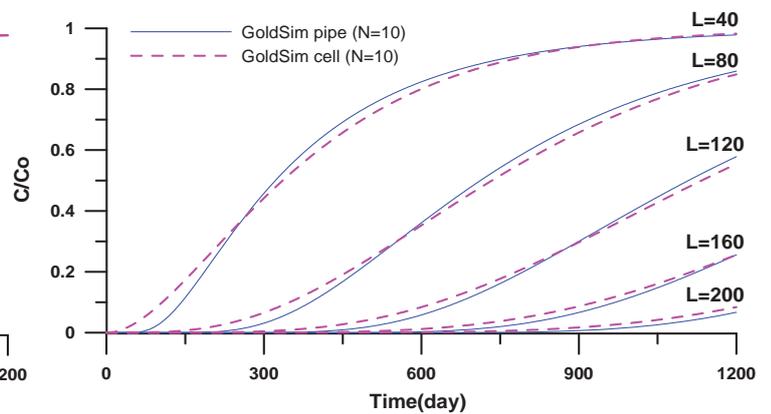
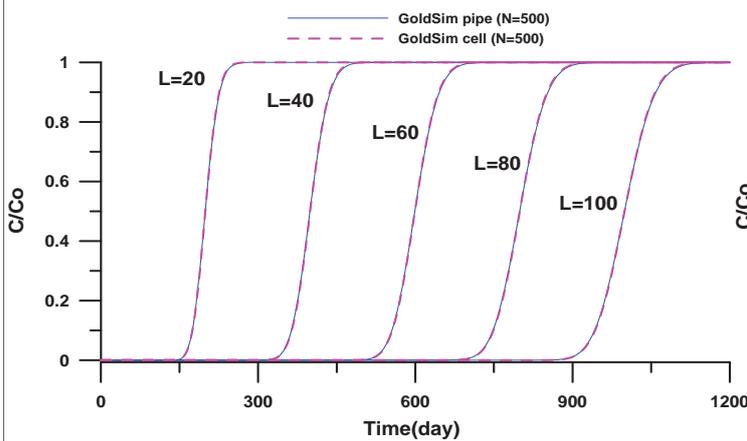
(b) Length (L) : 200 m
 Velocity (u) : 0.01 m/day
 Dispersivity (α) : 10 m
 Numver (N) : 10



Case (C) – complex

(a) N=500

(b) N=10

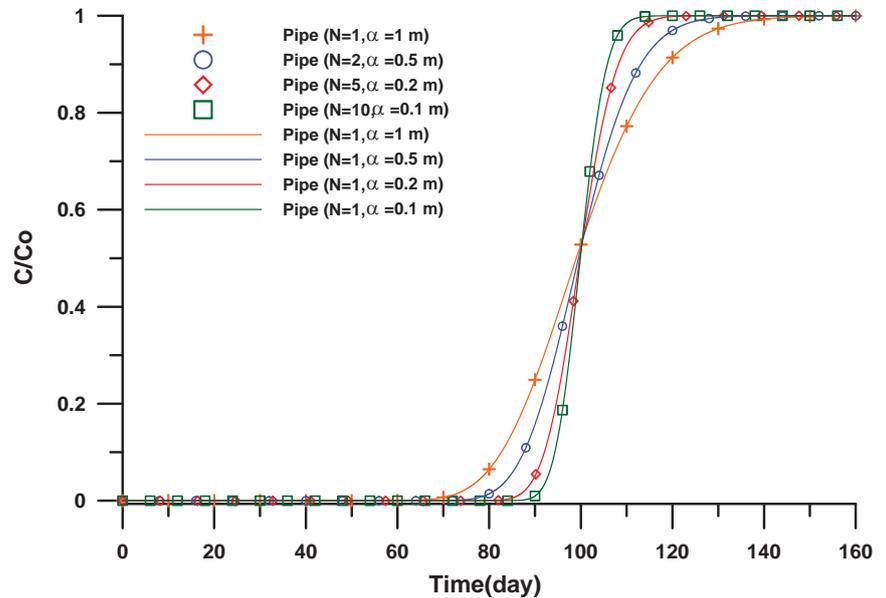


It proved the relationship between cell and pipe modules is $Lu/2D$.



Q : Does dispersivity value change with the pipe number?

- physics : dispersivity(1 m) means the degree of dispersion in migration length (100 m). If it apply two 50 m pipes for simulating, it means in this 100 m (2*50 m) migration length, the dispersivity is still 1 m in each 50 m pipe.
- The dispersivity does not have a linear superposition characteristic.



Q : more cell number is more accurate !

- Cell number \neq element number in Finite Element Analysis ◦
- The results of more cell number does not close to the results of the pipe.
 - pipe module (AD model) : mainly be used for **groundwater** or **fracture** mass transport.
 - cell module (MC model) : mainly be used in **river**, **ocean** or air mass transport.
- In GoldSim, cell module and pipe module have the relationship $\text{Lu}/2D$. More cell number does not benefit for the accurate of results but only time-consuming.



Conclusion(3)

- By case (A) : specific cell number is necessary. More cells is just time-consuming.
- By case (B) : the velocity or source type does not change the simulation results of specific cell numbers to AD model.
- By case (C) : if someone wants to simulate mass migration **behavior in groundwater by GoldSim cell module**, the cell number **should match the formula of $Lu/2D$** .



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- **Connection between GoldSim and FracMan/PA Works** → safety assessment in fracture
- GoldSim-Dashboard application → public communicate

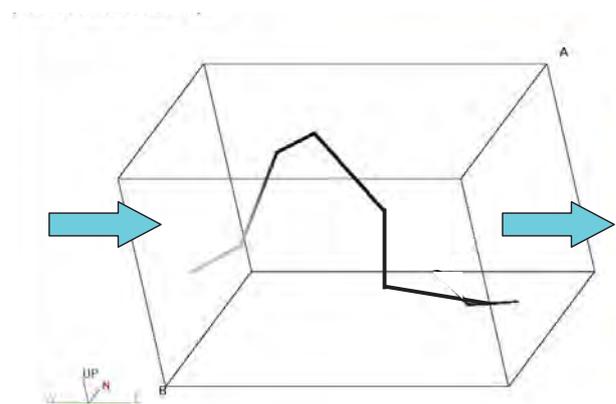
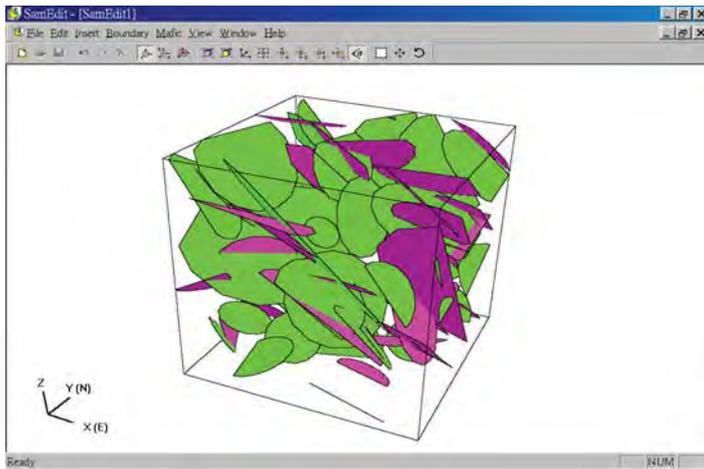
} safety assessment in porous

(II) Developing representative assessment model for radwaste disposal

→ safety assessment in porous



GoldSim can connect PAWorks module of FracMan to simulate nuclide migration in fracture networks. PAWorks includes all major pathways which were analyzed by FracMan.



Chen and Lai (2008b)



(I) Fundamental research

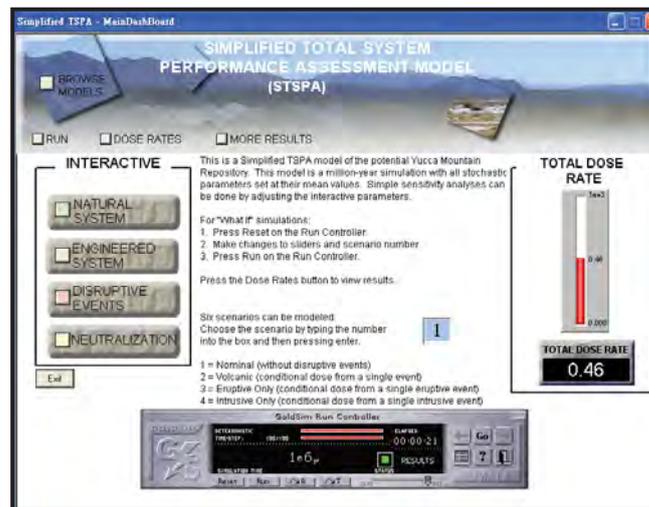
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- } safety assessment in porous
- safety assessment in fracture

(II) Developing representative assessment model for radwaste disposal

→ safety assessment in porous



Safety assessment model in GoldSim can transfer into a dashboard that let people to change parameters by themselves and gain the analysis result immediately. This can help people to increase their confidence of safety assessment.



Chen and Lai (2007)



(I) Fundamental research

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purposes

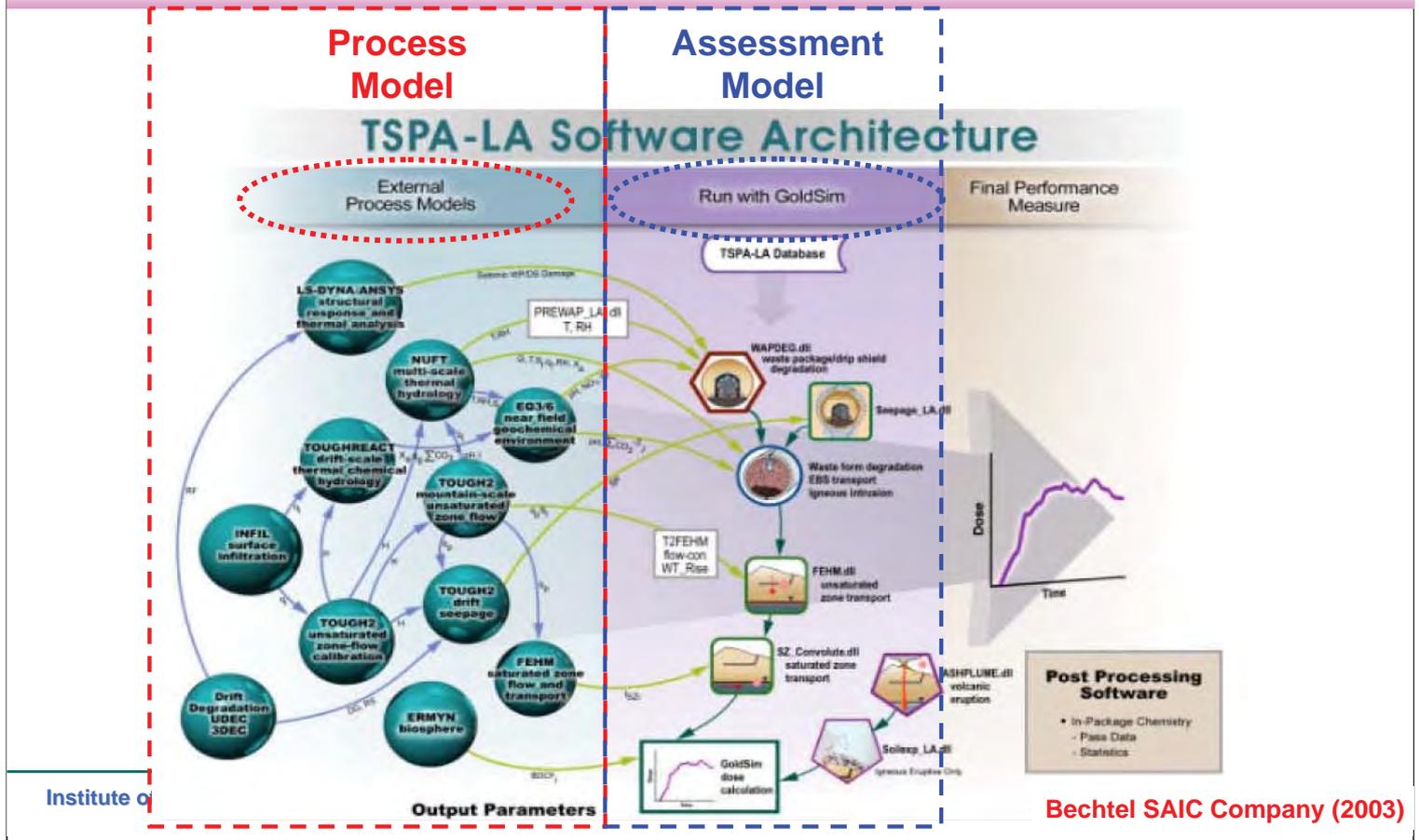
1. What relationship between process model and assessment model
2. How to develop a representative safety assessment model

(II) Developing representative assessment model for radwaste disposal

→ safety assessment in porous



Process v.s. Assessment Model



Process model V.S. assessment model

■ Process model

- Focus on performance assessment of partial system
- To gain material characteristics by software detail calculation or experiment
- FEHM : a finite element analysis software to simulate a saturated groundwater flow field and nuclide migration

■ Assessment model

- Focus on probability analysis of total system
- Calculate potential max. dose rate (concentration) by multi-running
- GoldSim : a probability analysis software

Chen (2009)

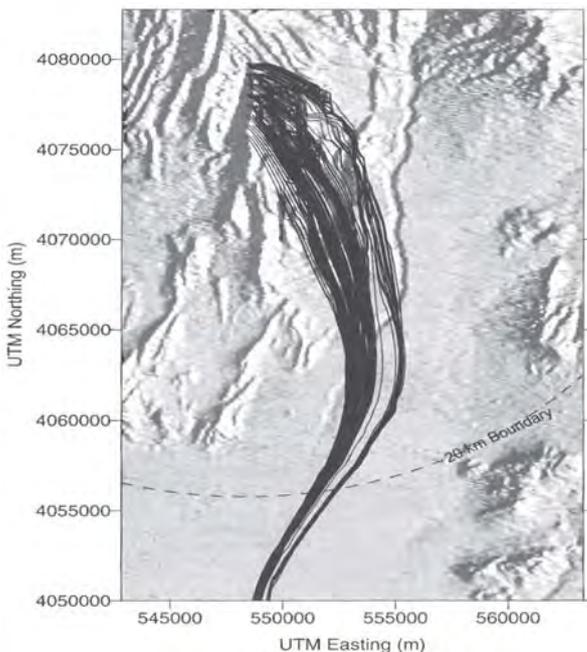


Key point of assessment model

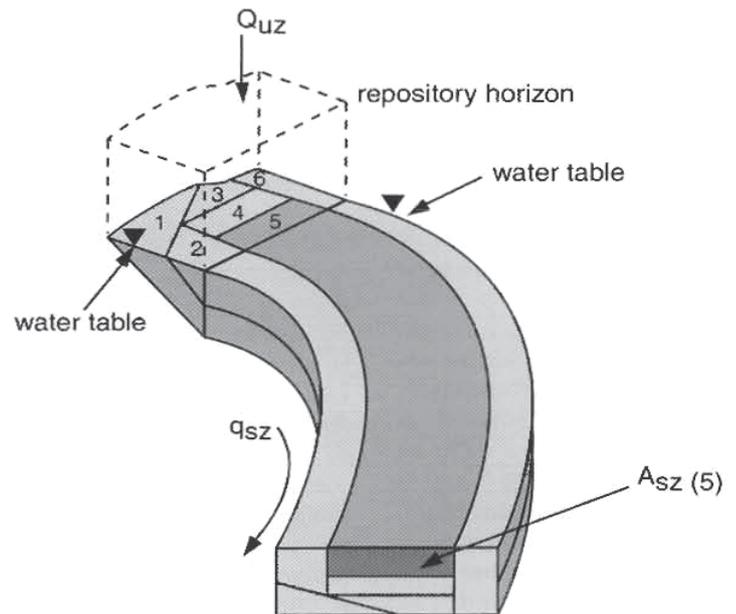
- Assessment model can not simulate a complicate condition and get a accurate result. It just runs on many realizations of a simplified and representative model.
- How to construct a representative assessment model is a key point to perform a total system safety assessment.



Yucca Mt. Project



Particle tracking of nuclide migration in aquifer (FEHM)



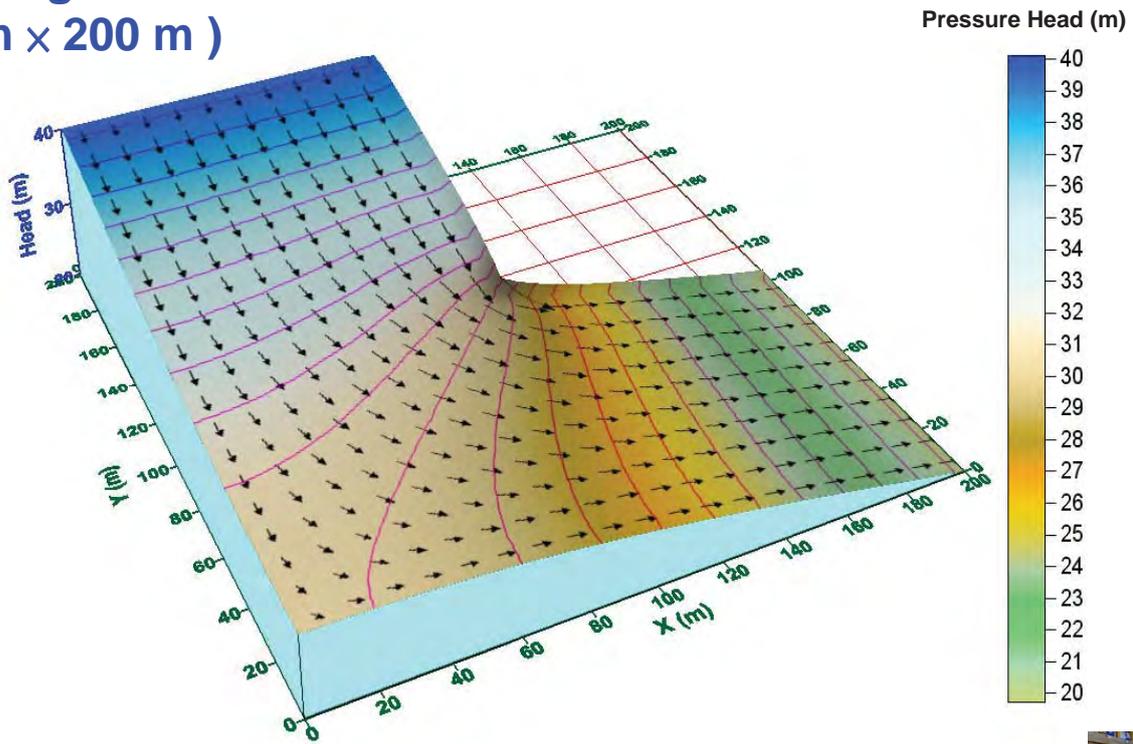
1-D nuclide transport (GoldSim)

DOE (1998)



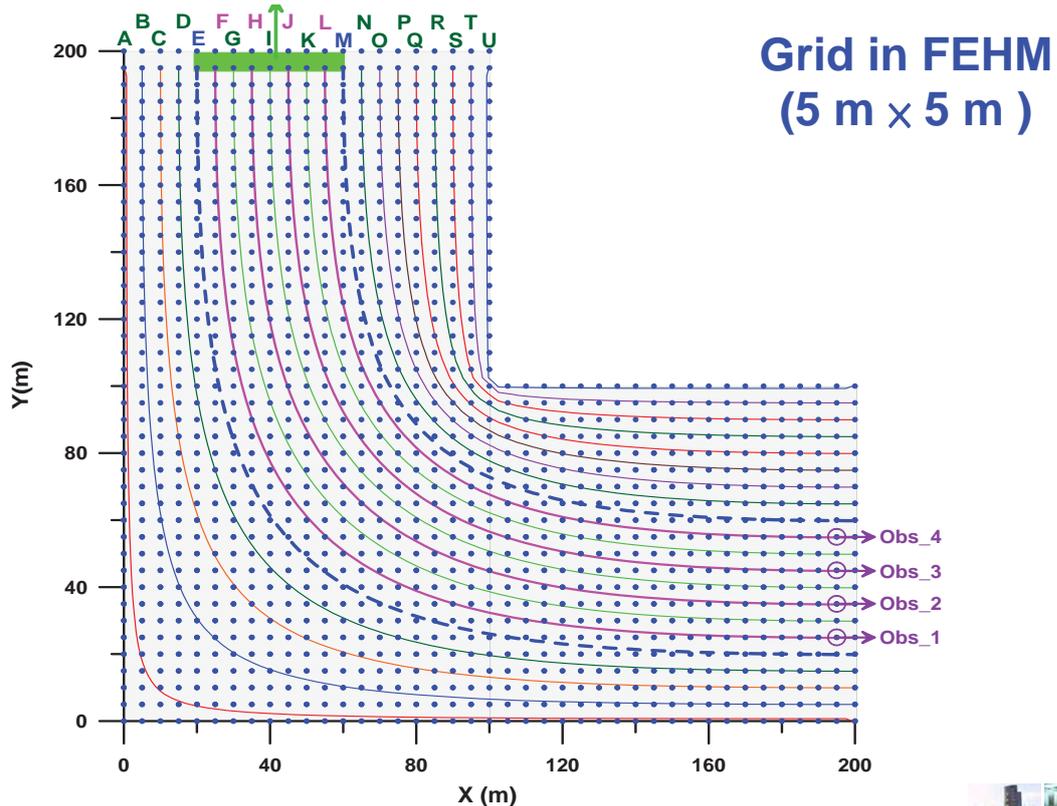
FEHM process model

Hydrogeological model
(200 m × 200 m)



FEHM process model

Source(nuclides) - No decay



Particle tracking of FEHM

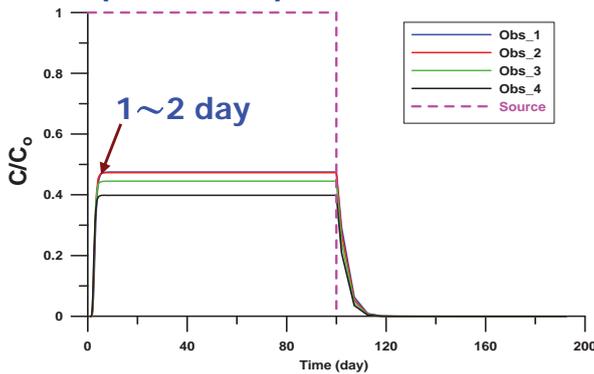
Flow line		F	H	J	L
Travel time (day)	Case A ($k=10^{-9} \text{ m}^2$)	2.066	1.778	1.553	1.369
	Case B ($k=10^{-10} \text{ m}^2$)	20.660	17.780	15.530	13.690
	Case C ($k=10^{-10.5} \text{ m}^2$)	41.320	35.560	31.070	27.380
	Case D ($k=10^{-11} \text{ m}^2$)	206.600	177.800	155.300	136.900
	Case E ($k=10^{-12} \text{ m}^2$)	2066.000	1778.000	1553.000	1369.000
	Case F ($k=10^{-12.5} \text{ m}^2$)	4132.000	3556.000	3107.000	2738.000
Path length (m)	Case A ~ Case F	297.8	278.2	260.8	244.8

$$\text{velocity}(V) = \frac{k \rho g}{\mu} \cdot \frac{\Delta h}{\Delta L}$$

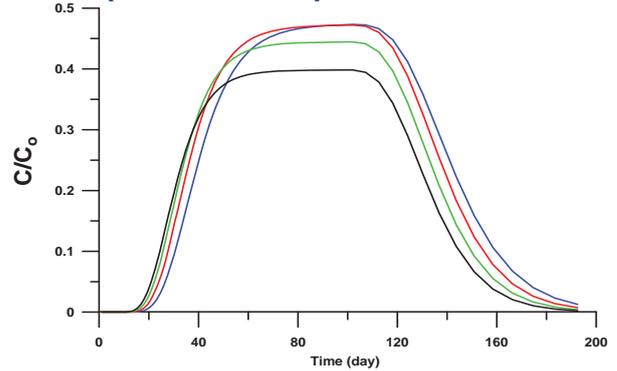


Concentrations

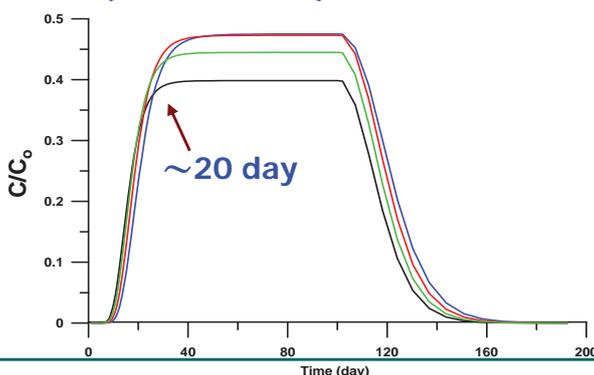
Case A ($k=10^{-9} \text{ m}^2$)



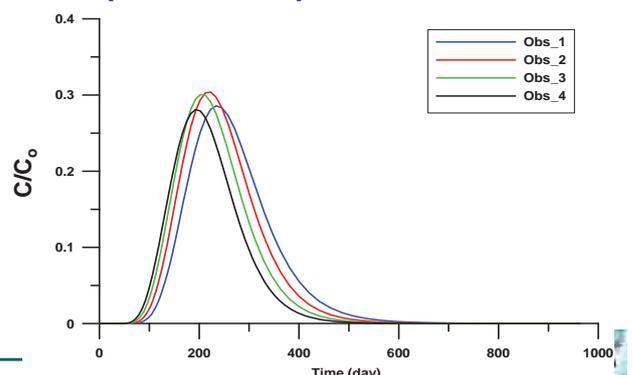
Case C ($k=10^{-10.5} \text{ m}^2$)



Case B ($k=10^{-10} \text{ m}^2$)

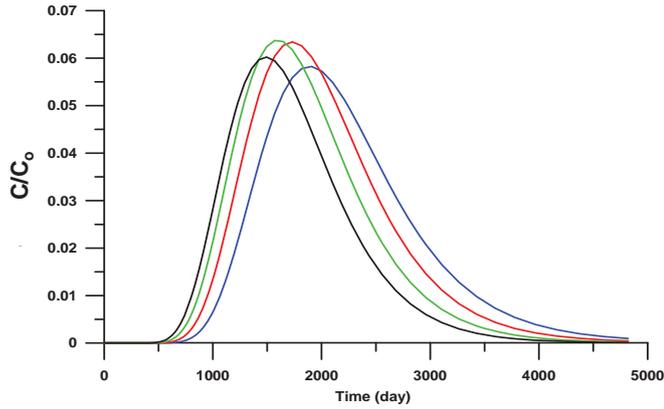


Case D ($k=10^{-11} \text{ m}^2$)

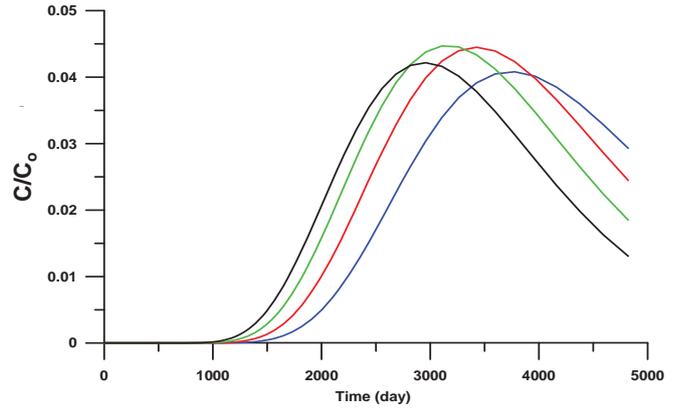


Concentrations

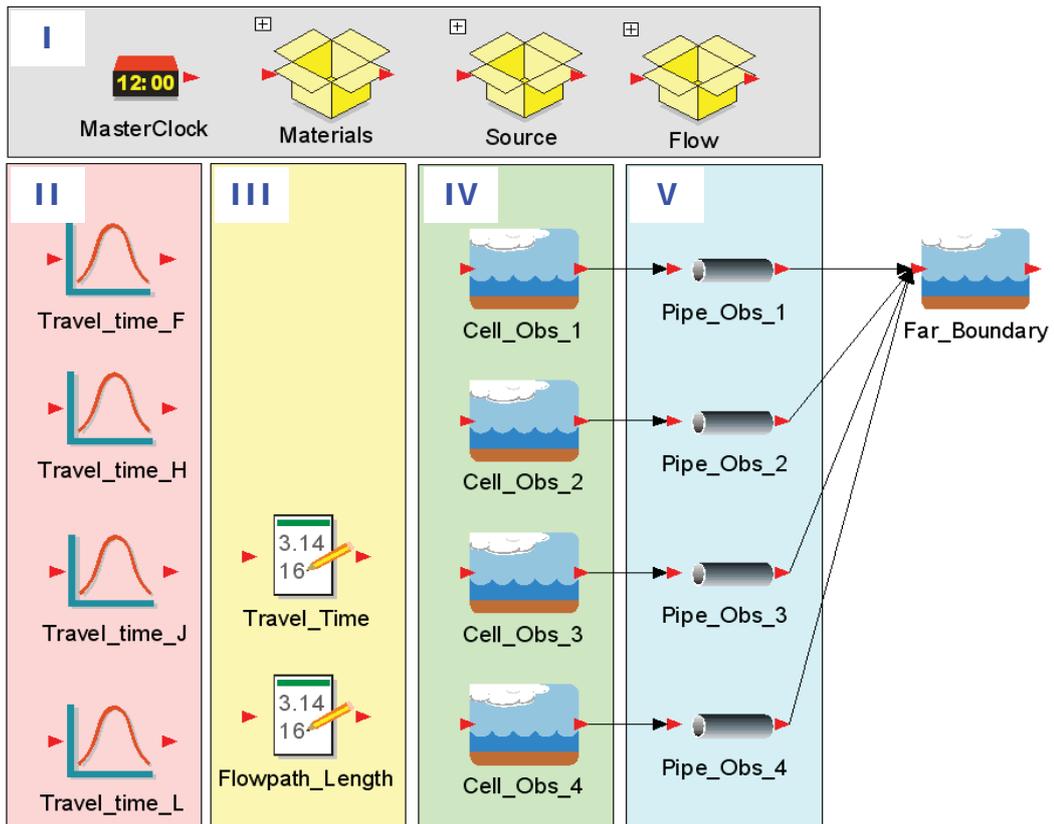
Case E ($k=10^{-12} \text{ m}^2$)



Case F ($k=10^{-12.5} \text{ m}^2$)



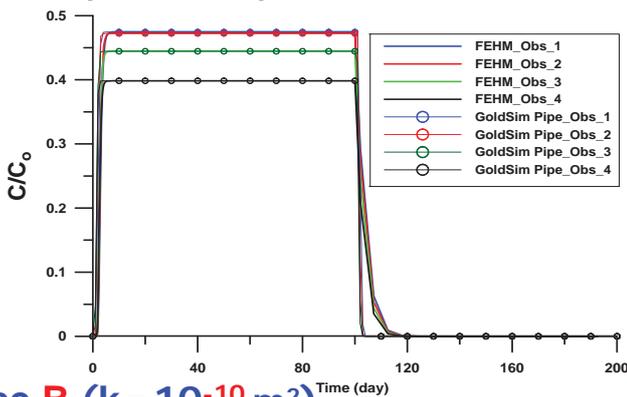
GoldSim assessment model



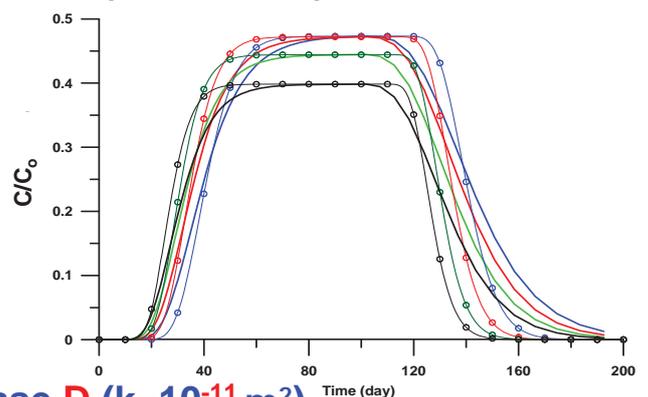
Pipe module		Pipe_Obs_1	Pipe_Obs_2	Pipe_Obs_3	Pipe_Obs_4
Cross section (m ²)	Case A (k=10 ⁻⁹ m ²)	10.540	10.590	11.250	12.550
	Case B (k=10 ⁻¹⁰ m ²)	10.500	10.500	11.300	12.500
	Case C (k=10 ^{-10.5} m ²)	10.566	10.592	11.255	12.550
	Case D (k=10 ⁻¹¹ m ²)	13.000	13.100	14.000	15.700
	Case E (k=10 ⁻¹² m ²)	7.800	8.100	8.900	10.500
	Case F (k=10 ^{-12.5} m ²)	5.570	5.770	6.383	7.467



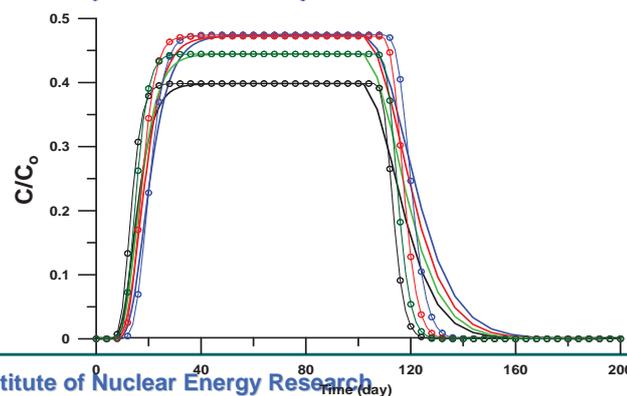
Case A (k=10⁻⁹ m²)



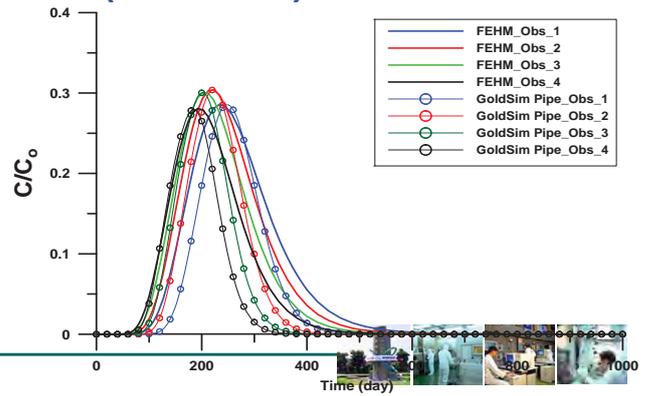
Case C (k=10^{-10.5} m²)



Case B (k=10⁻¹⁰ m²)

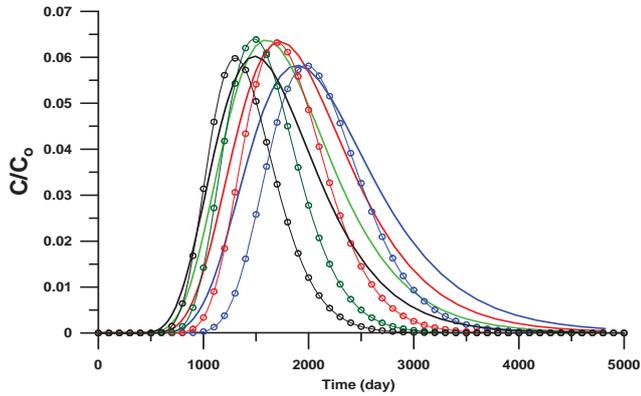


Case D (k=10⁻¹¹ m²)

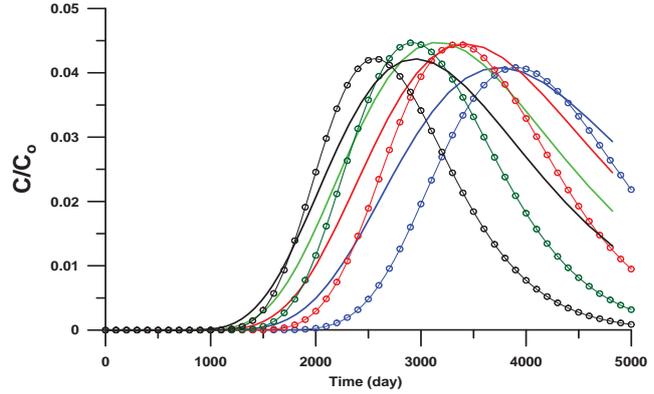


Comparison of concentration

Case E ($k=10^{-12} \text{ m}^2$)

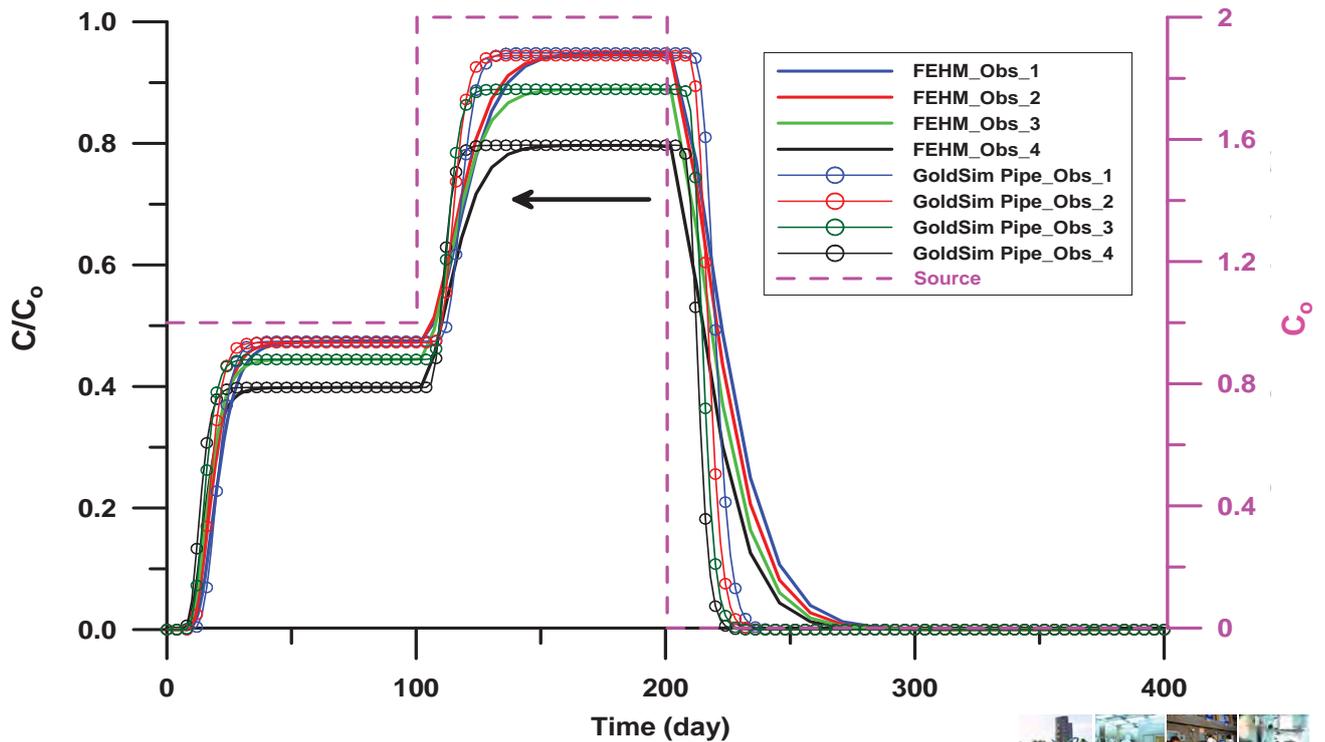


Case F ($k=10^{-12.5} \text{ m}^2$)

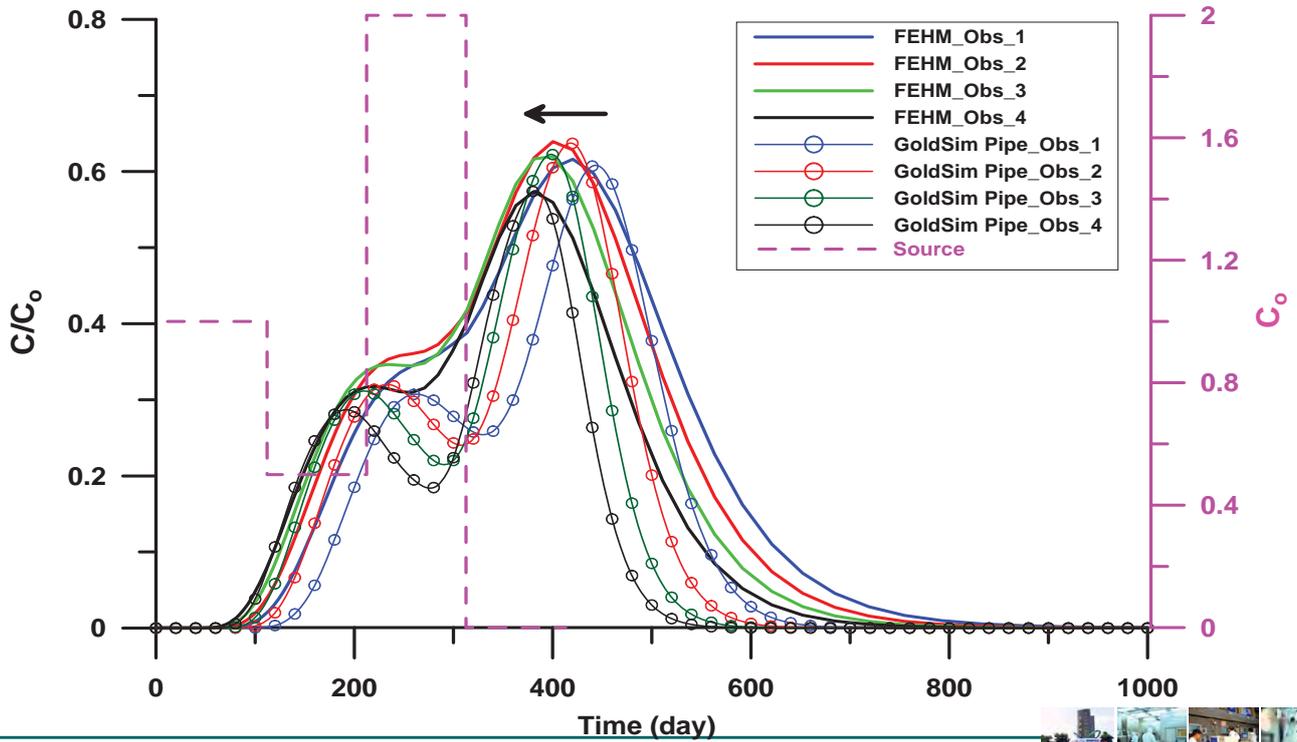


Verification

(1) By Case B ($k=10^{-10} \text{ m}^2$)



(2) By Case D ($k=10^{-11} \text{ m}^2$)



Representative ?

Process model (FEHM)

Hydrogeological parameters

- Conductivity
- GW velocity
- Dispersivity
- . . .

Observed position (Receptor)

- Particle traveling time
- Max. concentration

Assessment model (GoldSim)

Probability analysis

- Conductivity -Log normal distribution
- GW velocity -Uniform distribution
- Dispersivity -Log normal distribution
- . . .



Modified research

- Chen(2009) did not consider decay effect
- Each nuclide with different decay half-life. After migration, the nuclides concentration will be different because of decay effect.
- Does the assessment model of daughter nuclide (which is produced from its parent nuclide) be same with the assessment model of parent nuclide?

Co-60_[5.27 yr]

Cs-137_[30.04 yr]

Sr-90_[28.74 yr] → Y-90_[64.01 hr]

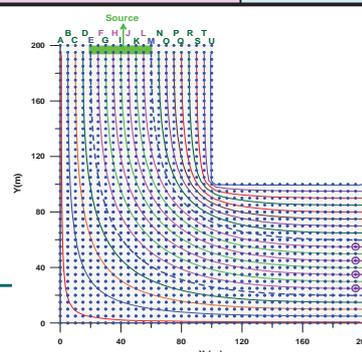
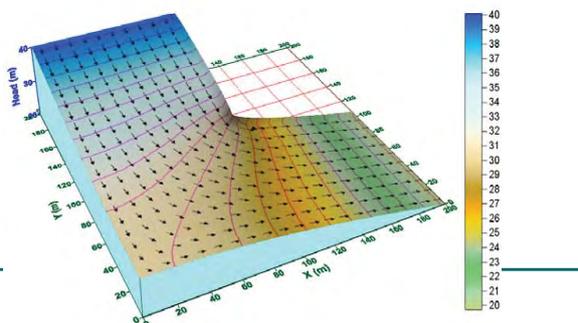
Pu-241_[14.70 yr] → Am-241_[432 yr] → Np-237_[2.14×10⁶ yr]

Chen (2010)

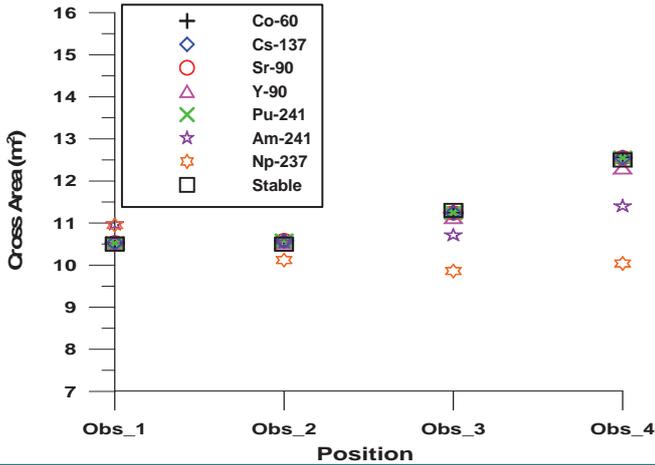
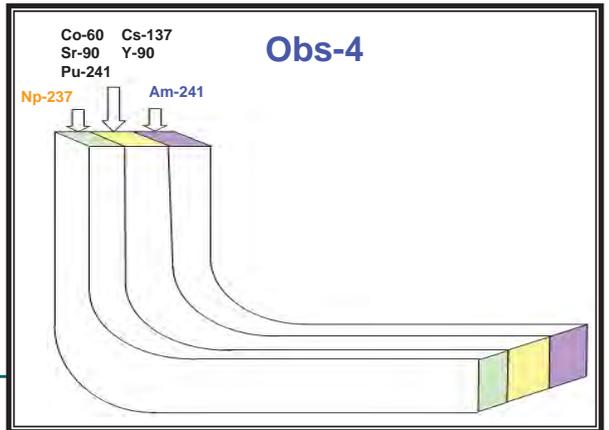
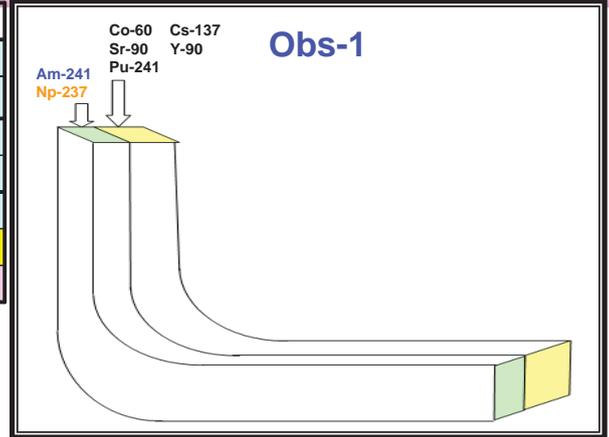


Cross section- Case B ($k=10^{-10} \text{ m}^2$)

Nuclides	Half-life	Pipe_Obs_1	Pipe_Obs_2	Pipe_Obs_3	Pipe_Obs_4
Co-60	5.27 yr	10.52	10.58	11.25	12.56
Cs-137	30.04 yr	10.53	10.57	11.24	12.55
Sr-90	28.74 yr	10.53	10.58	11.24	12.55
Y-90	64.01 hr	10.52	10.53	11.13	12.31
Pu-241	14.70 yr	10.52	10.58	11.25	12.55
Am-241	432 yr	10.97	10.54	10.71	11.40
Np-237	2.14×10 ⁶ yr	10.95	10.12	9.86	10.04



nuclides	Half-life	Pipe_Obs_1	Pipe_Obs_2	Pipe_Obs_3	Pipe_Obs_4
Co-60	5.27 yr	10.52	10.58	11.25	12.56
Cs-137	30.04 yr	10.53	10.57	11.24	12.55
Sr-90	28.74 yr	10.53	10.58	11.24	12.55
Y-90	64.01 hr	10.52	10.53	11.13	12.31
Pu-241	14.70 yr	10.52	10.58	11.25	12.55
Am-241	432 yr	10.97	10.54	10.71	11.40
Np-237	2.14×10^6 yr	10.95	10.12	9.86	10.04



Conclusion (4)

- Even it has different concentration distribution between process model (FEHM) and assessment model (GoldSim). But they have **same maximum concentration value**.
- GoldSim pipe module by justified cross section can simplify complicate process model of FEHM. It is validated by cases study to prove this methodology which can construct a **representative assessment model**.



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Thank you for your attention



M：JNFL 現況説明

M.1 : Slides – Outline of JNFL Facilities



Outline of JNFL Facilities

December,2012



Uranium Enrichment Plant

- Start of Operation : March,1992
- Design Capacity : 1,500 tSWU/y
- Current Status :
 - Running Capacity 1,050 tSWU/y
- Building completion “Centrifuge Machinery Factory” (October,2009)
- “Advanced type of centrifuges” Start operation: December,2011
- Total production of enriched uranium 1,698tUF6 (as of November 30,2012)



Prospects for total demand of Japan in 2010; approx.5,800 tSWU



Low-Level Radioactive Waste Disposal Center

- Start of Operation : December,1992
- Design Capacity : 600,000 m³ (equivalent to 3 million 200 liter drums)
- Current Status:
 - (as of November 30,2012)
 - The number of drums are stored
 - No.1 approx. 147,000
 - No.2 approx. 103,000



Approx 650,000 drums in total are stored at Nuclear Power Stations in 2009



Vitrified Waste Storage Center

- Start of Operation : April,1995
- Design Capacity : 2,880 canisters
- Current Status :
 - Received 1,414 canisters (as of November 30,2012)
 - 1,310 canisters from France (Completed on March 31,2007)
 - 104 canisters from Britain



Spent Fuel Receiving and Storage Facility

- Start of Operation : December,1999
- Design Storage Capacity : 3,000 tU
- Current Status :
 - Receive 3,344tU S/F (Cumulative total) (as of October 31,2012)
 - Storing 2,919tU S/F (as of October 31,2012)

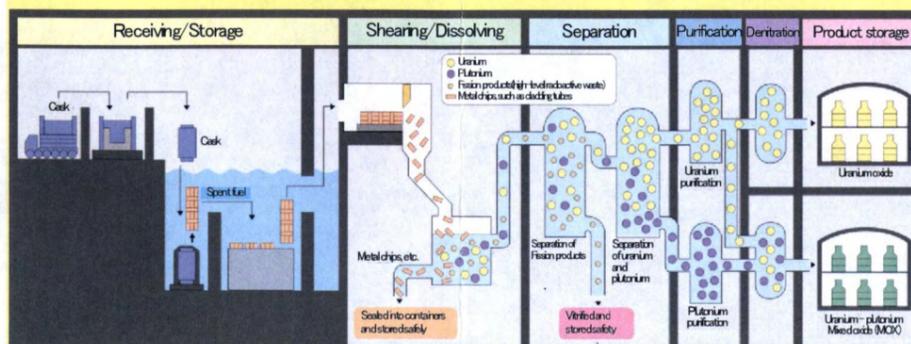


• Annual quantities of S/F discharged from Reactors in Japan; 900 - 1,000tU
• Approx 14,000tU S/F in total are stored at reactor sites as of March 31,2011



Reprocessing Plant (under final commissioning test)

- Reprocessing Capacity : Max.800 tU/y
- Expected Start of Commercial Operation October,2013
- Reprocessed 425tU S/F (Cumulative total)



MOX Fuel Fabrication Plant (MOX: Mixed Oxide Fuel)

- Design Capacity : Max.130 t-HM / y
- Number of employee : approx 300
- Start of construction : October2010
- Start of operation : March2016 (planned)

