

Corporate History of Kaihara Corporation

- 1893 Sukejiro Kaihara founded "Tebata-Sho-Aizome-Gasuri Manufacturing" at Tsune, Shin-ichi-cho, Ashina-gun, Hiroshima with the trade mark “㊦”
- 1951 Kaihara Textile Mills Ltd. was incorporated, capitalized at JPY1.8 million.
- 1954 Developed an in-liquid-tying automatic indigo dye machine (patented).
- 1956 Succeeded in test power-weaving of 36 inch-wide kasuri (ikat).
- 1961 Developed the world's first 48 inch-wide ikat sarong and exported to the Middle and Near East.
- 1962 Established Kaiharasangyo Co., Ltd.
- 1965 Established "Association of Hirohaba-Kasuriori"
- 1970 Produced internally the company's first continuous indigo rope dyeing machine, becoming the first to market rope-dyed indigo denim in Japan.
Opened Osaka office 1974 Established Denny Corporation.
- 1978 Established Kisa Mill and started denim weaving with Sulzer machines.
- 1979 Introduced Sulzer machines at Joge Mill.
- 1980 Introduced finishing machines at Kisa Mill.
- 1989 Opened Tokyo office.
- 1991 Built Kisa spinning factory in Kisa Mill and started OE (open end) yarn spinning, completing an integrated yarn and denim production line consisting of spinning, dyeing, weaving, and finishing processes.
Renamed Kaihara Textile Mills Ltd. as Kaihara Corporation.
- 1992 Held a ceremony commemorating the 100th anniversary of the founding.
- 1993 Launched a ring yarn spinning line at Kisa spinning factory.
- 1996 Opened Kaihara Historical Museum.
- 1999 Received ISO9002 certification.
- 2000 Established Mars Koh Corporation
- 2001 Received ISO9001 certification.
- 2005 Kaiharasangyo Co., LTD. absorbed Denny Corporation and was renamed as KAIHARA Co., LTD.
Established Sanwa Mill.