# International Certification Center

Aiming at establishing the evaluation and certification system for Fuji Xerox product safety in order to supply safe and secure products to customers

November 27, 2012 International Certification Center / FXICC Test Laboratory Fuji Xerox Co., Ltd.





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# For Supplying Safe Fuji Xerox Products

### For Products'

Safety related Approvals and Licenses for Marketing (Elec/Mech Product Safety, Laser Safety, EMC, RF, Acoustic Noise, Chemical Emissions and Hazardous Substances

Market Requirements
Safe Products with
Reasonable Price and Usable
for Long Period of Time with
Comfort

<u>International Tendency</u> Demands for

"Certification of Test Results"

by Fair and Independent International System such as ISO/IEC17025

Demands from R&D Section
Fair Evaluation for Obtaining
Safety related Approvals and
Licenses with Shorter Period of
Time



### Fuji Xerox Philosophy

- Neutrality and independency in Fuji Xerox
- > Fairness as a third party with global values
- >Internal audit function



Organized
International
Certification Center
in October 1, 2006

- ➤ For offering safe and secure Fuji Xerox products continuously to the customers
- >For accelerating global development of the Products with Fuji Xerox Brand
- >For offering safe quality assured products timely to the worldwide market



Establishing the
International
Accreditation Scheme
to the laboratories of
Fuji Xerox and of
affiliated companies

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# ISO/IEC17025 Accredited Testing Laboratory

ISO/IEC17025 Accredited Testing Laboratory by Belgian Ministry of Economic Affairs

2002: EMC Test Laboratory 2005: RFID, Acoustic Noise

2007: Electrical and Mechanical Product Safety, Laser

Product Safety, Chemical Emissions

2010: Hazardous
Substance Testing
(RoHS Directive)

2012: Energy Consumption EMF

Expanded the accredited test scopes.

Accredited "One Stop Testing Lab" for product safety tests and environmental tests.



Category Object		Product Safety						Environment		
		Elec/Mech Safety	LASER Safety	EMF	EMC	RFID	Chemical Emission	RoHS	Acoustic Noise	Energy
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# Why is ISO/IEC17025 Accreditation Necessary?

**International Movements on Conformity Assessment System** 

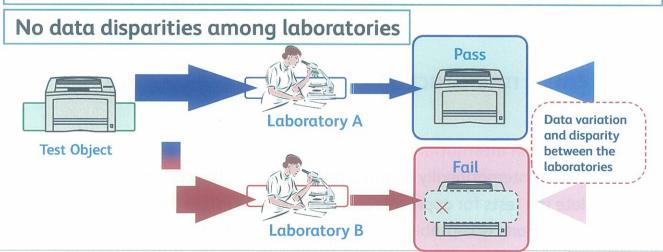
## International Movements on Conformity Assessment

Necessity for International harmonization of Conformity Assessment System

→ To mandate ISO/IEC17025 Accreditation

For example, in an International Conformity Assessment Scheme (IECEE), variations and disparities of the test data were come across occasionally among test laboratories and it becomes an issue of concern.

- IECEE mandated "ISO/IEC17025" accreditation to the laboratories (2007 $\sim$ )





Advantages of Laboratory with ISO/IEC17025 Accreditation

# Necessity and Advantage of Internationally Certified Body

### Past Problems (Authorized 3rd –Party Lab)

- 1) Test results disparities among laboratories, it leads different verdicts.
  - Lower price products not timely supplied for customers.
    - e.g. Redundant tests (Approval differs by country)
      - Expensive approval cost (Cost x Number of countries)
      - Long lead-time for certification. Could not keep target launch date.

# Manufacturer cannot assure the conformity.



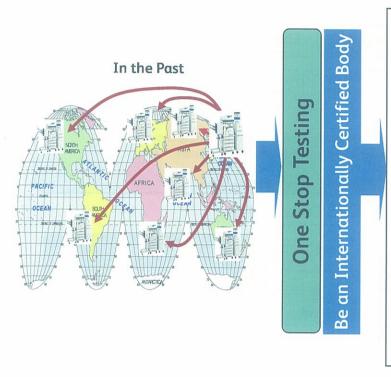
## How can a manufacturer assure the conformity?

#### **Best Solution**

#### ⊚To become an international testing body ⊚

- Establish an internationally certified testing body in the company.
- Complete the tests for approvals and certifications inside the company. (Reliable)
- Issue test reports acceptable by the worldwide certification bodies and agencies.

# Necessity and Advantage of Internationally Certified Body



Synergetic Effects by Achieving the Major Target

#### **R&D Cost Saving**

- Less number of trial products
- Less Cost for Approvals /Certifications
- Less Cost for Re-test

#### Contribution to TTM for WW Market

- · Time saving by self evaluation
- Time saving by self certification
- Time saving by no re-test

#### Challenge to Absolute Safety

Improving safety evaluation level with engineers qualified by third party

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To Assure Conformity as a Manufacturer



**Current Activities** 

## Conformity Assessment System to Test Laboratories

#### **FXICC TEST LABORATORY** Ebina Takematsu Niigata Suzuka Shanghai Shenzhen Korea Core as the Main Takematsu: Accredited (Hazardous Substance Test - HST) Accrredited. Operating the Management System Laboratory Niigata, Suzuka: Operating the Management System (HST) (Hazardous Substance Test)

#### Quality Improvement in All Fuji Xerox Companies

- · Equivalent world-class high quality test data whichever laboratory would test and evaluate a product.
- Improving skills and enhancing competence of all engineers. Raising world-class engineers.
- Supporting sampling test during production.

Enhancing the system to assure safety quality for products launched to the markets.

#### Local Accreditation Based on ISO/IEC17025 Certification









Assured the Conformity inside the Company

Certified under the German Environmental Standard RAL UZ-122, the top of the world, and obtained BAM accreditation.

To develop the system for other local certifications in the world.

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# Facilities of FXICC Test Laboratory

#### ISO/IEC17025 accredited test facilities

